

FOR

A (Brief) History of Silicon Detectors for Particle Physics

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QUANTUM UNIVERSE



Universität Hamburg
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Prof. Dr. Erika Garutti
Universität Hamburg
MPG HLL Semiconductor Symposium, 8 Oct. 2024

A (Brief) History of Silicon Detectors for Particle Physics

or Excellent Detectors for Excellent Science

Outline:

- Pre-history: 1940 - 1980
- Evolution: 1980 - 2000
- Modern times: 2000 - Today
- Future

In this talk:

- I look back on some of the beautiful silicon detectors developed for astro particle- and particle physics, and reflect on the impact MPI-Physik and HLL had and still have on the field.
- These detectors have shaped and are shaping particle and astro-particle physics and also found numerous applications in other science fields and commercial products.
- I finally look into the future of the field with some considerations on the impact expected by the next generation of silicon detectors

Some Starting Remarks

and thank you words

All the HEP experiments always target for the **newest possible technology**.

Silicon areas need to be large, sensors and electronics must be radiation resistant, space requirements are tight.

Only specialized companies produce sensors in close collaboration with the HEP community.

The technology is similar but also sufficiently different to standard ASIC production, light structures are preferred to robust ones.

High electrical fields need better material purity, well-defined doping profiles, voltage robust designs.

The HEP community encountered many problems along the way and succeeded in advancing many technological challenges. **Looking at the past always teaches useful lessons for the future.**

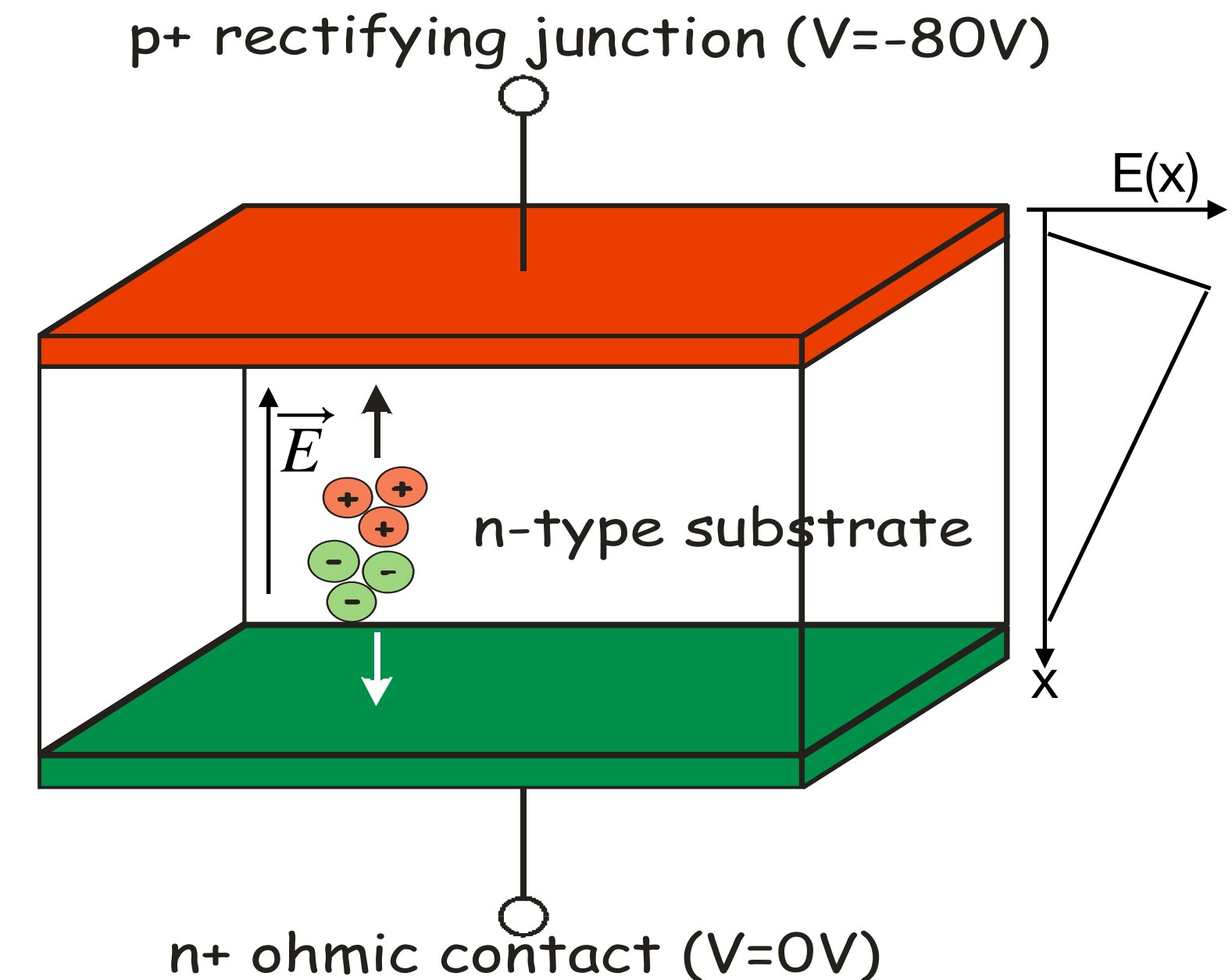
Many thanks to the inspiring books of Gerhard Lutz, Frank Hartmann, Norbert Wermes, and others; and to the many supporting discussions and material from Robert Klanner

The Very Early Days of Solid State Detectors

The pre-history: 1940-1980

Idea of solid state ionization chamber and first successful realisations:

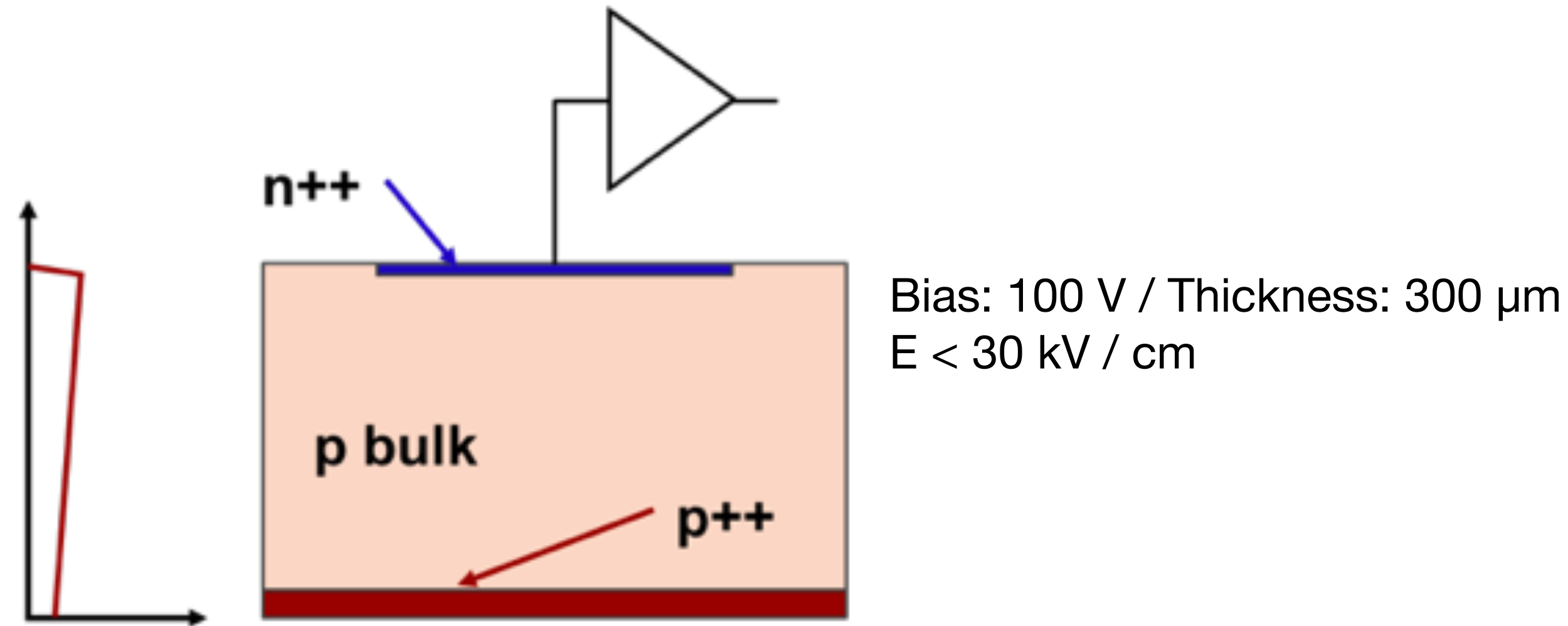
- 1943:** first usable semiconductor detector, P.J. von Heerden, Utrecht
“crystals (AgCl) could be sensitive to photoelectric effect, and also to β and α particles”
- 1949:** first depleted detector, K.G. McKay, Bell (Ge – **pn junction**)
- 1955 – 1965:** Si mono-crystals available
 - surface barrier at several labs. (Oak Ridge, Chalk River, CEA, ...)
 - gaseous diffusion of phosphorus
 - main motivation: excellent E resolution for nuclear physics spectrometers
- 1961:** G. Dearnaley, Harwell: first segmented detector: **a pixel detector !**
- 1970:** **first strip detectors**
Argonne, Fermilab, Karlsruhe, Southampton;
for nuclear physics and nuclear medicine
- 1970:** W.S. Boyle and G.E. Smith, Bell **CCD**
pixels $\sim 20 \times 20 \mu\text{m}^2$ and 1 cm^2 area (e.g. used as electrical storage devices, imaging e.g. in astronomy)



Detection on Silicon Sensors

The pre-history: 1940-1980

Silicon diode (pixel detectors)



E field Traditional Silicon detector

Typical values for Si:

- voltage 50 – 500 V
- thickness 0.05 – 1 mm
- collection time 5 – 50 ns
- diffusion few μm
- sensitive to light $< \sim 1 \mu\text{m}$,
x-rays 0.2~20 keV
charged particles

Detection on Silicon Sensors

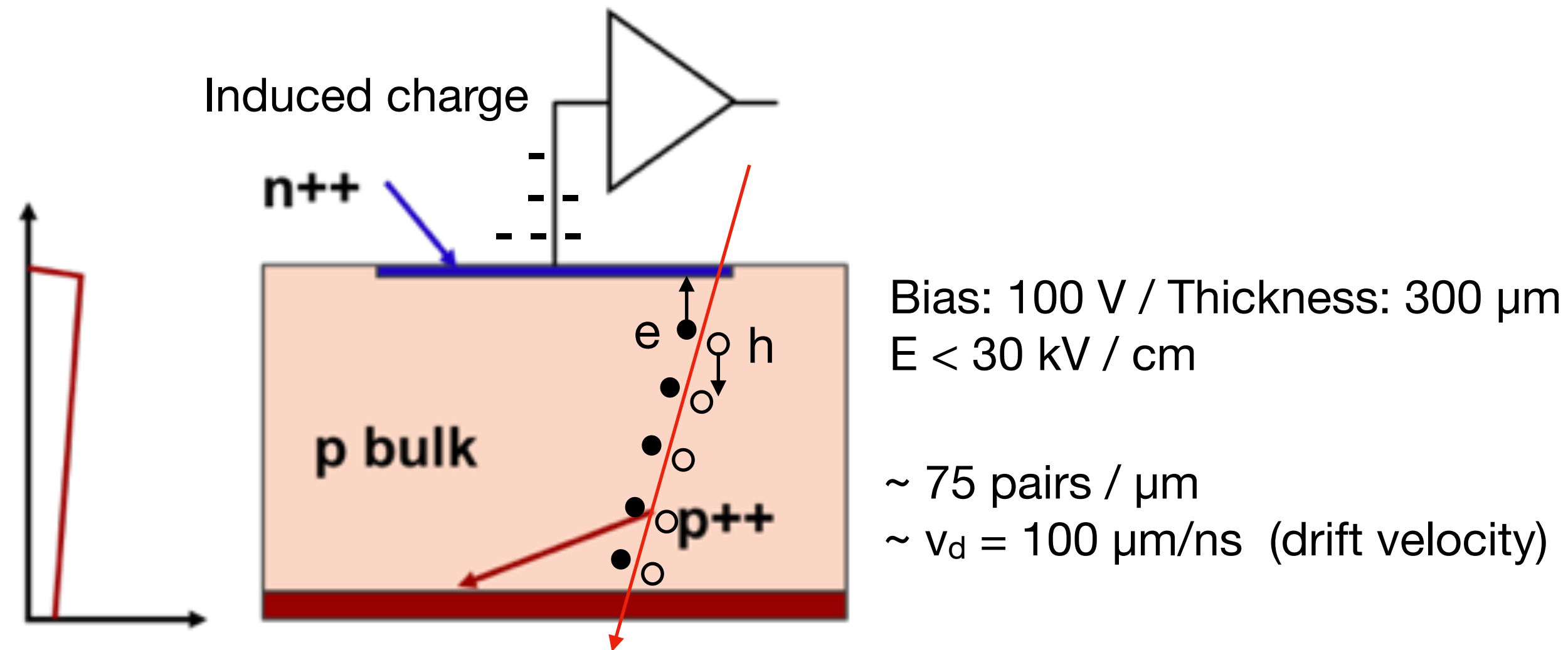
The pre-history: 1940-1980

Silicon diode (pixel detectors)

Signal pulse rise time ~ 1 ns
Time resolution ~ 150 -200 ps

Typical values for Si:

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x-rays 0.2~20 keV
charged particles



E field Traditional Silicon detector

- The charge carriers motion induces a current on the read-out electrode
- The signal ends when the charges are collected
- Signal shape calculated with Ramo's Theorem:

$$i \propto qv_d E_w$$

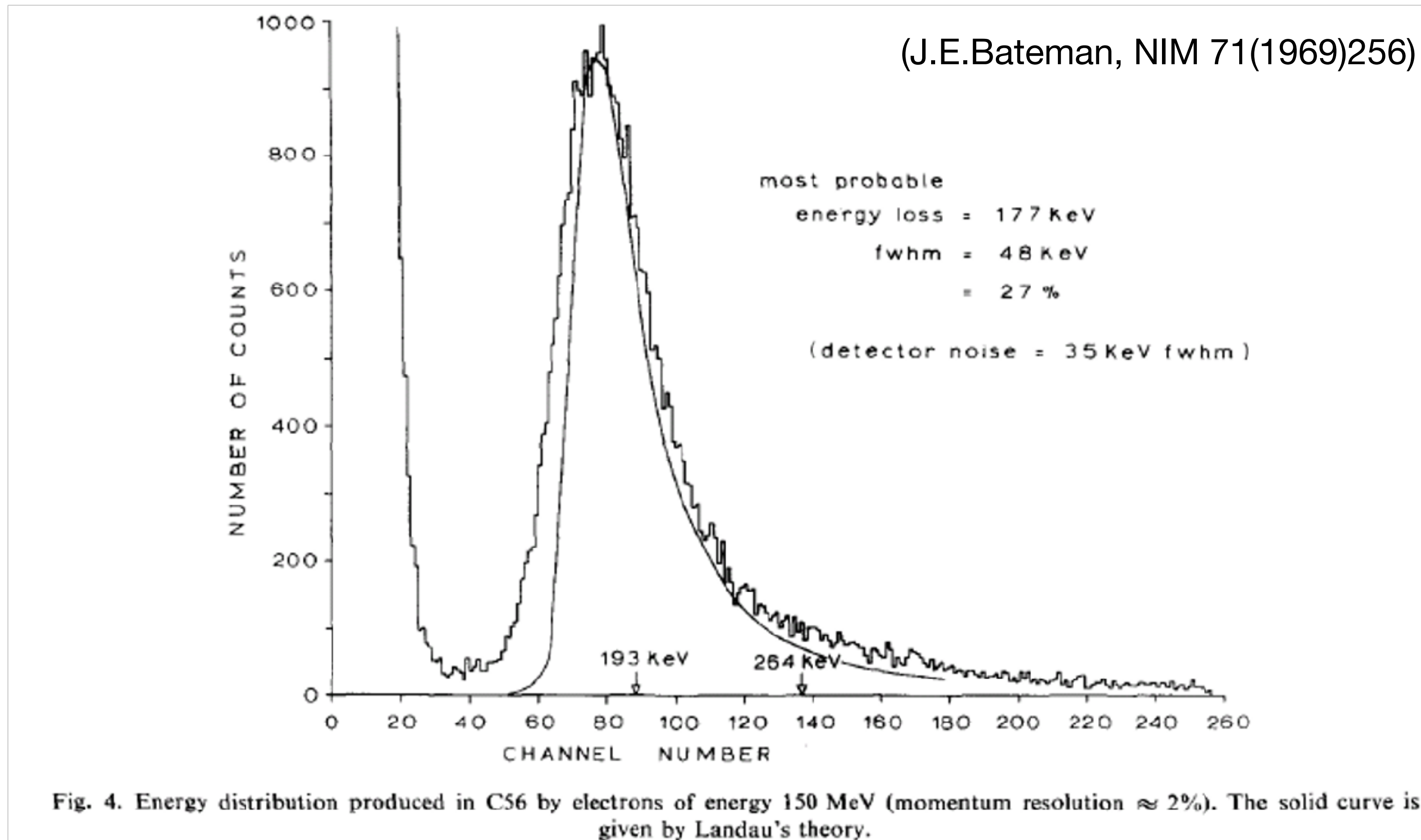
↓ drift velocity ↓ weighting field

$V = iR$

The Very Early Days of Solid State Detectors

The pre-history: 1940-1980

1969: Si-detectors can also be used to detect minimum ionizing particles !



- signal 1e/h-pair / 3.6 eV
→ MIP: 42000 e/h / 0.5 mm
- noise ~ 4000 e (rms)

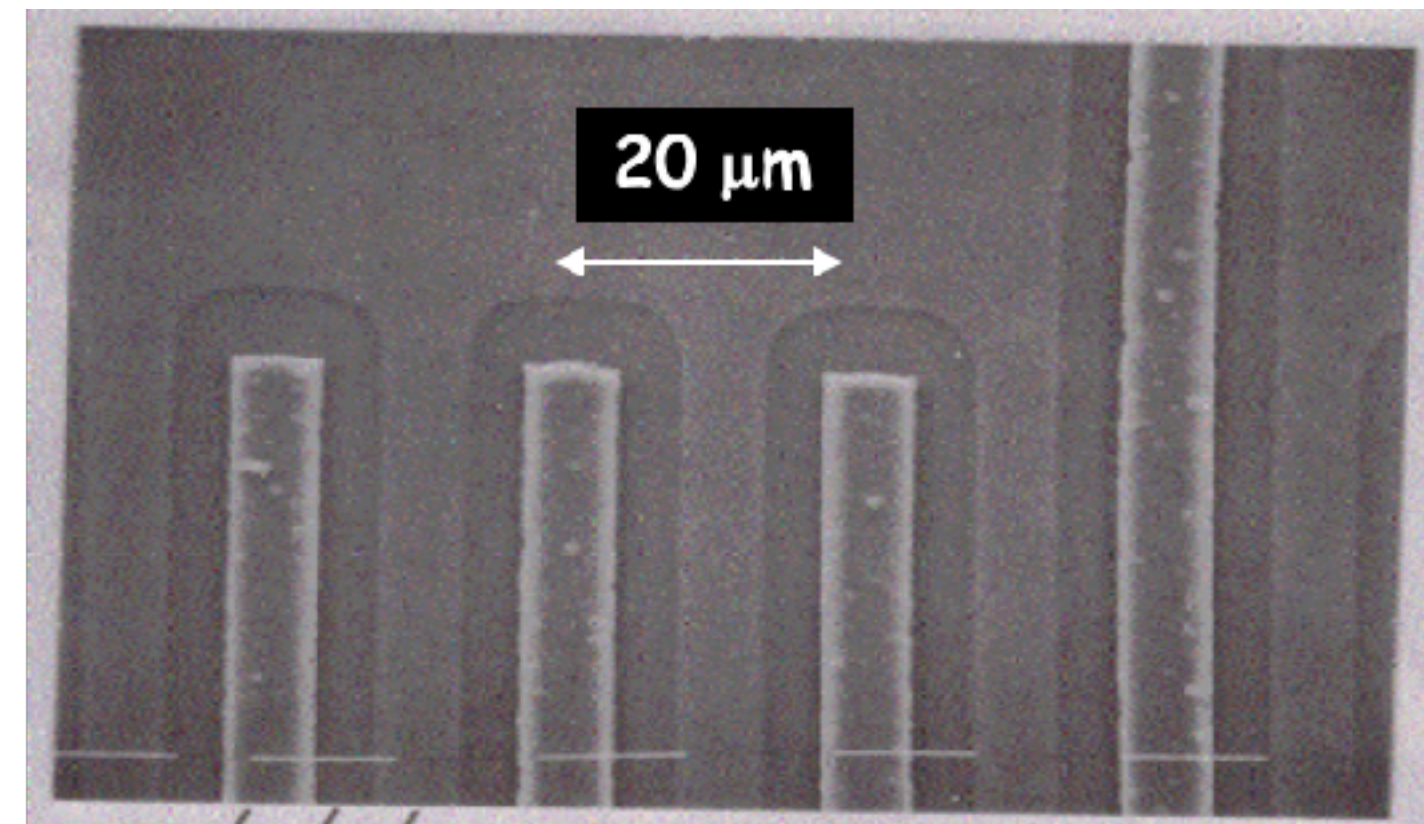
Transfer of the Planar Process to Detector Fabrication

The pre-history: 1940-1980

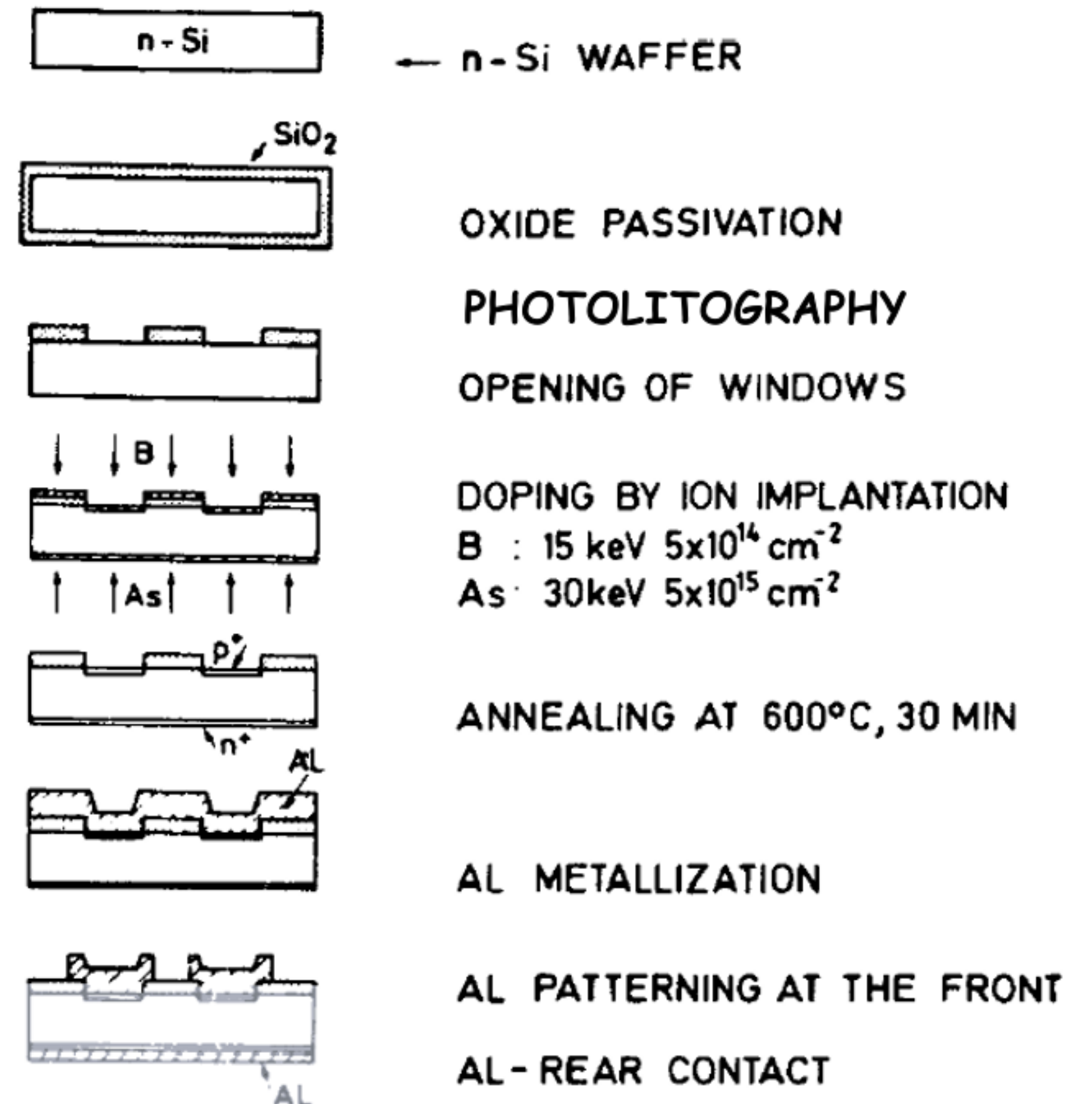
In 1975 several (> 7) companies in the US and Europe capable of surface barrier detectors fabrication — not suitable for fine segmentation

Josef Kemmer 1979, TU-Munich in Garching, transferred the highly developed Si-technology for electronics to detector fabrication + industry (P. Burger – Enertec/Canberra)

J. Kemmer, NIM 169(1980)499
NIM 226(1984)89



The planar process

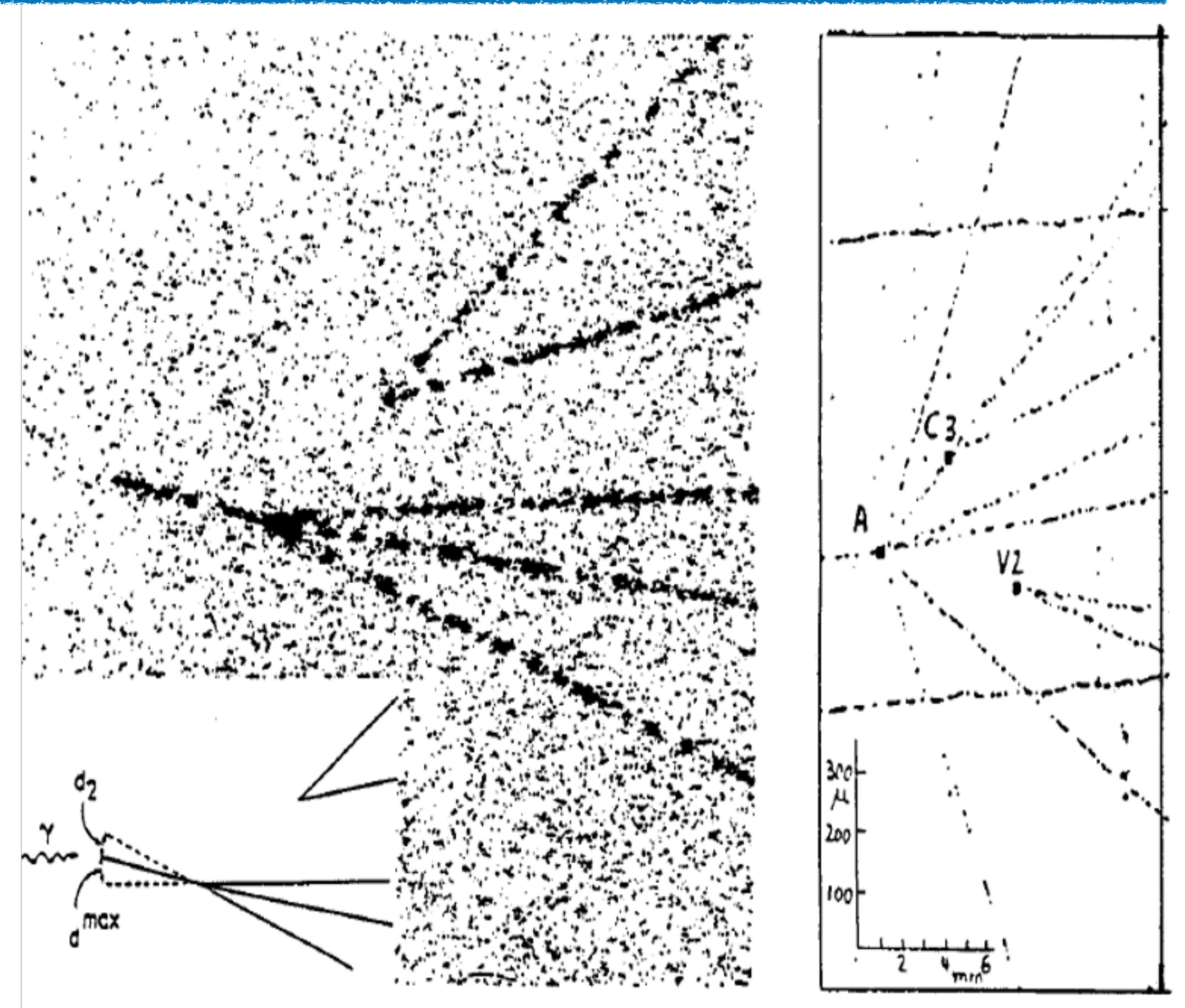


The First Silicon Detectors for HEP Experiments

The pre-history: 1940-1980

The November revolution and its aftermath

- discovery of particles with shorter lifetime than known ones (10^{-12} - 10^{-13} s instead of 10^{-8} - 10^{-10} s): J/ψ and the c-quark (1974), τ -lepton (1975), Υ and the b-quark (1977)
- decay length: $\gamma c\tau \sim 30 \mu\text{m}$ defines new **Requirements on vertex detectors:**



Charm-anticharm production observed with a high resolution bubble chambers at SLAC and CERN

The First Silicon Detectors for HEP Experiments

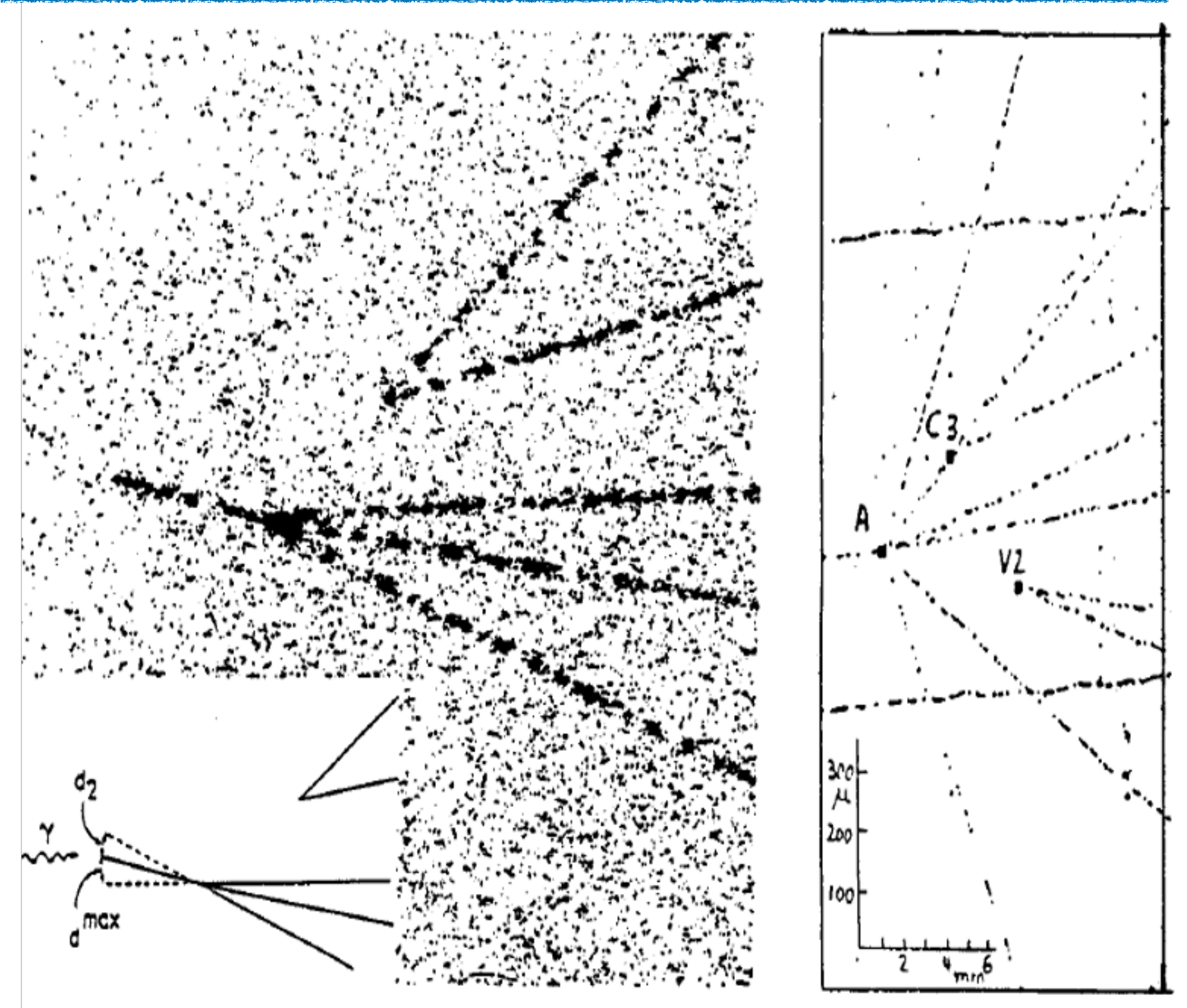
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Requirements on vertex detectors:

- spatial resolution $< 10 \mu\text{m}$ and good particle separation
- rate capability $\sim 10^6$ Hz
- low multiple scattering and photon conversion, i.e. thin sensors



Charm-anticharm production observed with a high resolution bubble chambers at SLAC and CERN

The First Silicon Detectors for HEP Experiments

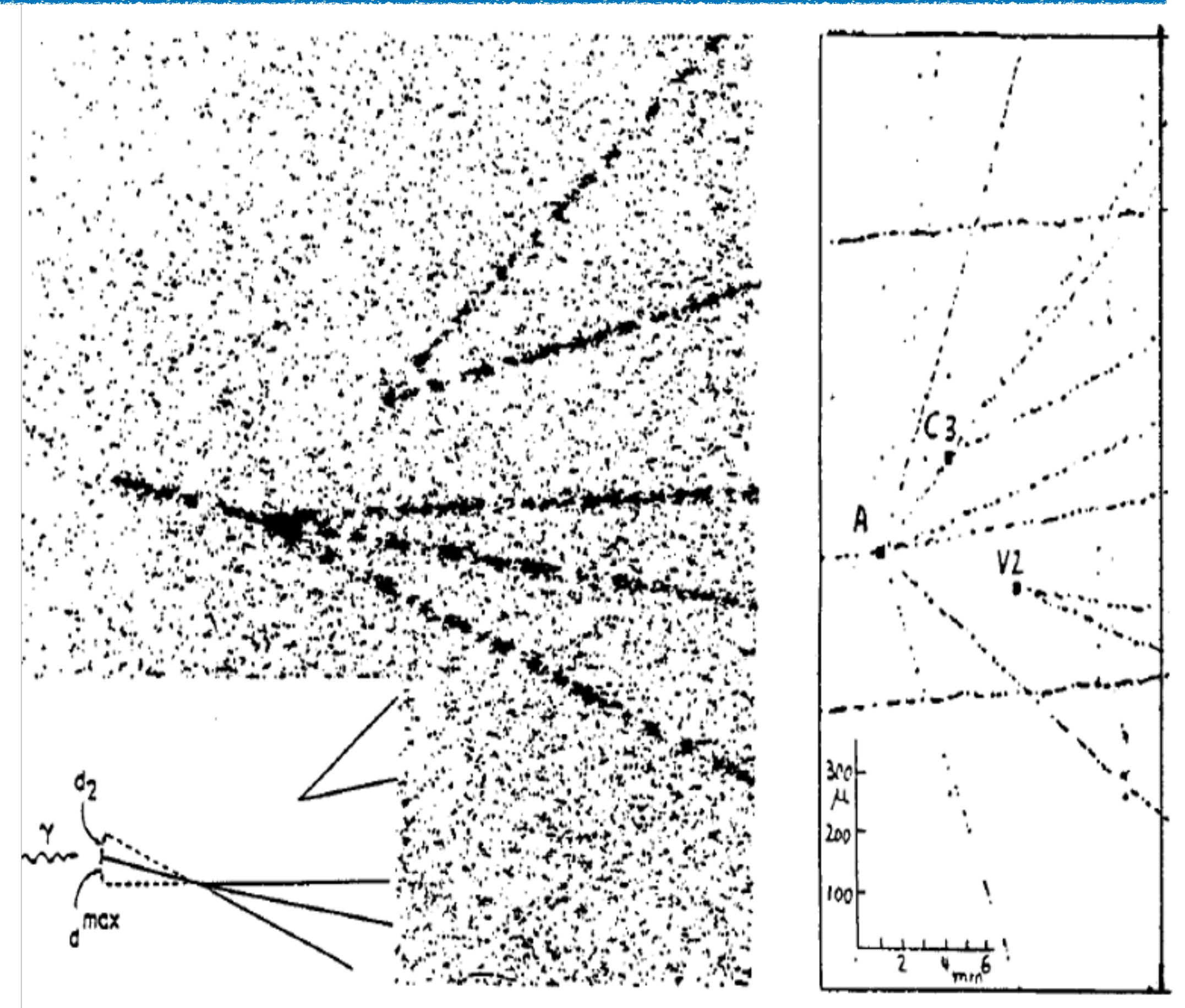
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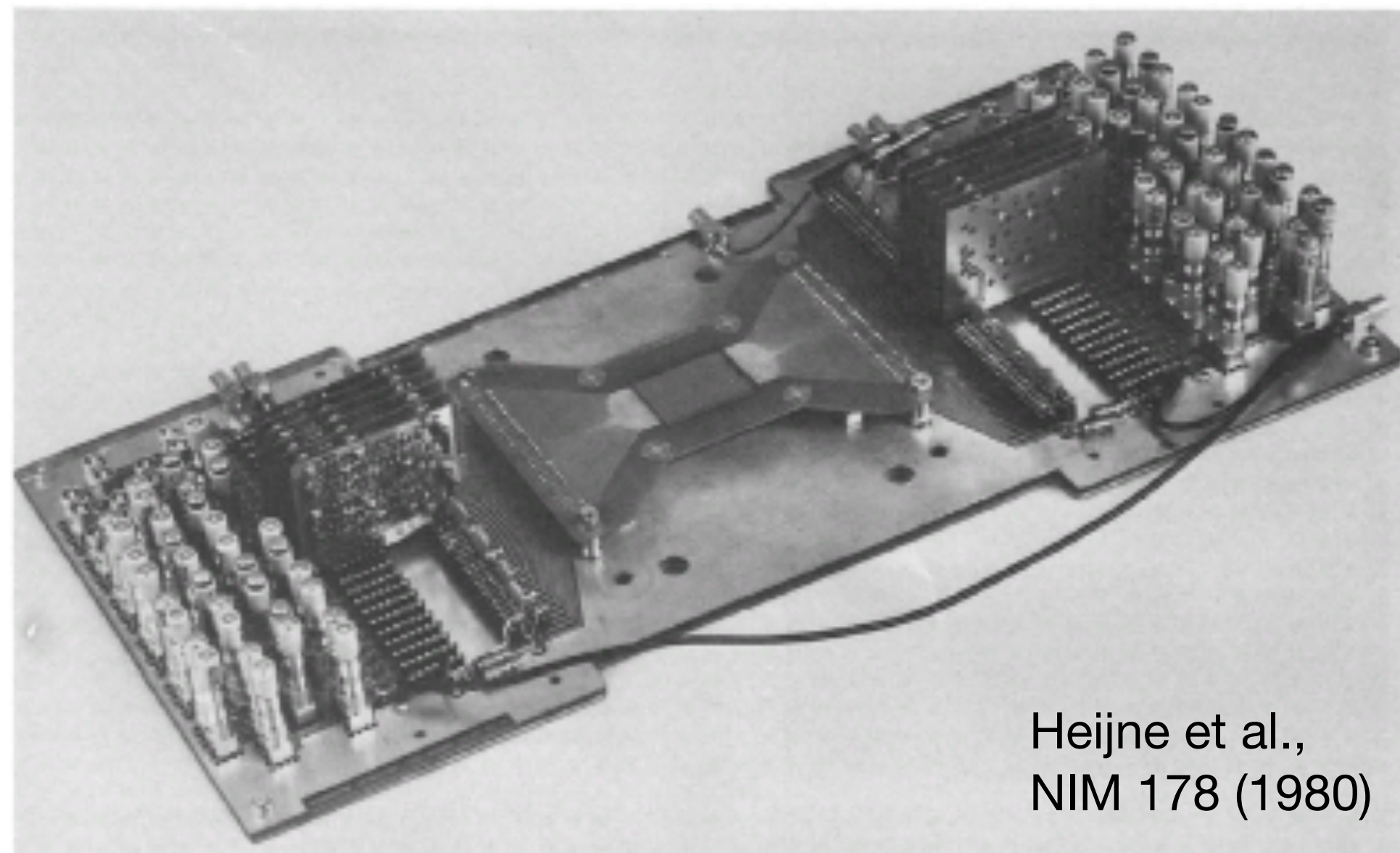
Charm-anticharm production observed with a high resolution bubble chambers at SLAC and CERN

The existing detectors (emulsions, high resolution bubble chambers, gas detectors) **did not achieve the required overall performance**

The First Silicon Detectors for HEP Experiments

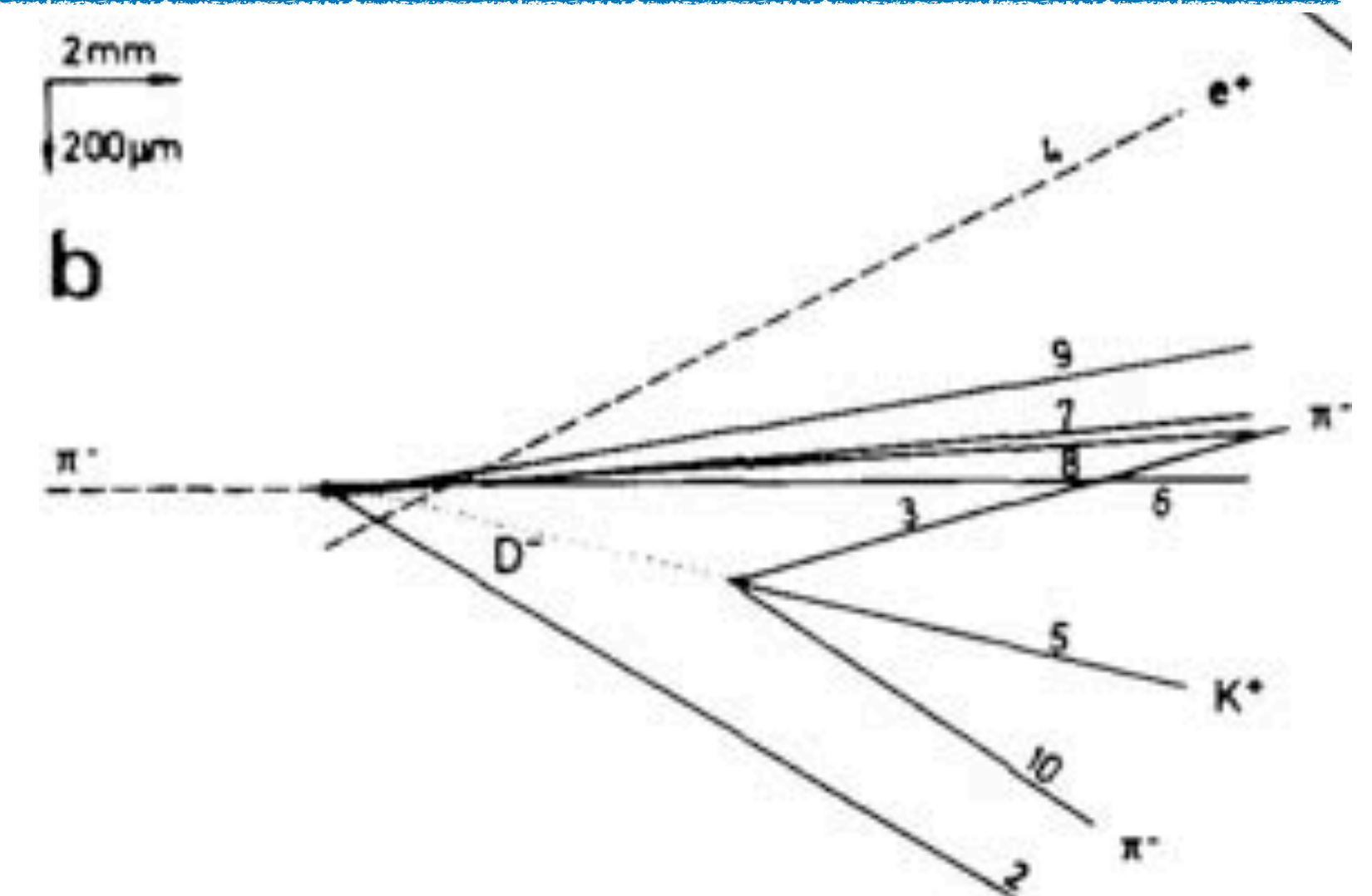
The pre-history: 1940-1980

Several HEP groups started to learn the art of silicon sensors and μ -electronics (in close collaboration with industry)



Heijne et al.,
NIM 178 (1980)

Fig. 6. The microstrip detector placed together with some amplifiers on the test board, which can be positioned in a beam.



