

 Istituto Nazionale di Fisica Nucleare

<http://sinphonia.na.infn.it/index.htm>

# A new Si-CNT large area photodetector

[ambrosio@na.infn.it](mailto:ambrosio@na.infn.it)



Michelangelo Ambrosio



LIGHT11 - Ringberg Castle, Tegernsee - 31 Oct - 04 Nov 2011

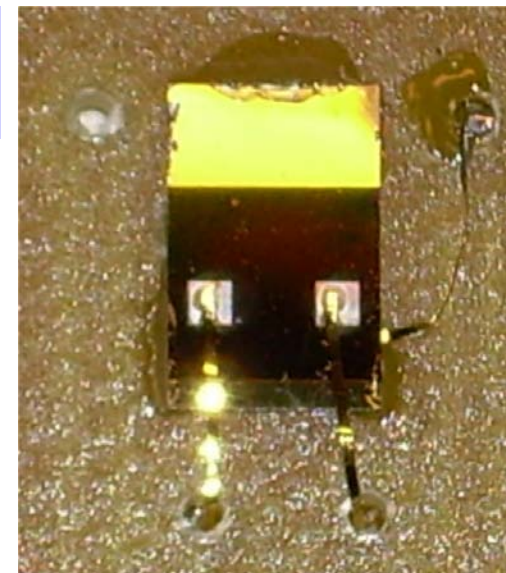
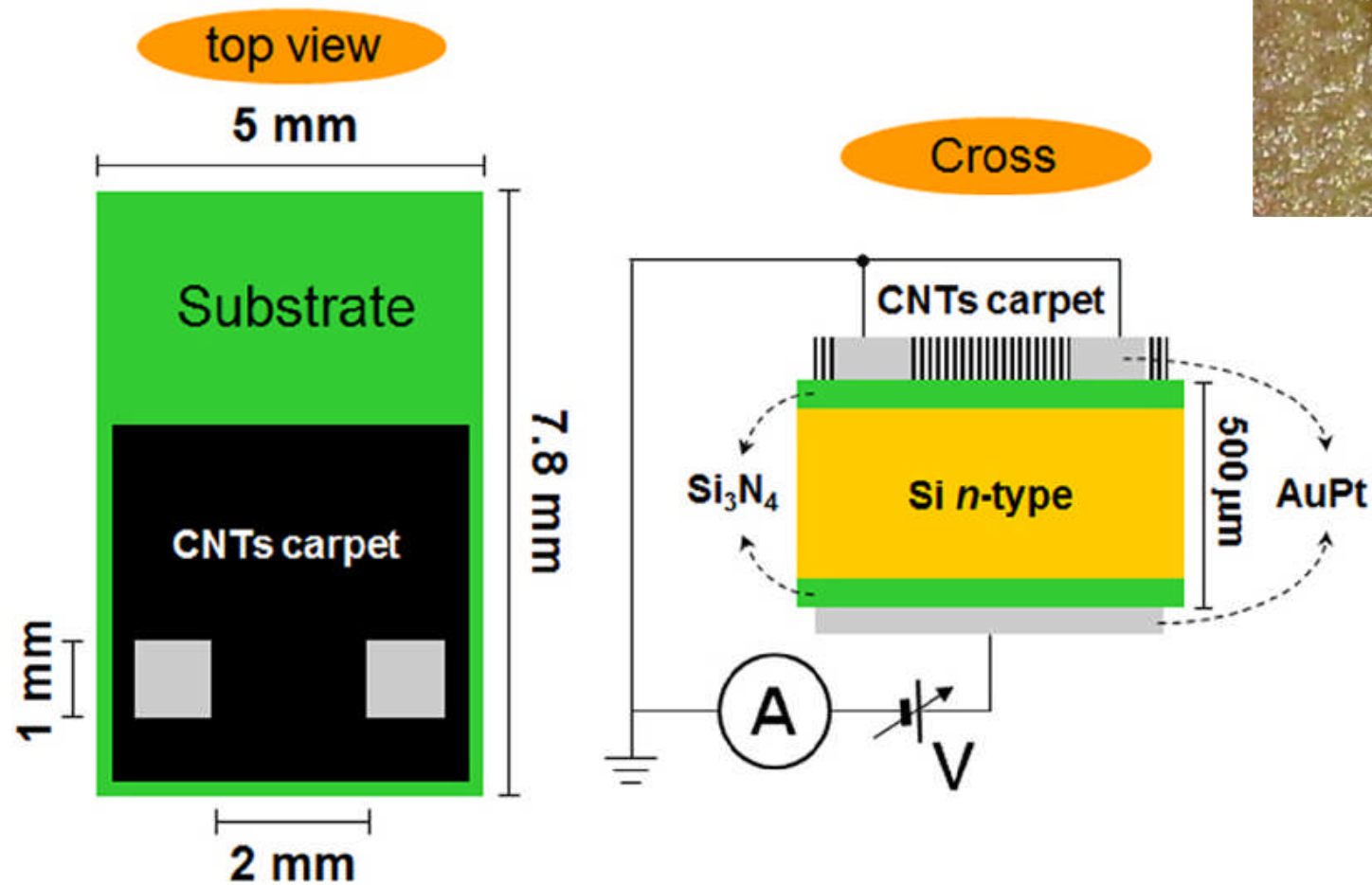
# Outline

