

X-ray irradiations on thin oxide test structures

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Status and plans

halbleiterlabor

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- 1. Motivation: Possible pixel layout
- 2. Aim of irradiation campaign
 - 1. Possible chip layout
 - 2. Results from former campaign december 2011 (already presented in Bonn)
- 3. Irradiation campaign april 2011 in Karlsruhe
 - 1. Clear Gate
 - 2. Sensitive area and cross sections
 - 3. Threshold voltage shift
 - 4. Influence of gate voltage
- 4. Conclusion & Outlook

Motivation - Possible Pixel Layout



Motivation (II)- Possible Pixel Layout



Motivat

Motivation (III)- Possible Pixel Layout and Potentials



Motivation (IV)- Possible Pixel Layout and relevant cross sections **ΔV ≈ +2**.5 V $\Delta V \approx +5 V$ Drift region -8 V Drain Clear Gate - 2.5 V -5 V Drain Source Source Clear Gate +4 V 0 V Drain Drain ΔV ≈ -2.5 V $\Delta V \approx -5 V$

Motivation (IV)- Possible Pixel Layout and relevant cross

sections





Idea

10 nm Si₃N₄ has proven to be a promising candidate from previous irradiations campaign

Aim

 Investigate irradiation effects at Clear Gates, especially voltage dependent behavior

Devices

- Doping of chosen transistors is similar to a DEPFET Clear Gate
- Dimensions are similar to PXD 6





Only one Clear gate volatge avialable → flat region is favoured

Change in threshold voltage shift due to certain Gate voltages

(10nm)





- Influence of Gate voltage during Irradiation was severe, especially positive voltage. This happend in the cross section from Clear Gate to drift regions
 - More irradiation campaigns needed to see, whether more nitride can help
 - New design of selected areas?



Thicker nitride could be a solution to the problem at hand.



Radiation-Induced Trapped Charge in Metal-Nitride-Oxide-Semiconductor Structure; Takahashi et. al. IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL 46, NO 6, DECEMBER 1999



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Influence of Gate Voltage during irradiation

NEW X-RAY IRRADIATION IN KARLSRUHE

5/6/2011





Characteristics of thin oxide structures:

- 20 nmSi₃N₄
- ${}^{\bullet}\text{SiO}_2$ thickness is the same for all

•Central device: Gate Controlled Diode

•14 Transistor (=2x7), with diff. Gate length and width

•Doping profiles similar to Clear gate



Homogeneity of Beam



Beam /Tube parameters:

•Distance: Exit window – DUT = 123 mm

•Fe-filter

•60 kV, 33 mA

•Beam radius = 6.6 mm

Low dose rate (~570 krad/h), but homogeneous beam



Clear Gate Results, -5 V during Irradiation



Clear Gate Results, **0 V** during Irradiation



Clear Gate Results, +2.5 V during Irradiation



5/6/2011



Clear Gate Results, +5 V during Irradiation



Threshold voltage shifts due to Gate voltages

Treshold voltage shifts due to Gate voltages 10 9 8 7



Threshold voltage shifts due to Gate voltages

Threshold voltage shifts due to Gate voltages

10 nm Si₃N₄

- Max. threshold voltage shift
 - 13.8 V @ 3 Mrad

$20 \text{ nm Si}_3\text{N}_4$

- Max. threshold voltage shift
 - 9.4 V @ 5 Mrad
 - 8.6 V @ 3 Mrad

10 nm Si₃N₄

- Max. threshold voltage shift
 - 13.8 V @ 3 Mrad
- Flatness
 - Δ along Gate voltage = 1.1 V
 @ 3 Mrad

$20 \text{ nm Si}_3\text{N}_4$

- Max. threshold voltage shift
 - 9.4 V @ 5 Mrad
 - 8.6 V @ 3 Mrad
- Flatness
 - Δ along Gate voltage = 1.3 V
 @ 5 Mrad

Comparison between 10 nm Si₃N₄ and 20 nm Si₃N₄

$10 \text{ nm } \text{Si}_3\text{N}_4$

- Max. threshold voltage shift
 - 13.8 V @ 3 Mrad
- Flatness
 - Δ along Gate voltage = 1.1 V
 @ 3 Mrad
- Oxide charge density @ 3
 Mrad
 - Sheet capacitance = 3.83*10⁻⁸
 F/cm²
 - Oxide charge density = 5.29*10⁻⁷ C/cm²

20 nm Si₃N₄

- Max. threshold voltage shift
 - 9.4 V @ 5 Mrad
 - 8.6 V @ 3 Mrad
- Flatness
 - Δ along Gate voltage = 1.3 V
 @ 5 Mrad
- Oxide charge density @ 3
 Mrad
 - Sheet capacitance = 3.62*10⁻⁸
 F/cm²
 - Oxide charge density = 3.11*10⁻⁷ C/cm²

In case of breakdown stability, less oxide charges are favoured

Clear Gates in Karlsruhe

- Influence of Gate voltage during Irradiation is reduced by using 20 nm Si₃N₄.
- More irradiation campaigns needed to see, whether more nitride can help. Next steps are 30 nm and 40 nm structures.
- New design of selected areas? → See Rainer's talk.

Conclusion and Outlook

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10.30 Uh

Eggenstein am Rheir

- Influence of Gate voltage during Irradiation is reduced by using 20 nm Si₃N₄.
- More irradiation campaigns needed to see, whether more nitride can help. Next steps are 30 nm and 40 nm structures.
- New design of selected areas? → See Rainer's talk.
- 20 nm nitride is a good start, the irradiation campaign went on smooth and the portents were good...

Thanks for listening

Roepfner

mit Live-Musik am Rhein

Trapping in insulator layer

 $+V_{G}$

- 1. Holes in oxide to Si-SiO₂ interface
- 2. Holes in Si_3N_4 and electrons from SiO_2 to N-O interface
- Recombination rate in Si₃N₄ higher than in SiO₂
 → more e⁻ trapped at N-O
- 4. Build-up of e⁻ reduces field in oxide \rightarrow saturation

-V_G Field always present

Thick Si₃N₄ \rightarrow Reduces field in ox \rightarrow saturation