CERN group (Heijne, Piuz, Jarron, Hyams et al. 1980)

- Si-strip sensor with 300 μm pitch
- Demonstrate vertex reconstruction within the NA-11 experiment
- Demonstrate capacitive charge division (thanks to broken channels)

Fundamental development in parallel to Si-detectors \rightarrow very large scale integration (VLSI) readout chips e.g. **CAMEX**: Fraunhofer Institute in collaboration with **Gerhard Lutz et al., TUM**; **Microplex**: Hyams, Walker, Shapiro; ...

The First Silicon Detectors for HEP Experiments

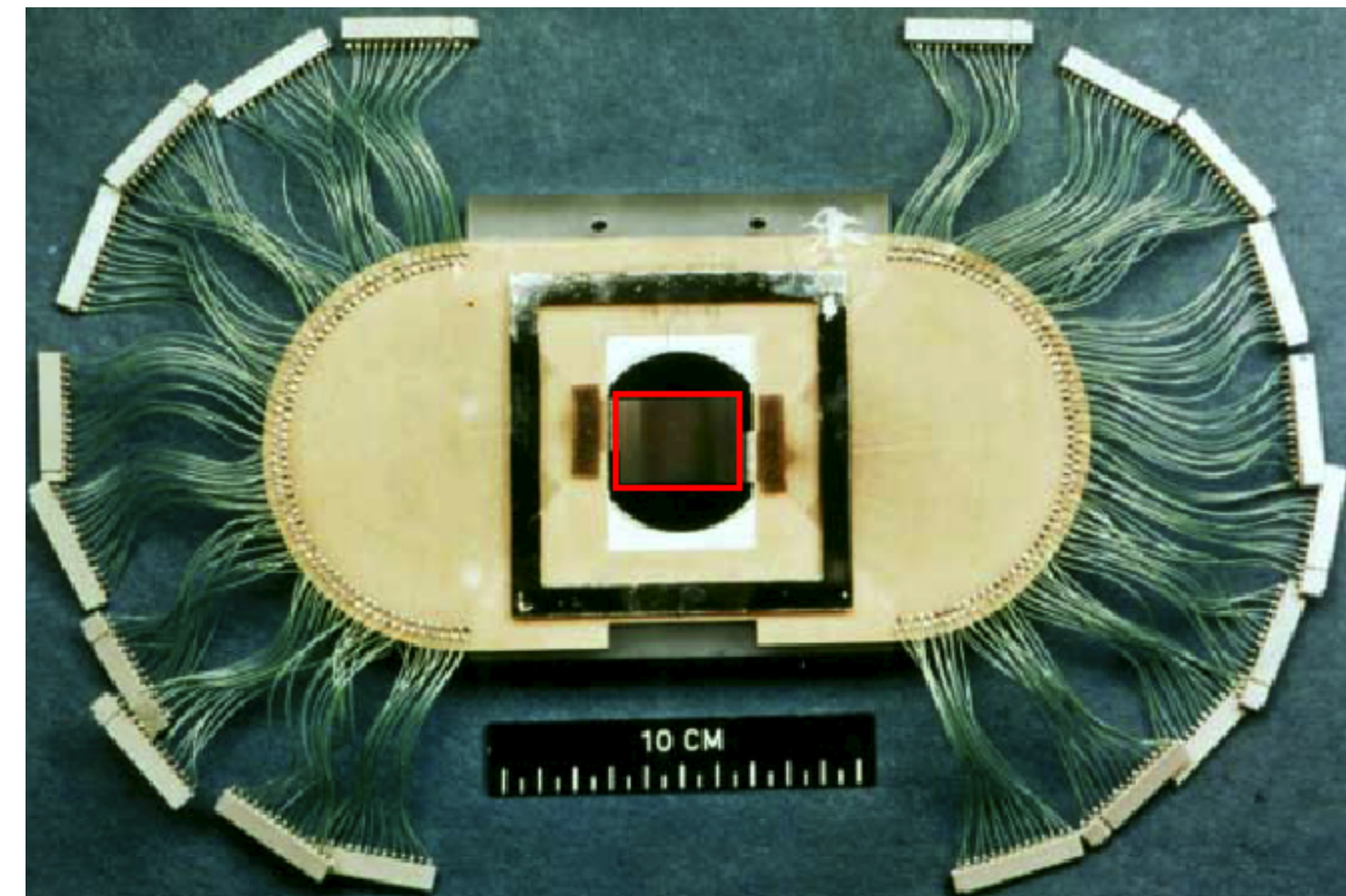
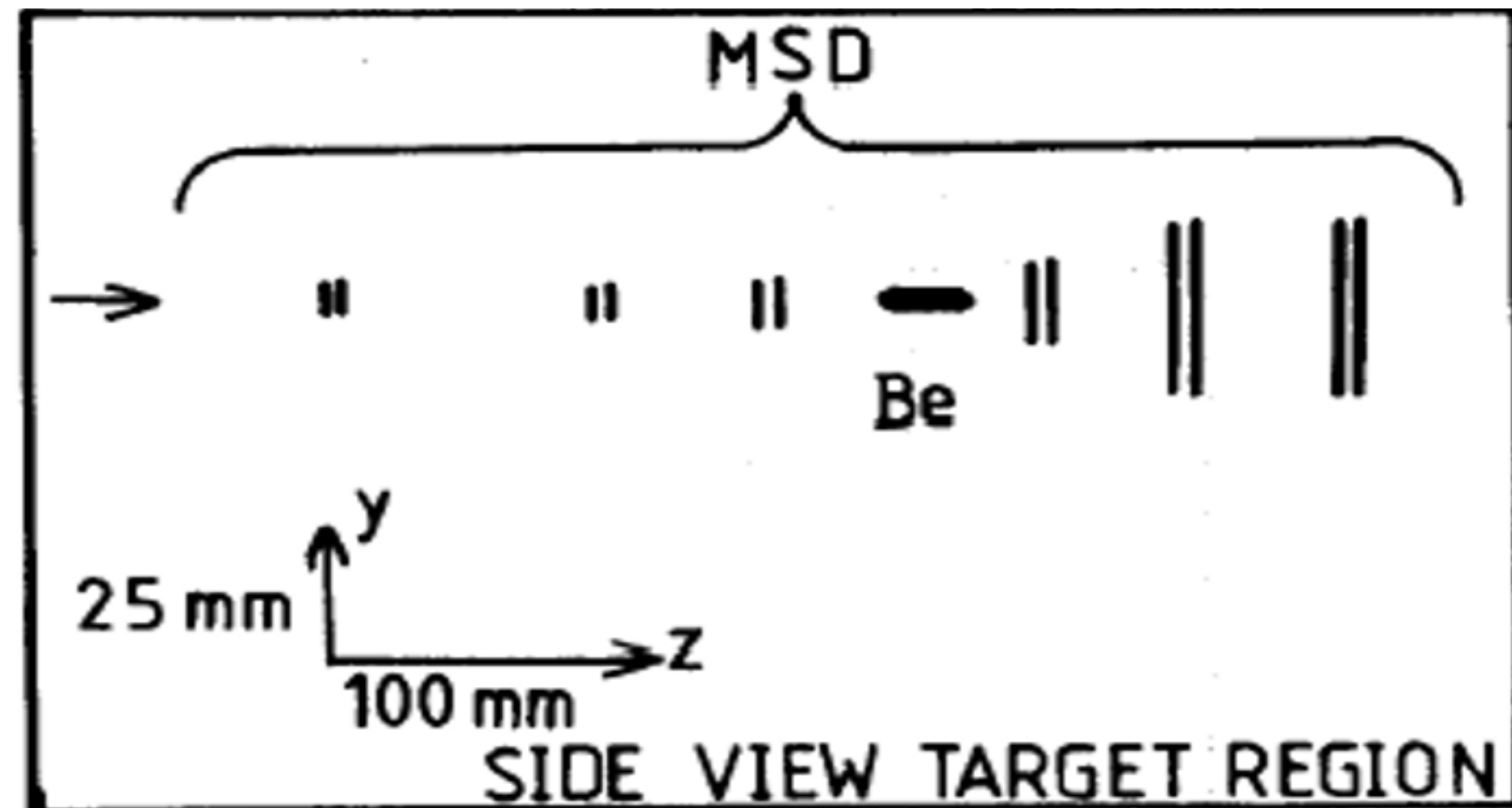
The quest of high precision resolution electronic detectors

NA-11/ NA-32 experiment: spectrometer for hadron physics



lifetimes D^+ , D_0 , D_s ,
observation and mass of D_s ,
hadronic production of charm particles (QCD)

1981: 6 planes Si-strip detectors



- area 24x36 mm²
- strips/sensor 1200
- strip pitch 20 μm
- thickness 280 μm
- N of channels < 2000

- efficiency 100%
- strip pitch 20 μm
- readout capacitive charge division
- resolution with 60 μm readout $\sigma = 5.4 \mu\text{m}$
- resolution with 120 μm readout $\sigma = 7.8 \mu\text{m}$

Getting Organized

The silicon detector community



~ 90 participants
> 11 from MPI

under MPE (Max-Planck Institut für Extraterrestrische Physik) director Joachim Trümper

1983: 3rd European Symposium on Semiconductor Detectors at Munich

Getting Organized

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Symposium Organizers:

R. Klanner (MPI)

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See backup slide for
the original photo and
the list of names

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Silicon Vertex Detector for e⁺e⁻ Colliders

The evolution: 1980-2000

The next challenges:

- Improve impact parameter resolution in Rφ
- Add resolution in the third dimension: Rz

- Extend angular coverage

Impact parameter resolution:

$$\sigma_{d_0}^2 = \sigma_{MS}^2 + \sigma_{geom}^2$$

$$\sigma_{geom}^2 = \left(\frac{\sigma_1 r_2}{r_2 - r_1} \right)^2 + \left(\frac{\sigma_2 r_1}{r_2 - r_1} \right)^2 \quad (\text{simplified for only two layers})$$

$$\sigma_{MS}^2 = \text{Multiple Scattering contribution}$$

Silicon Vertex Detector for e⁺e⁻ Colliders

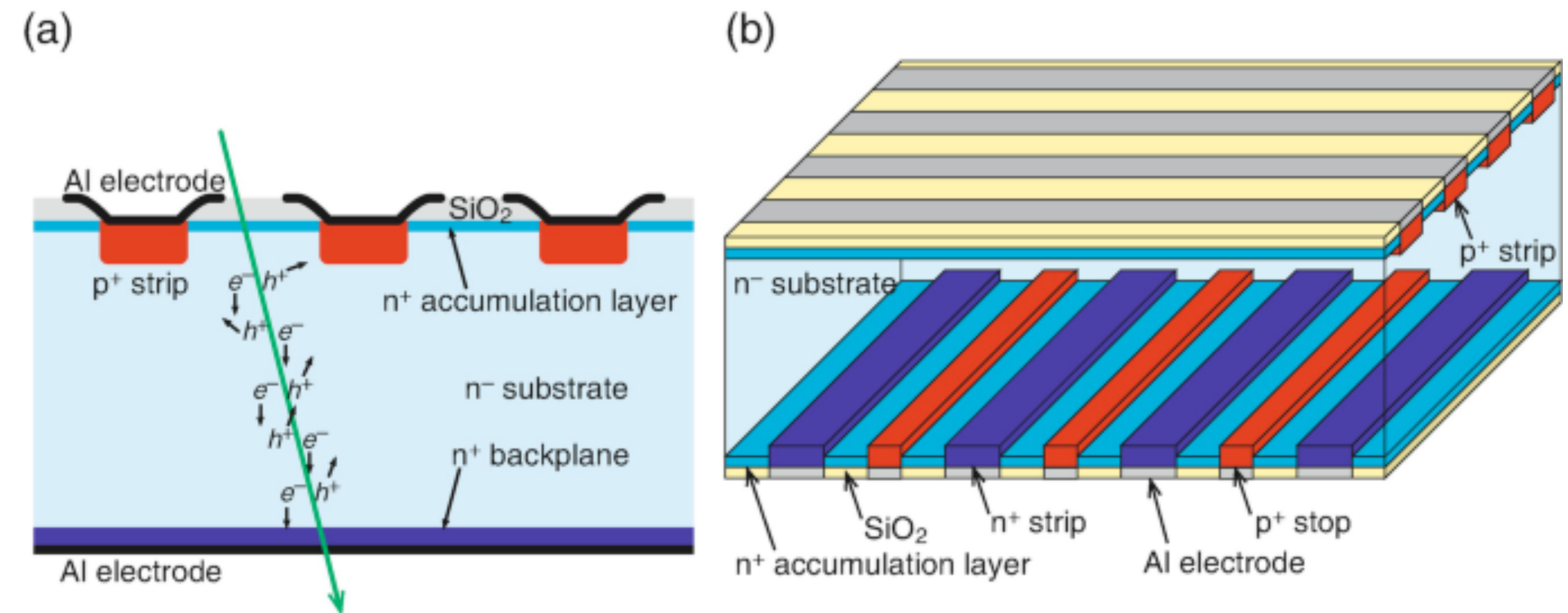
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Optimisation steps:

- Double-sided sensors (minimise MS)



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Silicon Vertex Detector for e^+e^- Colliders

The evolution: 1980-2000

The next challenges:

- Improve impact parameter resolution in $R\phi$
- Add resolution in the third dimension: Rz
- Extend angular coverage

Optimisation steps:

- Double-sided sensors (minimise MS)
- Strips parallel and orthogonal to the beam axis + routing lines on a second metal layer
- Strip, ... microstrip, ... pixels

Silicon Vertex Detector for e^+e^- Colliders

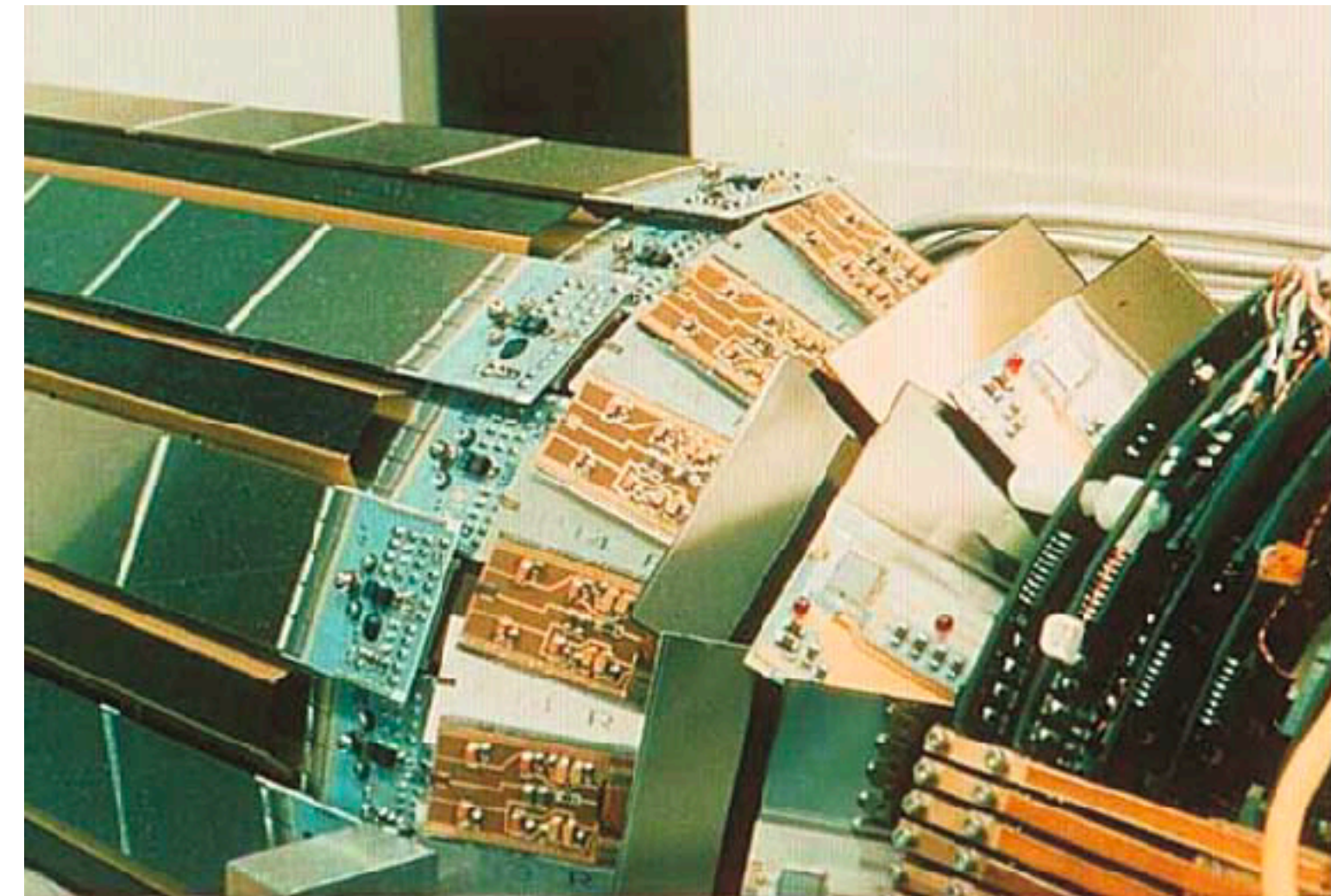
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Optimisation steps:

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- Strip, ... microstrip, ... pixels
- **Dedicated forward detectors geometries**

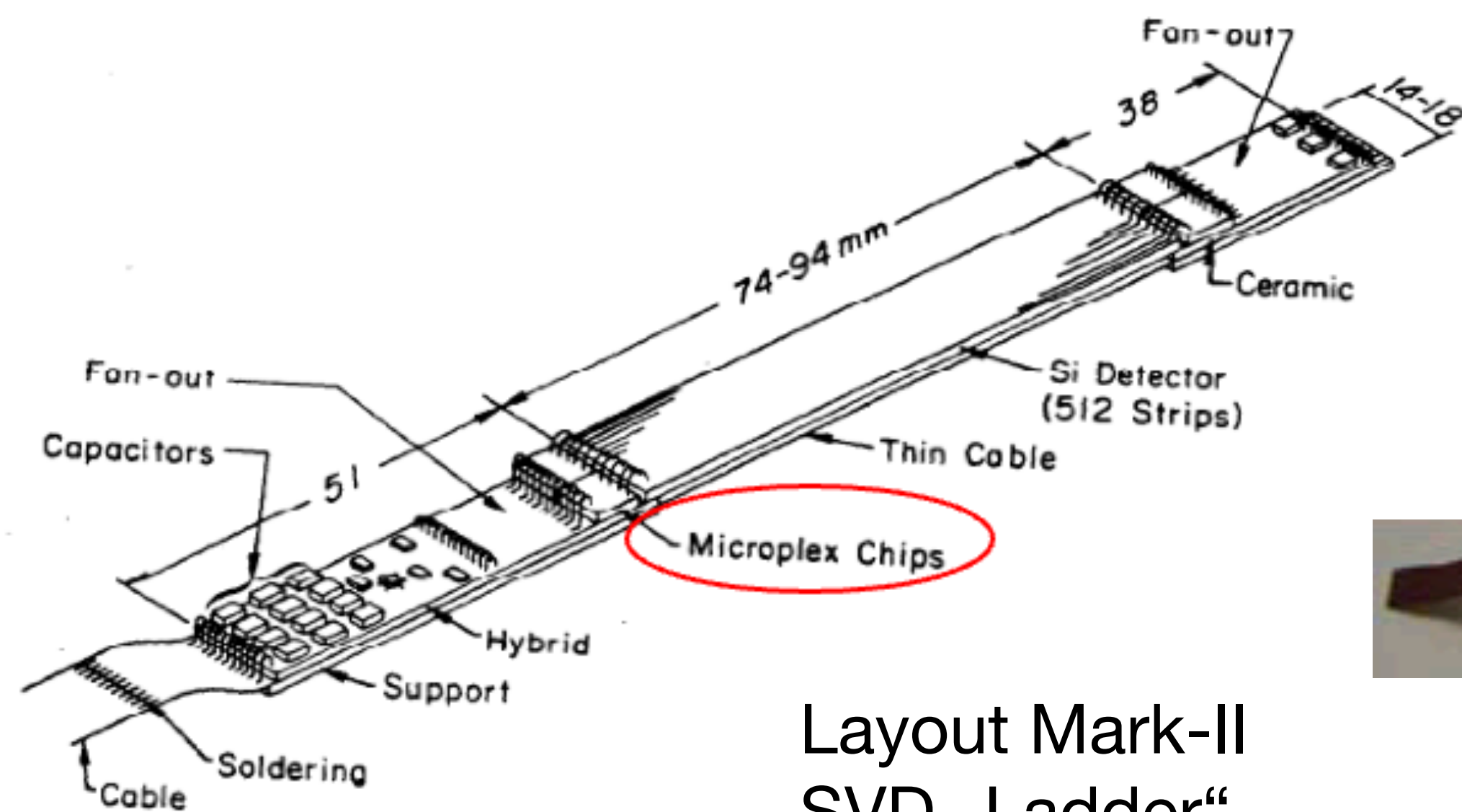


Silicon Vertex Detector for e⁺e⁻ Colliders

The evolution: 1980-2000

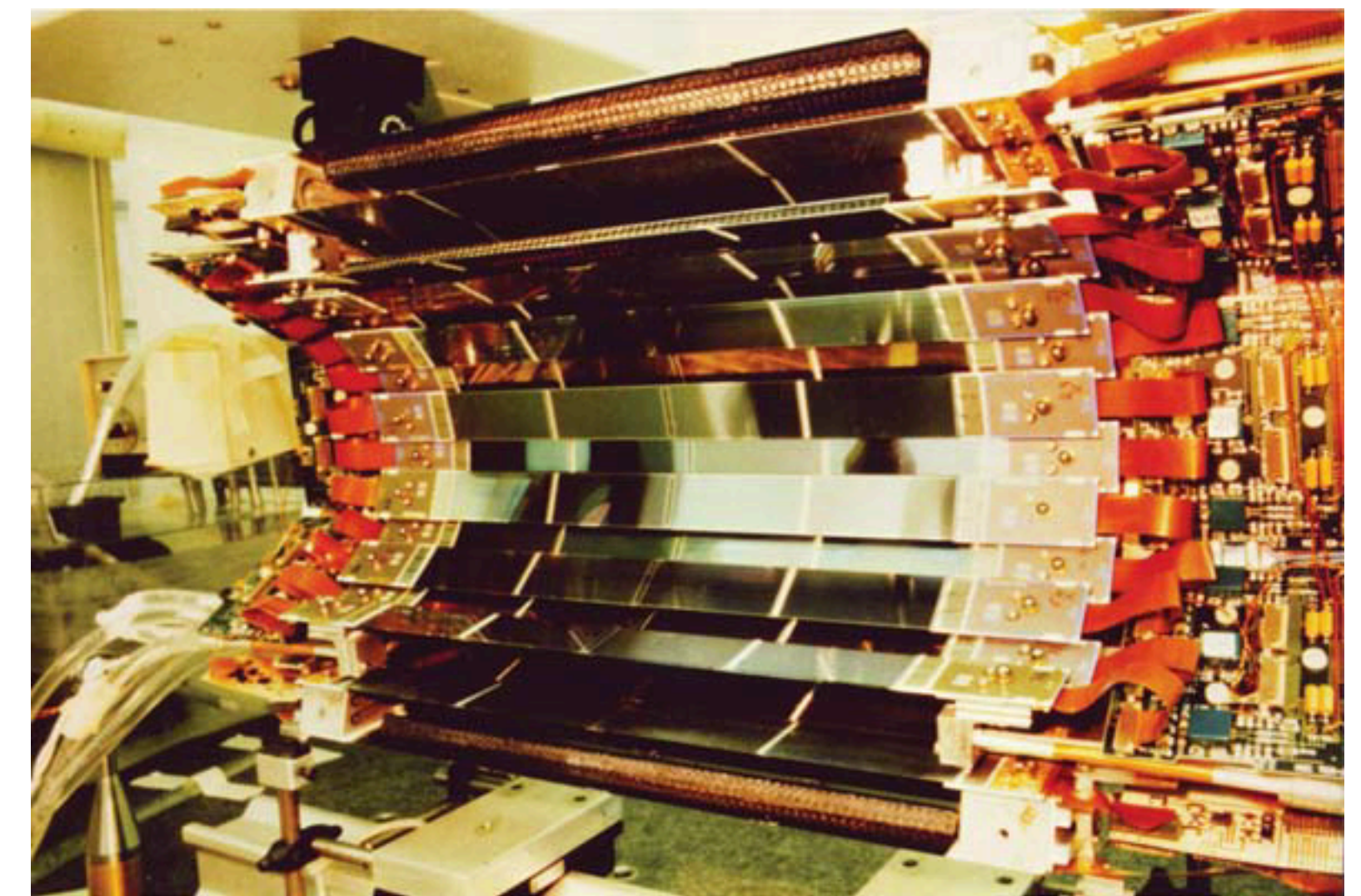
First generation of vertex detectors at colliders:

- **1985:** Proposal to add Silicon Vertex Detector to Mark II @ SLAC (Adolphsen et al.)
→ impact parameter resolution $\sim 20 \mu\text{m}$
- **1996:** DELPHI microvertex detector at LEP
→ tagging of b quarks down to low polar angles



Layout Mark-II
SVD „Ladder“

3-87
5710A2



DELPHI inter tracker module
daisy chained strips via wire bonds

Silicon Vertex Detector for Hadron Colliders

The radiation hard era: >2000

Following the pioneering success of NA32 and Mark II → Si vertex detectors for all 4 LEP experiments, TeVatron, B-factories, HERA, RHIC and **for all 4 LHC experiment**

Silicon Vertex Detector for Hadron Colliders

The radiation hard era: >2000

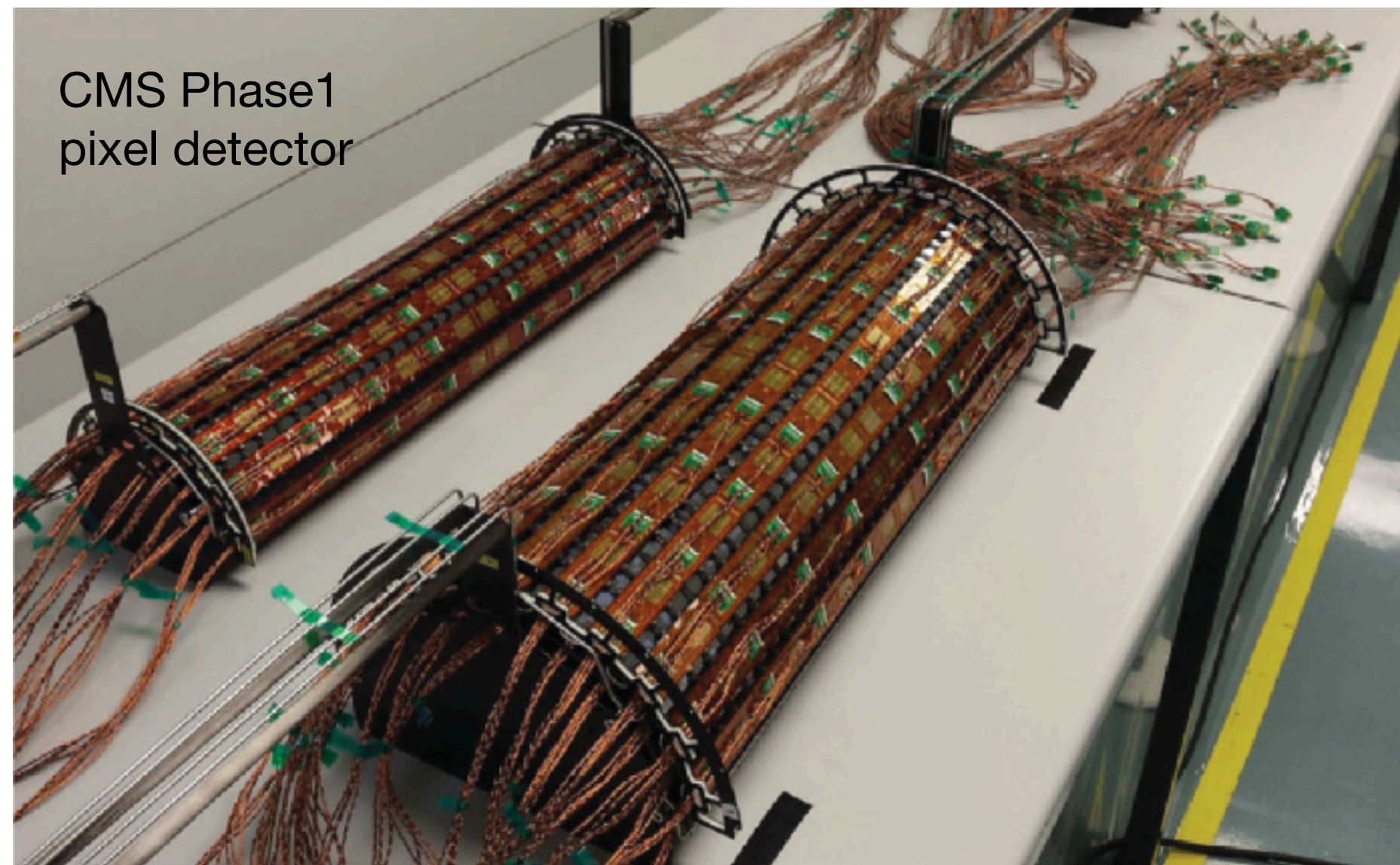
Following the pioneering success of NA32 and Mark II → Si vertex detectors for all 4 LEP experiments, TeVatron, B-factories, HERA, RHIC and **for all 4 LHC experiment**

The next challenges:

- Increasing luminosity = increasing particle fluence on detector → $\phi \sim 10^{16} \text{ n cm}^{-2}$
- High occupancy

Optimisation steps:

- Radiation hard sensors and electronics
- Small pixels pitch $\sim 25\text{-}50 \mu\text{m}$

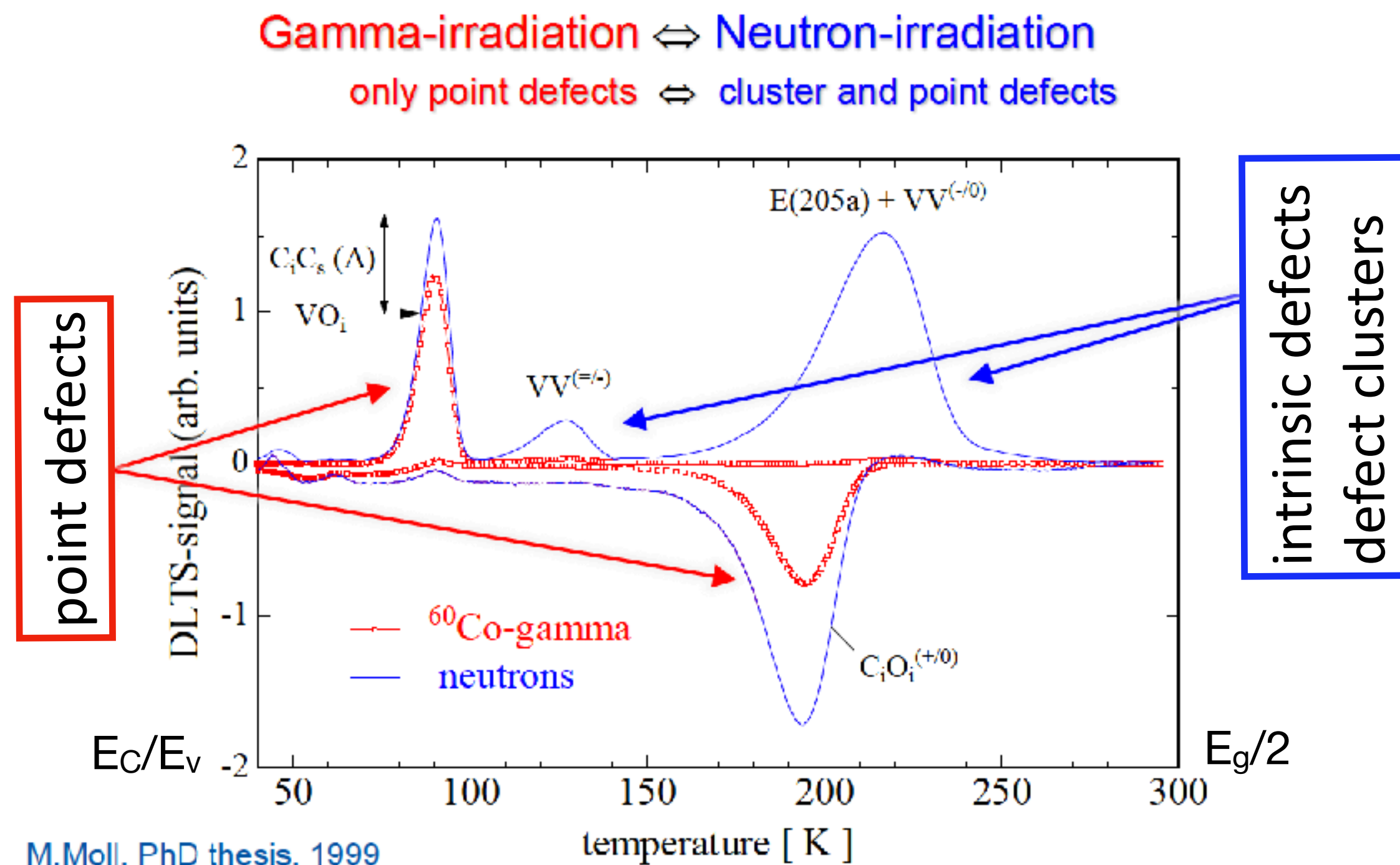


Silicon Vertex Detector for Hadron Colliders

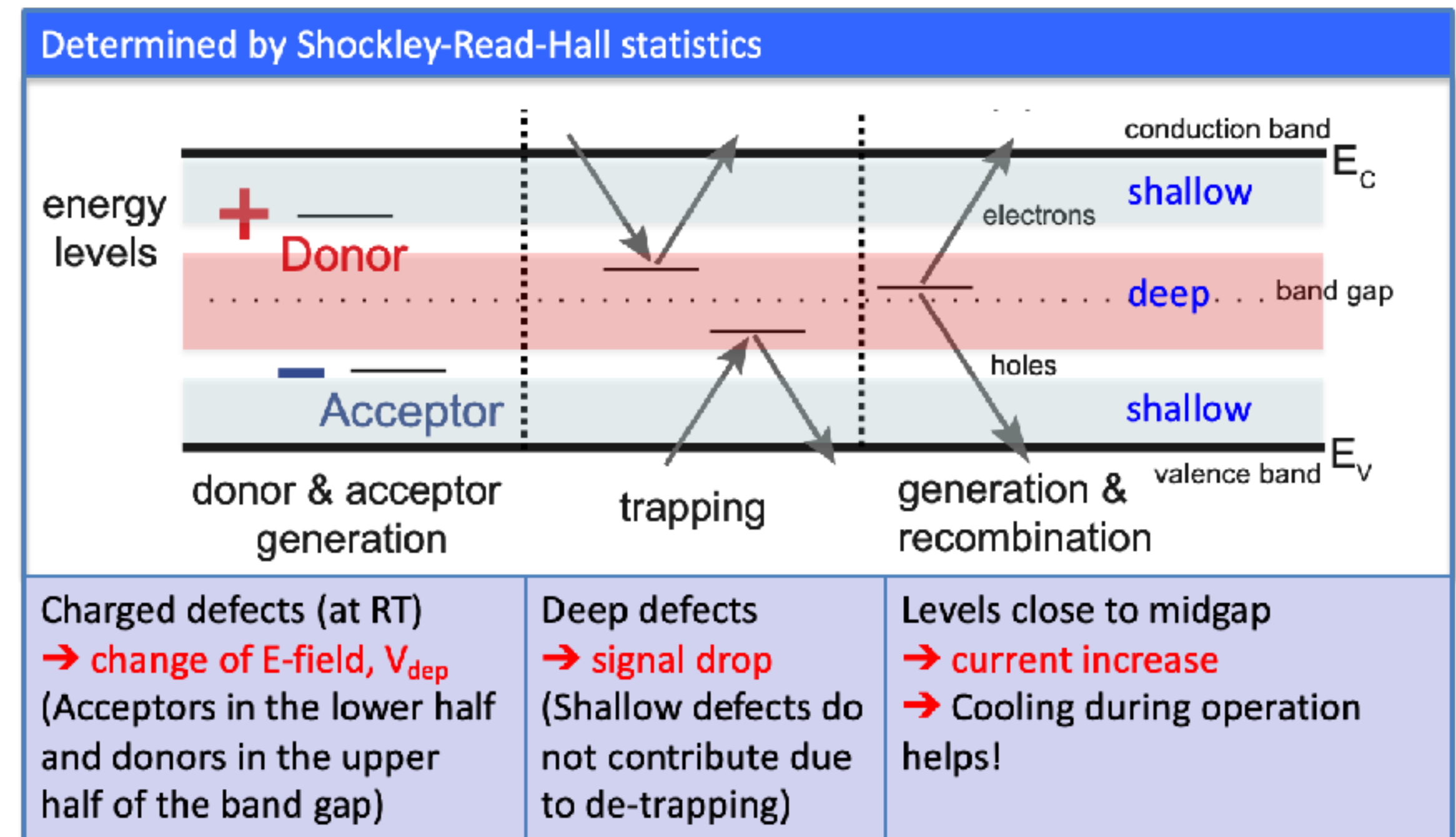
The radiation hard era: >2000

Investigation of radiation damage in silicon and defect engineering for rad.hard. detectors