- **Layout of a Si-CNT photodetector**
- **Measurements with CNT growth @ 500 °C.**
- **Comparison with CNT growth @ 700°C**
- **Surface coating with ITO**
- **More useful information**
- **Future developments.**
- **Applications.**

**The SinPhoNIA collaboration:**

**INFN, CNR and University of Bari,  
L'Aquila, Naples, Perugia, Roma2**

# The Si-CNT detector layout



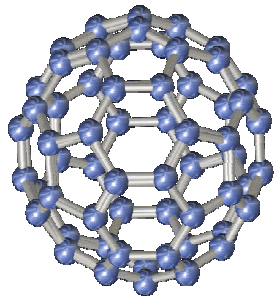
# ...from Fullerene to Carbon Nanotubes (CNTs)

## New Carbon Allotropes

### Fullerene: $C_{60}$

$C_{60}$  is a "tiny-droplet" of graphene sheet

- radius of 7.10 Å
- produced by arc-discharge



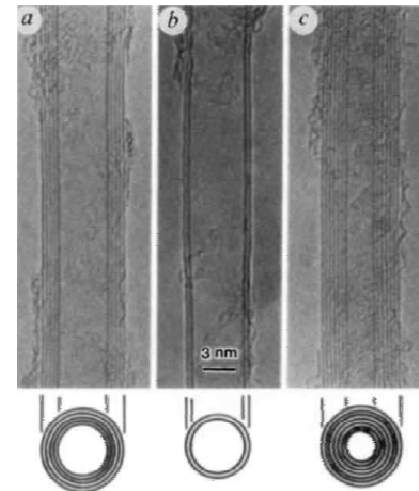
H. W. Kroto, R. F. Curl  
and R. E. Smalley  
1985 Rice University

...the evolution of the experiments for the synthesis of  $C_{60}$  by Arc-Discharge has led to Carbon Nanotubes discovery

## Carbon Nanotubes: CNTs

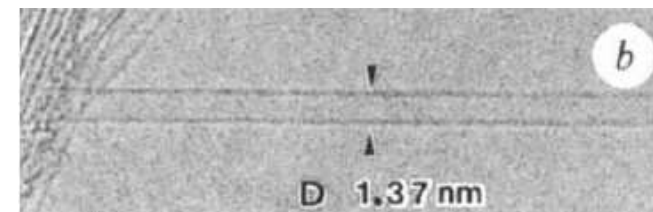
*CNTs are rolled up graphene sheets*

### MWNTs



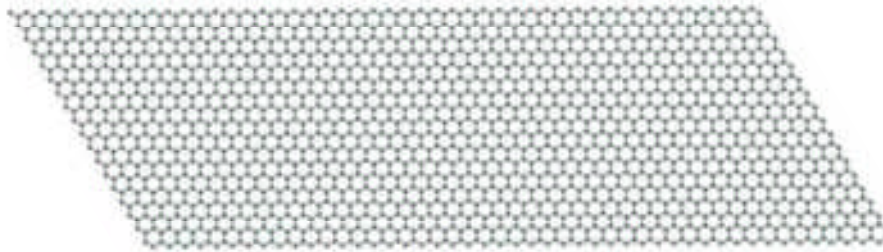
S. Iijima,  
Nature 354,  
56 (1991)  
NEC  
Laboratories

