#### **News from Mechanics**

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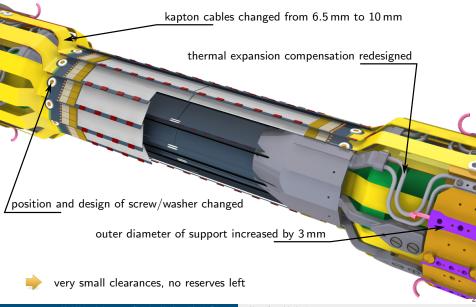
7th International Workshop on DEPFET Detectors and Applications May 10, 2011





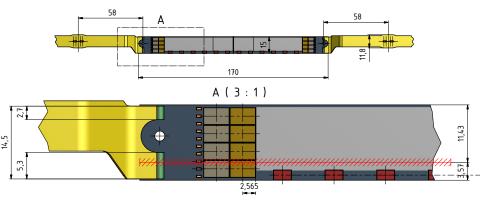
PXD V11a complete Cables Screwing of Modules Outer Envelope Conclusions

# PXD V11a complete



## Cables

Kapton cables were enlarged to 10 mm usable width everywhere



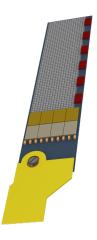
- ► cables for the inner layer will slightly touch each other
- stress relief also redesigned
- ▶ length from module to stress relief  $\leq$  84.1 mm
- design files for cables were already given to Andreas Sailer (LMU)

## Screwing of Modules

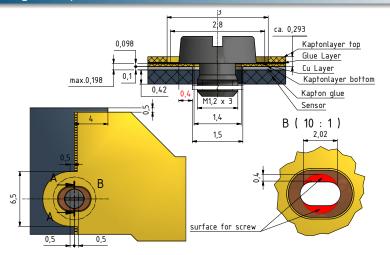
In Bonn we presented a new washer design to reduce height of screw (needed for clearance to beampipe)

Cables

- washer became larger, reducing the avaiable EoS space
- holes in Silicon increased to 3.5 mm
- We tried to find an alternative solution by screwing directly on the kapton cable to get rid of the washer
  - $\blacktriangleright$  to fullfill max. height requirement, only 100  $\mu\mathrm{m}$  kapton below screw
  - elongated hole: very small kapton surface available for screw



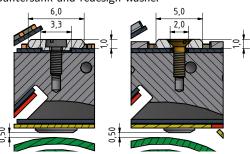
## Screwing on Kapton

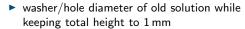


- very little kapton below screw to reach height limit
- small surface for screw due to elongated hole
- kapton and screw no longer independent: screwing will cause torque on the kapton

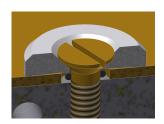
## New Washer Design

New idea: change screw from normal to countersunk and redesign washer



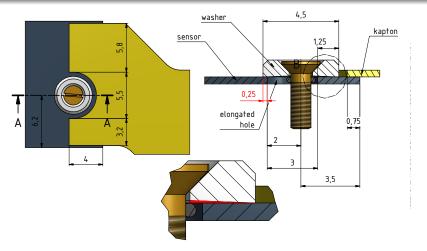


- O-ring solution: Added O-ring to electrically isolate Module from support, increasing hole diameter to 2 mm
- ► in addition, screw position was moved by 2 mm to the center



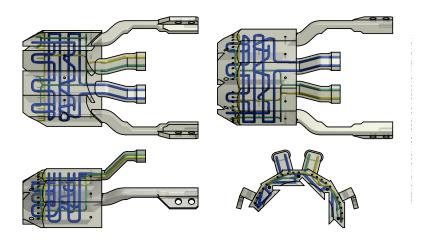


### Minimal washer size



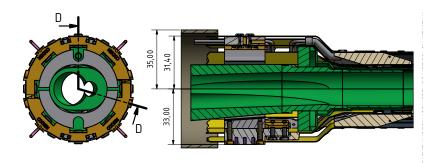
- elongated hole has a length of 3 mm
- washer always has to cover the complete whole and press on the silicon everywhere
- elliptical washer would rotate on screwing and press against kapton

### Longitudinal Position of screw



- positioning of the screw closer to chips would be a major problem due to all the cooling channels.
- tests show that the channels are sufficient for cooling, so we are reluctant to completely redesign them

### Outer Envelope



Due to the wider cables we could not keep the outer envelope.

- outer diameter increased by 3 mm to 33 mm
- carbon holding structure for SVD had to be modified to accommodate new design
- Possibilty to add cover for PXD if needed or for the SVD to attach the inner layer

### Conclusions

- design with wider cables is finally implemented
- screwing directly on kapton does not seem favourable due to max. height constraingt
- we were able to redesign washer to go down to 4.5 mm in diameter
- outer diameter of PXD had to be increased by 3 mm

#### Clarification on touching modules

After having a close look at the current tolerances yesterday evening:

- due to tolerances there is an uncertainty of 0.2 mm on the edge of the sensor
- sensor to next sensitive area is about 0.8 mm
- sensor to asic/kapton of next sensor is about 0.3 mm
- sensitive area is save, but it is possible (yet unlikely) that one module touches asics/cable of the next module



# Possibility: Wirebonds behind screw