- RD48 (ROSE) collaboration: development of Oxygen enriched FZ silicon (DOFZ).
O-enrichment of about 2×10^{17} O/cm³ in normal detector processing
- Hamburg model (Gunnar Lindström et al.) model the NIEL scaling of radiation damage



M.Moll, PhD thesis, 1999

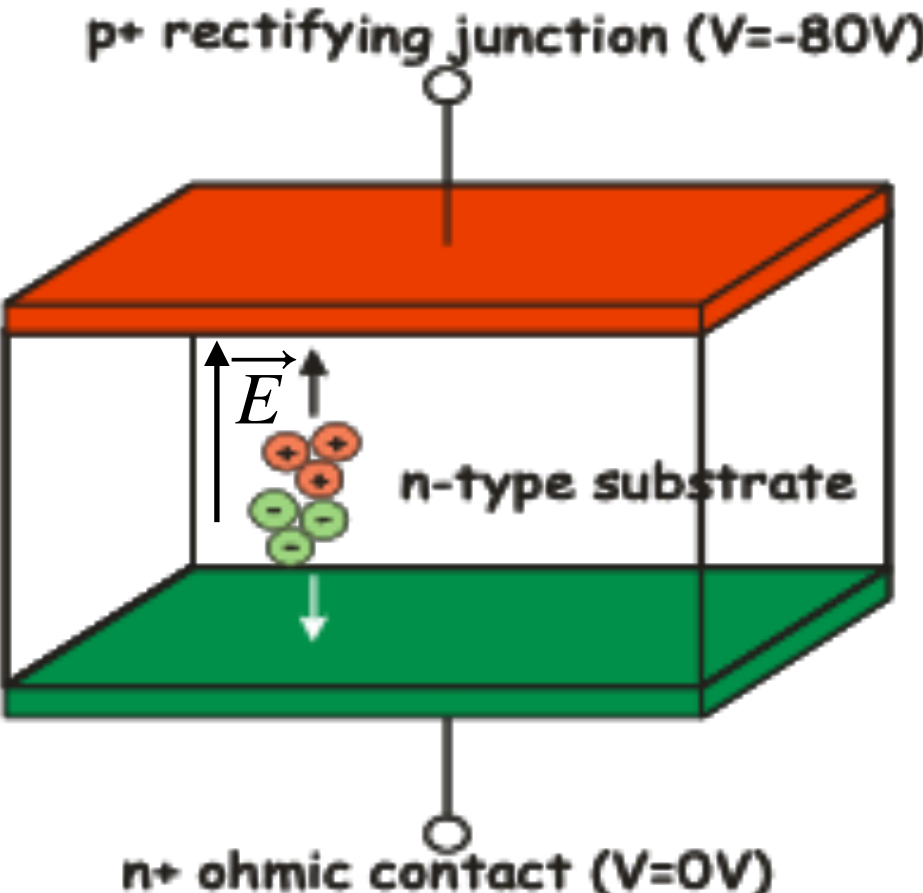


Beyond Planar Pad Sensors

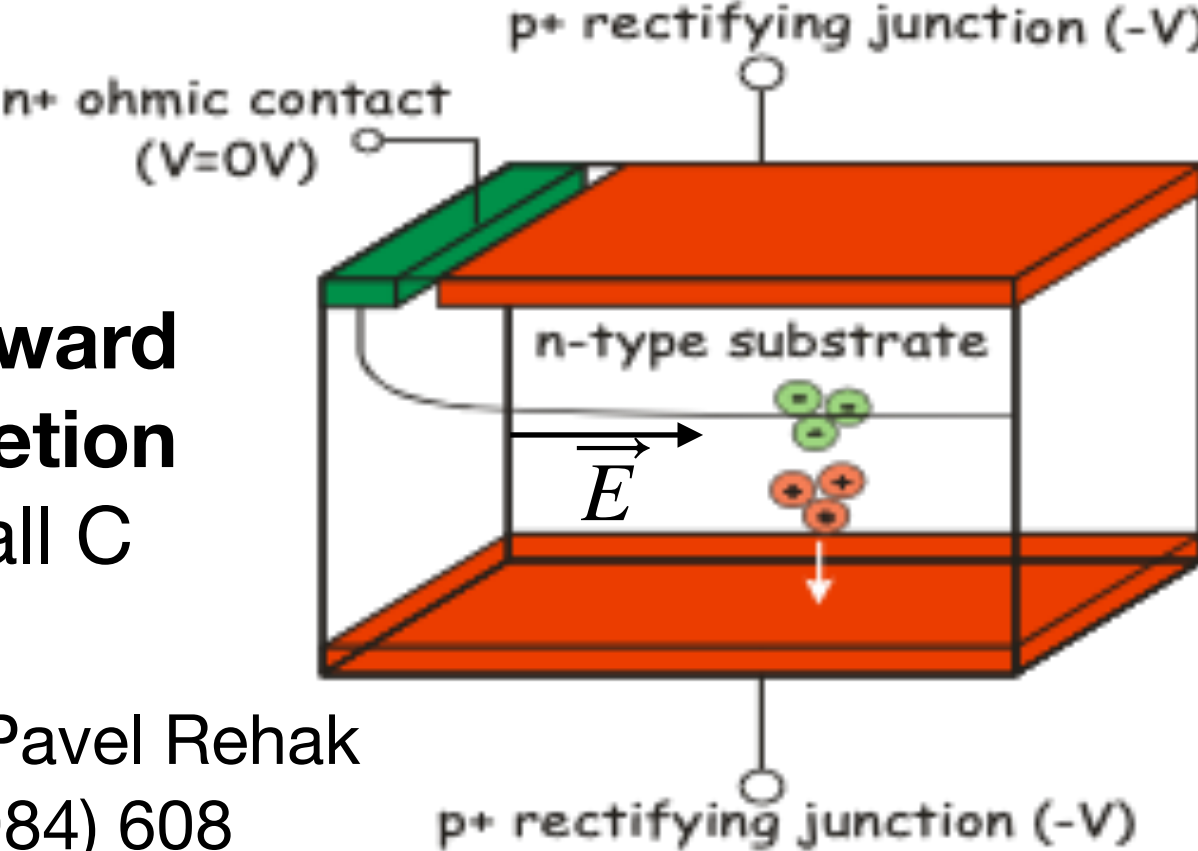
Silicon Drift Detectors

The Principle of Sideward Depletion

**Planar
pad diode**
large C



**Sideward
depletion**
small C



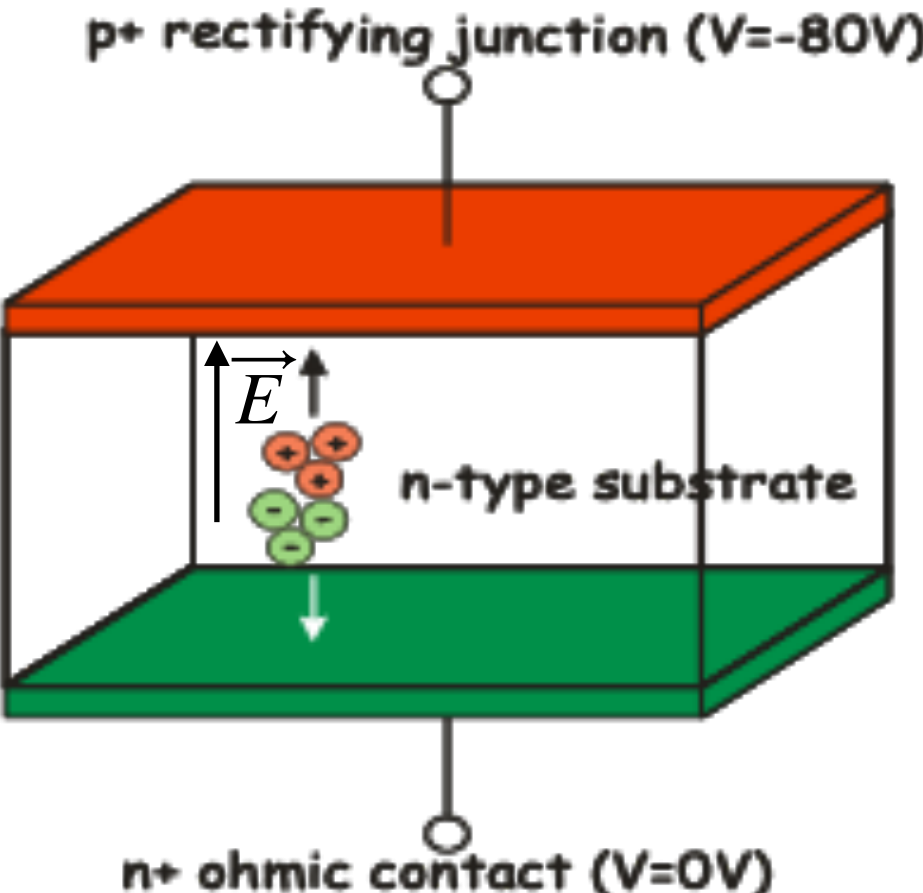
Emilio Gatti, Pavel Rehak
NIMA 226 (1984) 608



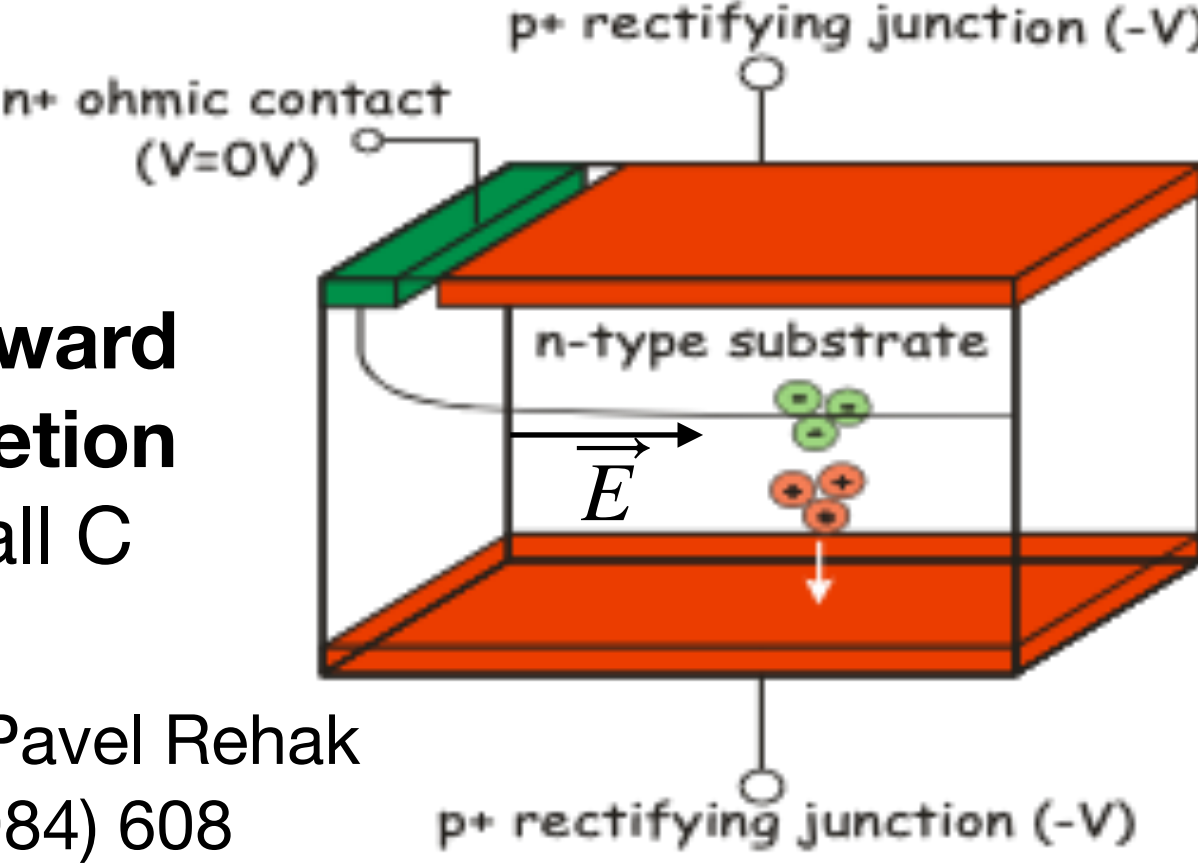
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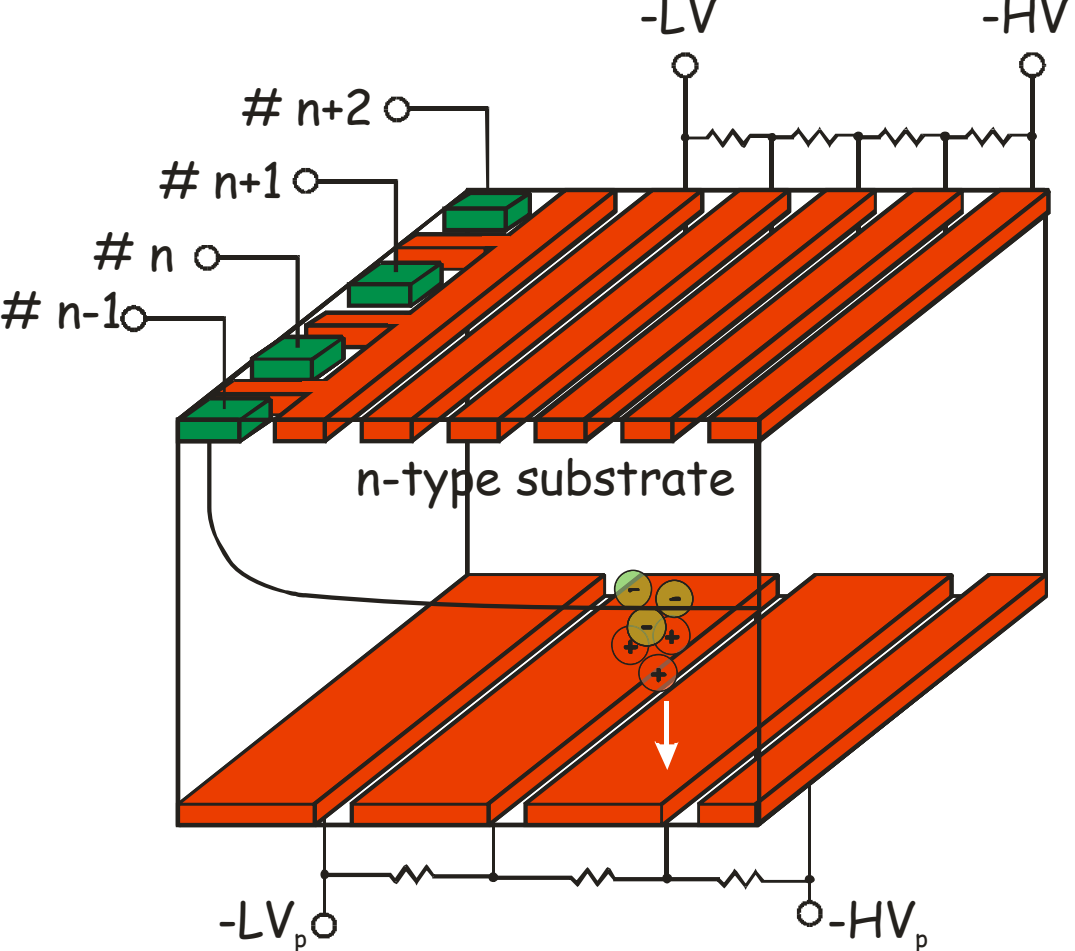
Planar pad diode
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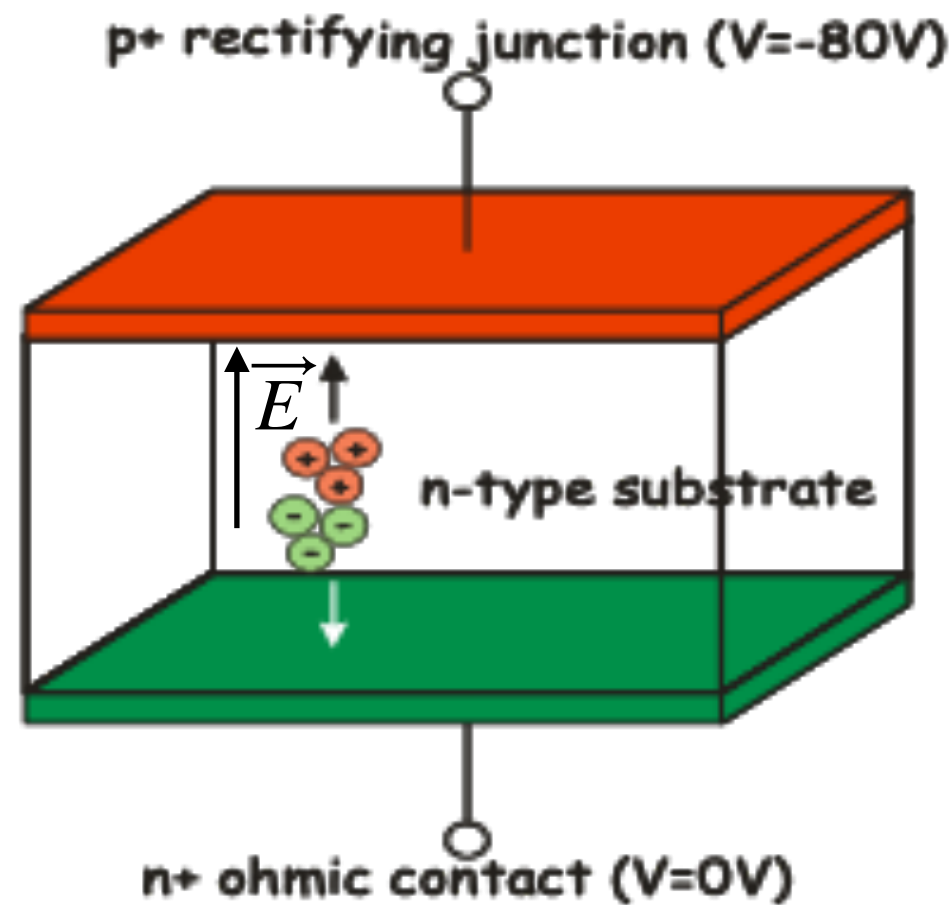


Silicon Drift Detectors

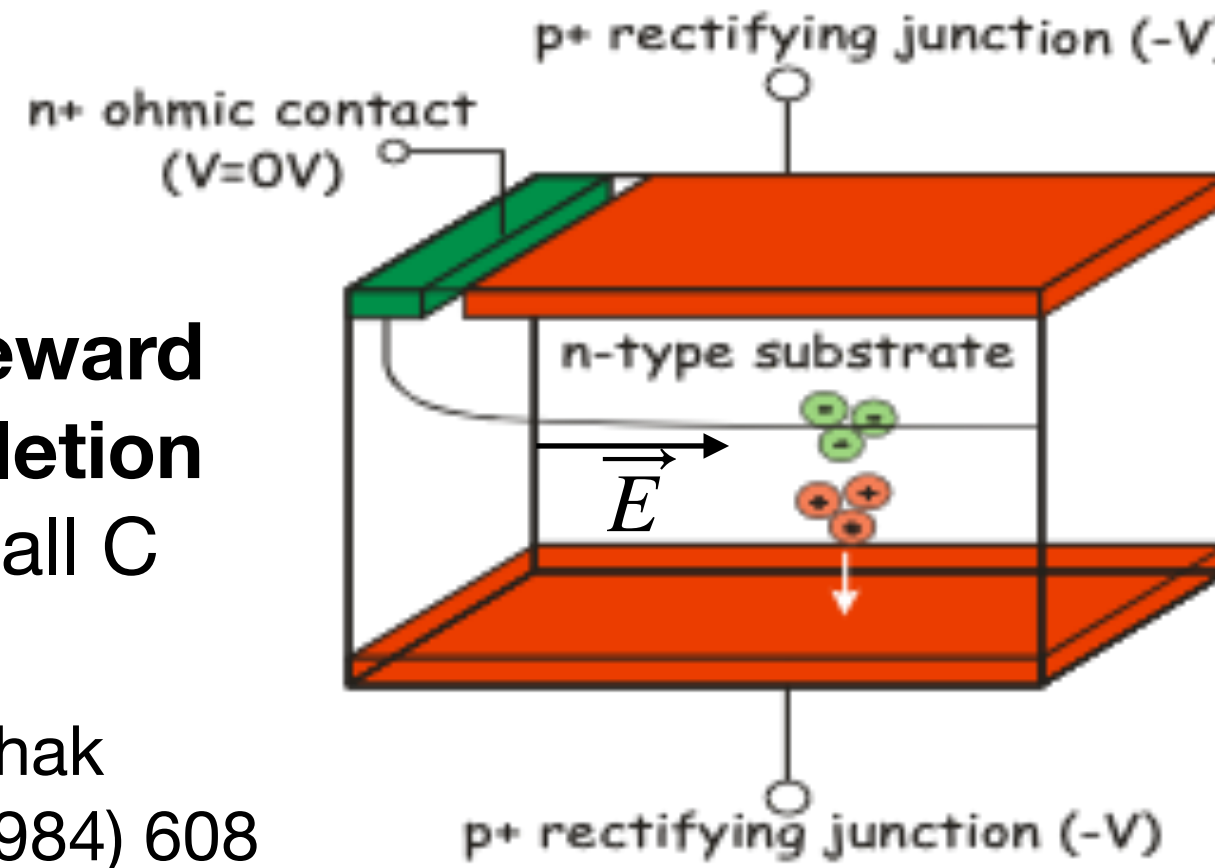
The Principle of Sideward Depletion

first silicon-drift chambers were built at TU/MPI-München and were characterized by MPI-München in the NA32 experiment

Planar pad diode
large C

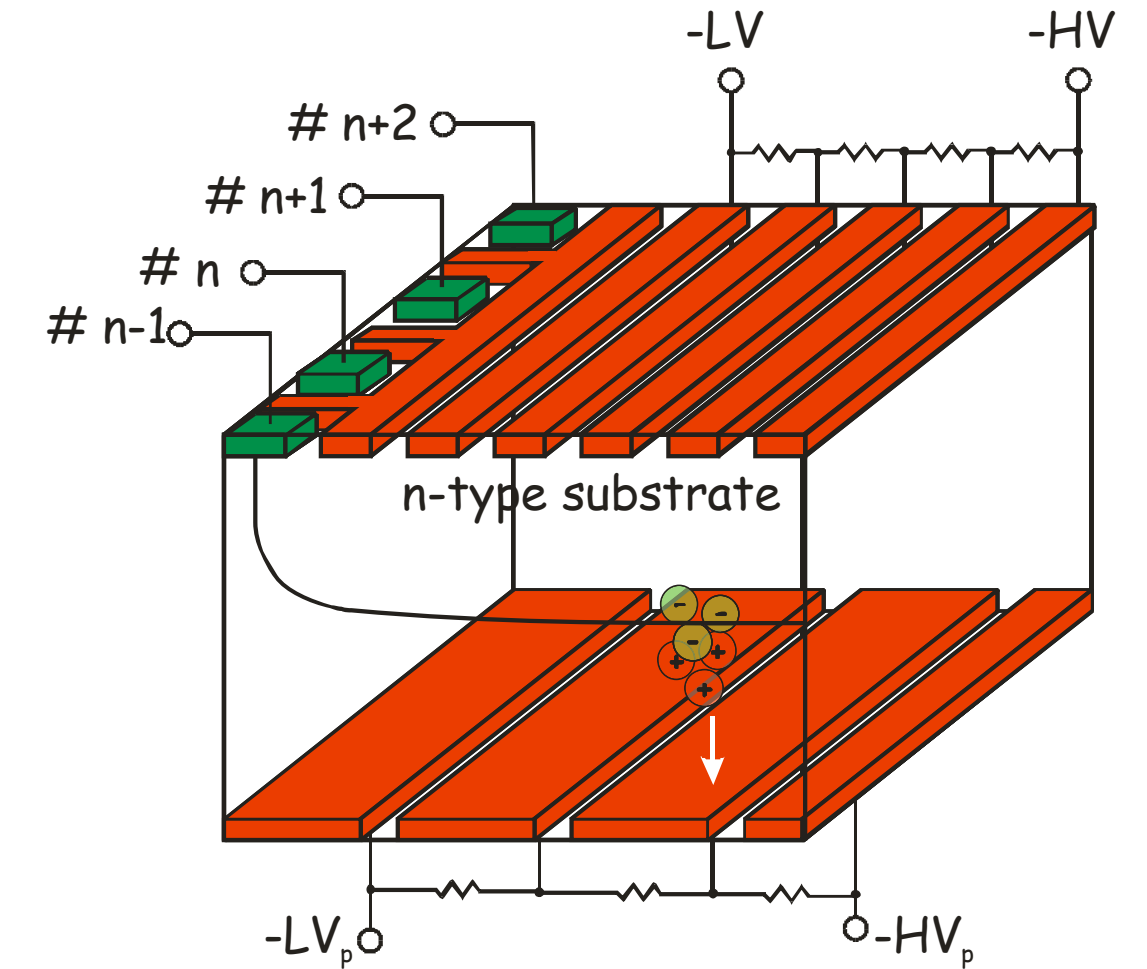


Sideward depletion
small C

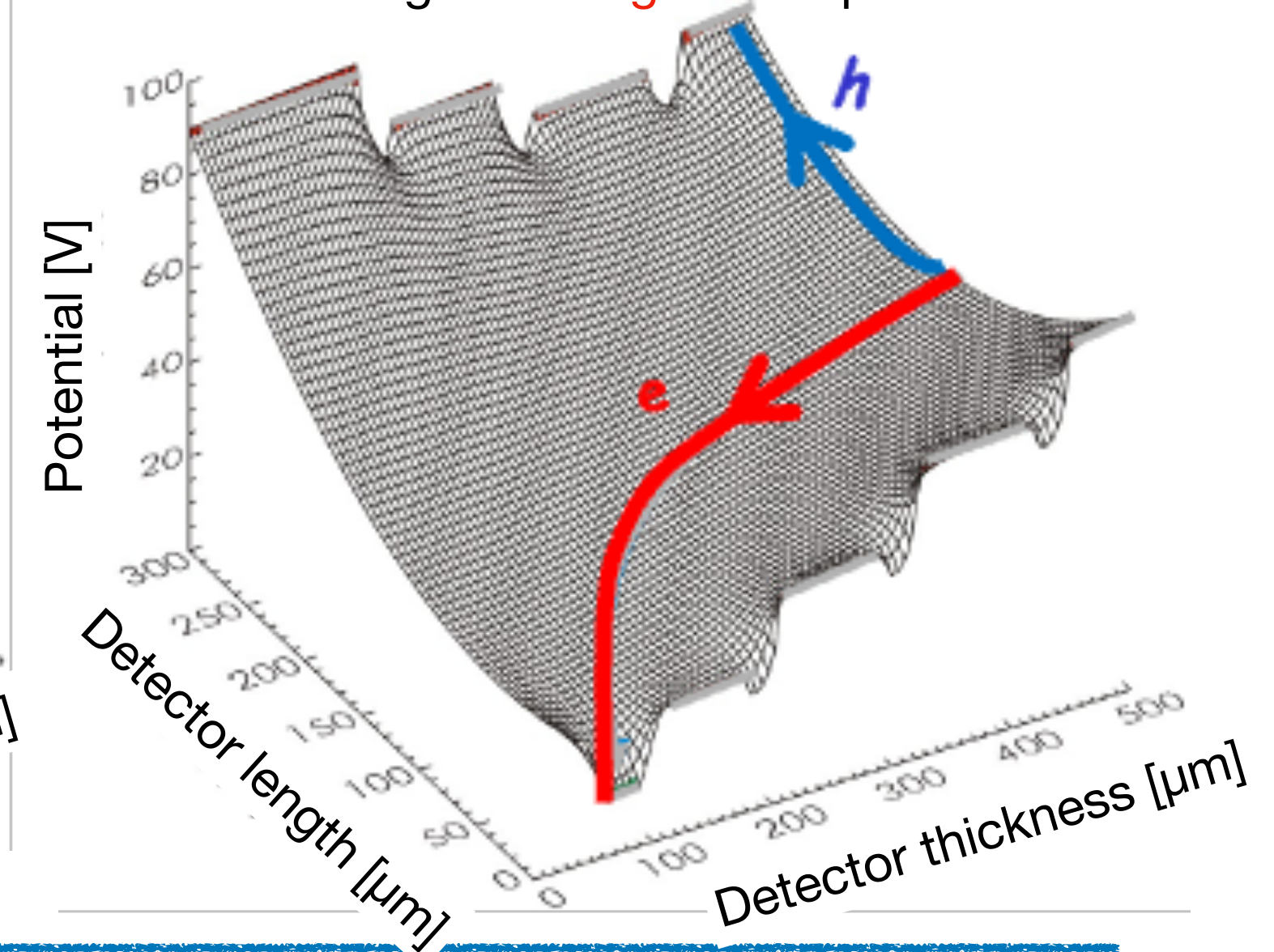
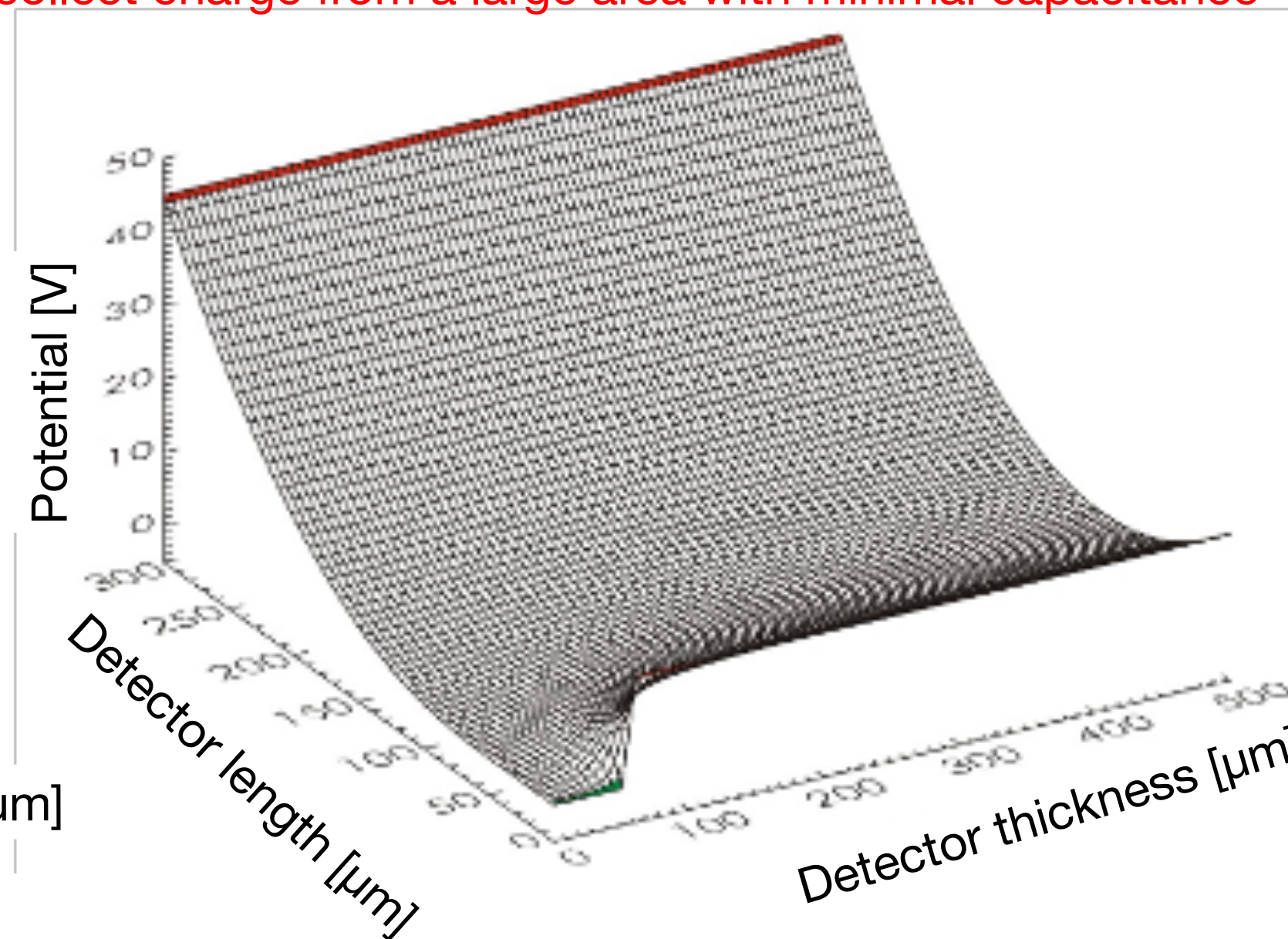
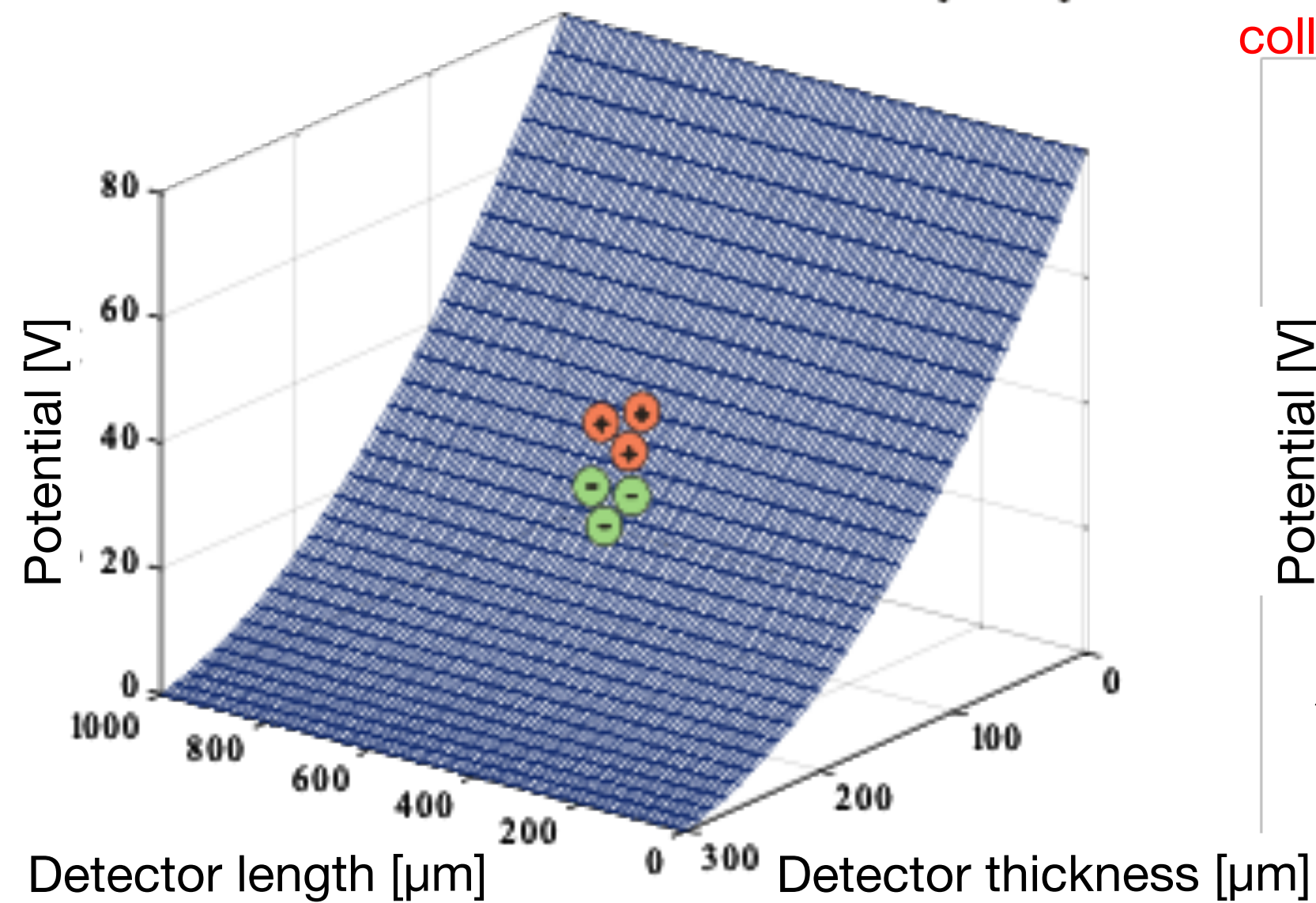