### SWNTs

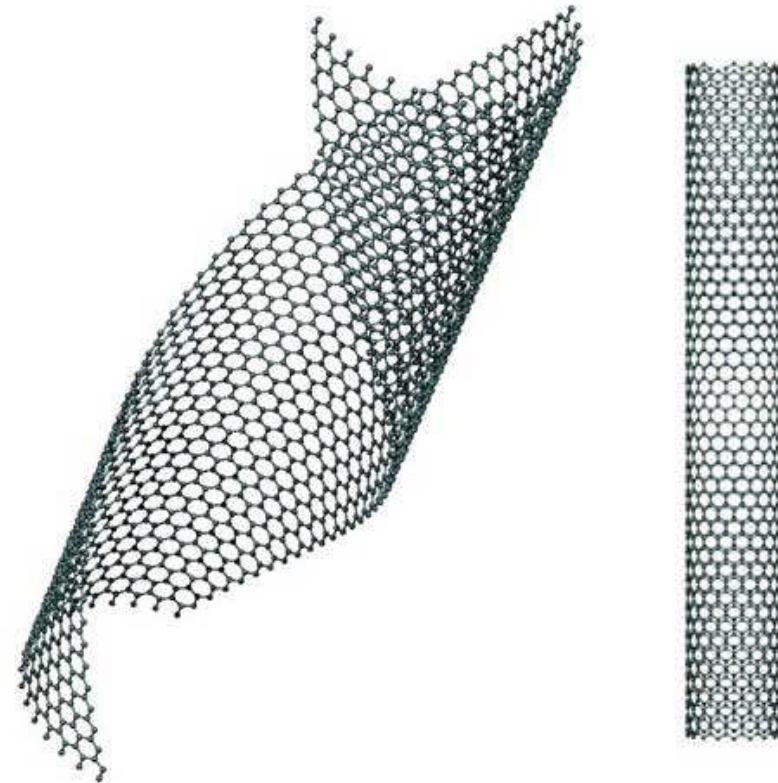
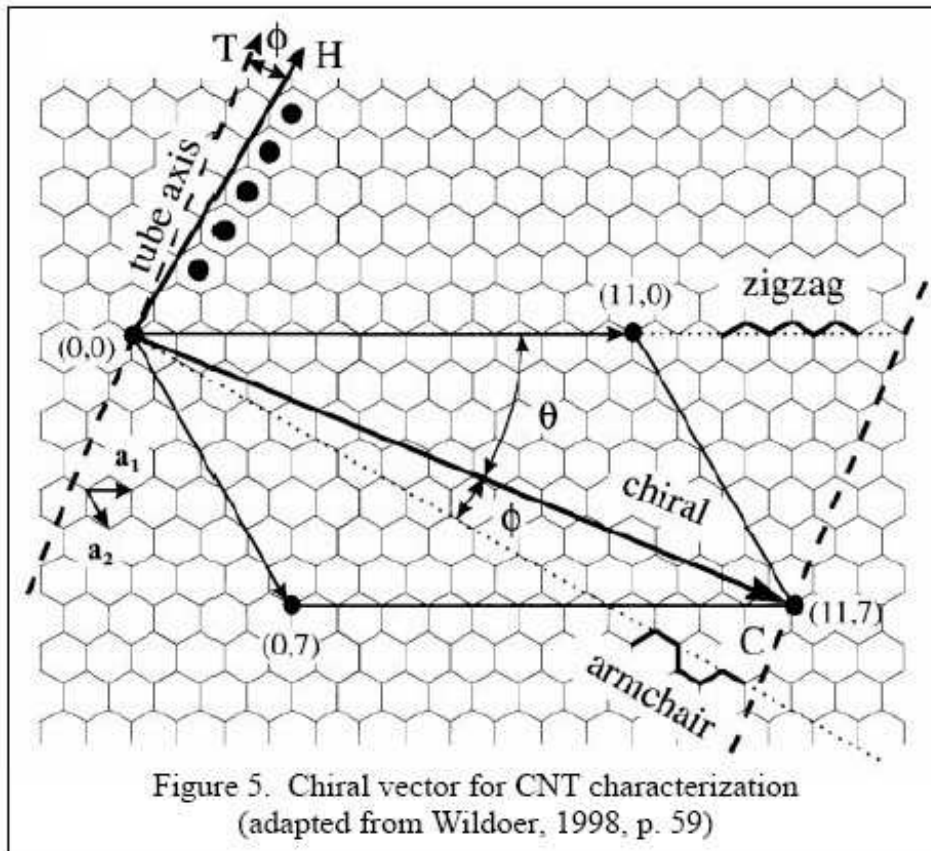


S. Iijima e T.  
Iichashi  
Nature, 363,  
603 (1993)

# What is a CNT?



A graphene sheet can be rolled only one and more than one way, producing single walled and multiwalled carbon nanotubes.



# Carbon Nanotubes (CNTs)

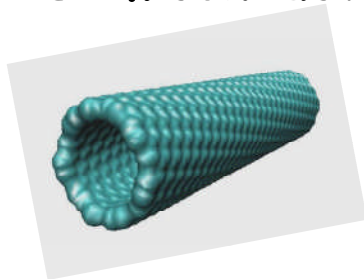
Molecular Nanowires ( $d \sim 1 \text{ nm}$ ,  $l \sim 1 \mu\text{m}$ )

SWNTs

Single Graphene Sheets ( $d \approx 0.7 \div 3 \text{ nm}$ ,  $l \approx \mu\text{-range}$ )

$\notin \mathbb{N}$

Semiconductor

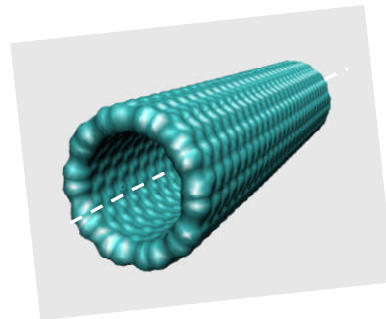


Channel (FETs),  
Luminescence

$|n-m|/3$

$\in \mathbb{N}$

Metal



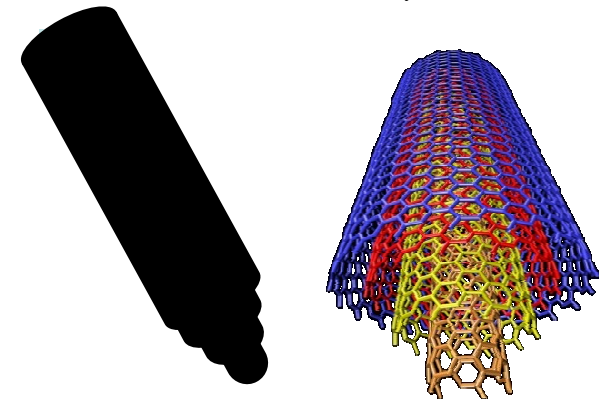
Ballistic Conduction,  
*e*-wave guides, SETs

MWNTs

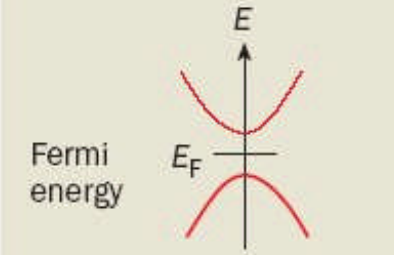
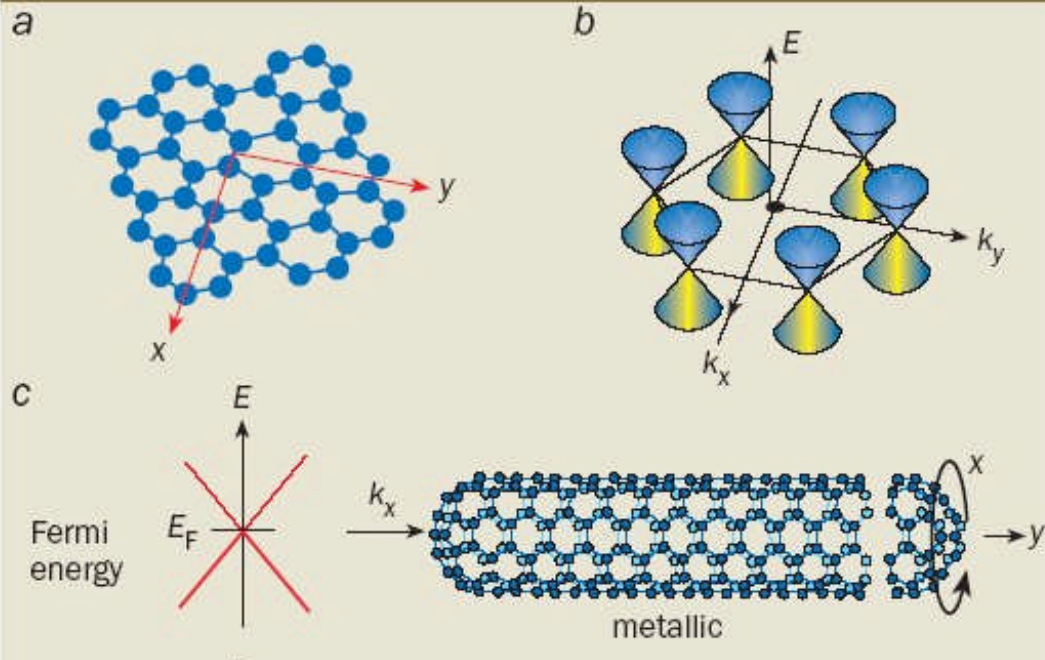
Coaxial graphene sheets  
( $d \approx 2 \div 100 \text{ nm}$ ,  $l \approx \mu\text{-range}$ )  
( $d^{\text{out}} \approx 20_{\text{AD}}, 100_{\text{CVD}} \text{ nm}$ )