E.Gatti, P.Rehak
NIMA 226 (1984) 608

collect charge from a large area with minimal capacitance

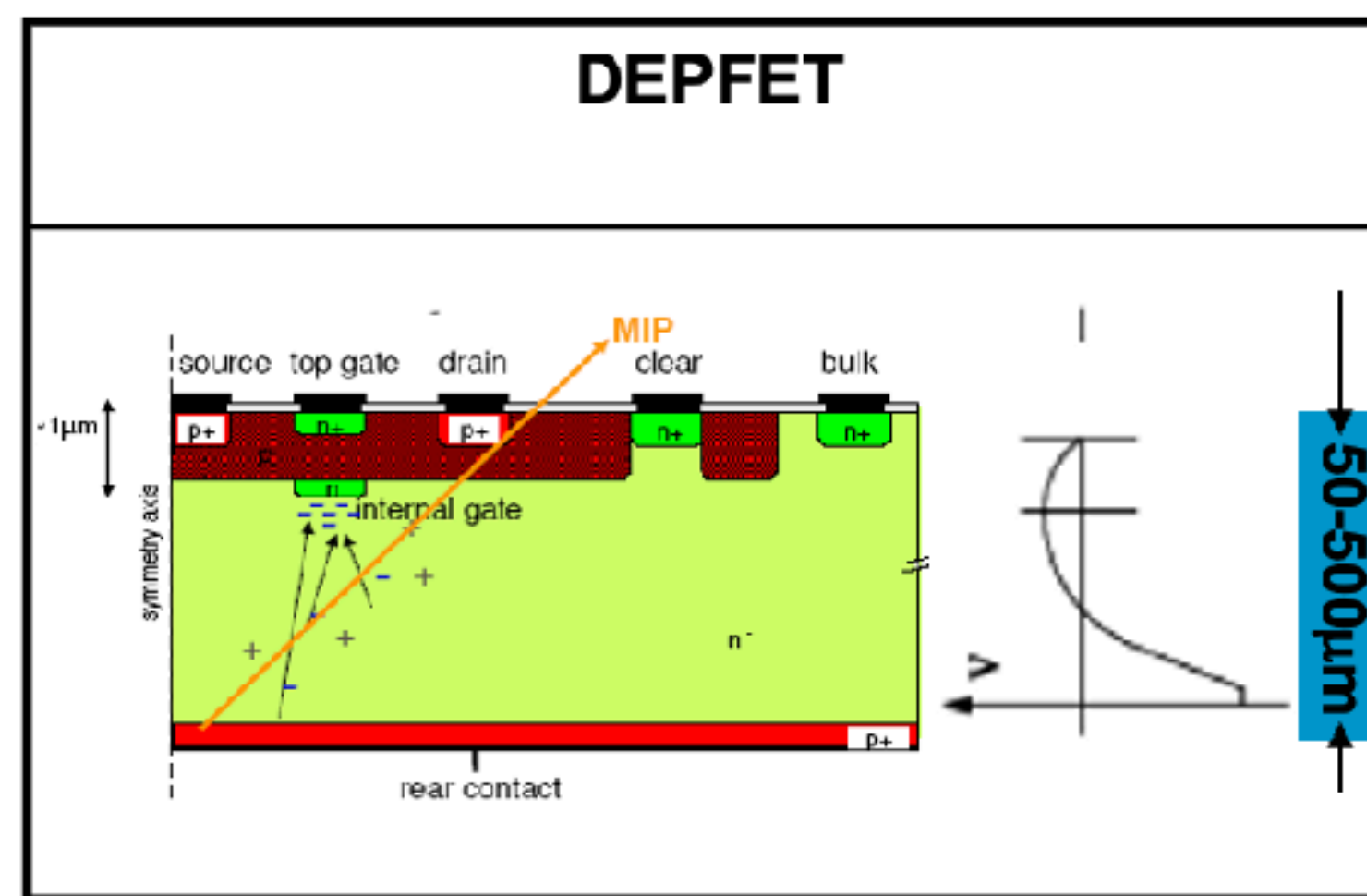
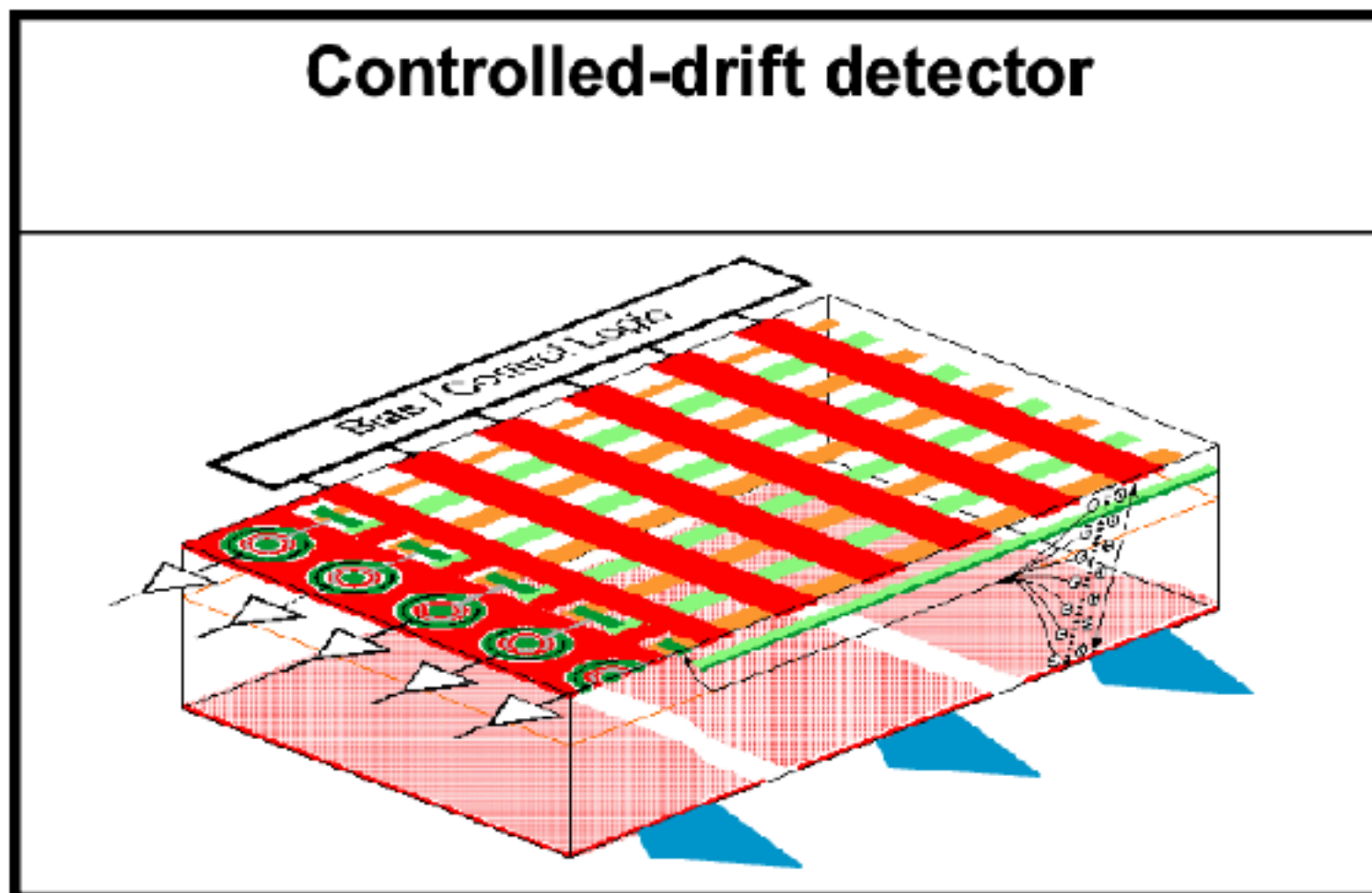
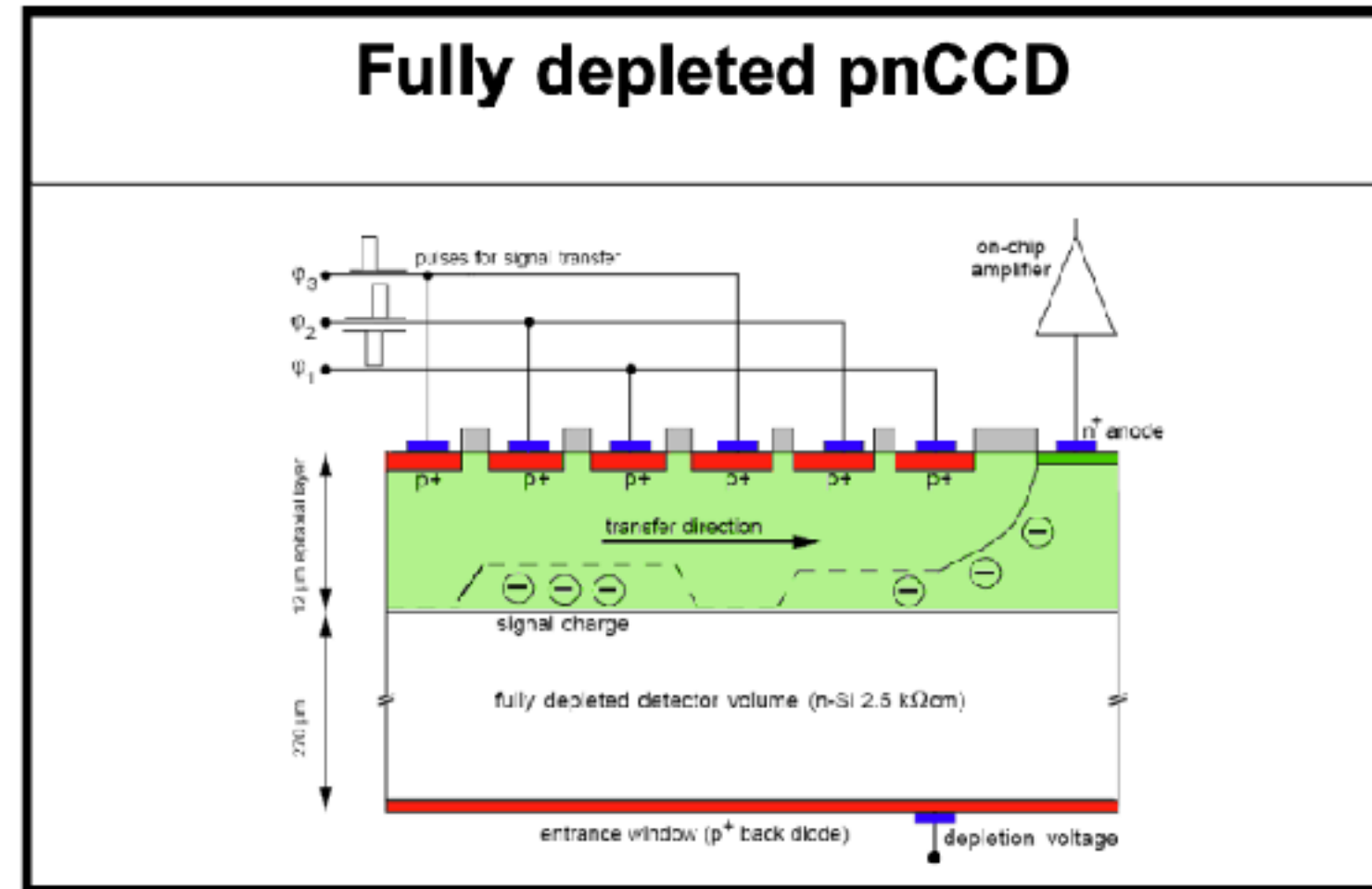
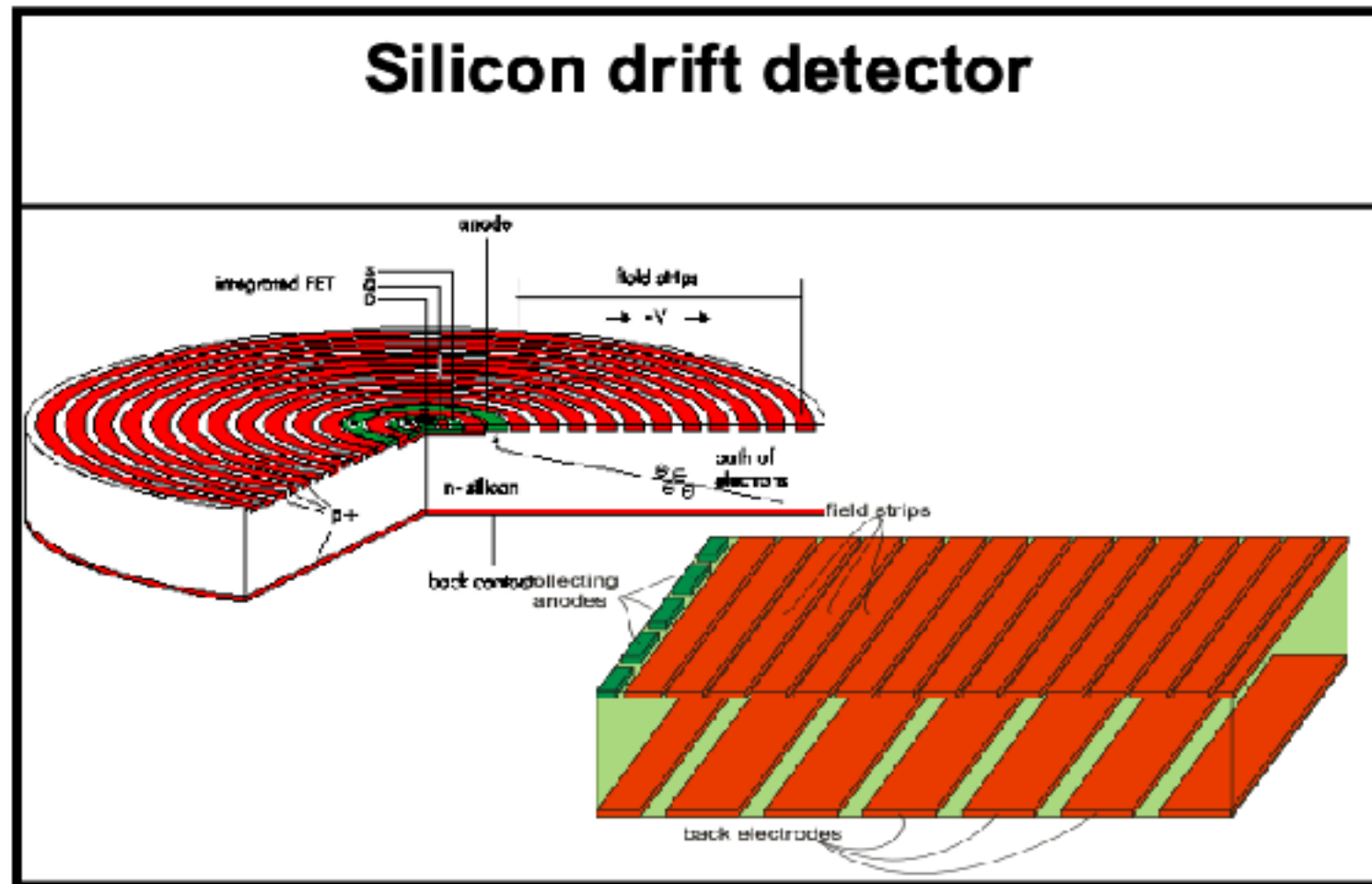


segmented anode → **transverse** position
time-of-flight → **longitudinal** position



Silicon Drift Detectors

The Family of Detectors Based on Sideward Depletion



Large area low noise detectors became feasible

Many variations in the design

Main fields of application:

- X-ray detection
- Astro-particle physics
- Photon science

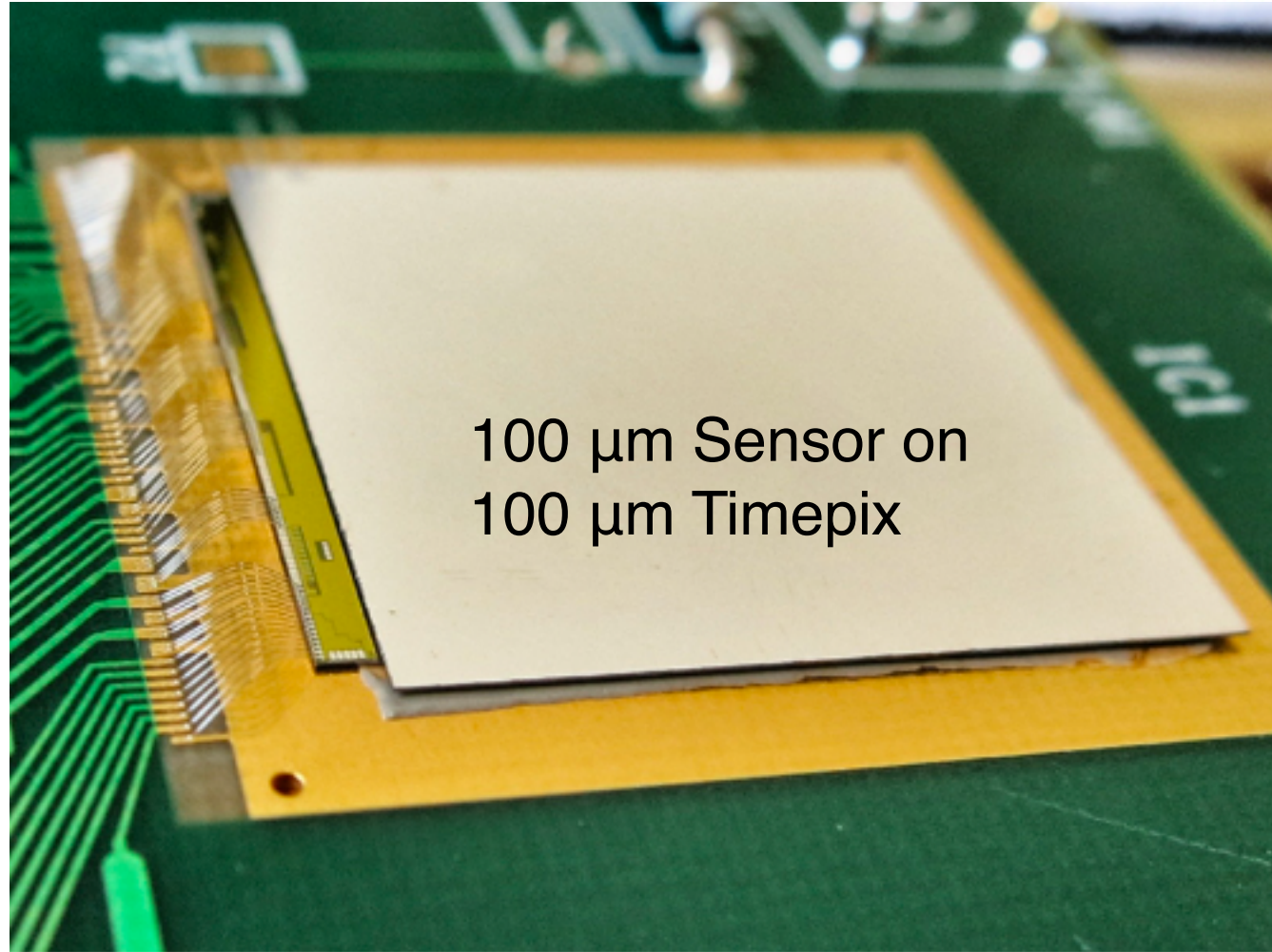
Talk from
Susanne Mertens

- Flavour physics @ Belle II

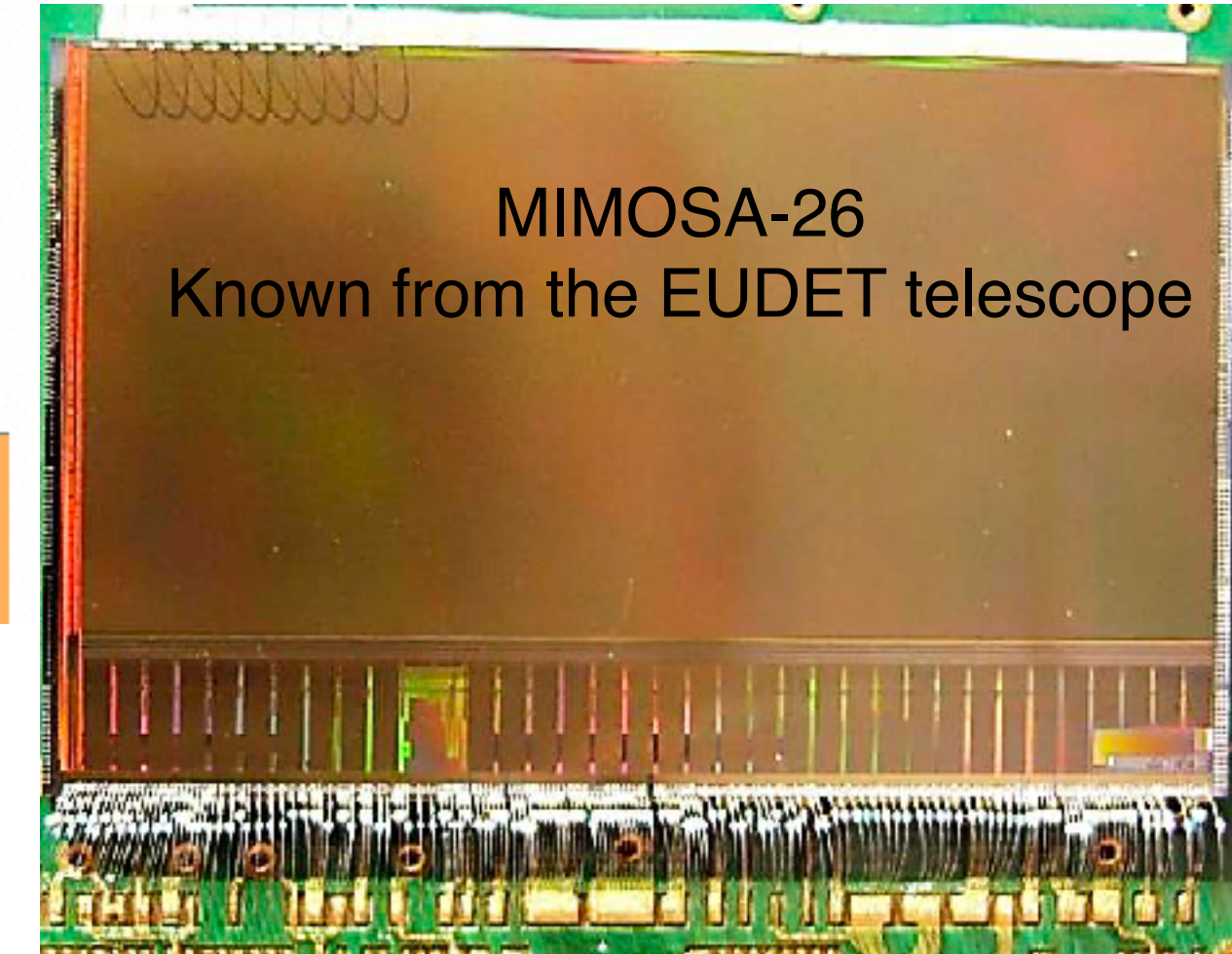
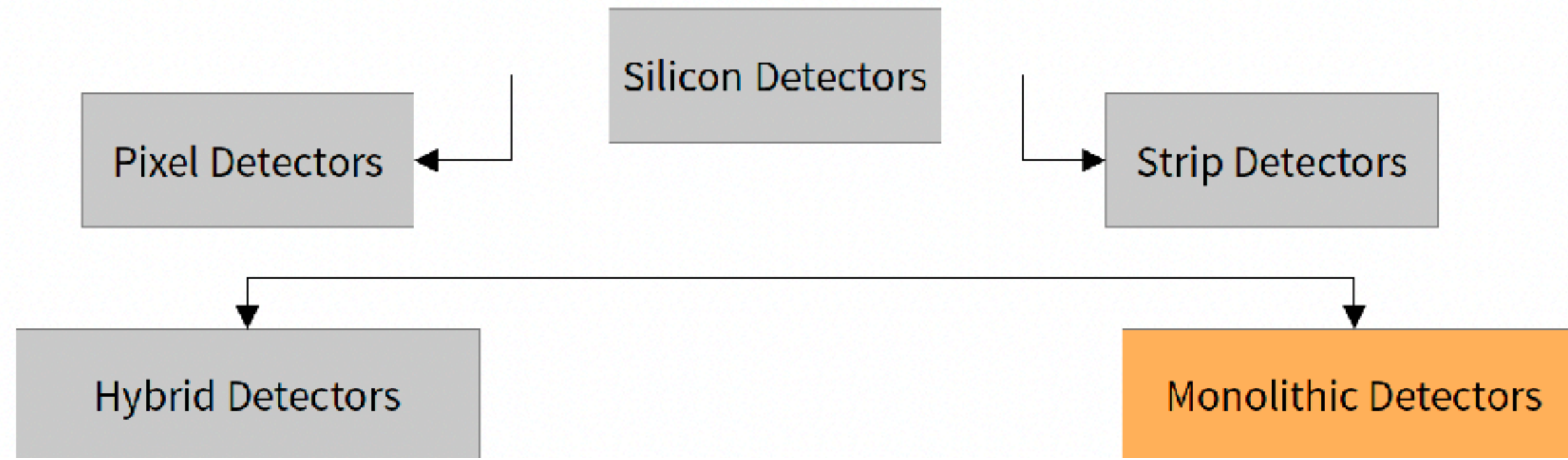
Talk from
Peter Križan

Segmented Silicon Detectors

various design concepts



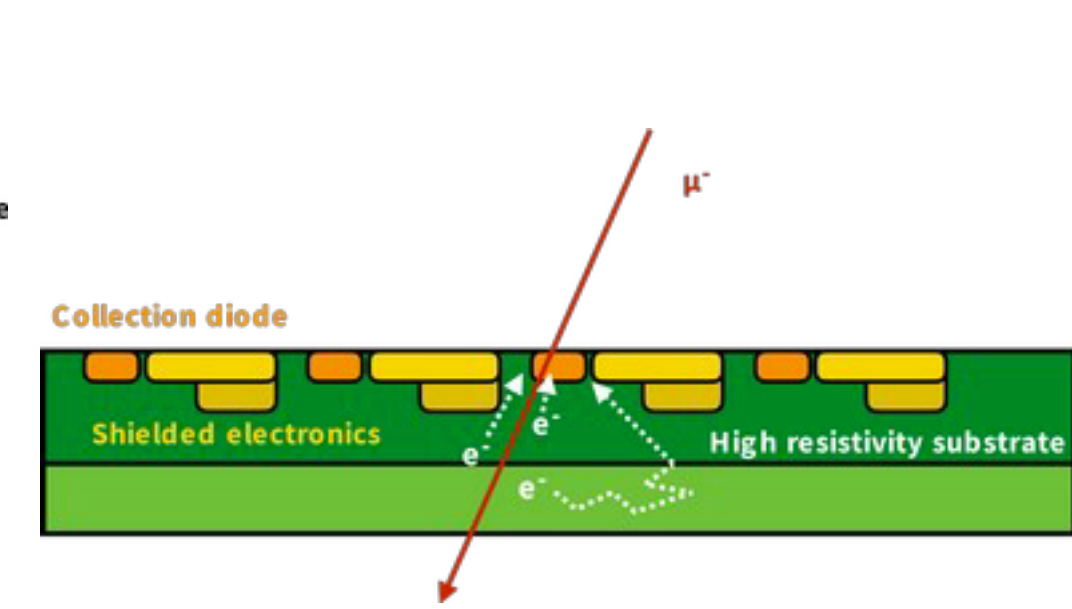
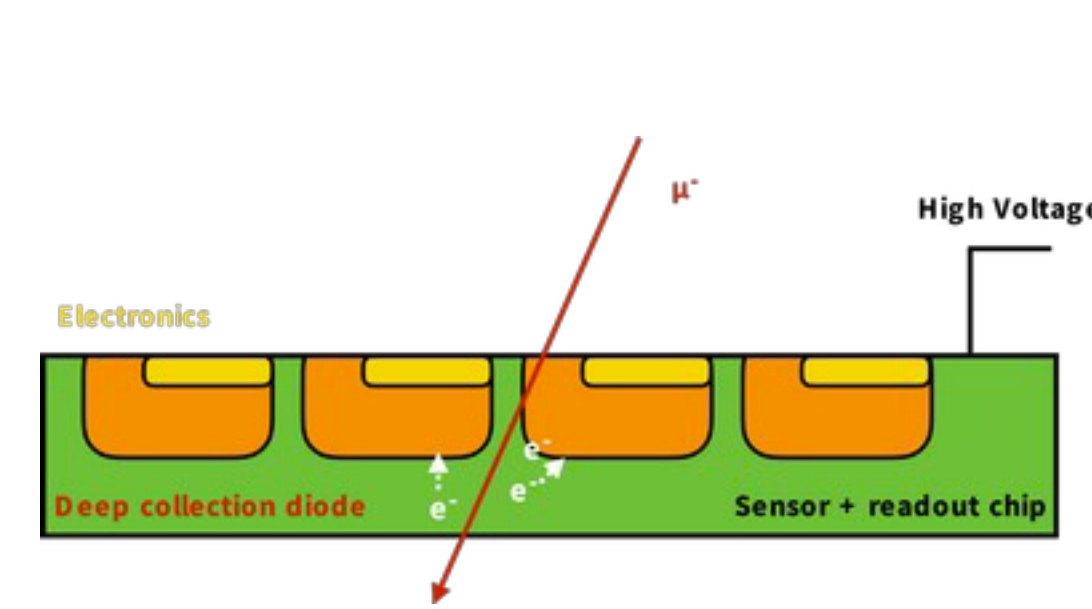
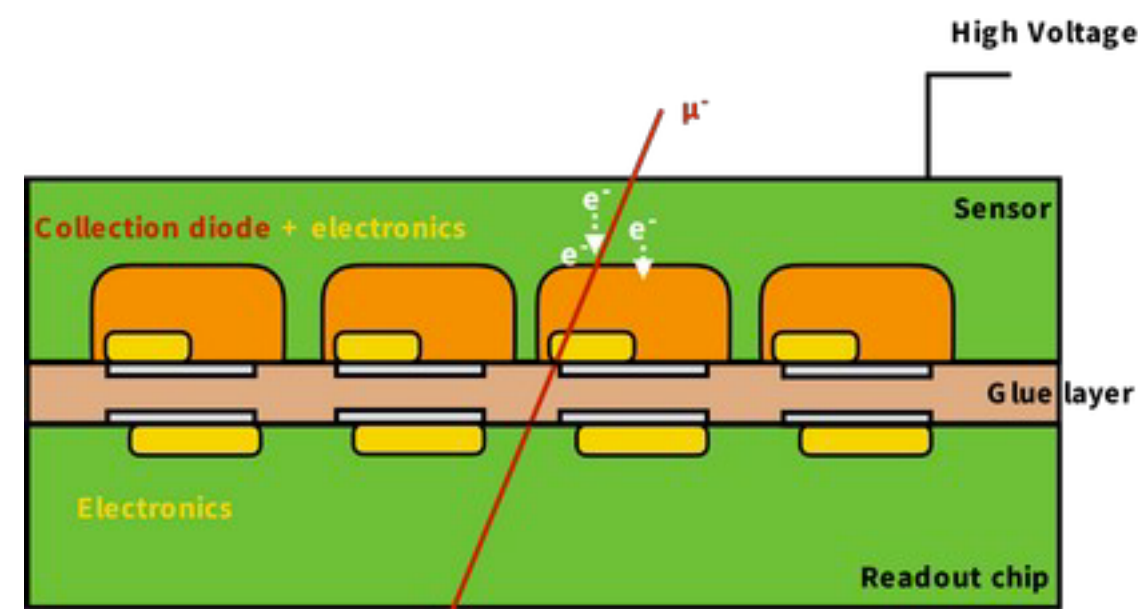
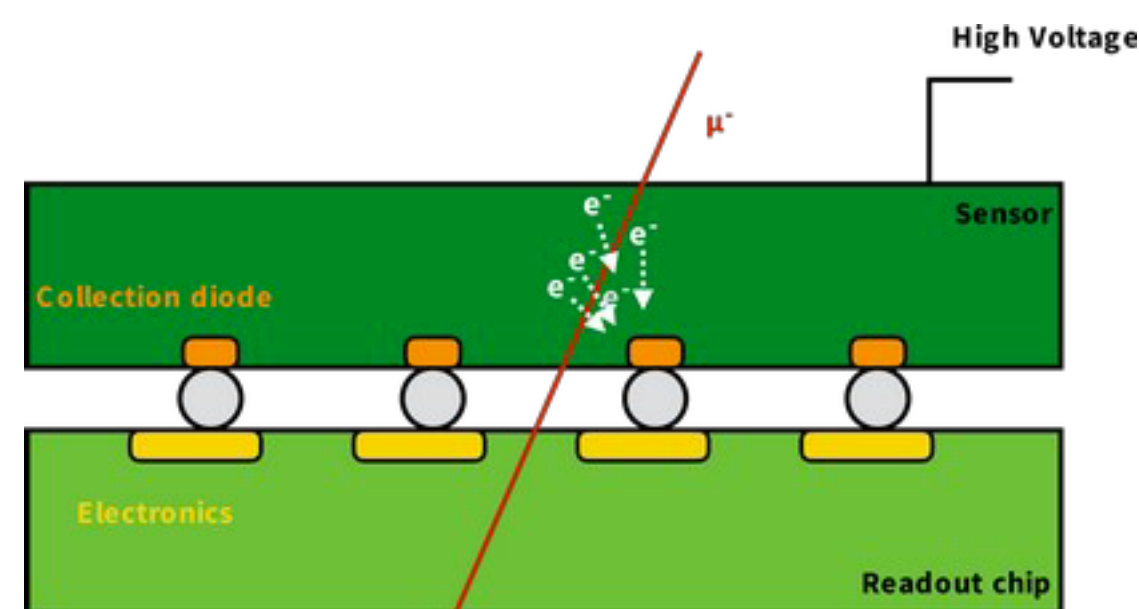
Sensor and readout chip separately optimised and tested before hybridisation



All-in-one approach: sensing volume with intelligence

at LHC beginning (~2000)

	Hybrid pixels (2000)	MAPS (2000)
Single point resolution	~ 30 μm	~2 μm
Material budget	~ 500 μm Si	~ 50 μm Si
Time resolution	25 ns	~10 ns
Radiation hardness	~10 ¹⁵ n _{eq} /cm ²	10 ¹² n _{eq} /cm ²

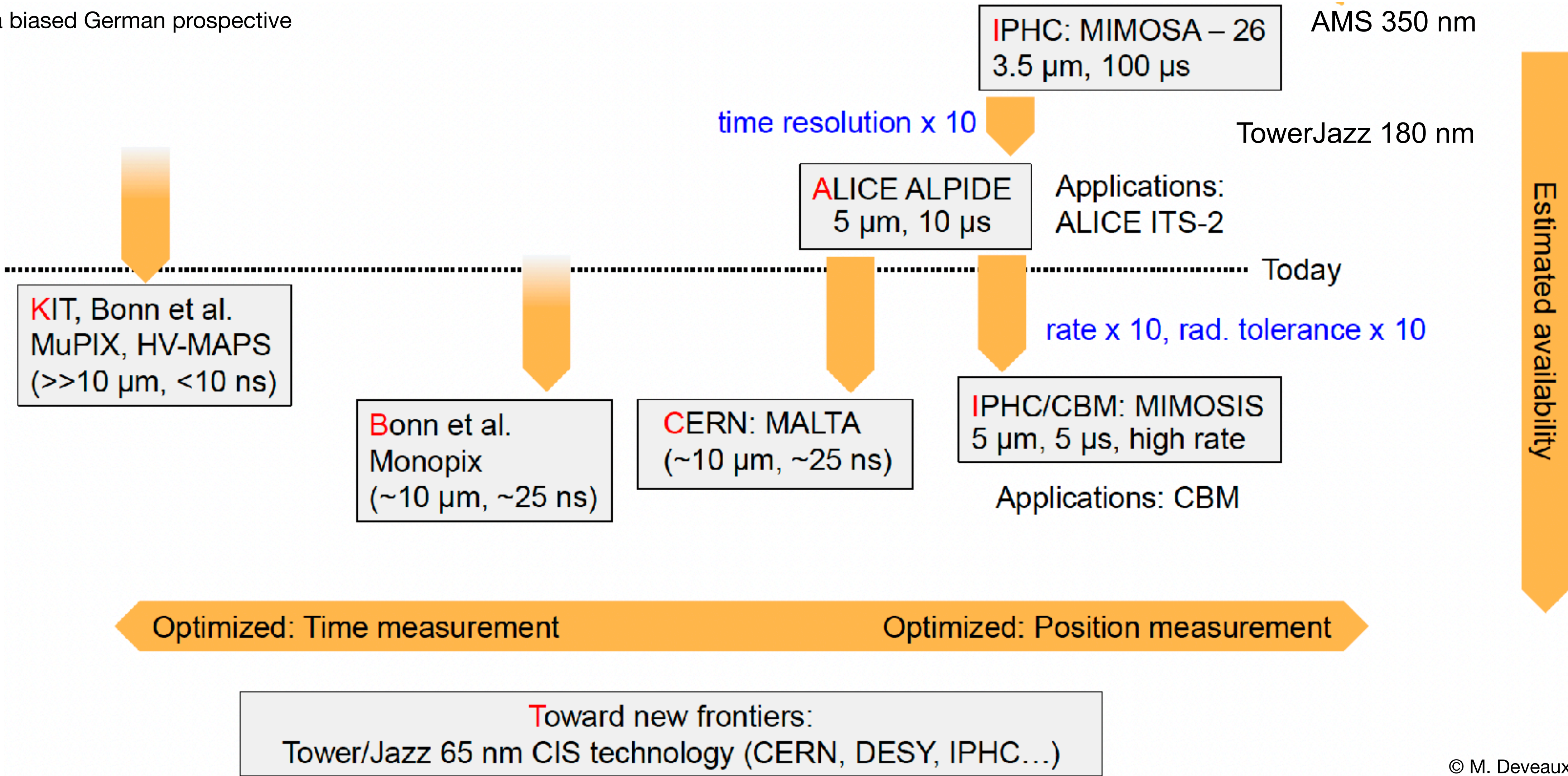


CMOS Monolithic Active Pixel Sensors

sensor and readout elements all-in-one

Monolithic Detectors

* a biased German prospective



© M. Deveaux

CMOS Monolithic Active Pixel Sensors

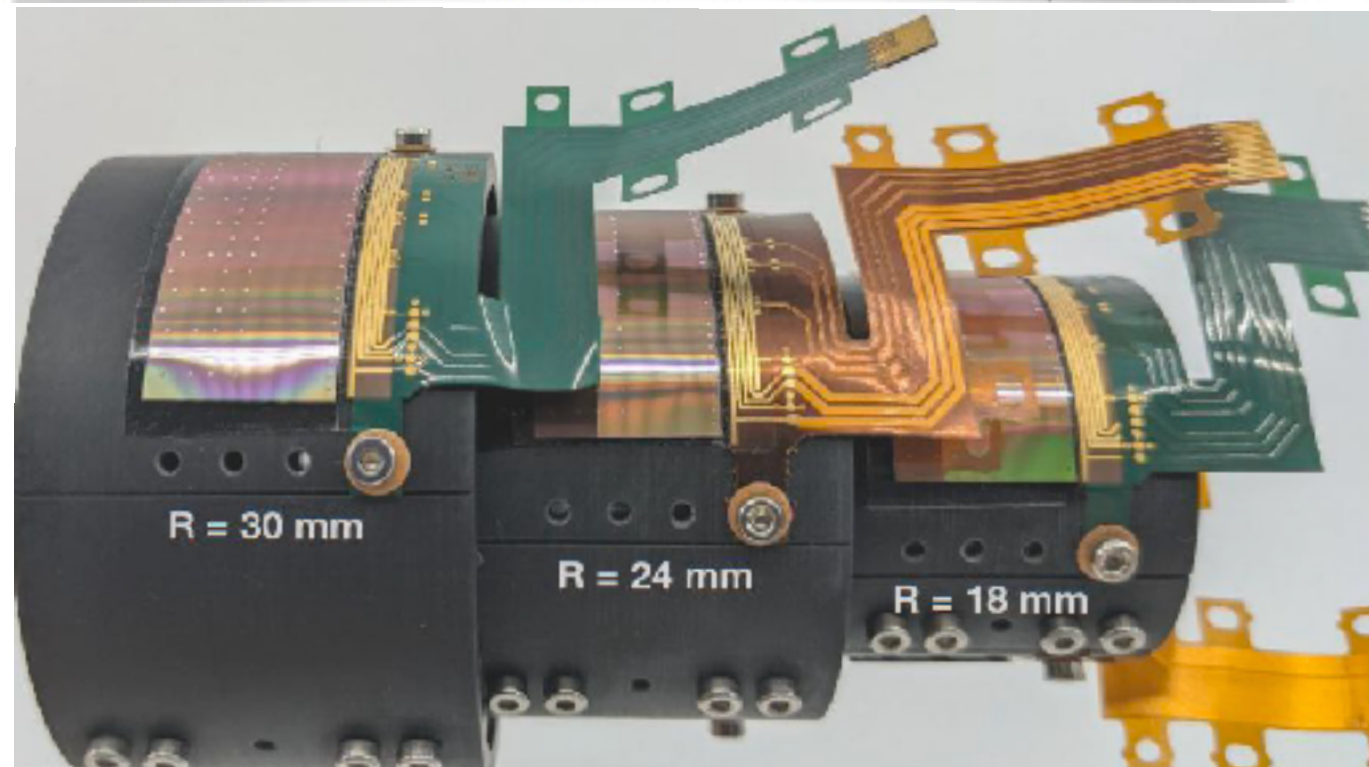
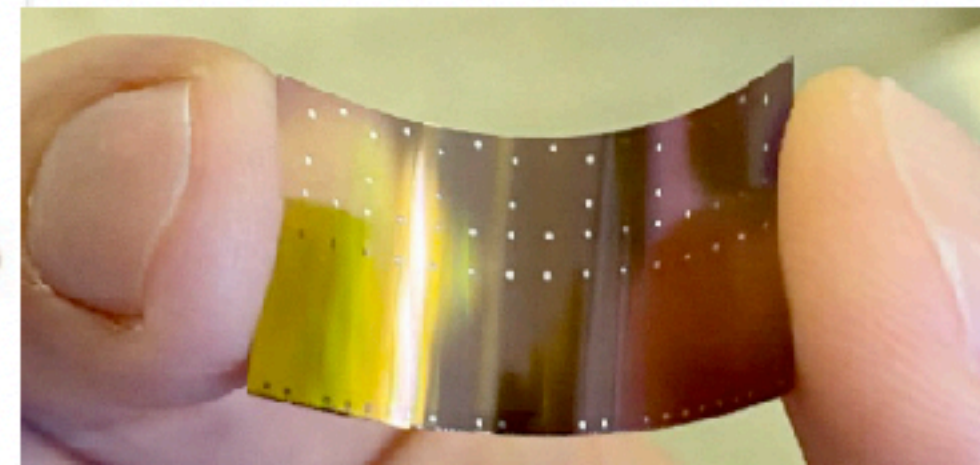
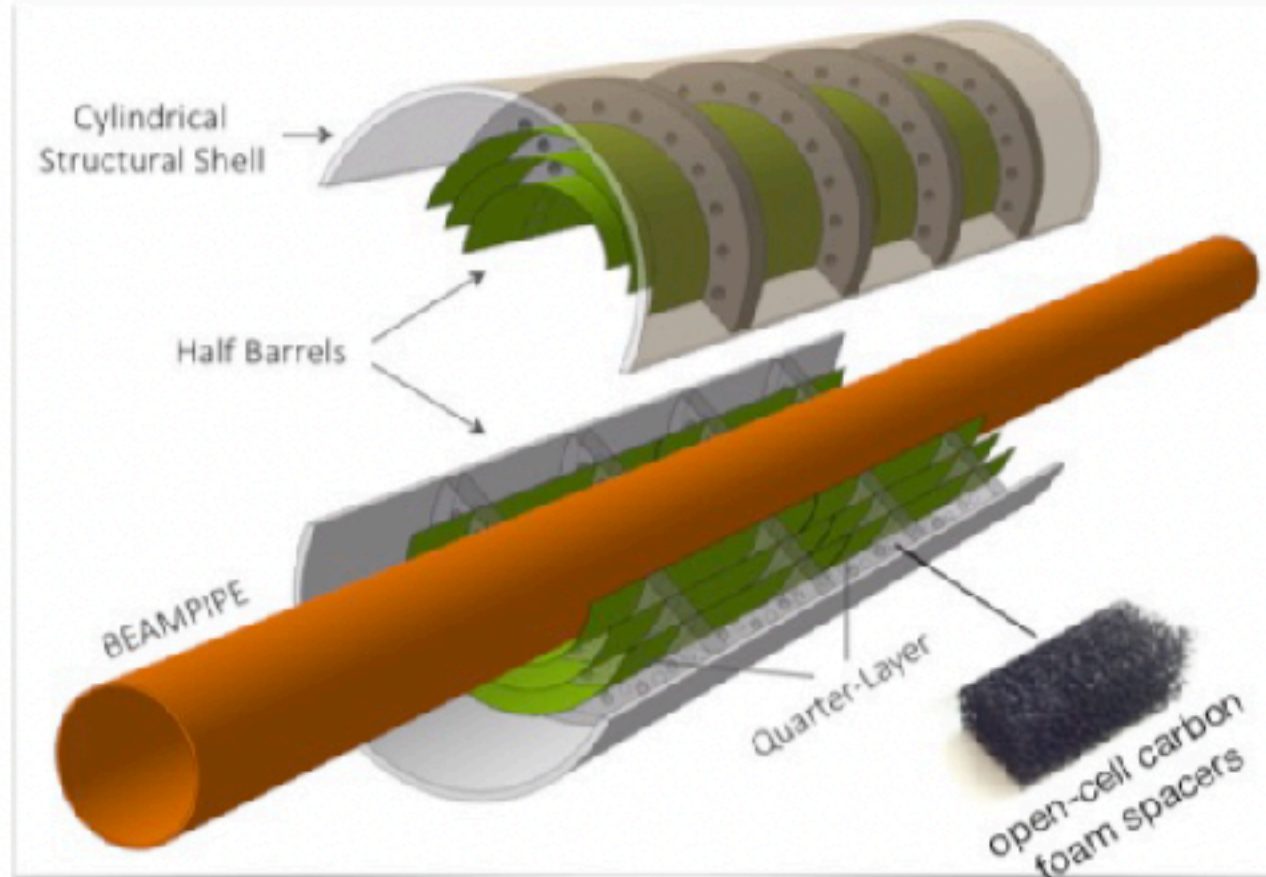
sensor and readout elements all-in-one