Vias

Nanocomposites



# 1 Curling up with a nanotube

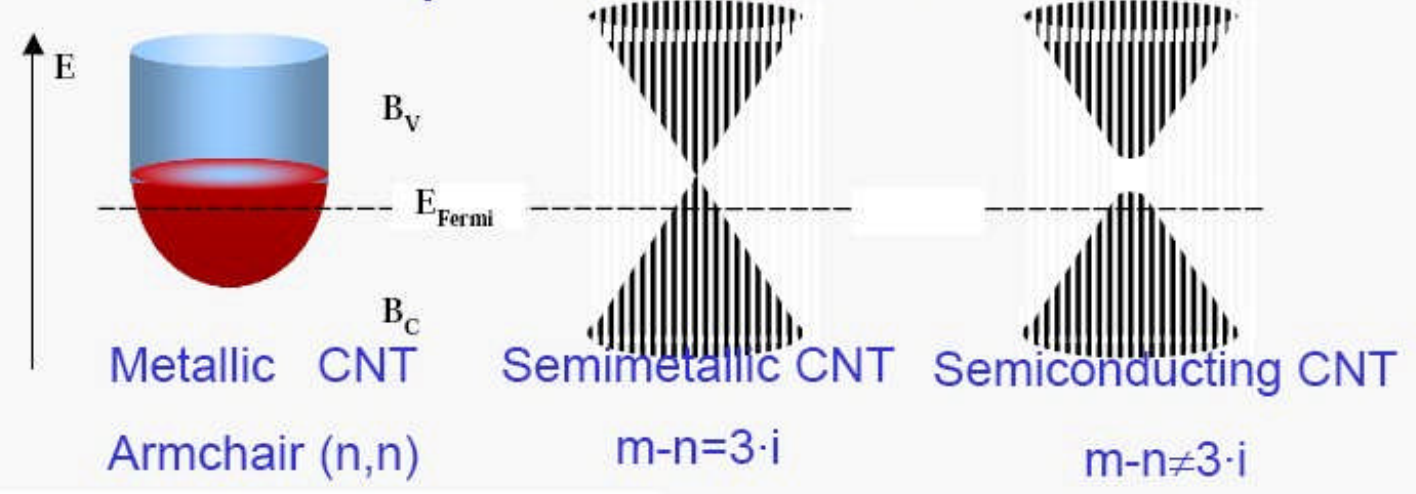


(a) The lattice structure of graphene rolled up to form a nanotube of carbon atoms. (b) The energy function of the wavevector,  $k$ , except along certain, special directions in graphene is rolled up around the  $k_x$  axis (but if it is rolled up around the  $k_y$  axis, the band structure is different). The band structure of a slice through the two-dimensional band structure shown in (b). The permitted wavevectors are quantized along the axis of the tube.

# Electronics characteristics

5 <b>B</b> Boro 10.811	6 <b>C</b> Carbonio 12.0107	7 <b>N</b> Azoto 14.00674	8 <b>O</b> Ossigeno 15.9994	9 <b>F</b> Fluoro 18.9984032
13 <b>Al</b> Alluminio 26.981538	14 <b>Si</b> Silicio 28.0855	15 <b>P</b> Fosforo 30.973761	16 <b>S</b> Zolfo 32.066	17 <b>Cl</b> Cloro 35.453
31 <b>Ga</b> Gallio 69.723	32 <b>Ge</b> Germanio 72.64	33 <b>As</b> Arsenico 74.92160	34 <b>Se</b> Selenio 78.96	35 <b>Br</b> Bromo 79.904

## Proprietà elettroniche CNT III



# Electronic structure of SWNTs

- Band structure predicts three types:
  - **semiconductor** if  $(2n+m)/3$  not integer; band gap:

$$\Delta E = \frac{2\hbar v_F}{3R} \approx 1 \text{ eV}$$

- **metal** if  $n=m$  (armchair nanotubes)
  - **small-gap semiconductor** otherwise (curvature-induced gap)
- Experimentally observed: STM map plus conductance measurement on same SWNT

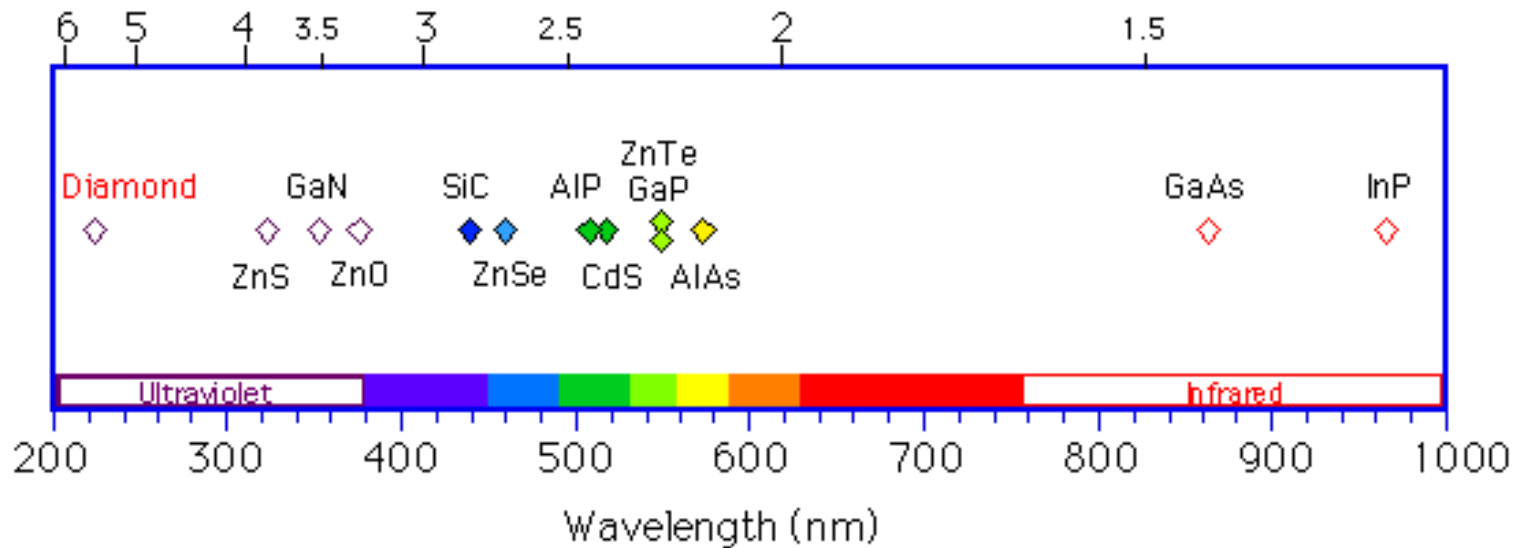
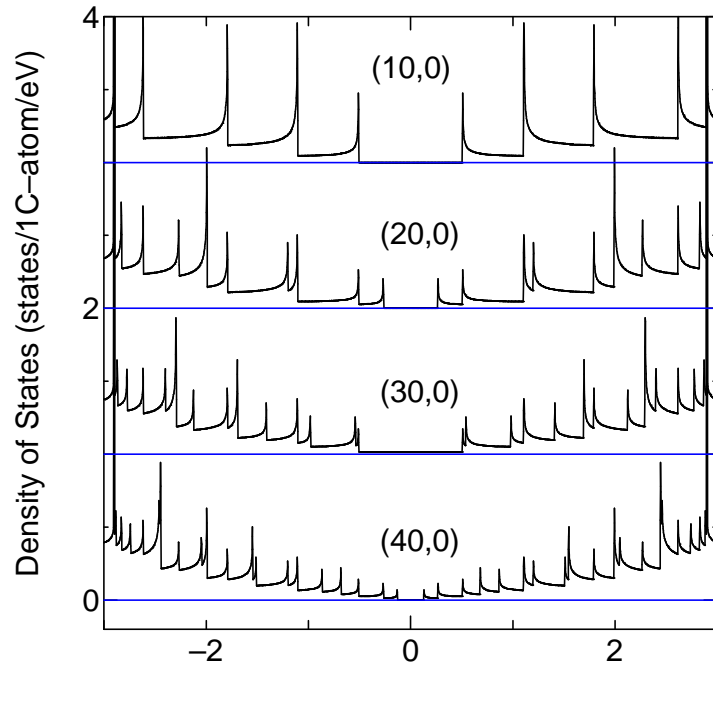
- In practice **intrinsic doping**, Fermi energy typically 0.2 to 0.5 eV