Monolithic Detectors

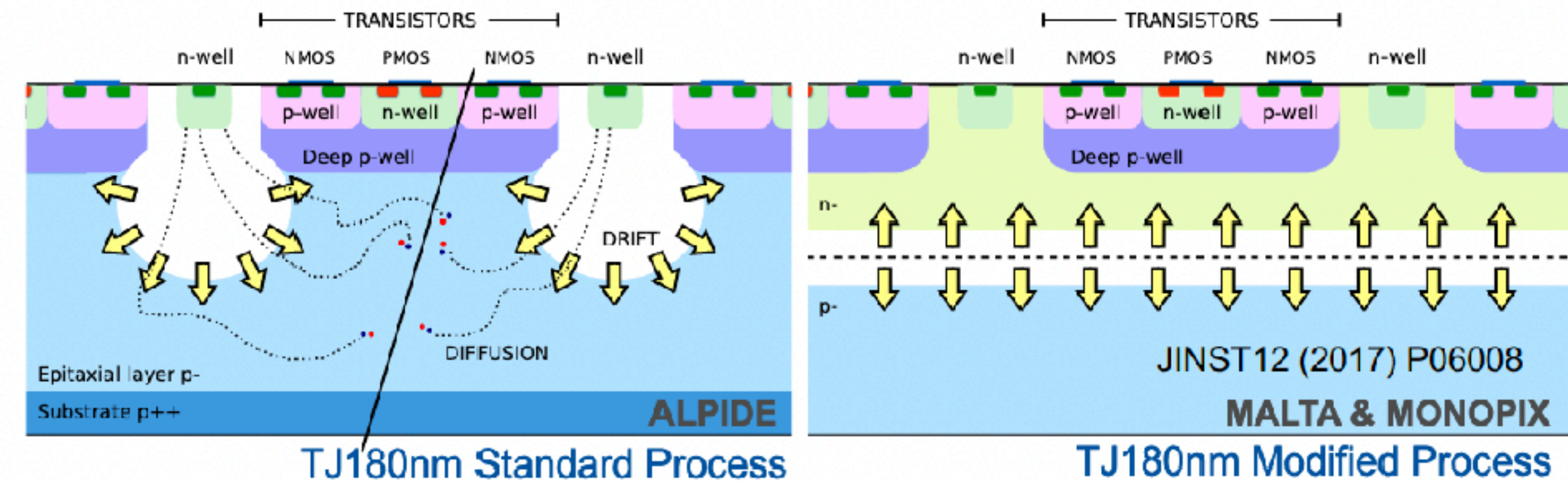
CMOS MAPS for ALICE ITS3 (Run 4):

(LOI: CERN-LHCC-2019-018, [M. Mager](#))

- Three fully cylindrical, wafer-sized layers based on curved ultra-thin sensors (20-40 μm), air flow cooling
- Very low mass, < 0.02-0.04% per layer



Radiation hardness of MAPS: From ALPIDE to MALTA/Monopix with modified Tower Jazz 180 nm process



→ Up to 97% efficiency after fluence of $1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ [H. Pernegger](#)

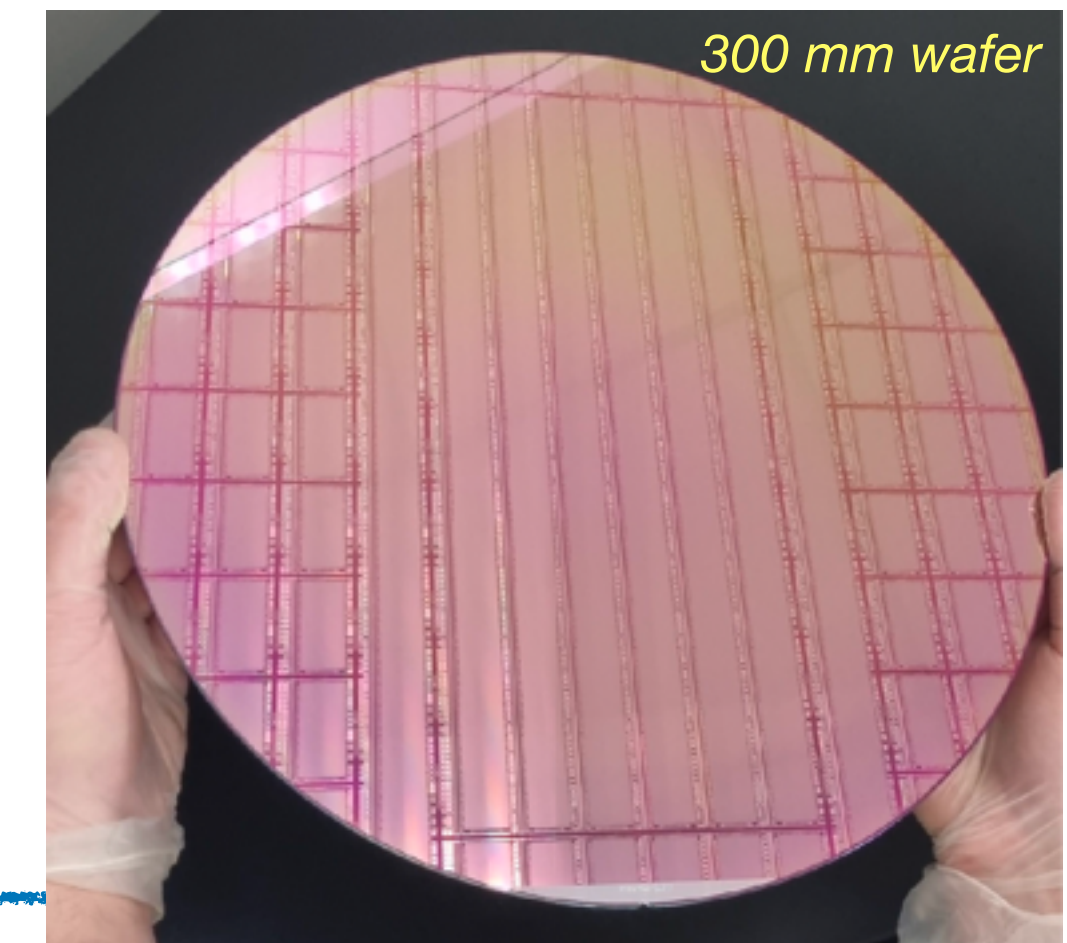
New CMOS TPSCo 65 nm technology

Validated on Digital and Analog Pixel Test Structures up to 10^{15} cm^{-2} and 100 kGy

Currently testing **stitching** for wafer scale sensors (now $26 \times 1.4 \text{ cm}^2$)

[A. Kotliarov](#)

→ Efficiency > 99.9% independent on bending radius

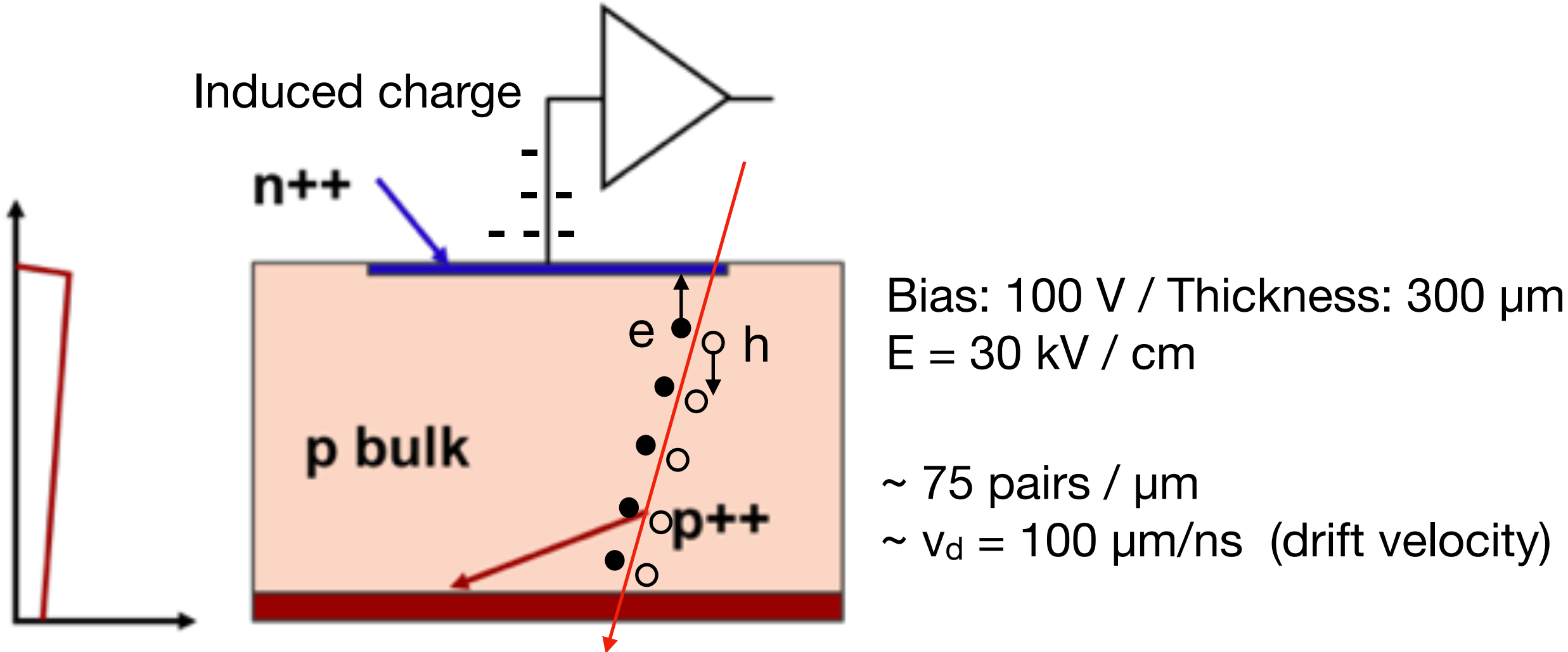


Silicon Detectors with Gain

fast timing

Silicon diode (pixel detectors)

Signal pulse rise time ~ 1 ns
Time resolution ~ 150 -200 ps



E field Traditional Silicon detector

- The charge carriers motion induces a current on the read-out electrode
- The signal ends when the charges are collected
- Signal shape is determined by Ramo's Theorem:

$$i \propto q v_d E_w$$

↓ drift velocity ↓ weighting field

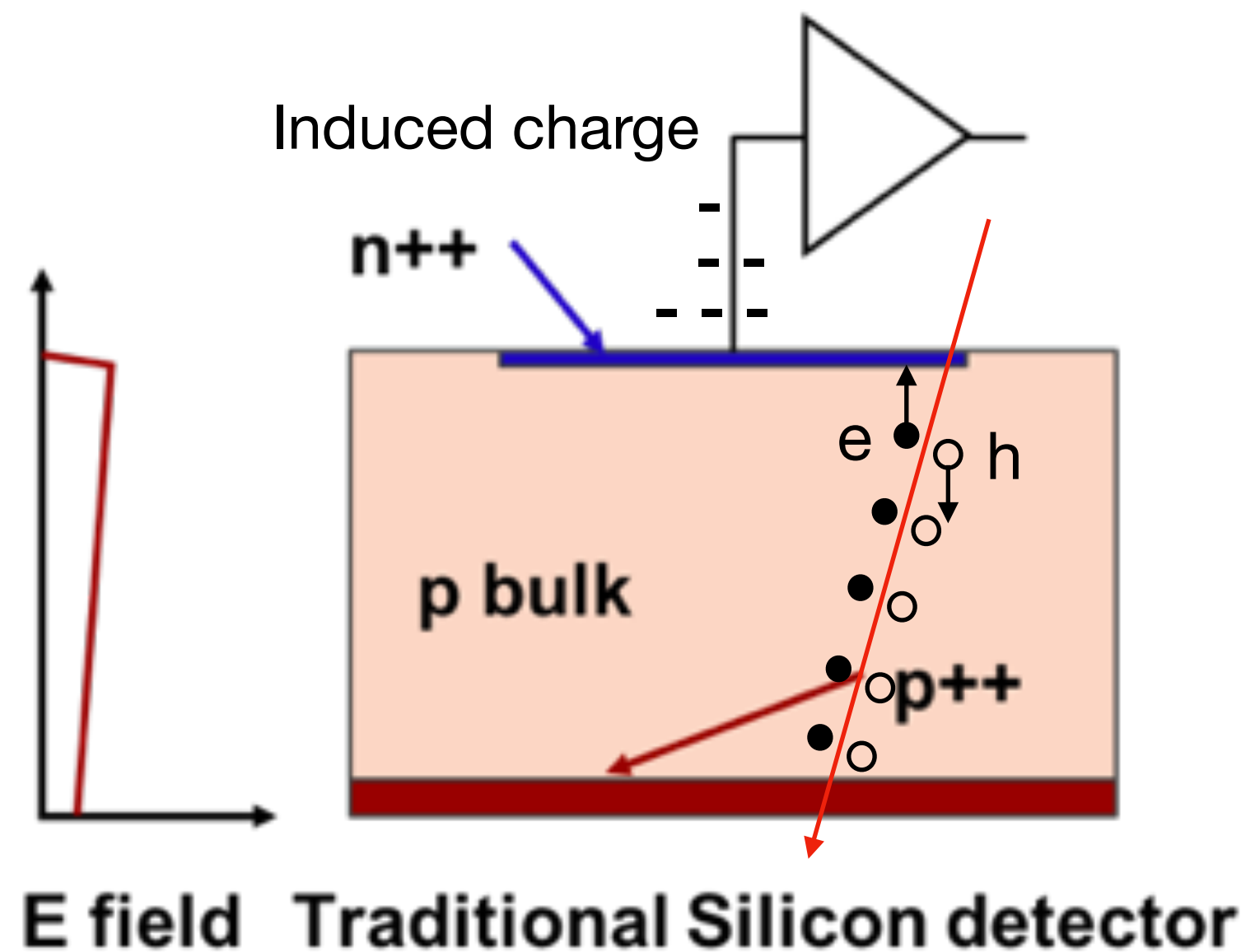
$V = iR$

Silicon Detectors with Gain

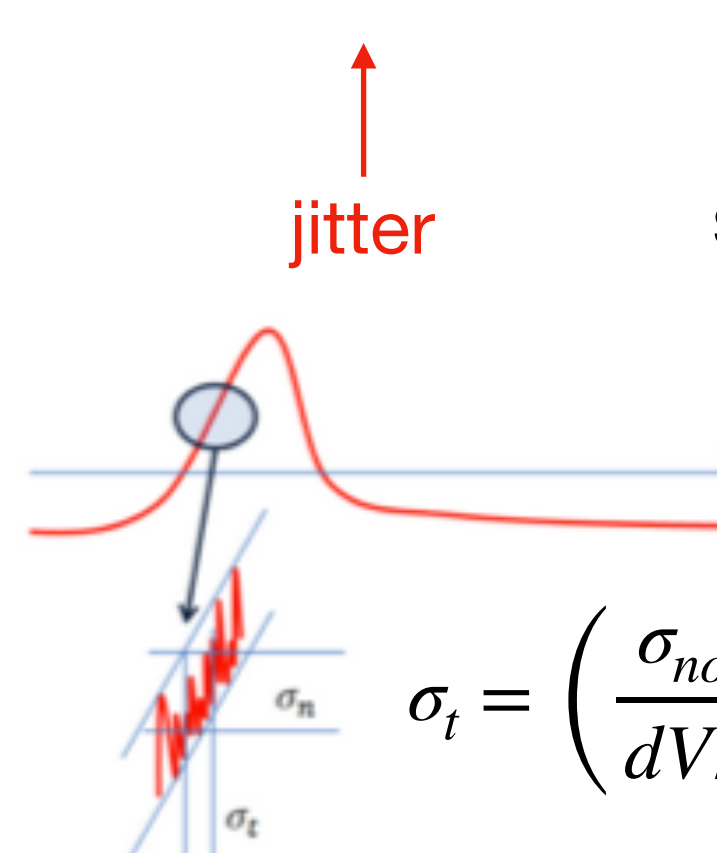
fast timing

Silicon diode (pixel detectors)

Signal pulse rise time ~ 1 ns
Time resolution ~ 150 -200 ps



$$\sigma_t^2 = \left(\frac{\sigma_{noise}}{dV/dt} \right)^2 + (\Delta N_{e-h})^2 + (\Delta shape)^2 + (TDC, Clock, \dots)^2$$



↑
stochastic variation
of N of e-h pairs

↑
Signal shape
negligible for good
sensor design

↑
electronics
negligible

Need large dV/dt to suppress jitter
Need low internal gain

- The charge carriers motion induces a current on the read-out electrode
- The signal ends when the charges are collected
- Signal shape is determined by Ramo's Theorem:

$$i \propto qv_d E_w$$

drift velocity weighting field

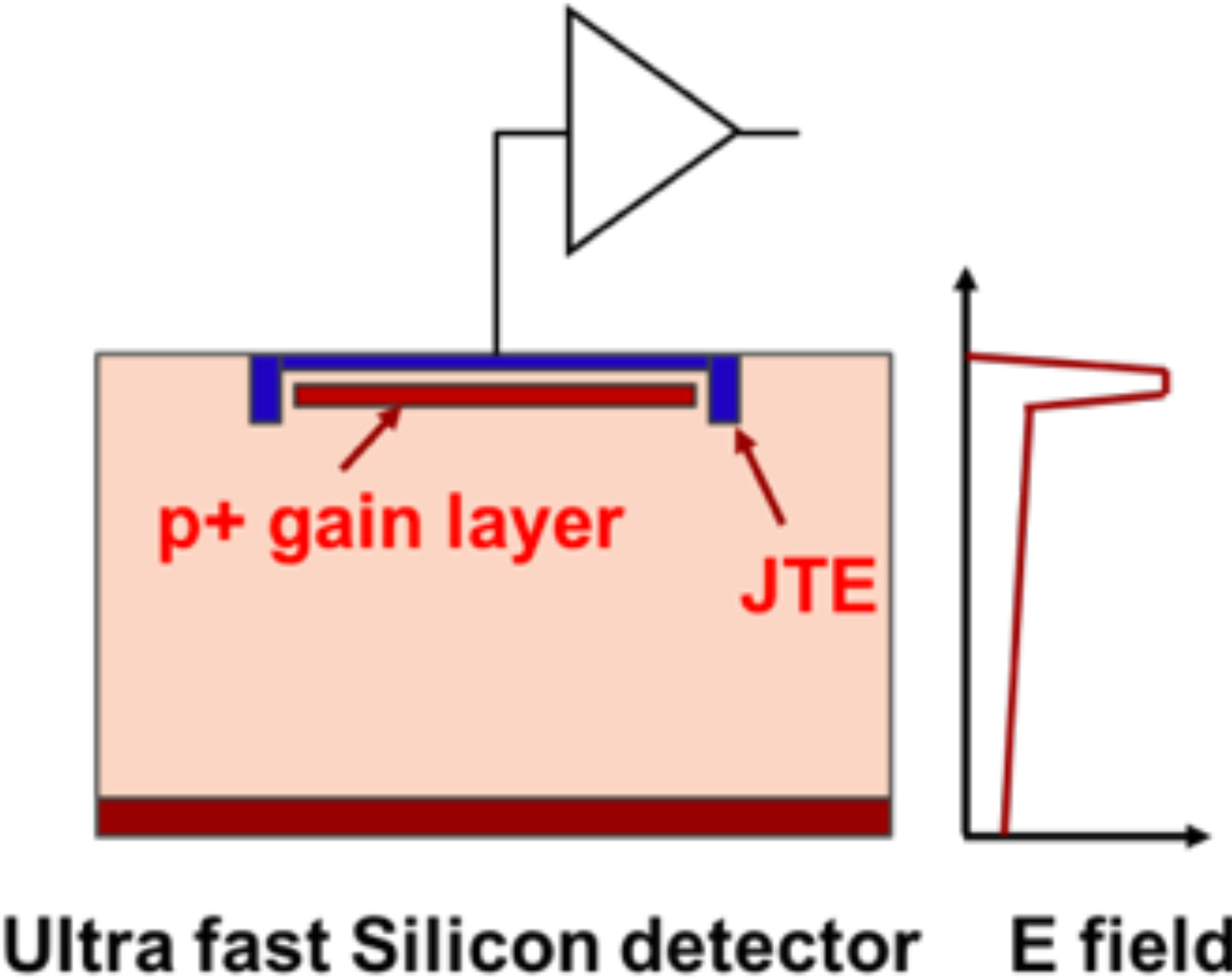
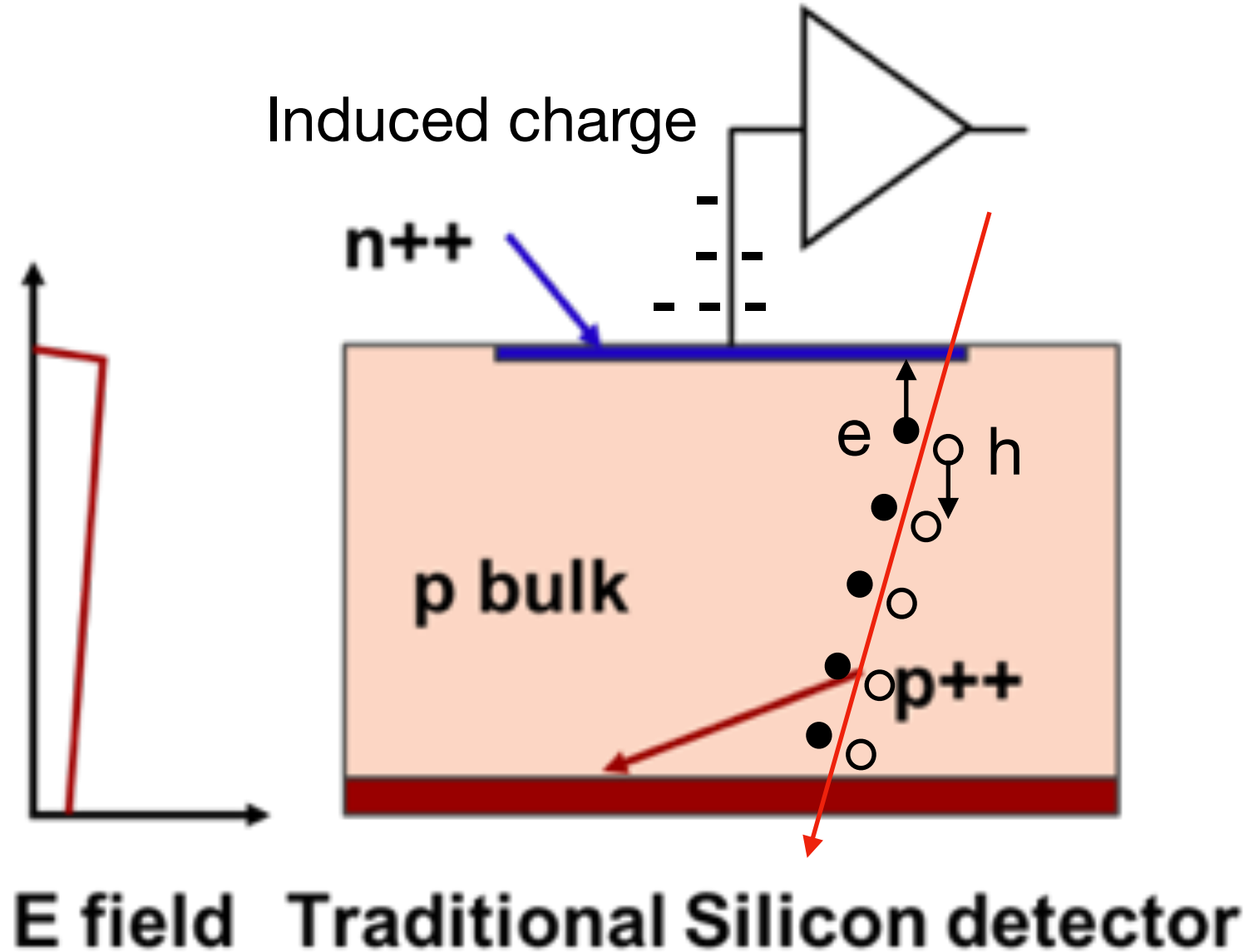
$V = iR$

Silicon Detectors with Gain

fast timing

Silicon diode (pixel detectors)

Low Gain Avalanche Detectors



LGAD sensor first proposed and manufactured by CNM, Barcelona

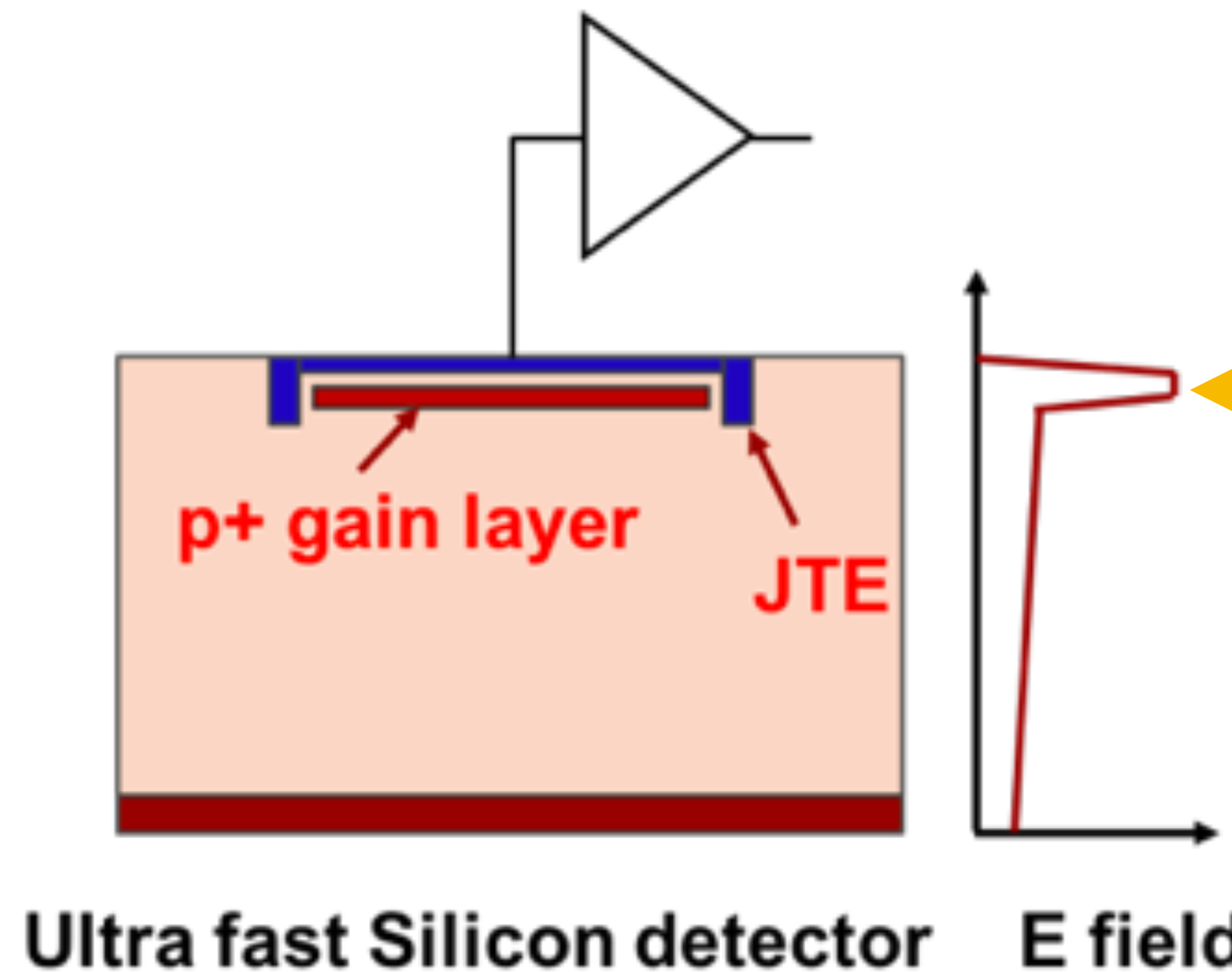
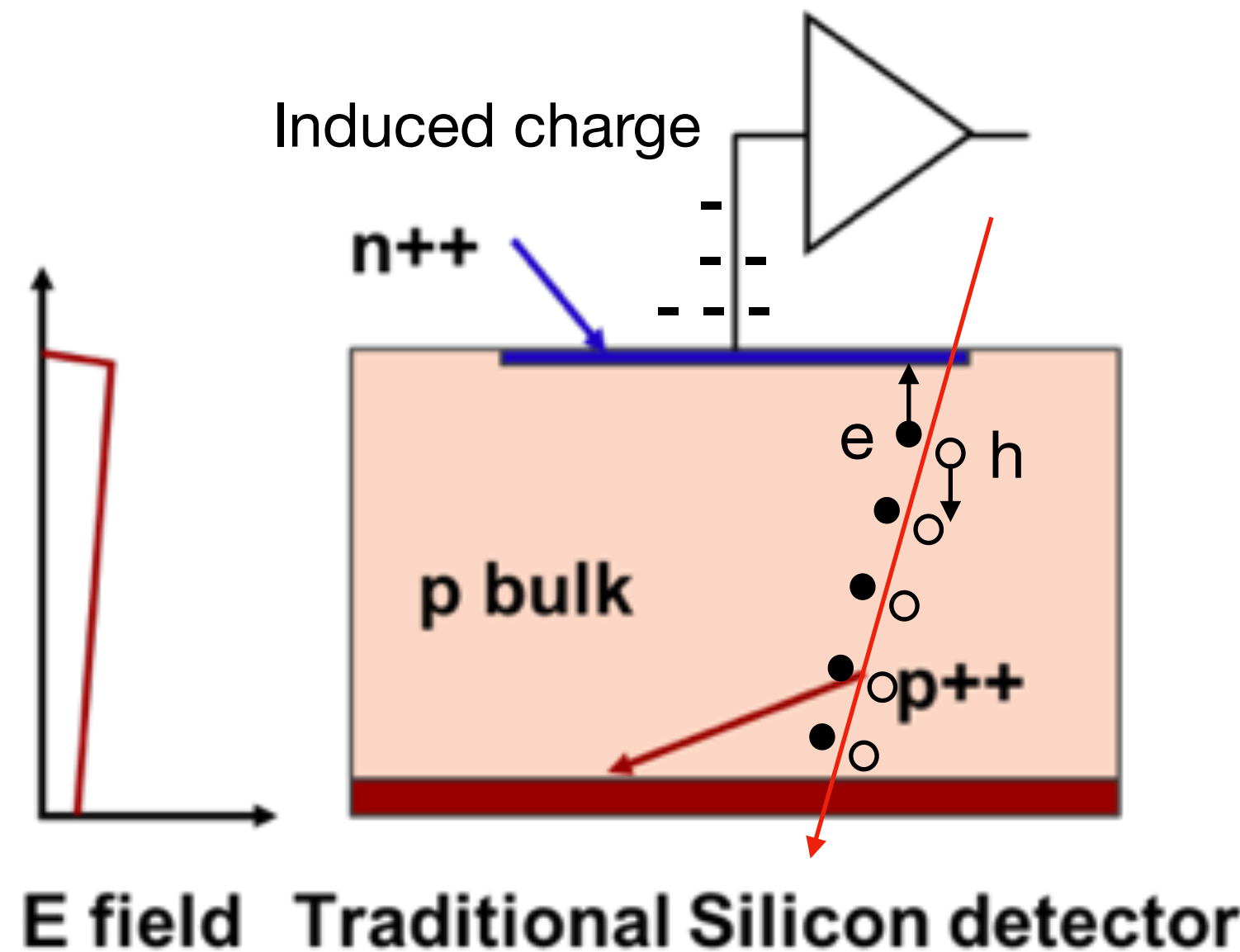
Silicon Detectors with Gain

fast timing

Hybrid Detectors

Silicon diode (pixel detectors)

Low Gain Avalanche Detectors



Gain layer:
extra doping layer creates a parallel plate capacitor with high field: $E \sim 300 \text{ kV/cm}$, closed to breakdown

LGAD sensor first proposed and manufactured by CNM, Barcelona

- Charge multiplication in high electric fields: $G = \text{Gain}$
key ingredient for high temporal resolution

Silicon devices with gain:

LGAD: $G = 10 - 20$
APD: $G = 50 - 500$
SiPM: $G \sim 10^5$

Low Gain Avalanche Detectors

fast timing

Hybrid Detectors

Sensors for 4D-Tracking:

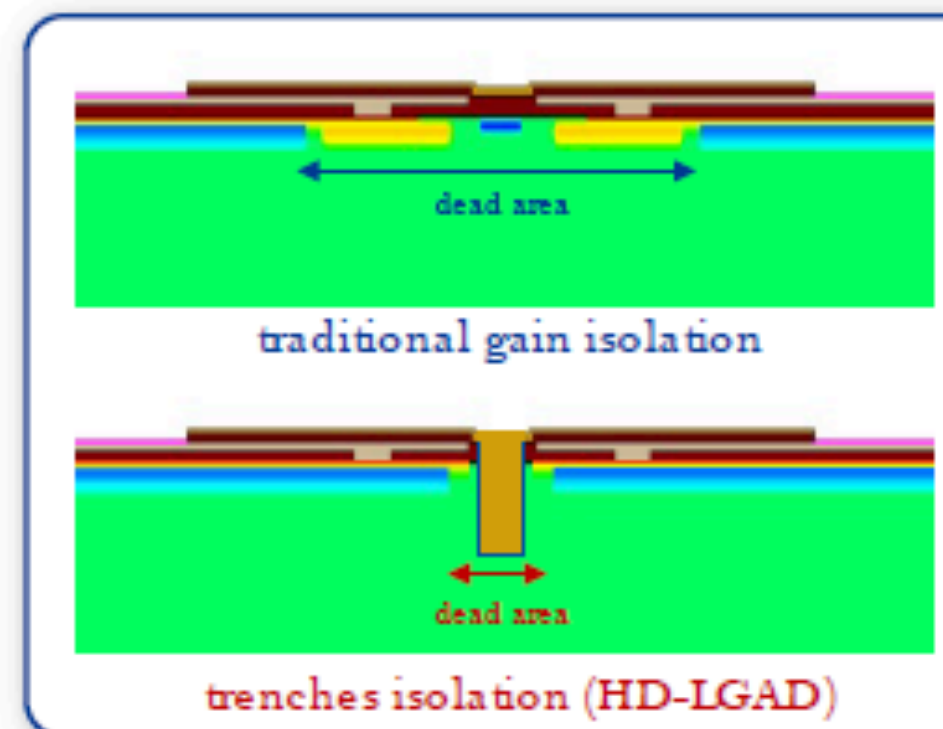
- Position resolution: $\sim 10 \mu\text{m}$
 $\sim 5\%$ of electrodes distance
- Time resolution: $\sim 25 \text{ ps}$
for $50 \mu\text{m}$ sensors
- Radiation Hardness up to
 $\sim 2 \times 10^{15} \text{ cm}^{-2}$

LGAD: Fill factor & performance improvements

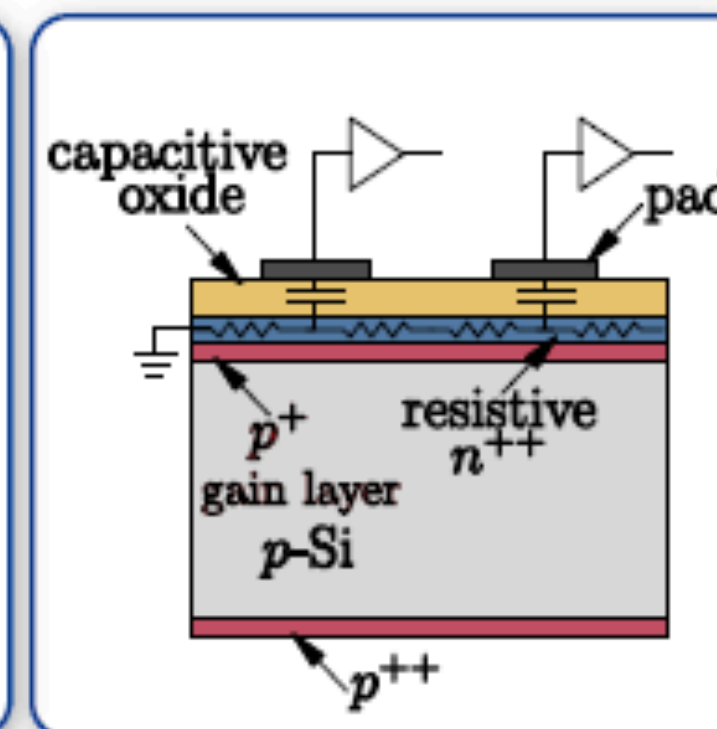


- Two opposing requirements:
 - Good timing reconstruction needs homogeneous signal (i.e. no dead areas and homogeneous weighting field)
 - A pixel-border termination is necessary to host all structures controlling the electric field
- Several new approaches to optimize/mitigate followed:

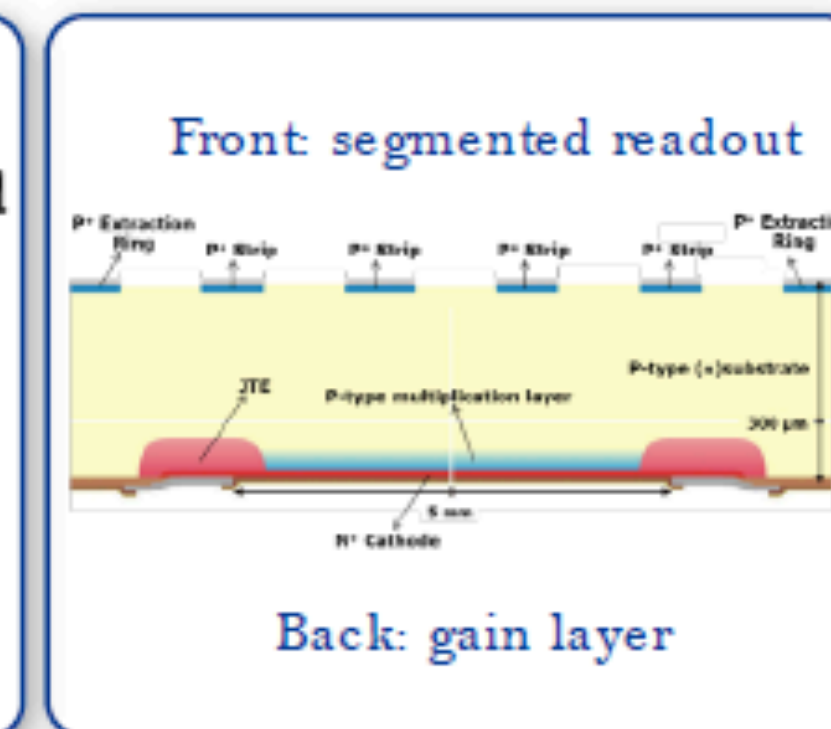
Trench Isolation LGAD



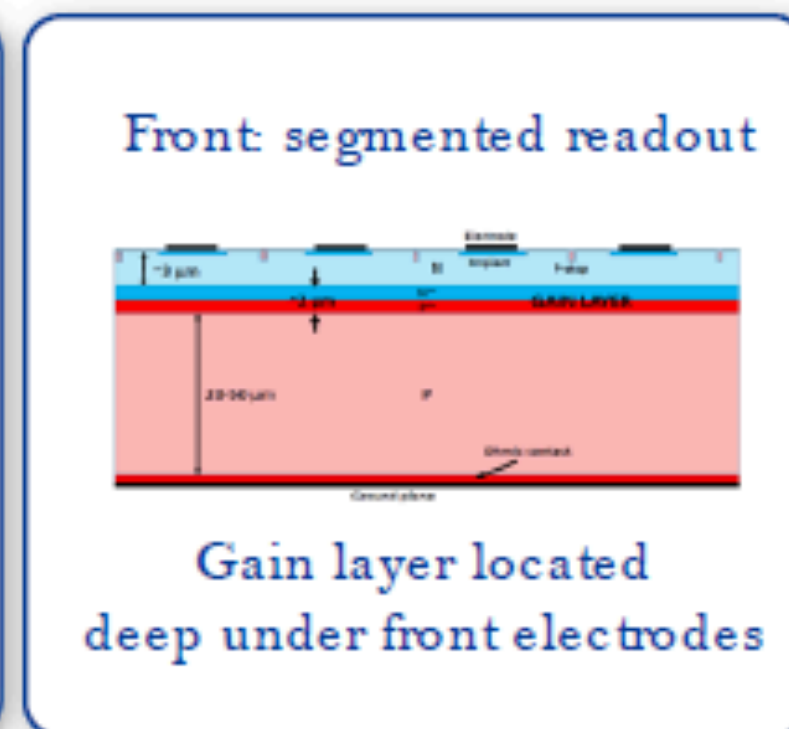
AC-LGAD



Invers LGAD



Deep Junction LGAD



Concepts simulated, designed, produced and tested in 2018/19

..new concept 2020

Next employed in ATLAS / CMS fast timing layers

Ongoing:

- Improve fill factor and signal homogeneity

Low Gain Avalanche Detectors

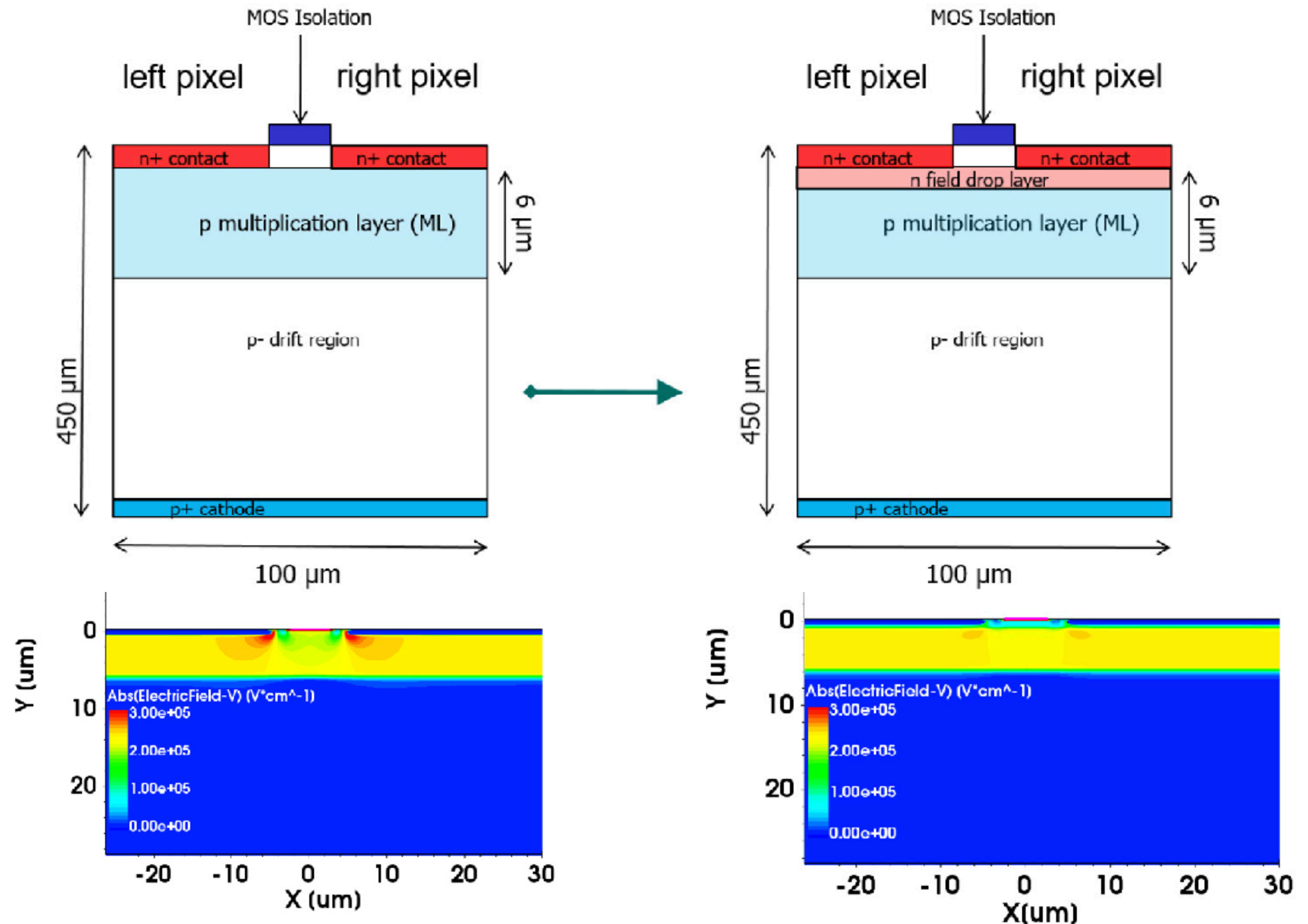
fast timing - with high fill factor

Hybrid Detectors

New LGAD development with 100% fill factor,
Rainer Richter (HLL)

MARTHA
Monolithic Array of Reach
Through Avalanche photo diodes

The field drop layer under the n+ pixels, suppresses the peaks of the electric field at the pixel edges and thus the edge breakdown

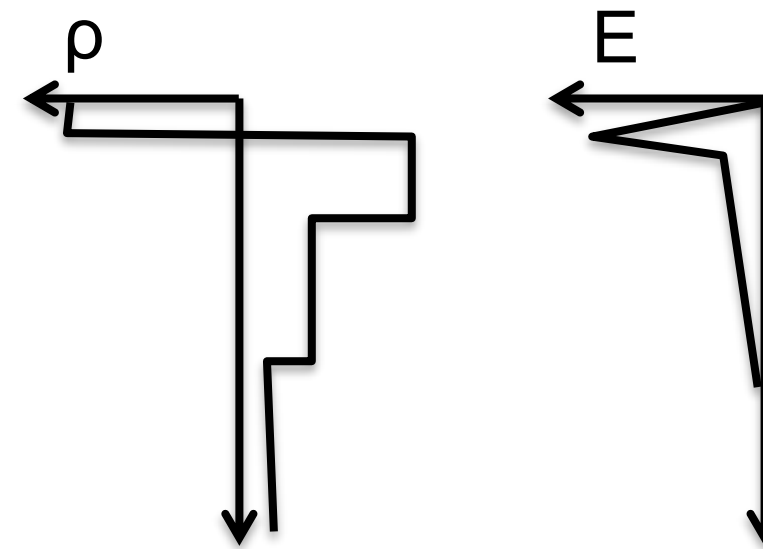
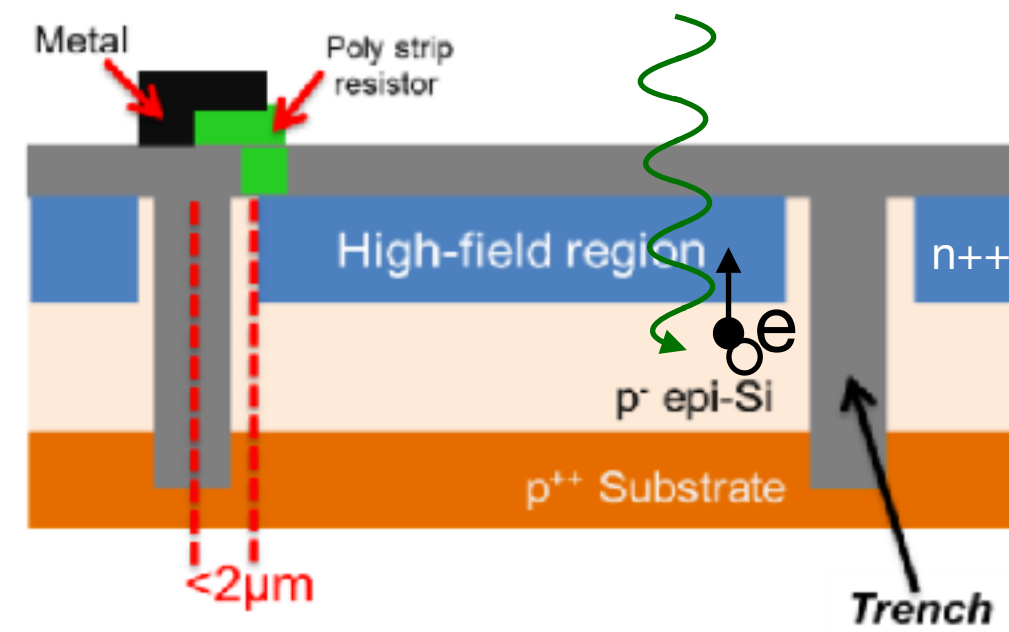
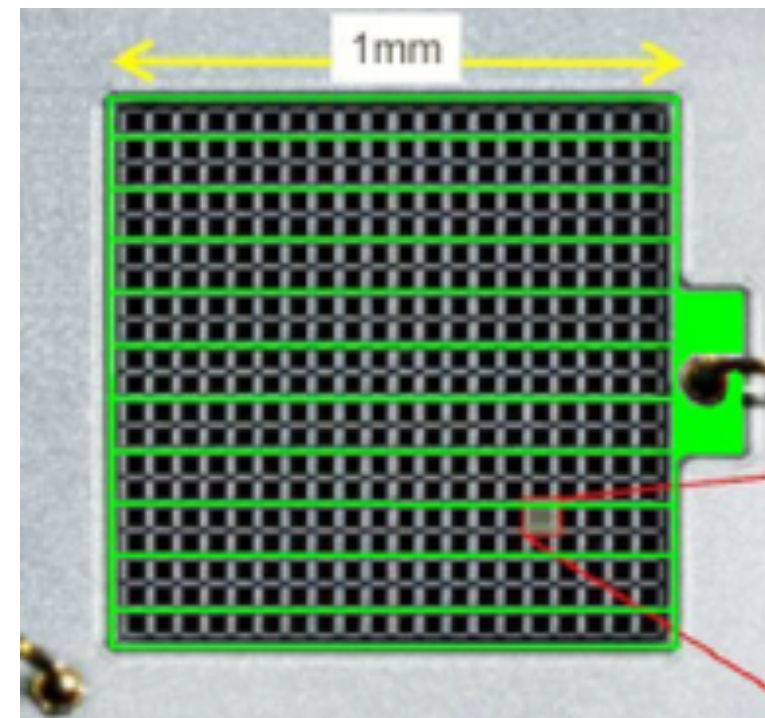


<https://doi.org/10.1016/j.nima.2024.169761>

Silicon Photomultipliers

Single photon detection

SiPM

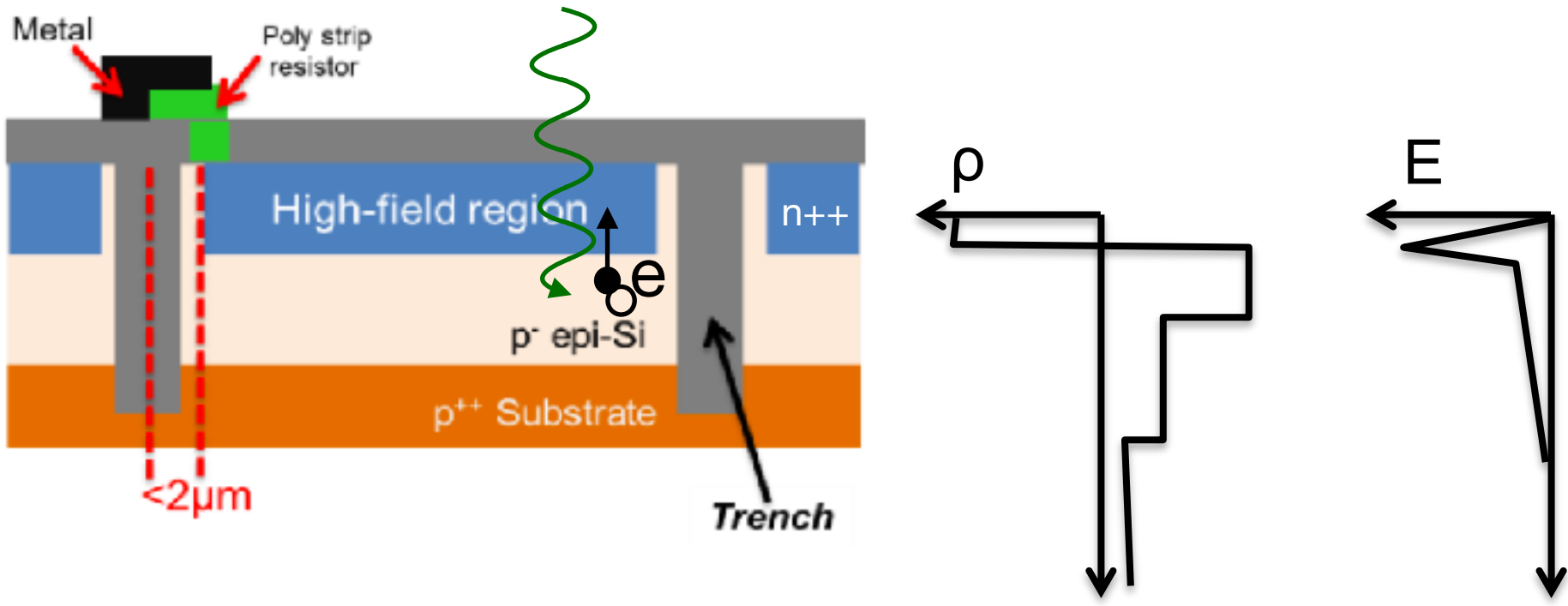
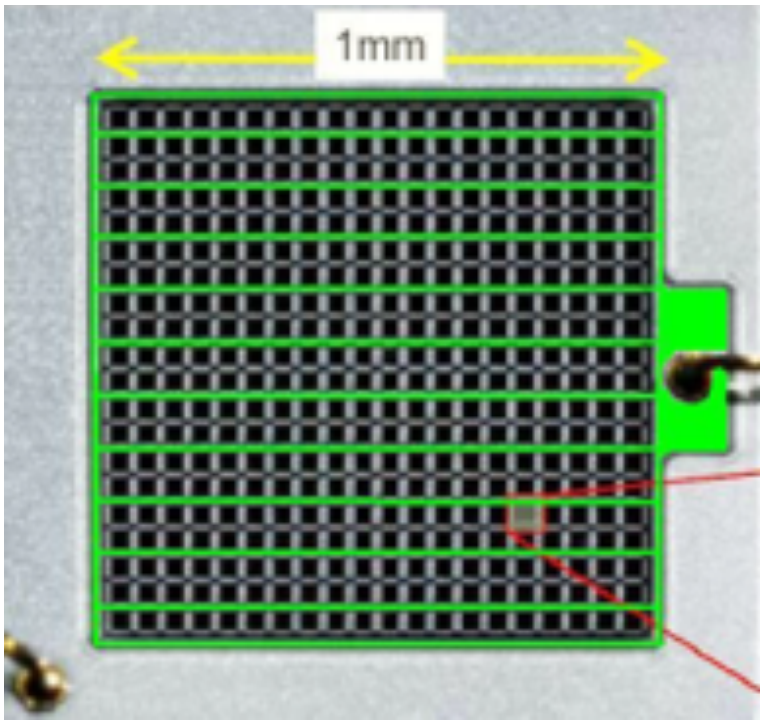


Si: $\sim 5 \times 10^{22}$ atoms/cm³
n⁺⁺: $\sim 10^{19}$ /cm³ (type V doped)
p⁺: $\sim 10^{16}$ /cm³ (type III doped)
Bias: > 30 V / Thickness: ~ 1 μm
E > 300 kV / cm

Silicon Photomultipliers

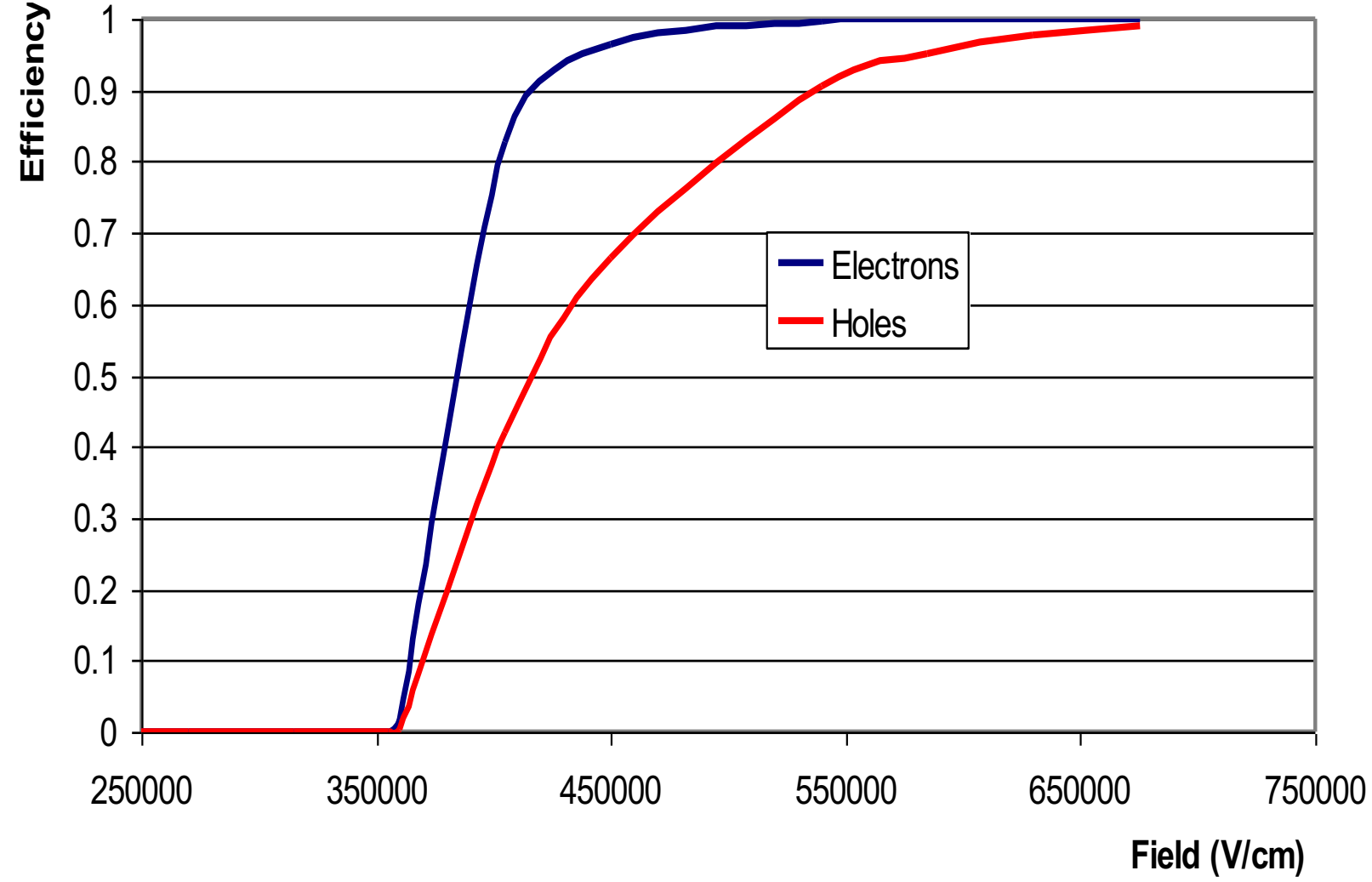
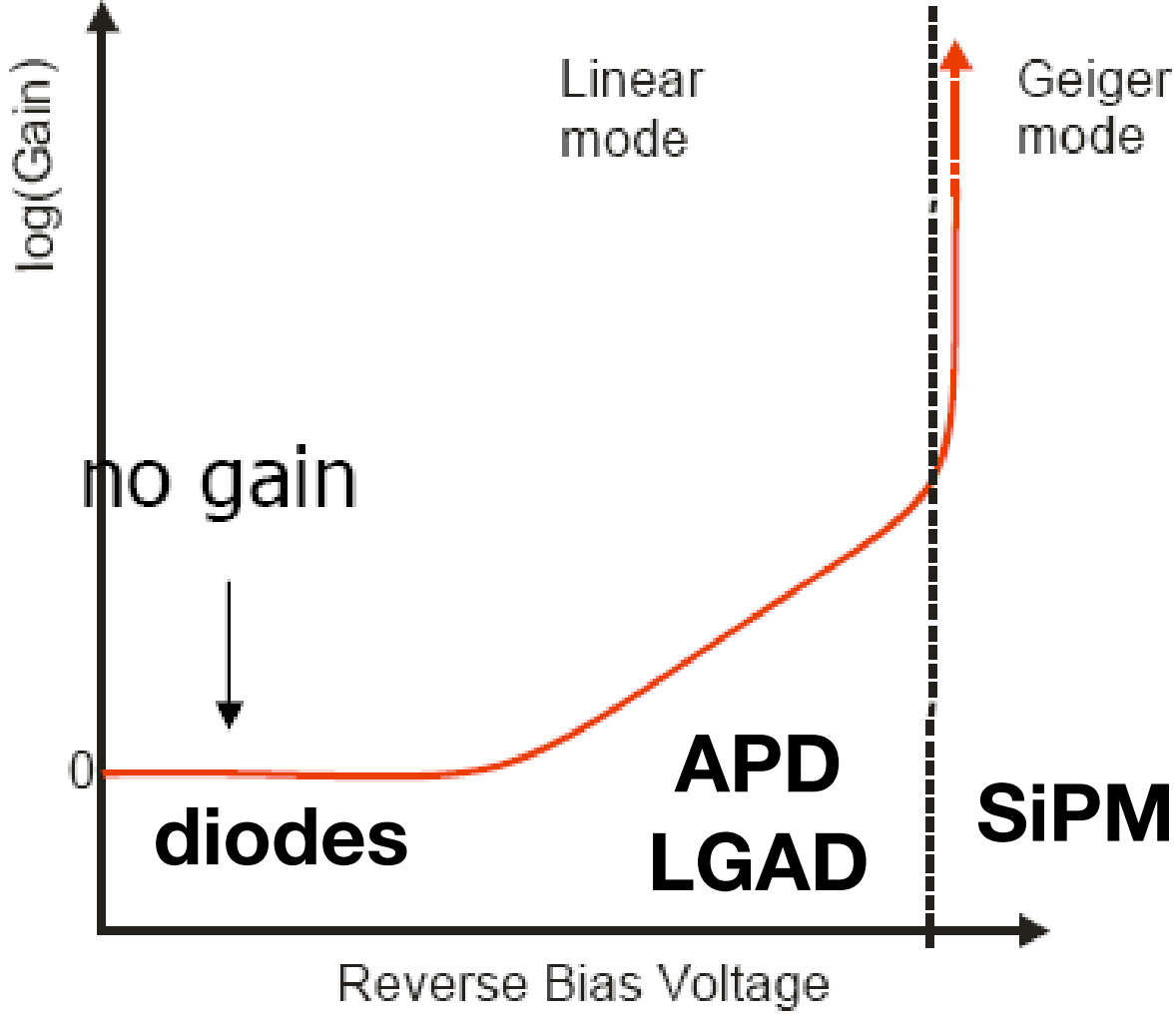
Single photon detection

SiPM



Si: $\sim 5 \times 10^{22}$ atoms/cm³
 n++: $\sim 10^{19}$ /cm³ (type V doped)
 p+: $\sim 10^{16}$ /cm³ (type III doped)
 Bias: > 30 V / Thickness: ~ 1 μm
 E > 300 kV / cm

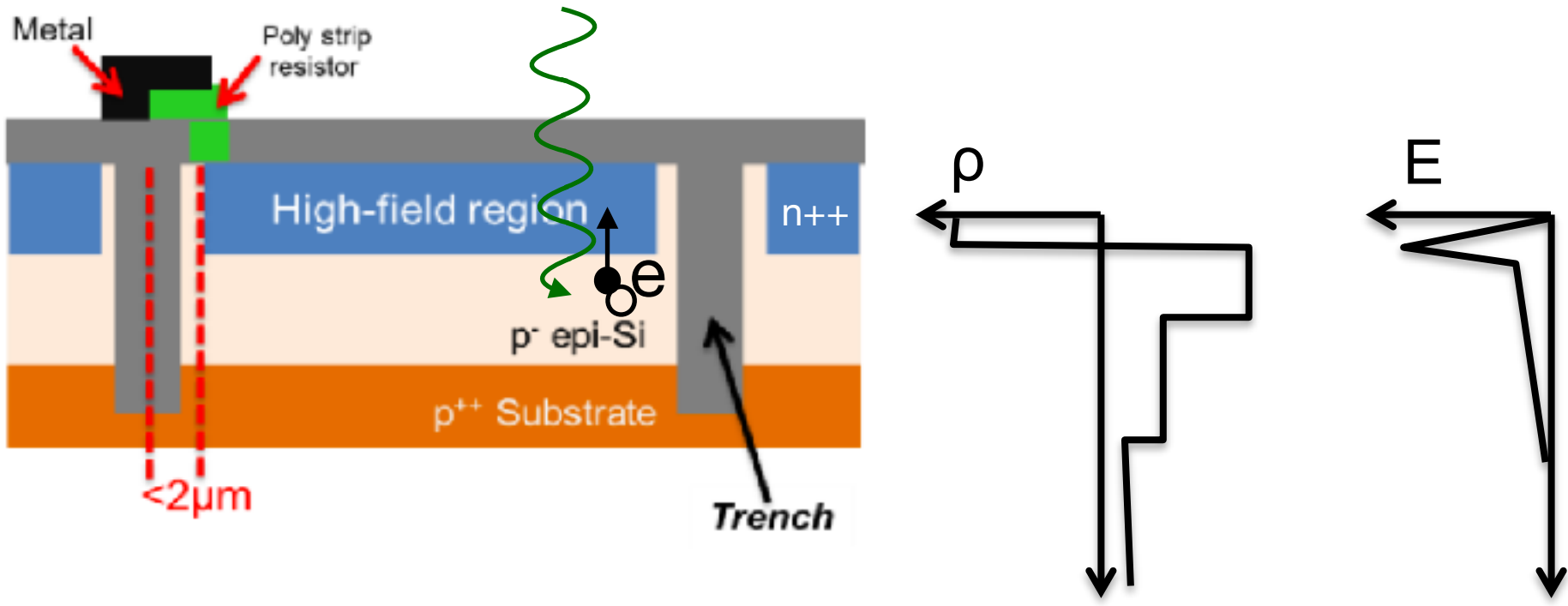
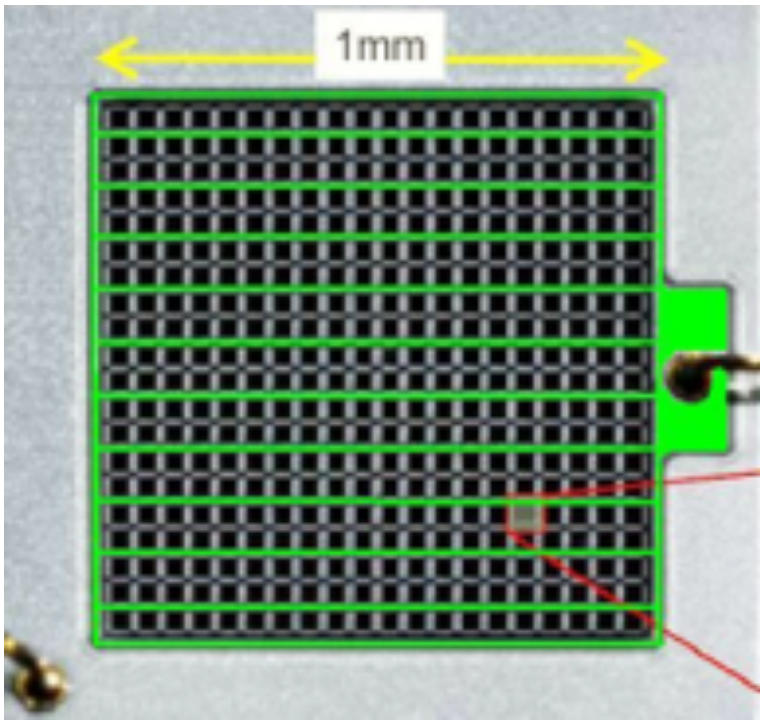
Avalanche Efficiency (1 μm high field region)



Silicon Photomultipliers

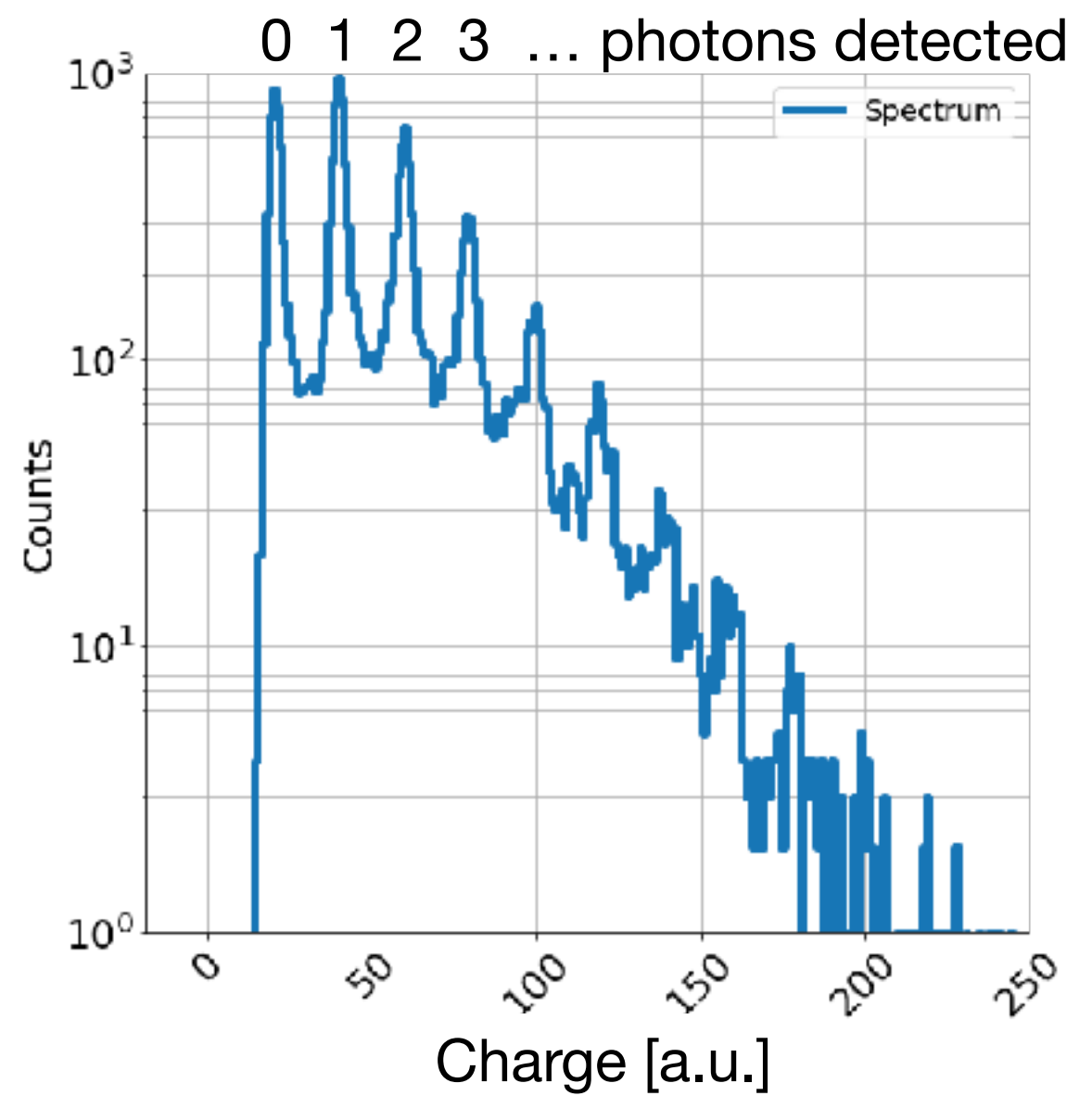
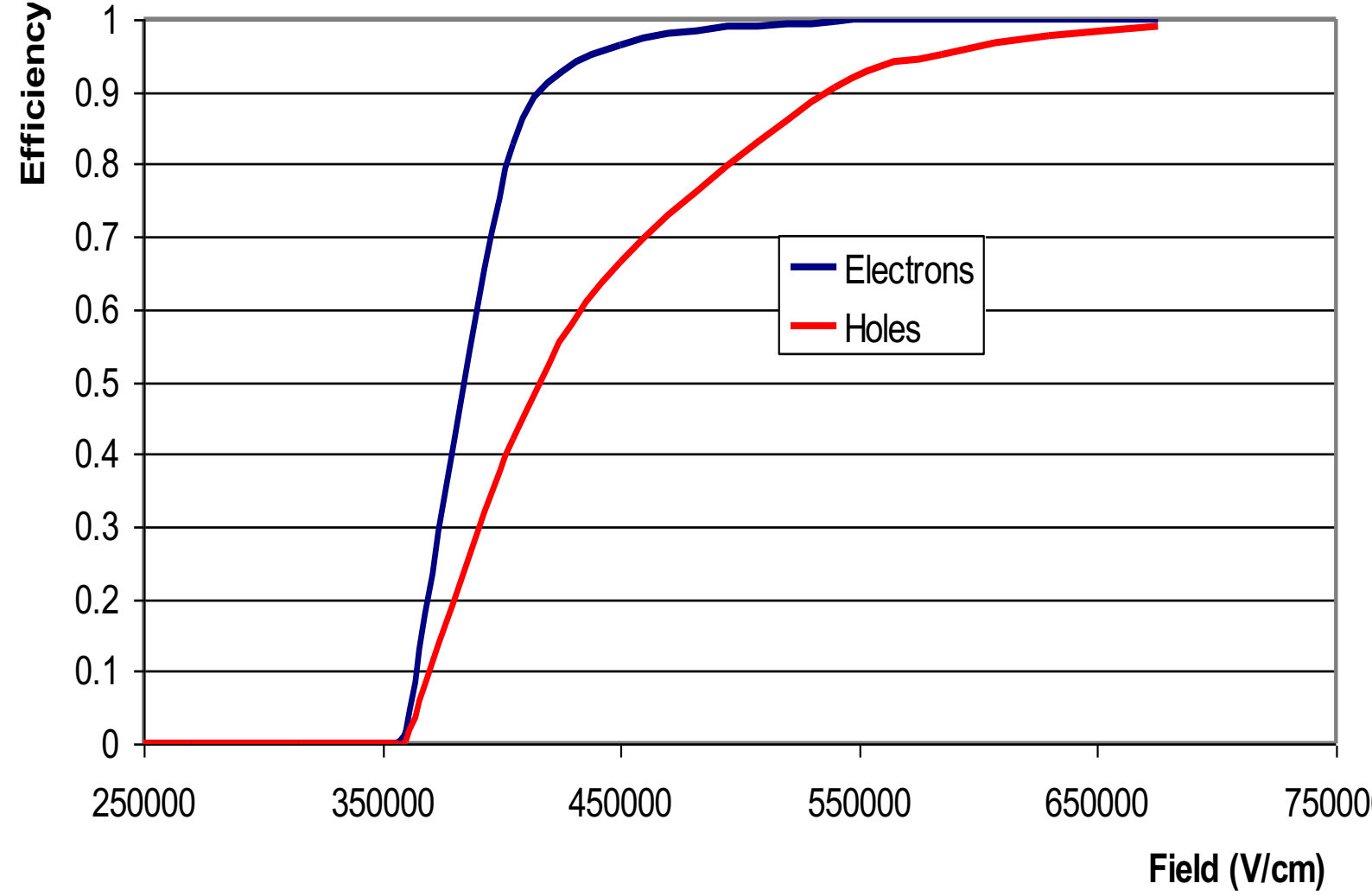
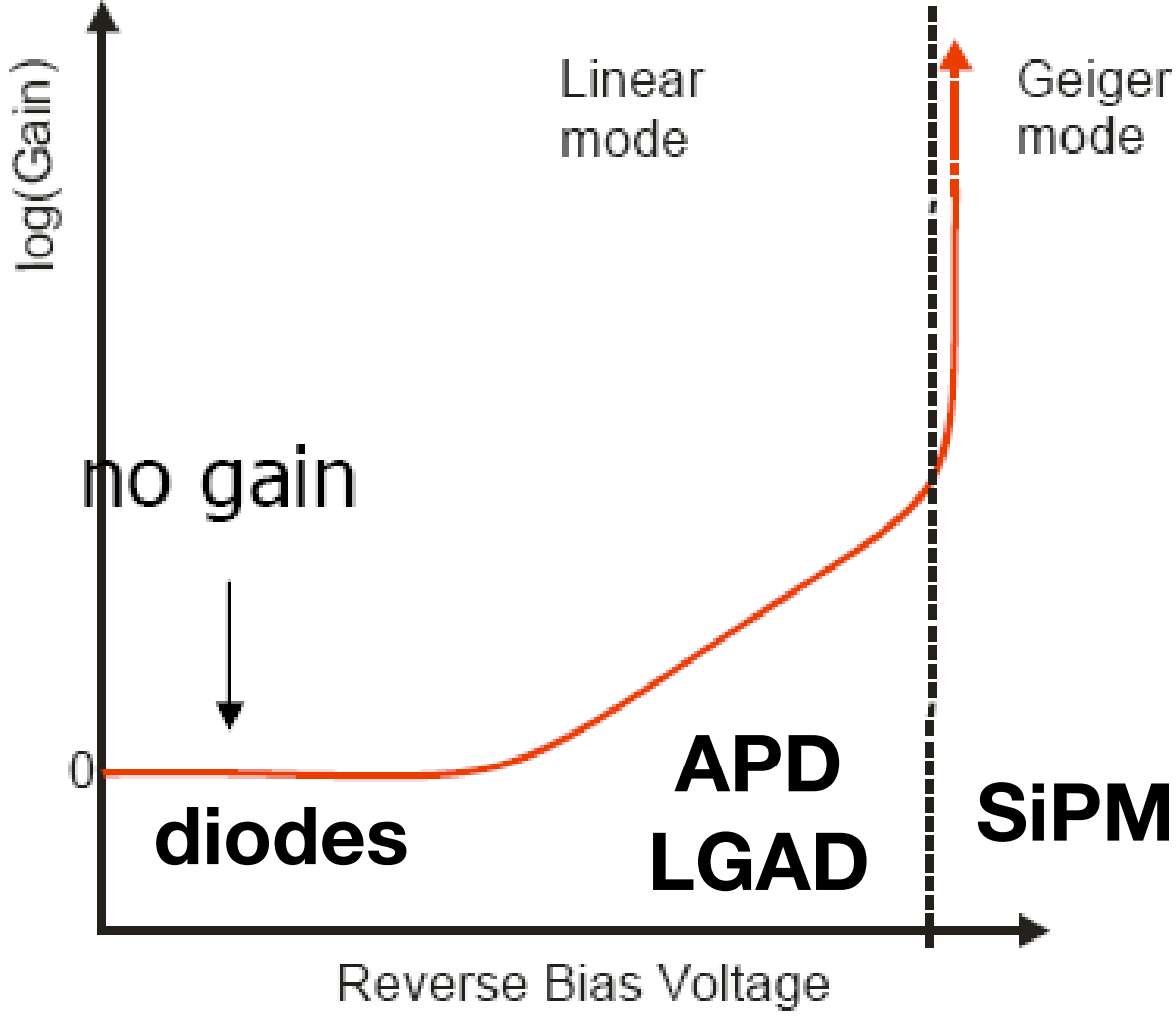
Single photon detection