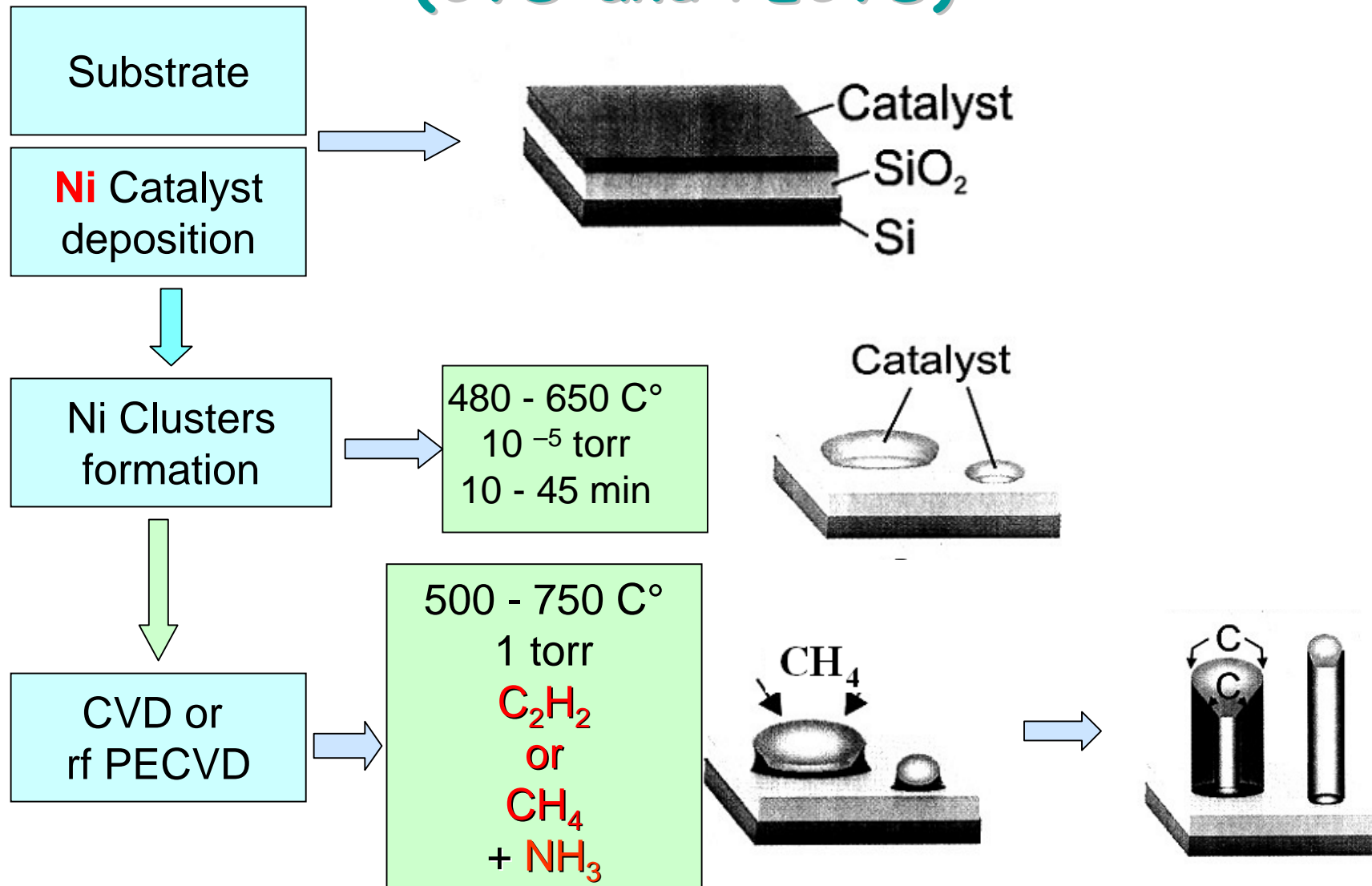
# CNT as detectors

A layer of Multiwall Carbon Nanotubes covers a wide range of diameters and chirality, offering a device sensitive to a wide range of radiation frequencies. In addition the CNT density is very high, allowing, every in a small area, a great number of tubes sensitive to the radiation.