SiPM



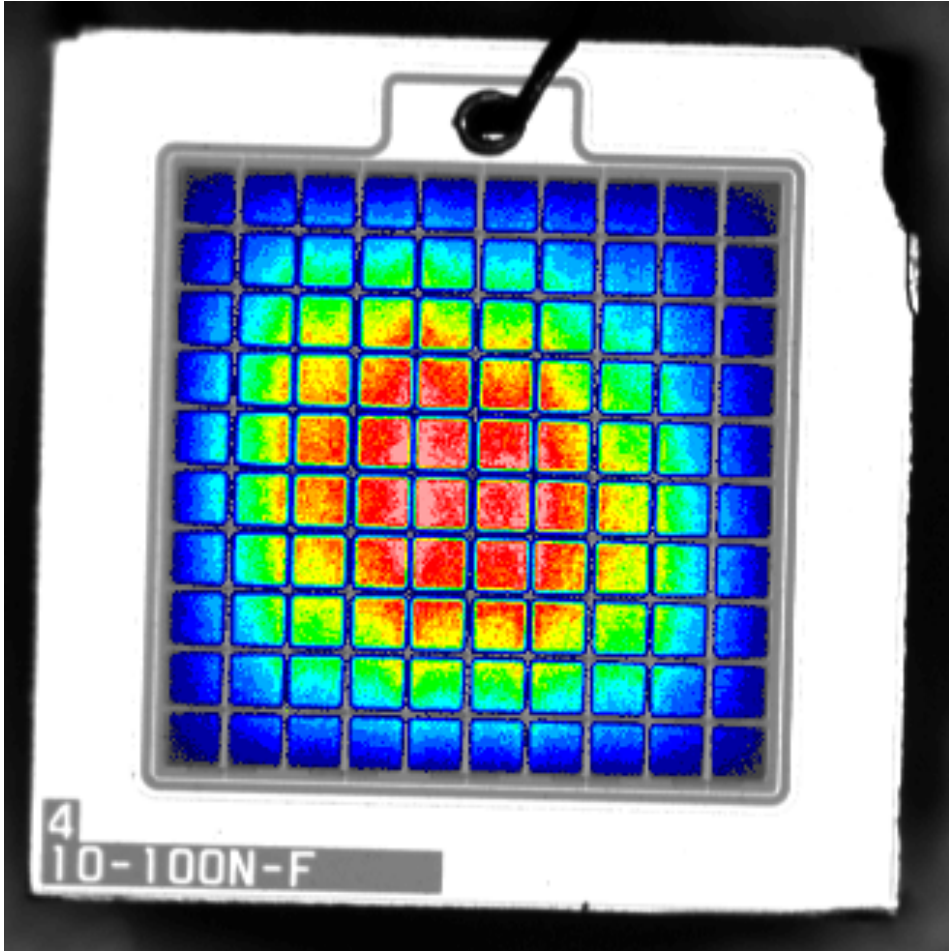
Si: $\sim 5 \times 10^{22}$ atoms/cm³
 n++: $\sim 10^{19}$ /cm³ (type V doped)
 p+: $\sim 10^{16}$ /cm³ (type III doped)
 Bias: > 30 V / Thickness: ~ 1 μ m
 E > 300 kV / cm

Avalanche Efficiency (1 μ m high field region)

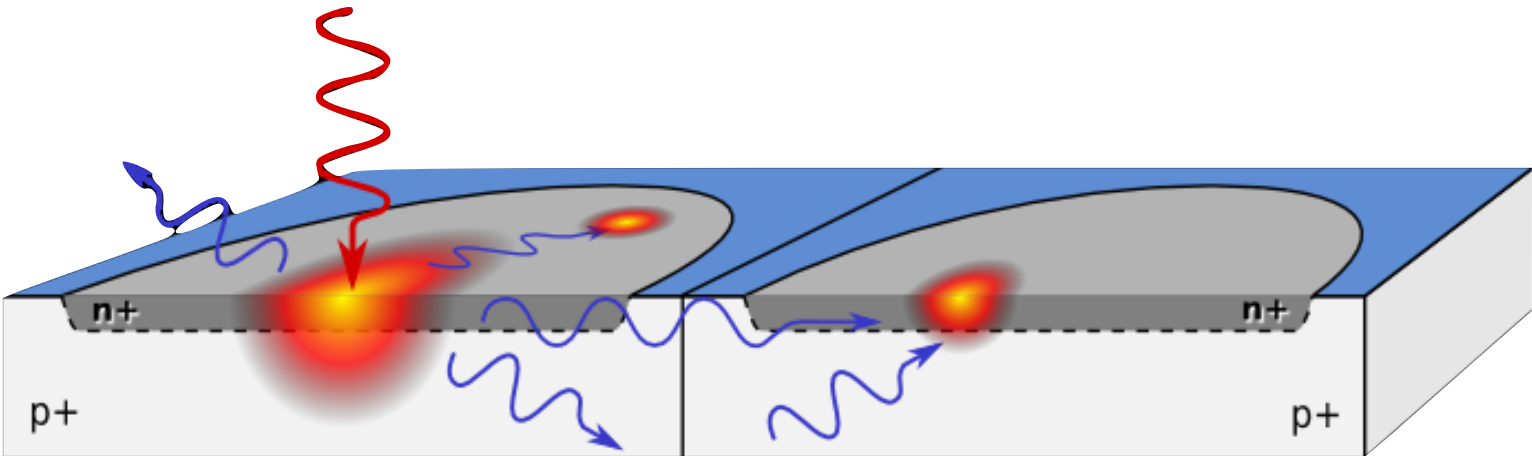


Silicon Photomultipliers

Single photon detection

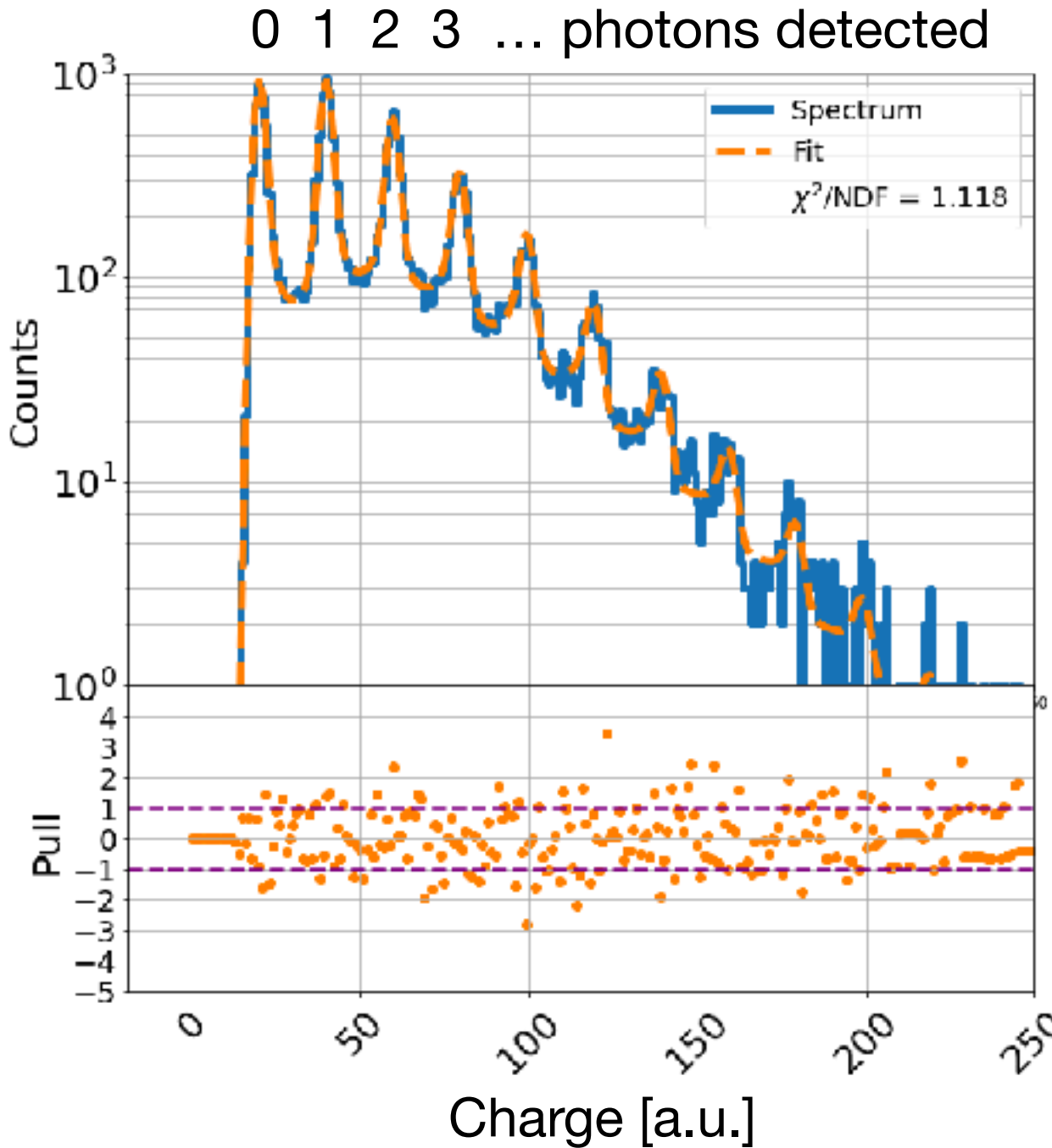
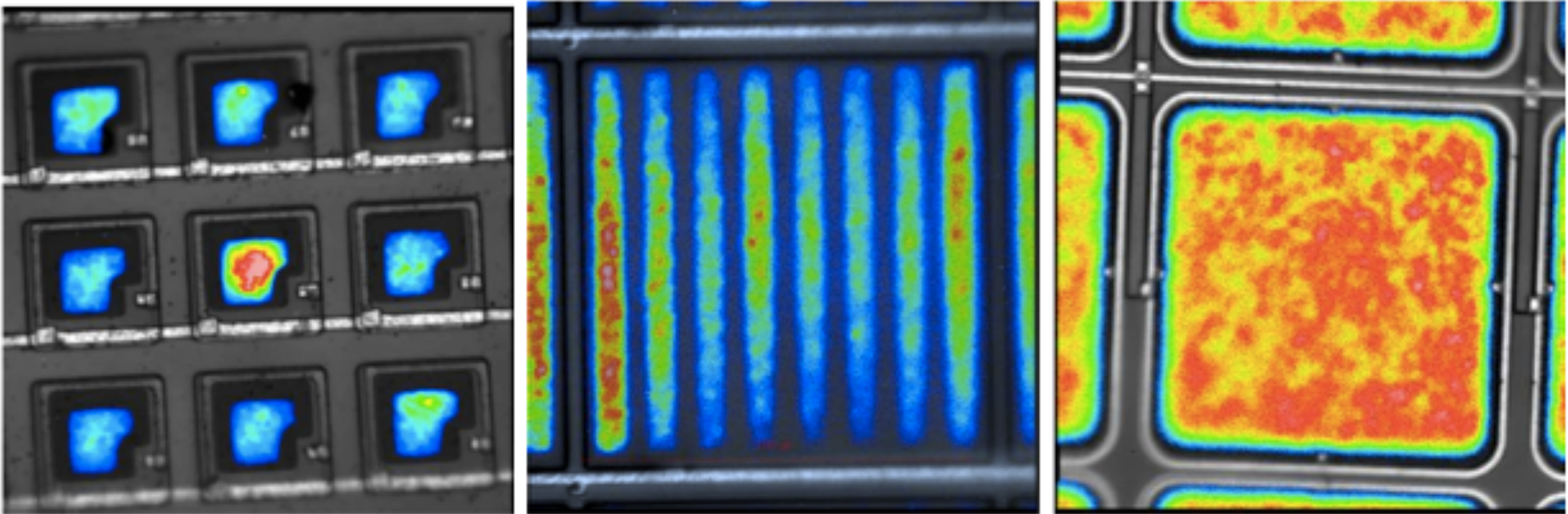


- Understanding of fundamental properties
- Nuisance characterisation
- Design optimization
- Control of production process



Seminal work on SiPMs at MPG HLL: Dolgoshein, Renker, Lorenz, Otte, Ninković and many others

Photoemission images of single pixels (J. Ninković, HLL)



[PeakOTron: A Python Module for Fitting Charge Spectra of Silicon Photomultipliers](#)
J. Rolph, E. Garutti, R. Klanner, T. Quadfasel, J. Schwandt

Silicon Photomultipliers

SiPMI - HLL

Idea:

Obtain higher PDE removing polysilicon resistor

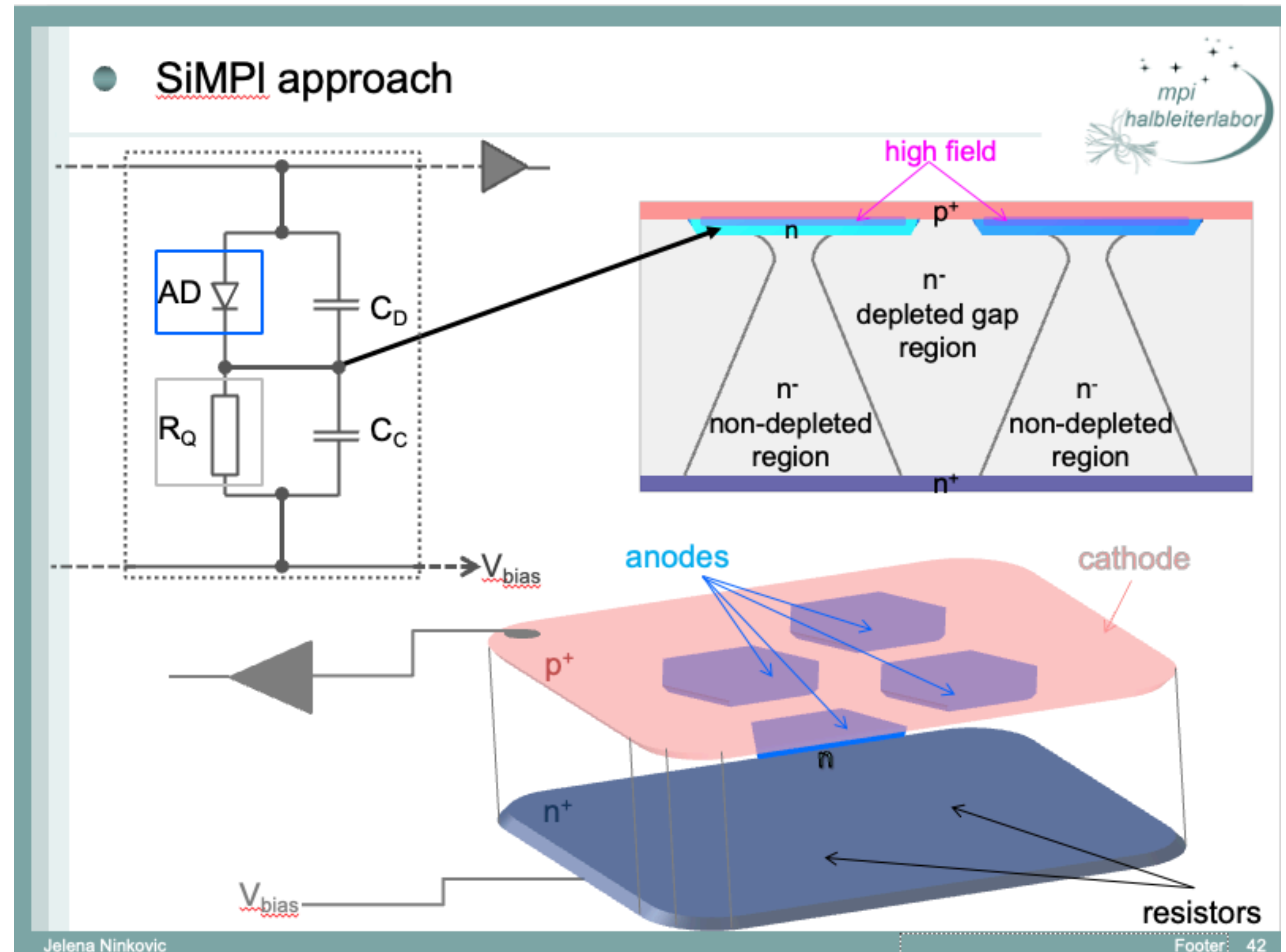
- simpler technology
- inherent diffusion barrier against minorities in the bulk → less optical cross talk

Drawbacks:

- Vertical resistor matching requires thin wafers

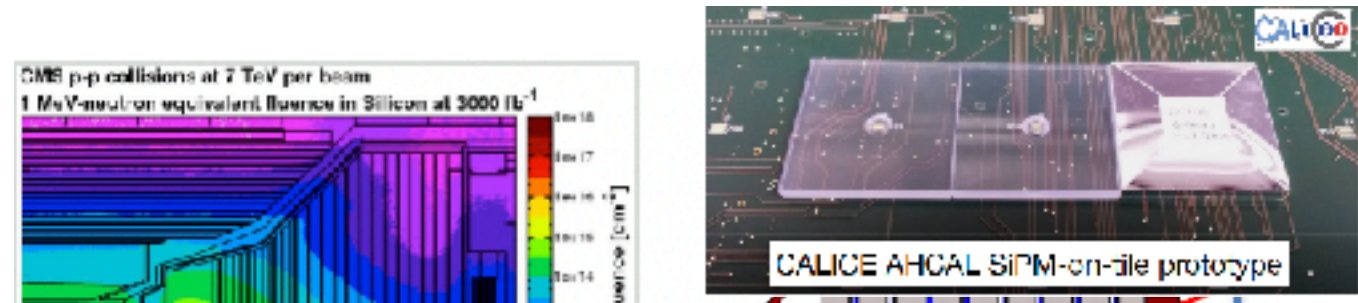


Jelena Ninković (HLL), 2014 IEEE-NSS Radiation Instrumentation Early Career Award for her contributions to developments of SiPMs with bulk-integrated quench resistors, and of DEPFET active pixel vertex detectors



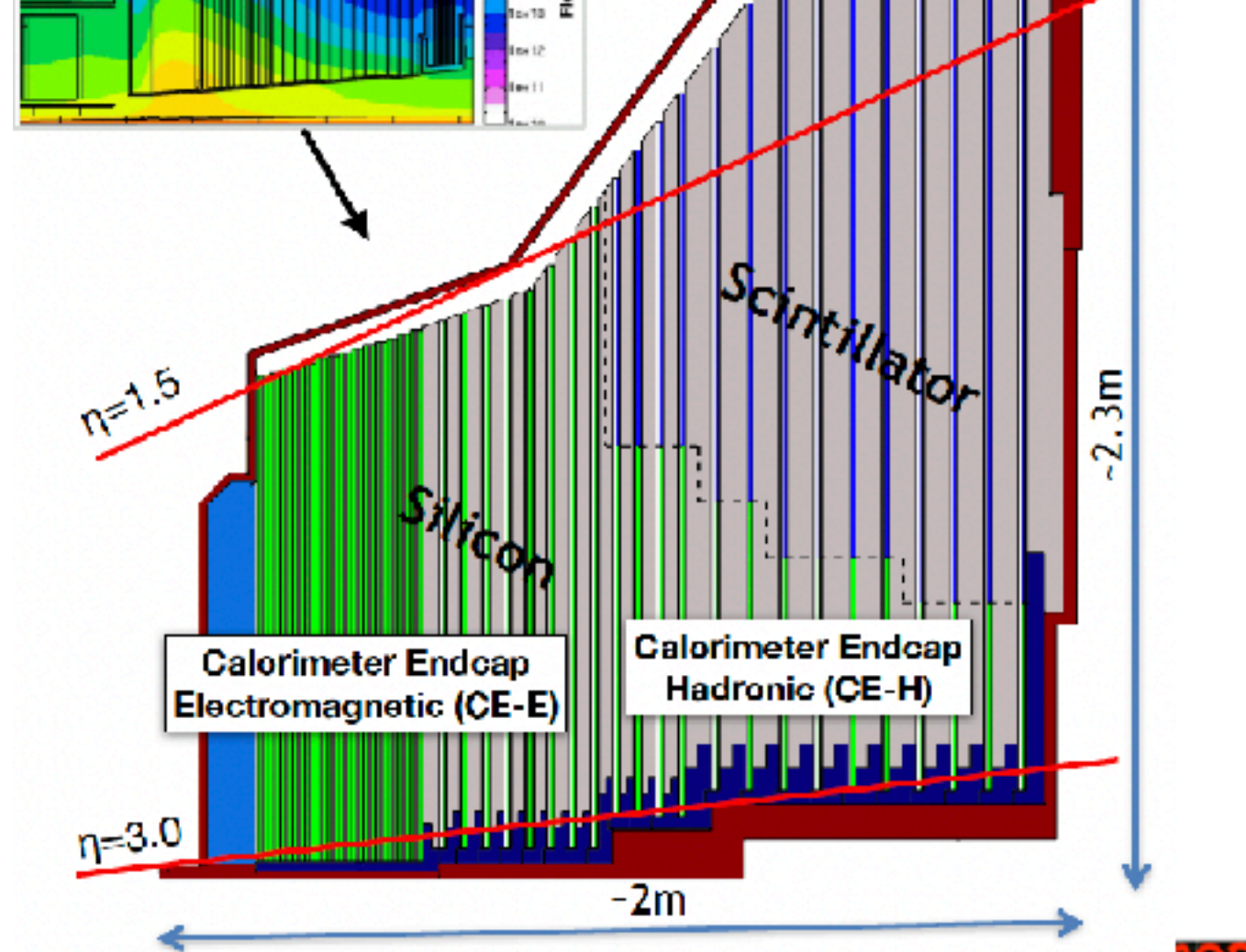
Silicon Photomultipliers

Applications



SiPM in particle physics experiments

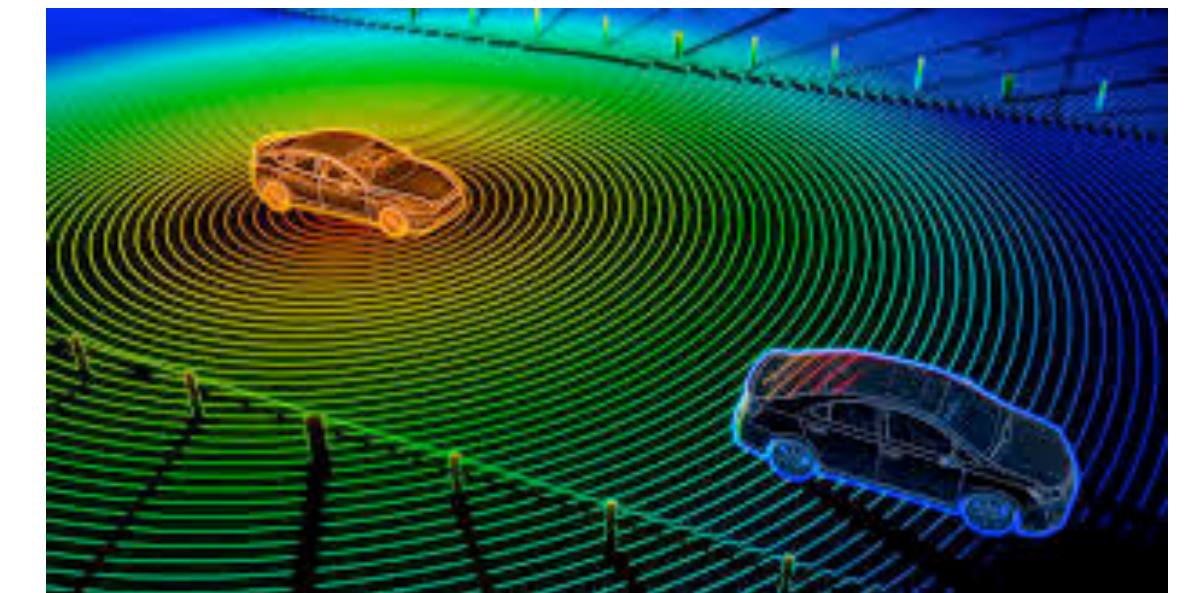
- in 20 years it became a ubiquitous detector



In radiation protection - gamma/neutron detector

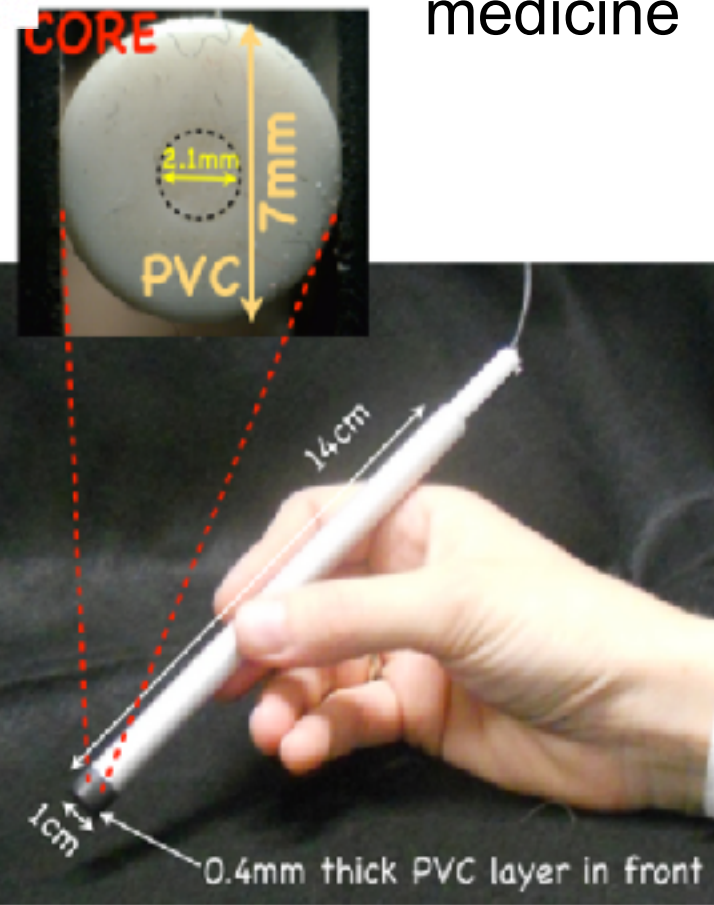
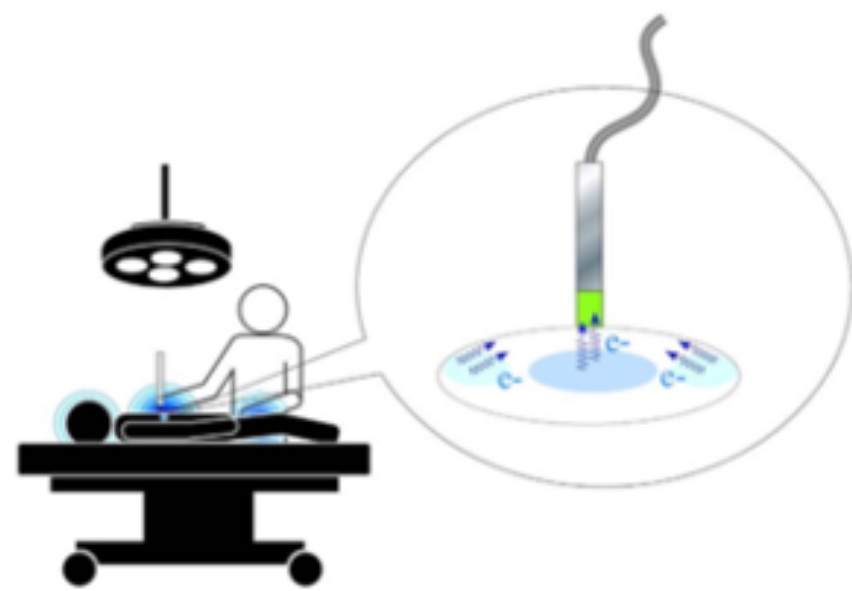


SiPMs in automotive LiDAR technology

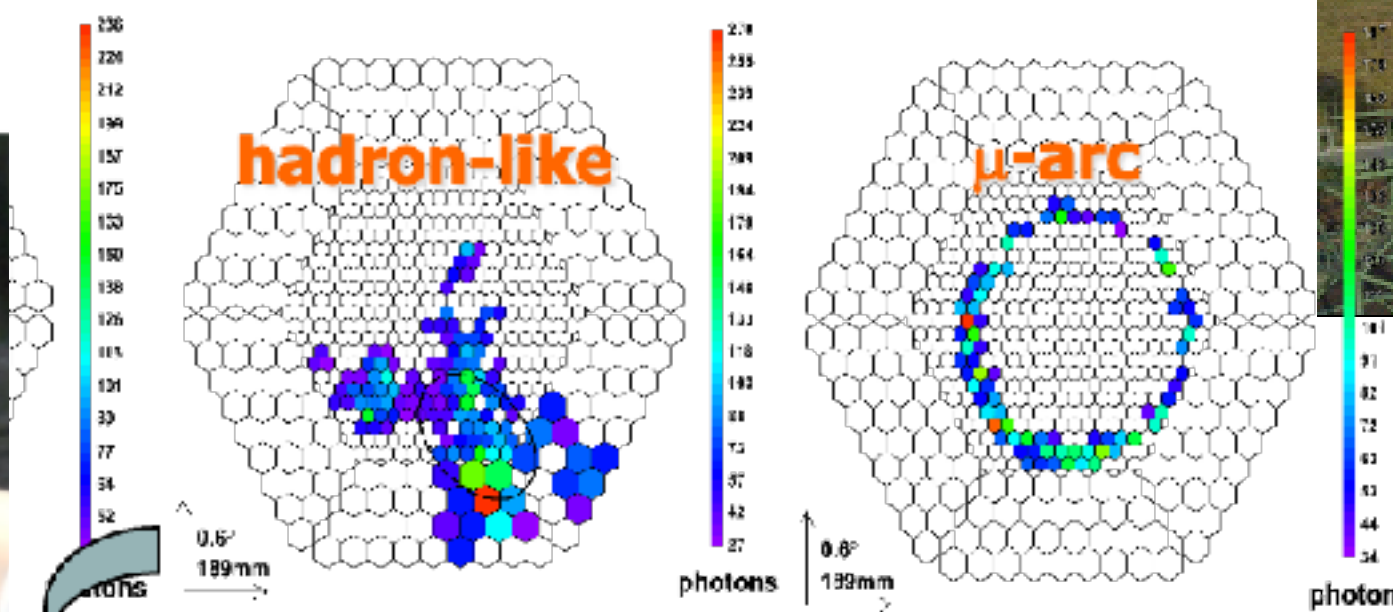


... and personalised medicine

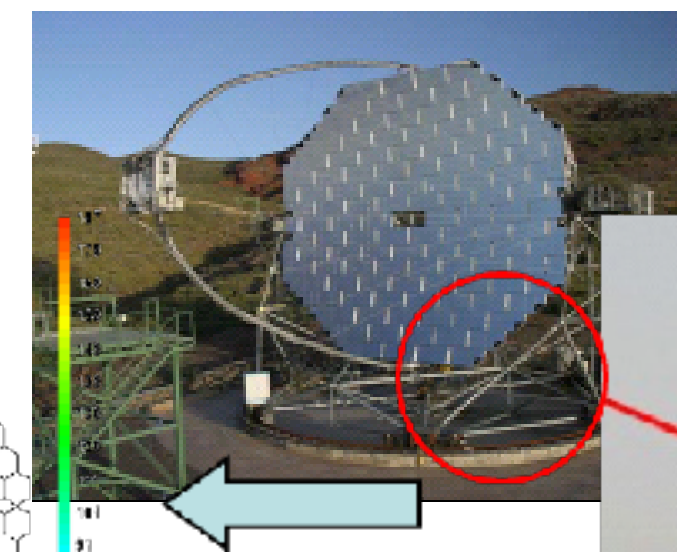
b. RGS with β - radiation



Astroparticle physics



which photo-detector to use?!



MAGIC Cherenkov telescope



Outlook

A glance into the crystal ball



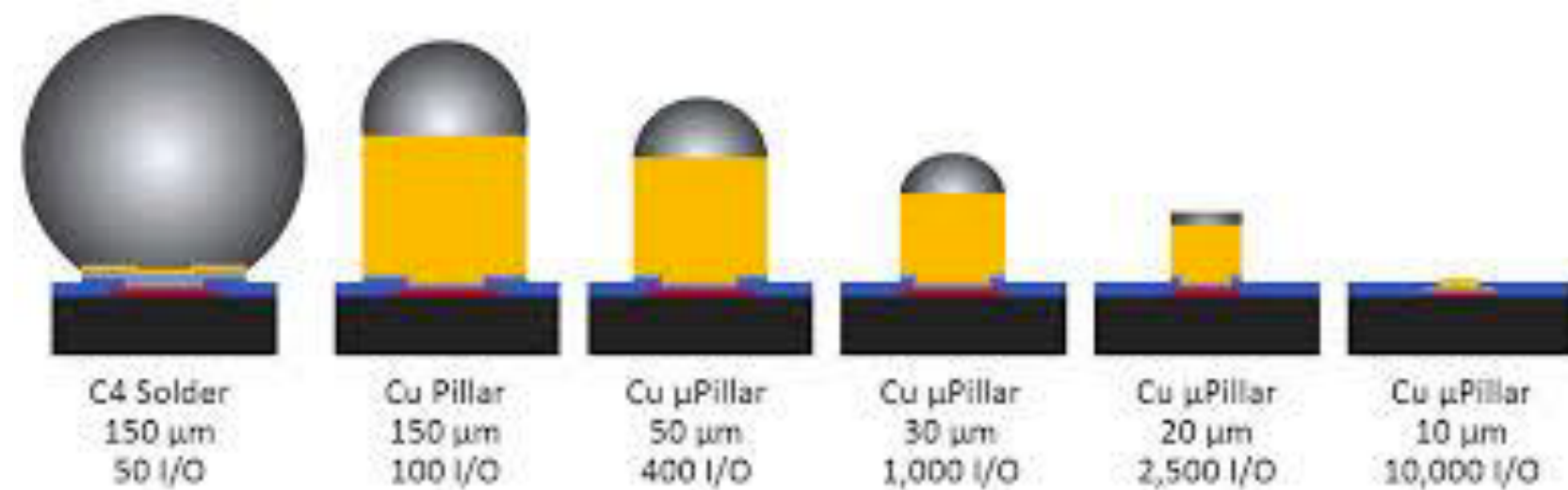
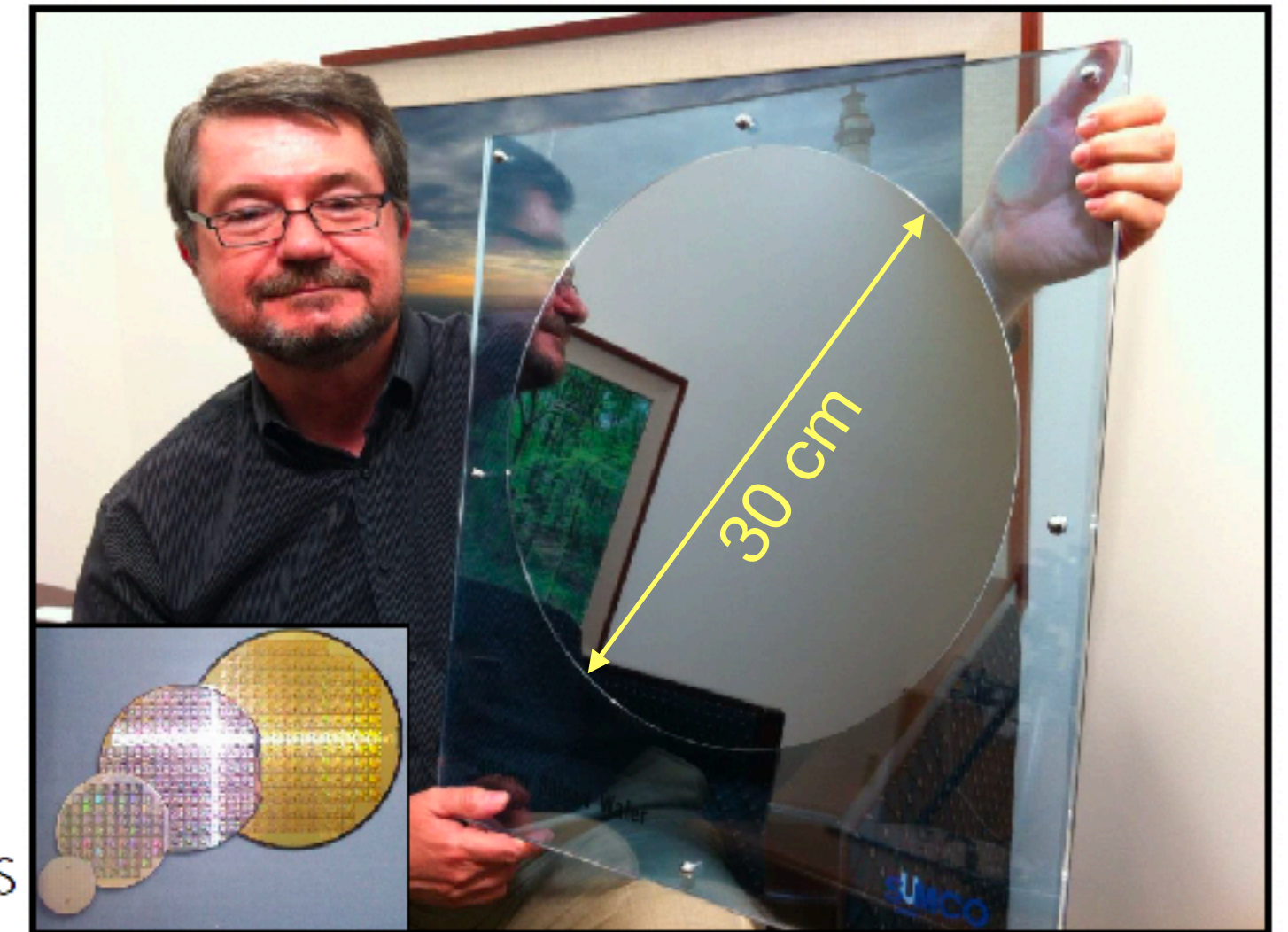
Silicon Detectors ... still a “growing” field

Silicon Detectors

a continuous growth

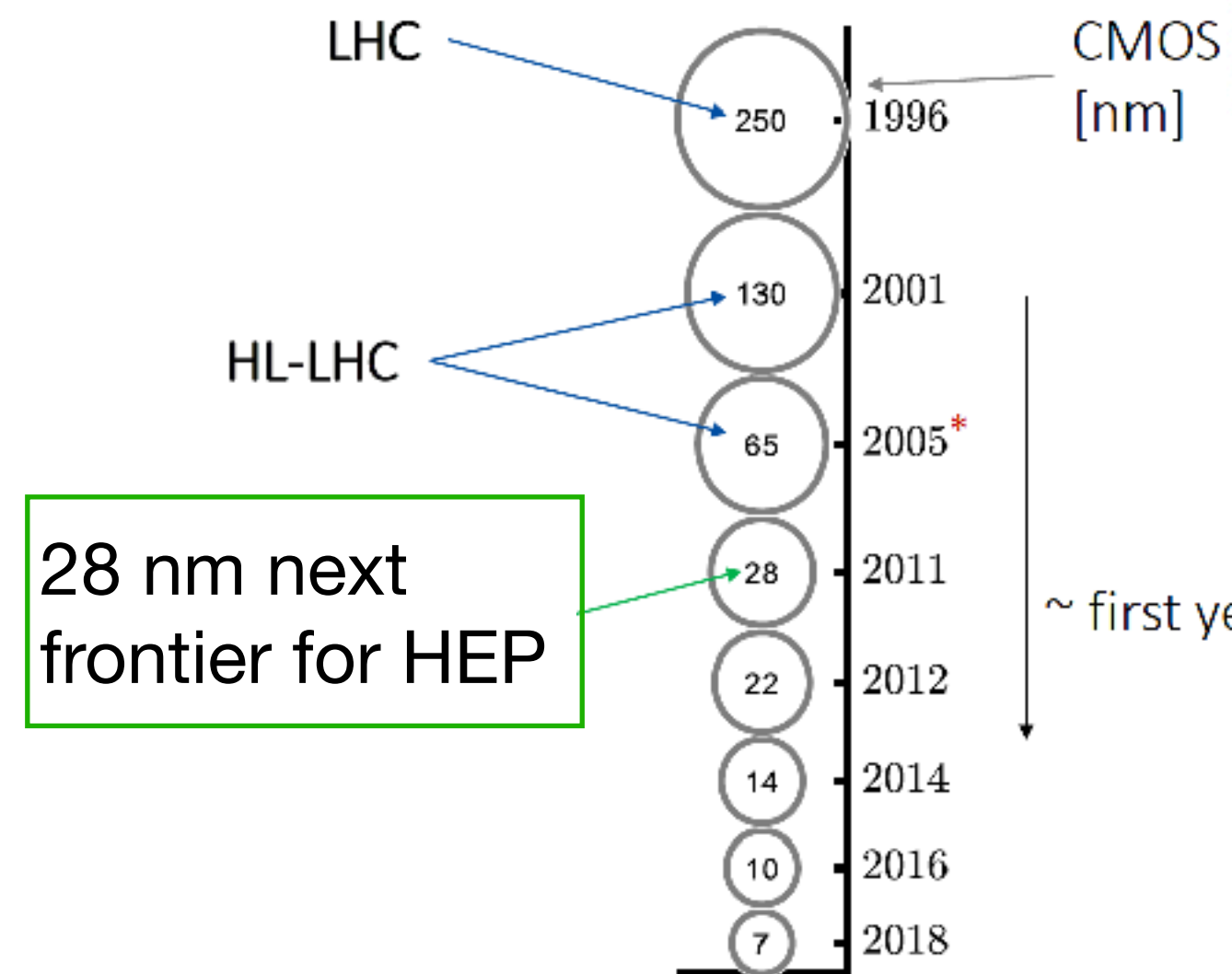
Tremendous technological improvements

- The silicon **wafer size** increased from 2" to 12"
- The size of **bump bonds** decreased to $< 10 \mu\text{m}$ and other technologies for hybridisation
- **Technology node** decreasing steadily, 65 nm in HEP



From metal solder sphere to micro-pillars

From solder bonding to bonding without Solder:
Gold μ -pillar Thermo-Compression Bonding



Feature size or "Node" refers to the size of different features of a transistor including gate length and half-pitch specific of a semiconductor manufacturing process

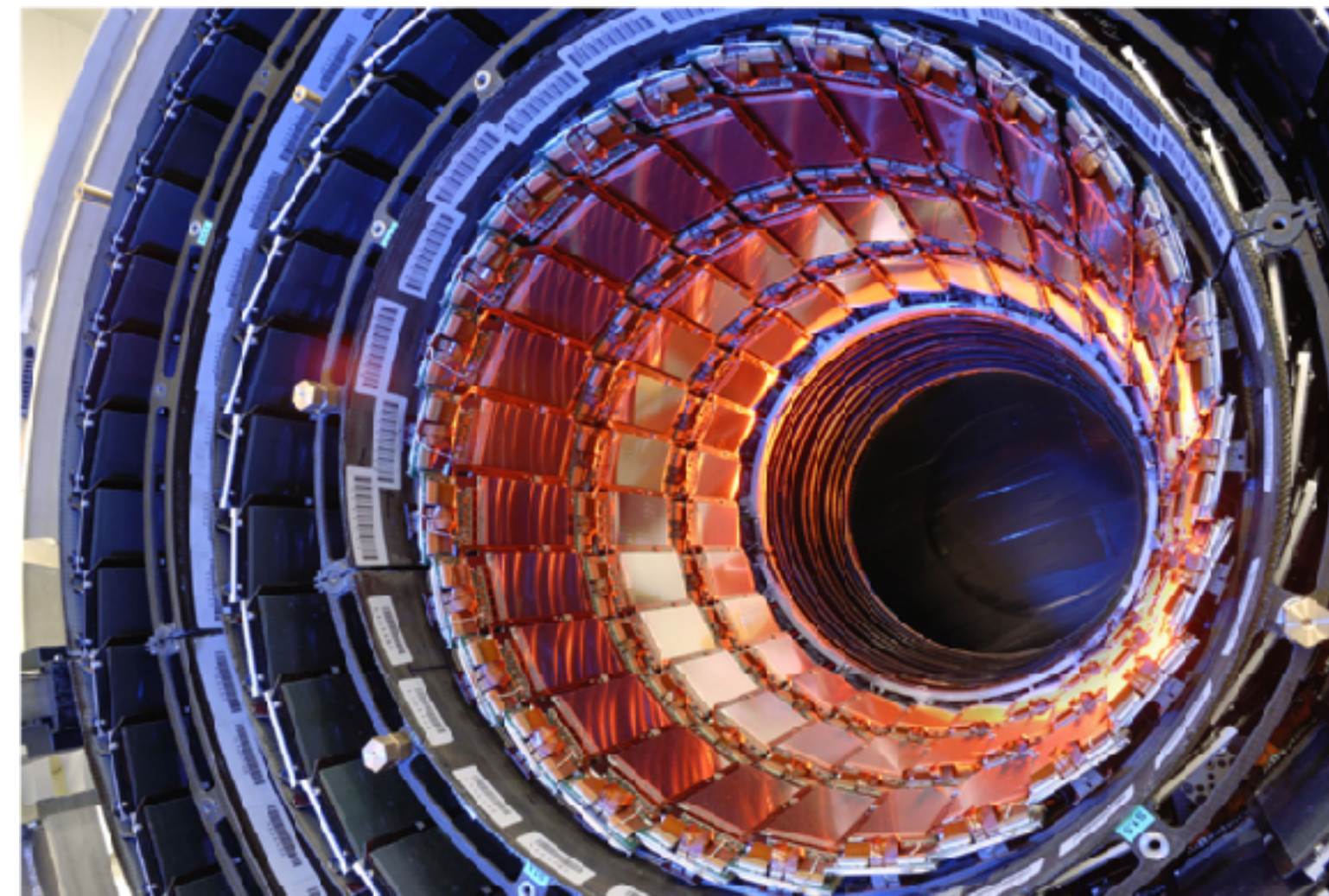
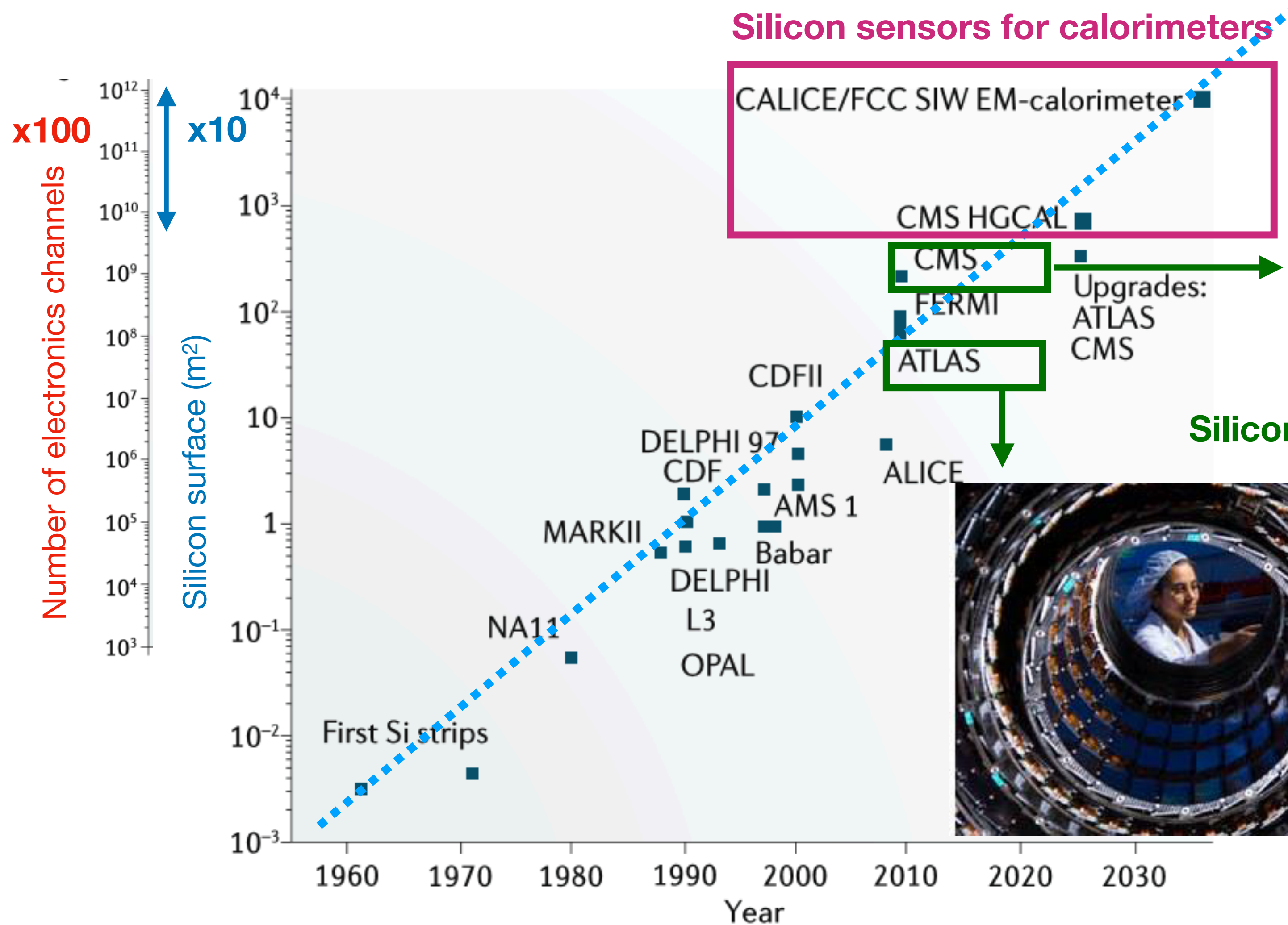
~ first year of production

65 – 250 nm (detector electronics in production in HEP)
28 nm (detector electronics under preparation)
5 nm ~50 atom digital electronics of smart phones

After 28 nm → FinFETs have a completely different geometry, do not seem so promising in terms of radiation hardness

Historical Development

Silicon detectors are getting bigger

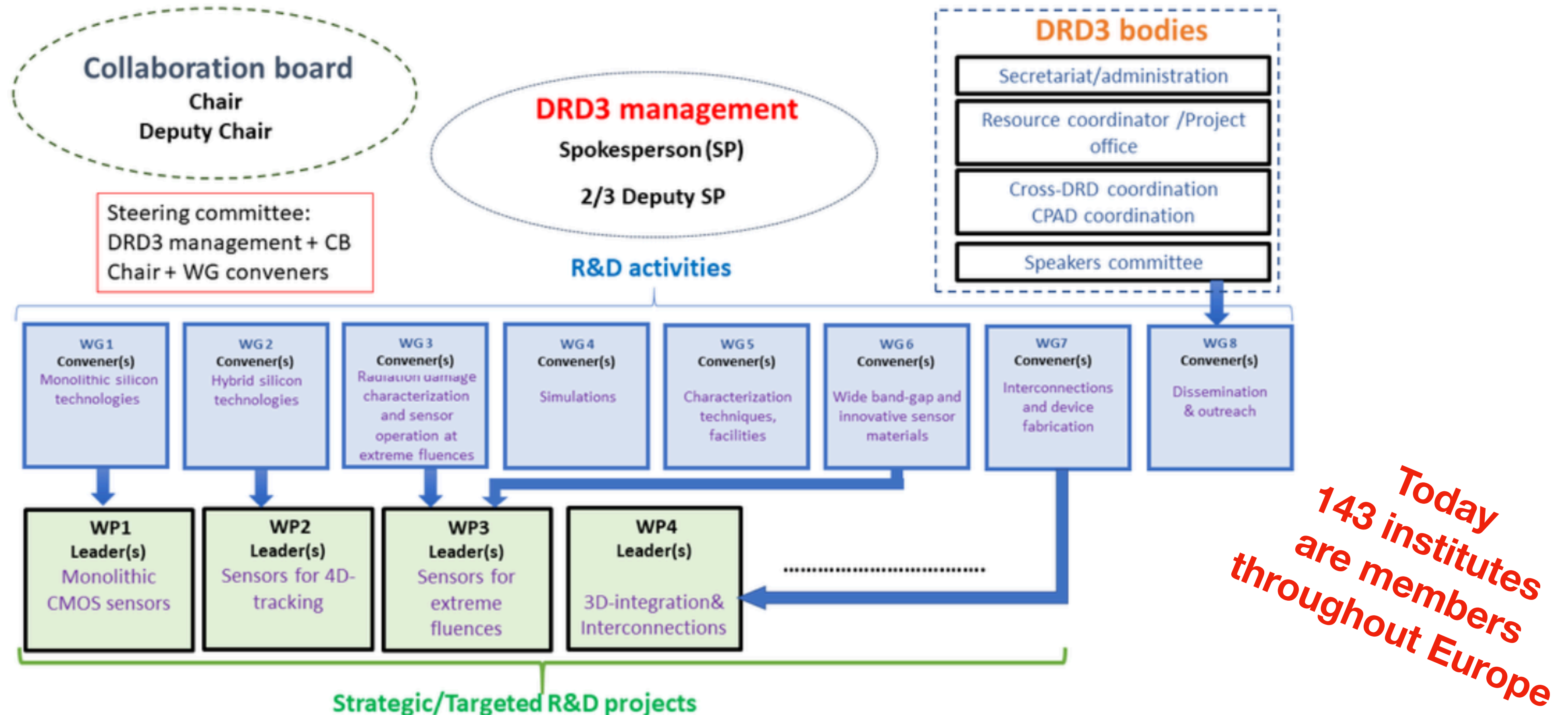


Remarkable: every decade the instrumented areas have increased by a factor of 10 while the numbers of channels in the largest arrays have increased by a factor of 100

Getting (even more) Organized

The silicon detector community – grows

Following the European Strategy for Particle Physics update in 2021 – European Detector Roadmap document – Definition of the Detector R&D Collaborations



2024: The ECFA DRD3 Collaboration (Semiconductor Detectors)

Silicon Detectors for Particle Physics

a bright future ahead

- A (brief) history with many successes and important technological revolutions
- A bright prospective for more advancements in the future
- Excellence science needs excellent detectors: thinner, faster, smarter, harder, ...

Silicon Detectors for Particle Physics

a bright future ahead

- A (brief) history with many successes and important technological revolutions
- A bright prospective for more advancements in the future
- Excellence science needs excellent detectors: thinner, faster, smarter, harder, ...
- ... which leads to the need of HLL



the furnace of great experts and creative minds with impressive equipment to invent the detectors for the future.

BACKUP

3rd Munich Symposium on Semiconductor detectors 1983



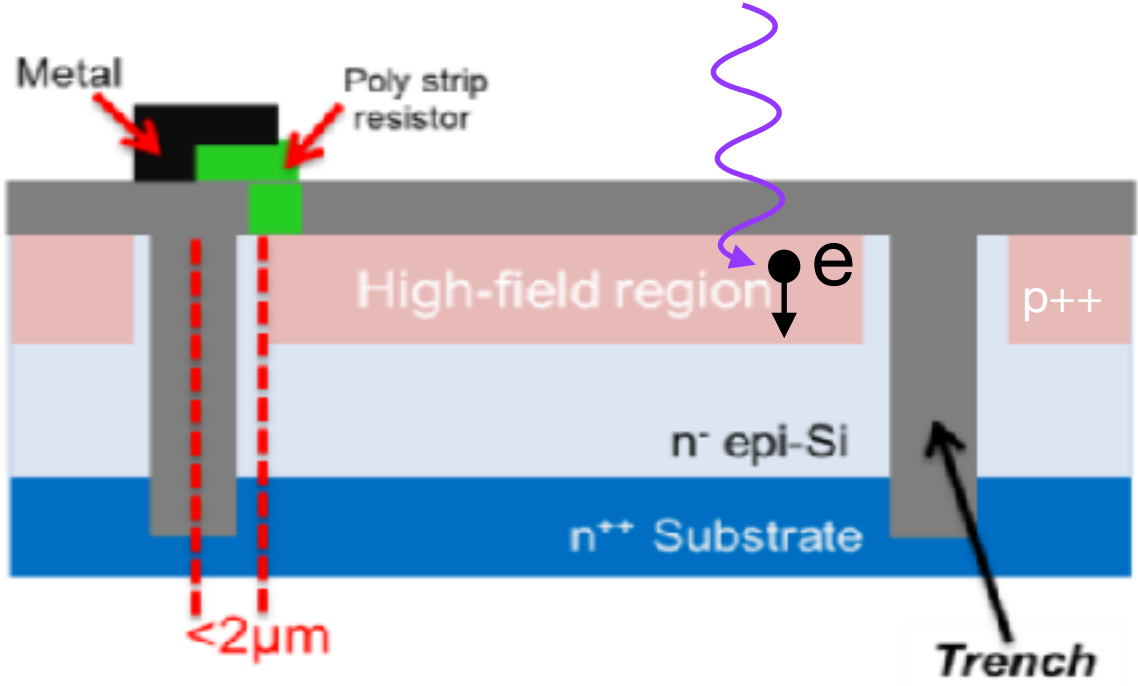
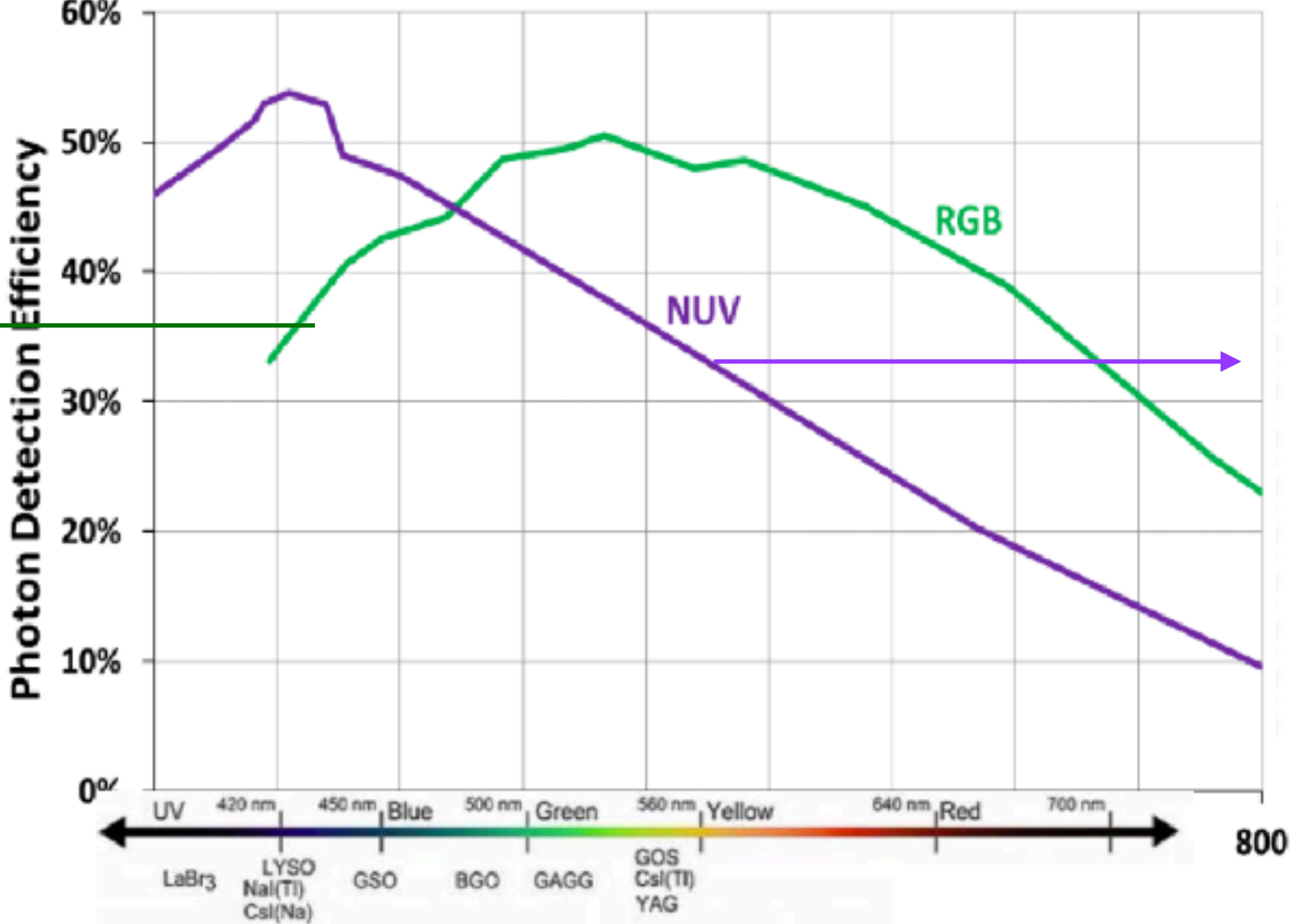
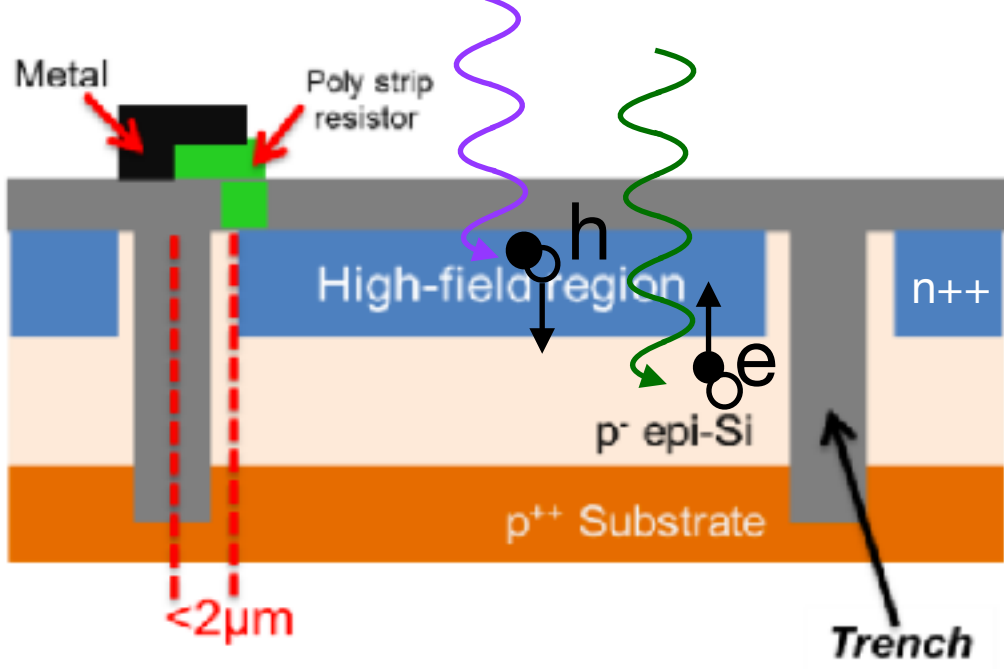
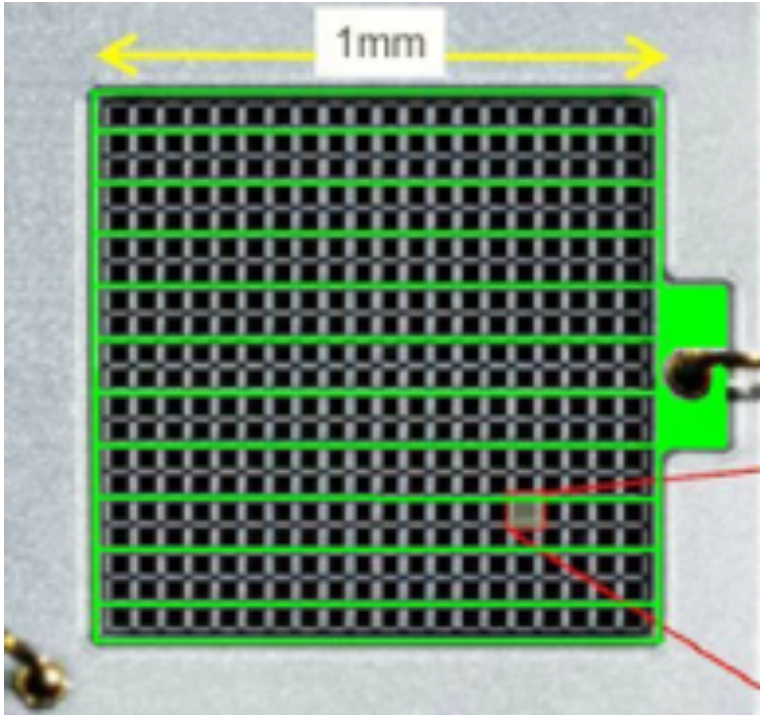
Erik H.M. HEIJNE
Pavia, 5 December 2016

1	Pierre Jarron, CERN Genève	67	nn USA??
2	CdTe person USA?	68	Colin Wilburn, Micron Semiconductor, Southampton
3	? Wilfried von Ammon, Wacker?	69	Erik Heijne, CERN Genève
4	? Heinz Herzer, Wacker?	70	François Piuz, CERN Genève
5	CdTe person USA?	71	nn or Manfredotti ->19
6	Peter Glasow, Siemens Erlangen	72	Ettore Vittone, U Torino
7	Lothar Strüder, Max Planck, München	73	Makram Hage Ali, CNRS-PHASE Strasbourg
8	Jan van Rooijen, SRON Space Lab Utrecht	74	Marie-Odile Lampert, Enertec Strasbourg
9	Wim Mels, SRON Space Lab Utrecht	75	Hans-Günther Moser, Max Planck, München
10	Gerhard Lutz, Max Planck Institut, München	78	Heinz Filthuth
13	? Egbert Belau, Max Planck Institut, München	79	Robert Klanner, Max Planck, München
12	? nn, DESY Zeuthen?	82	Warner ten Kate, TU Delft
15	Herman Effing, Philips Elcoma SSP, Nijmegen	83	Wojciech Dulinski, LEPSI Strasbourg
16	?Prof Shiraishi Rikkyo Nagasaki Japan	85	Mrs Renata Ludwig, Max Planck Institut, München
17	? Walter Schoenmaekers, Metallurgy Hoboken	86	secr, Max Planck Institut, München
18	Roland Henck, Enertec Strasbourg	87	Emilio Gatti, Politecnico Milano
19	? Claudio Manfredotti, INFN, Torino	88	secr, Max Planck Institut, München
20	? H Seebrunner, MPI München	91	Henk Tiecke
23	Rob Hollander, IRI TU Delft	92	Y Kim
24	Leo Wiggers, Nikhef Amsterdam	93	Hans Dietl
25	François Lemeilleur, CERN	52	Ulrich Kötz, DESY Hamburg
26	Paul Karchin, Yale U, USA	53	Gert Viertel, CERN Genève (later ETHZ)
27	Pavel Rehak, BNL Brookhaven	54	Franco Manfredi, INFN & U Pavia
29	Paul Burger, Enertec Strasbourg	56	Antonio Longoni, Politecnico Milano
30	Thor-Erik Hansen, SINTEF Oslo	57	Prof Rolf Leiste, DESY Zeuthen
31	Ms Ariella Cattai, CERN Genève	58	nn, Polish? Hosticka?
32	Torleiv Buran, University of Oslo	59	nn, Max Planck, München
33	Bernard Hyams, CERN Genève	60	nn, Max Planck, München
34	Michal Turala, Max Planck, München (Krakow)	61	Guido Tonelli, INFN & U Pisa
35	Luciano Bosio, INFN Pisa (?)	62	?? Xaverio d'Auria ??
36	Chris Damerell, Rutherford & U Oxford	63	Jean-Claude Muller, CNRS-PHASE Strasbourg
40	Veljko Radeka, BNL Brookhaven USA	64	Josef Kemmer, TU München
42	Tom Ludlam, BNL Brookhaven USA	65	Craig Woody, BNL Brookhaven
45	Walter Blum, Max Planck, München	66	Koei Yamamoto, Hamamatsu Japan

Silicon Photomultipliers

Single photon detection

SiPM

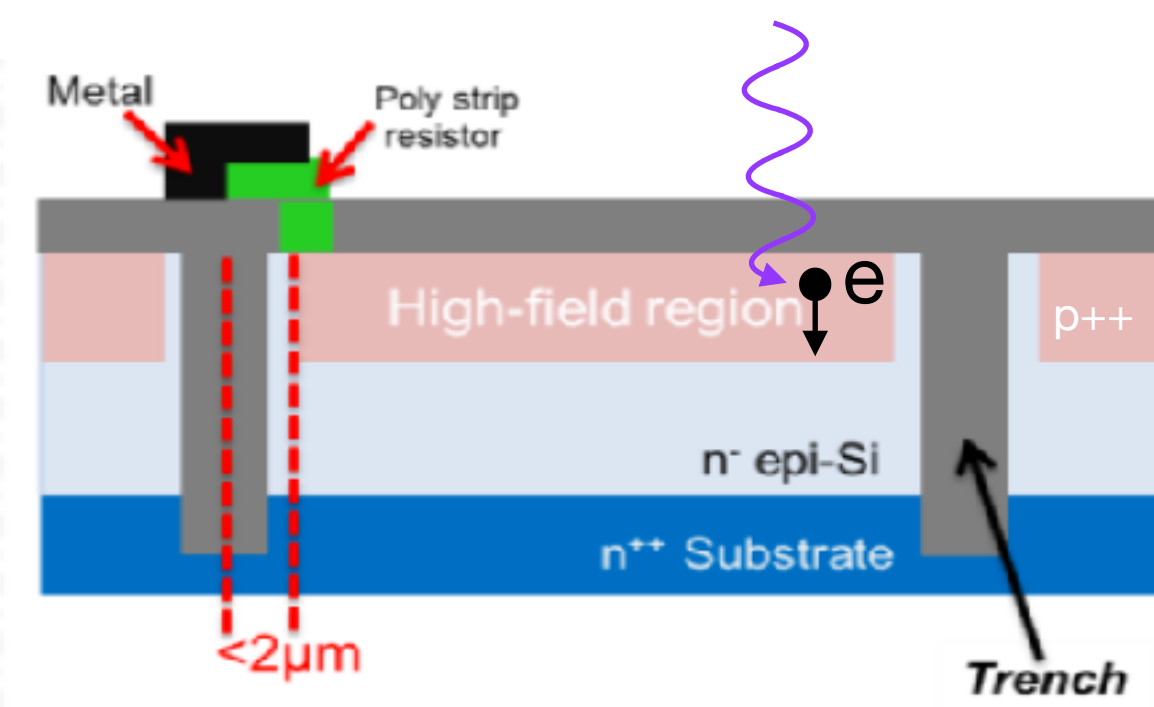
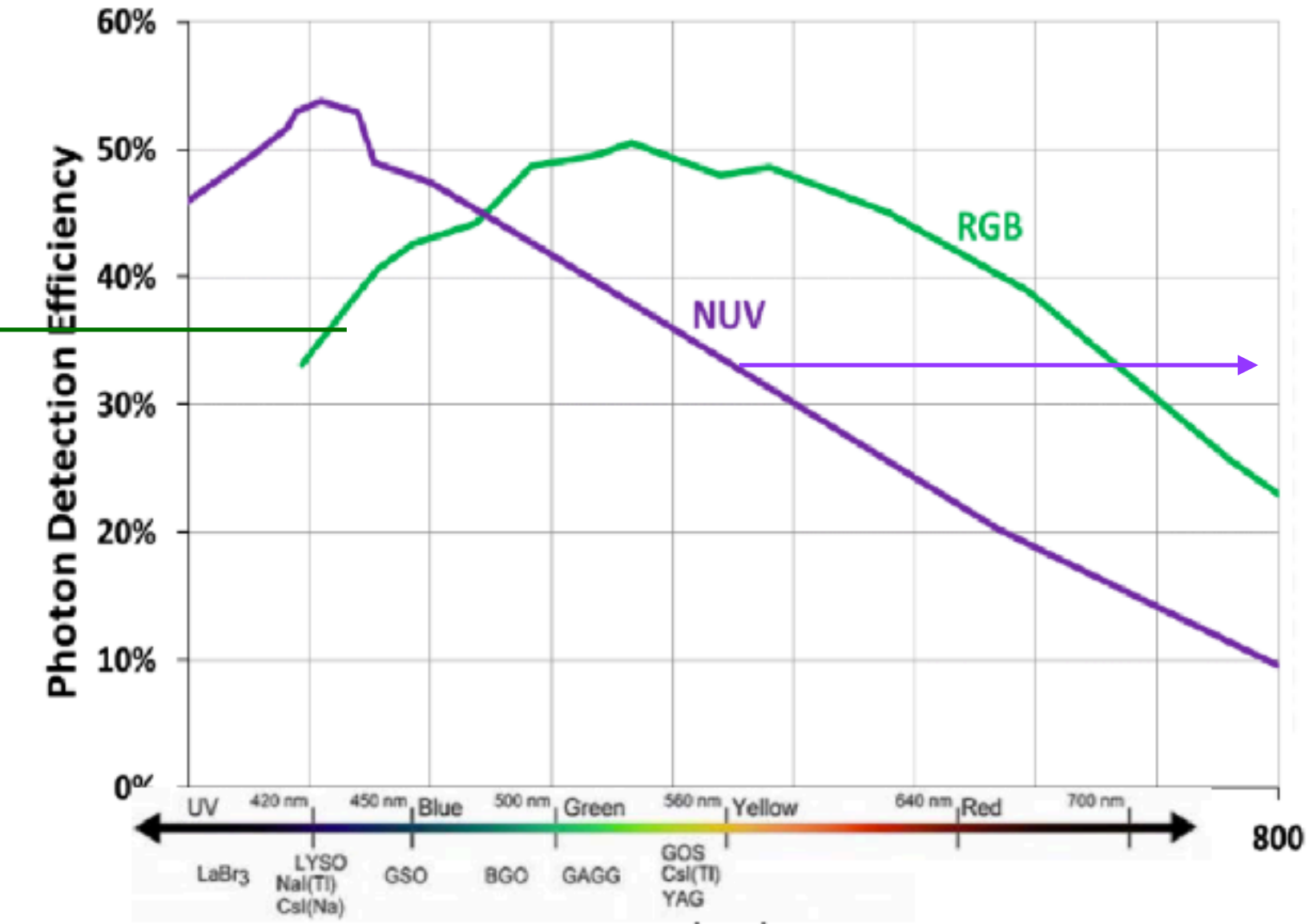
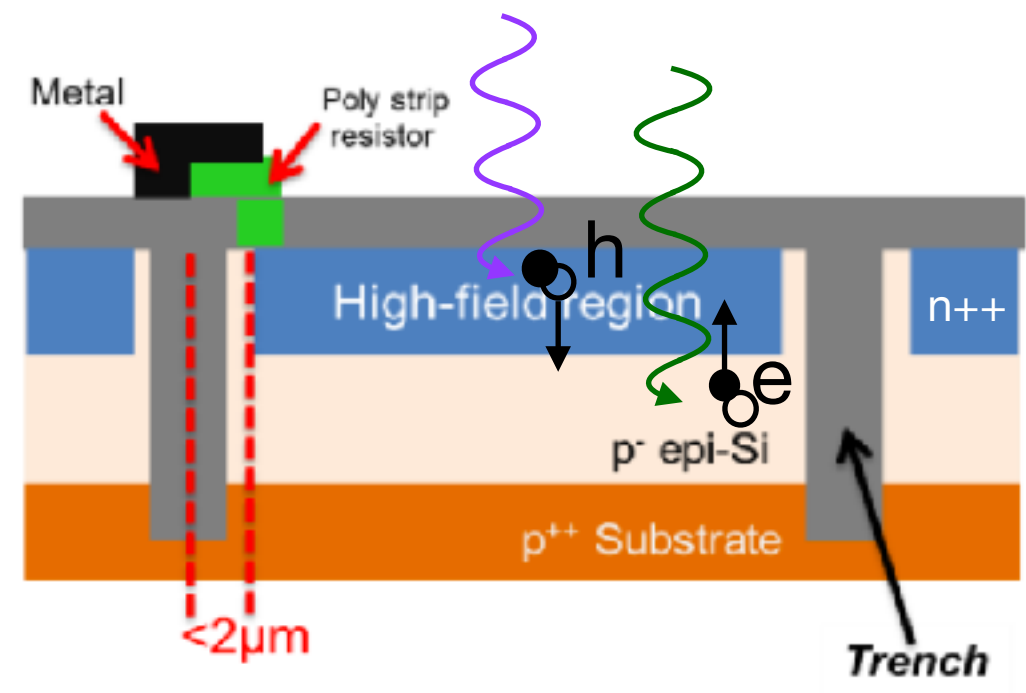
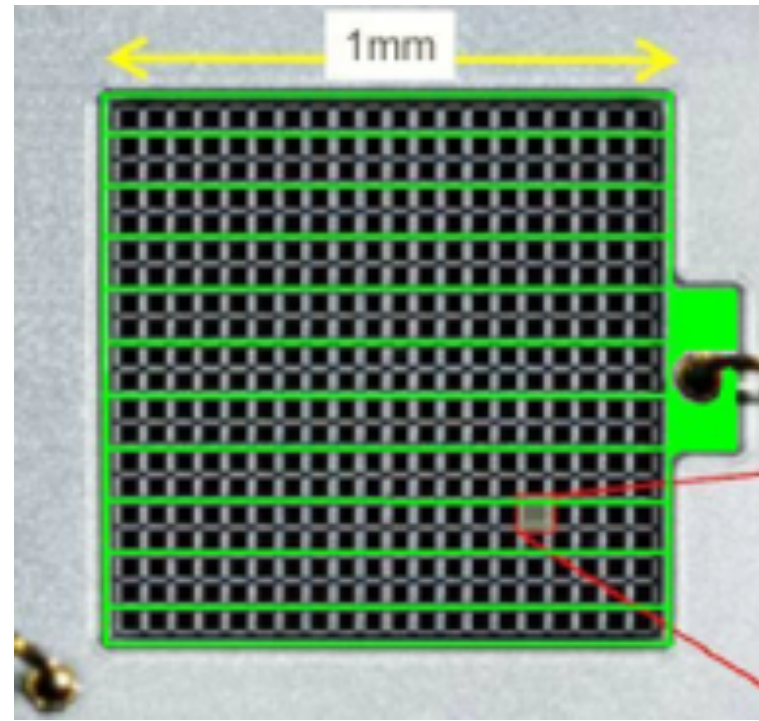


F. Acerbi, FBK

Silicon Photomultipliers

Single photon detection

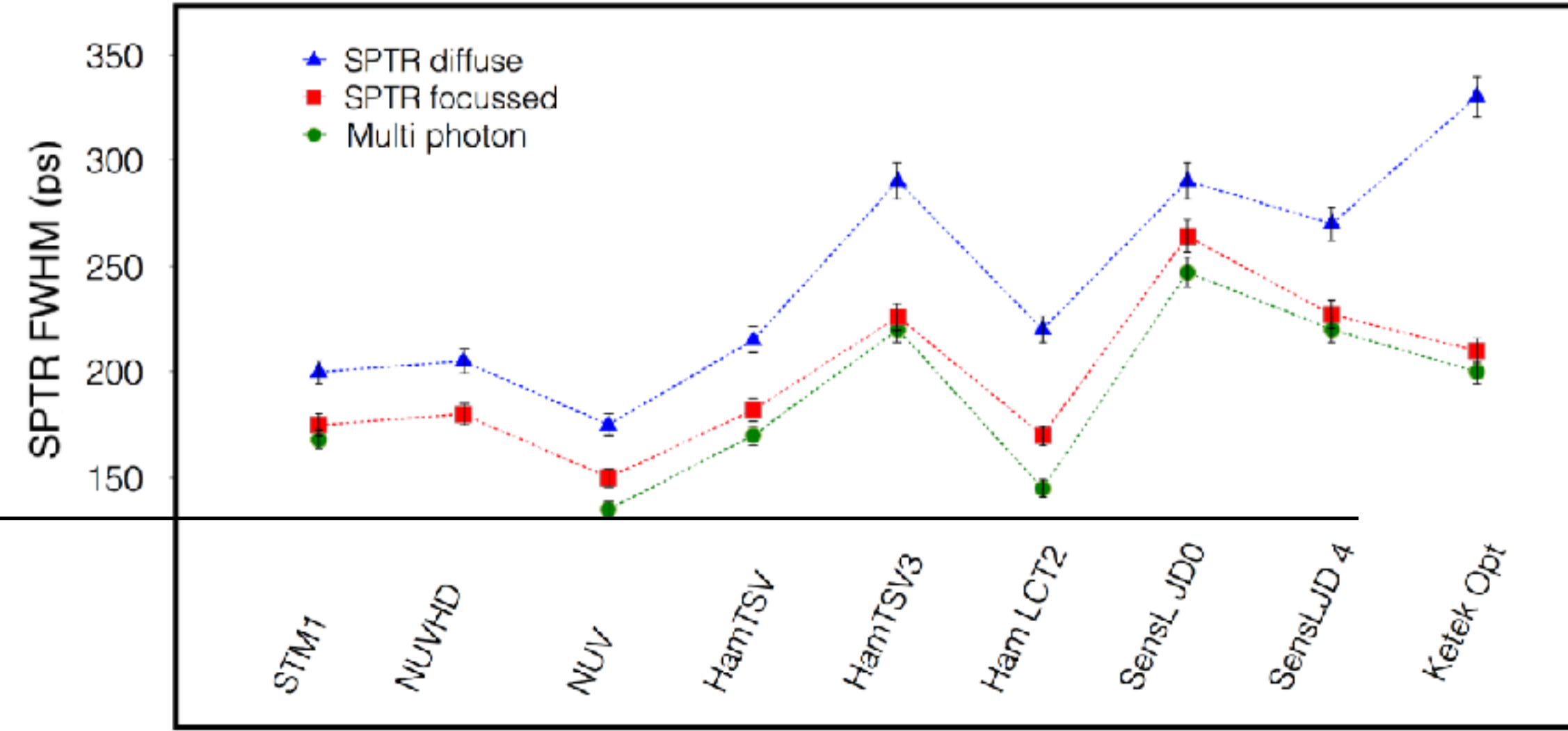
SiPM



F. Acerbi, FBK

Single Photon Time Resolution (SPTR)
 <math>< 150 \text{ ps FWHM}</math> ($\sigma_{\text{SPTR}} = 65 \text{ ps}</math>) reached$

Note: $\sigma_t \propto \sigma_{\text{SPTR}} / \sqrt{N_{\text{prompt}}}$



S. Gundacker et al, 2016 JINST 11 P10016