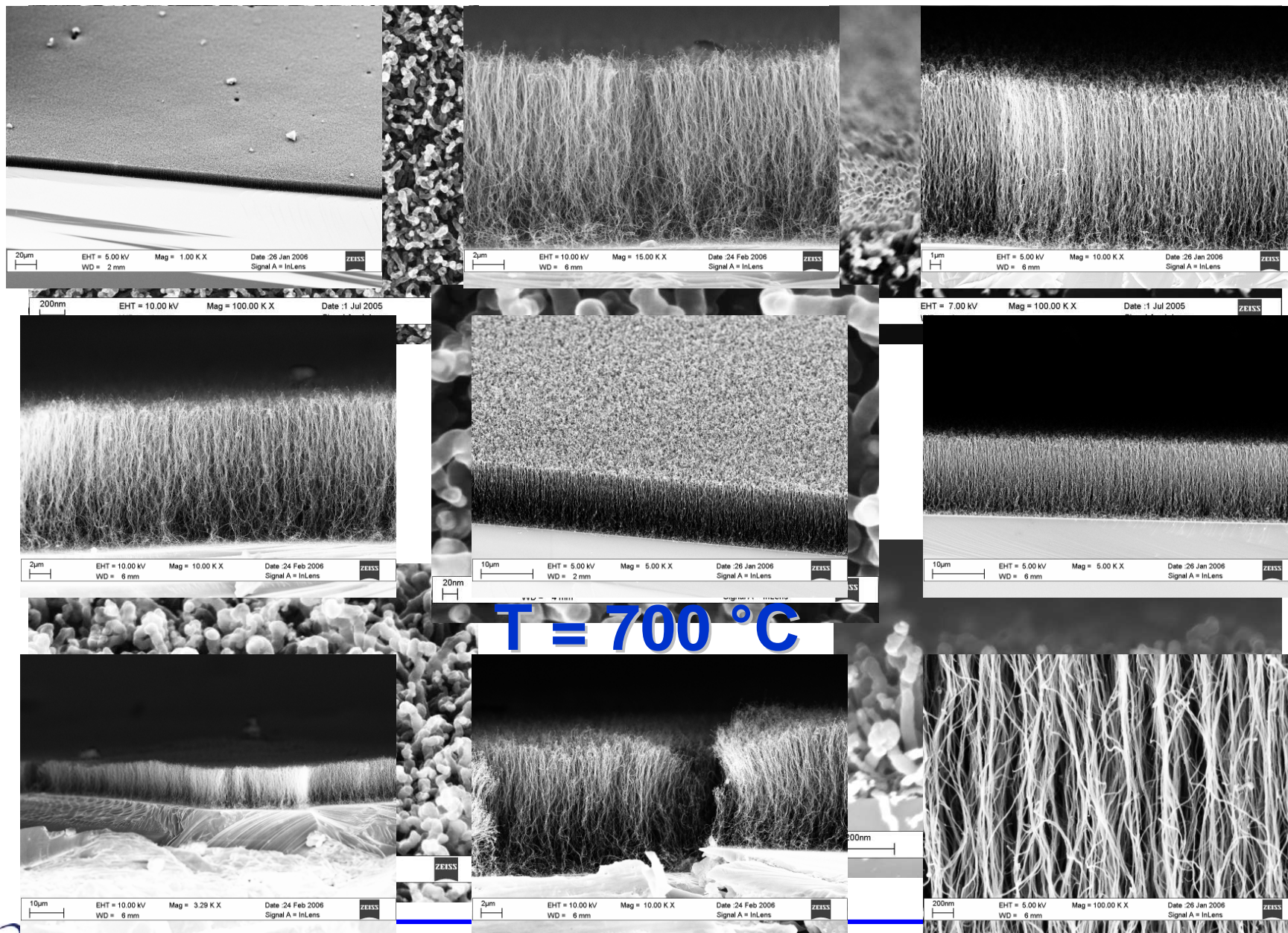
$\approx 10^8 - 10^{10}$  MWCNT /  $1 \text{ mm}^2$



# Growth Mechanism of Carbon Nanotubes (CVD and PECVD)

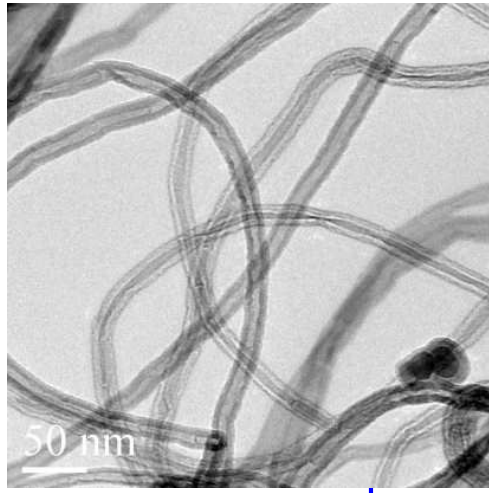
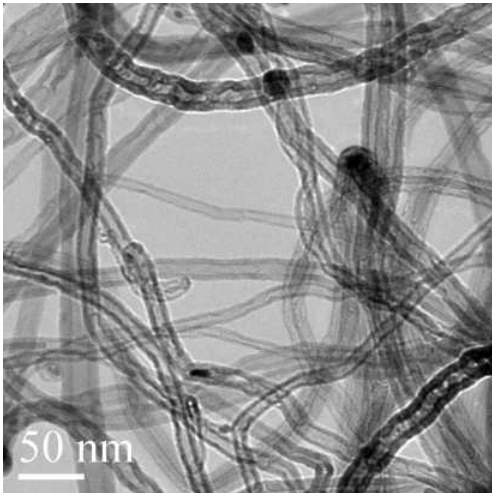


# Nanotube production: SEM images



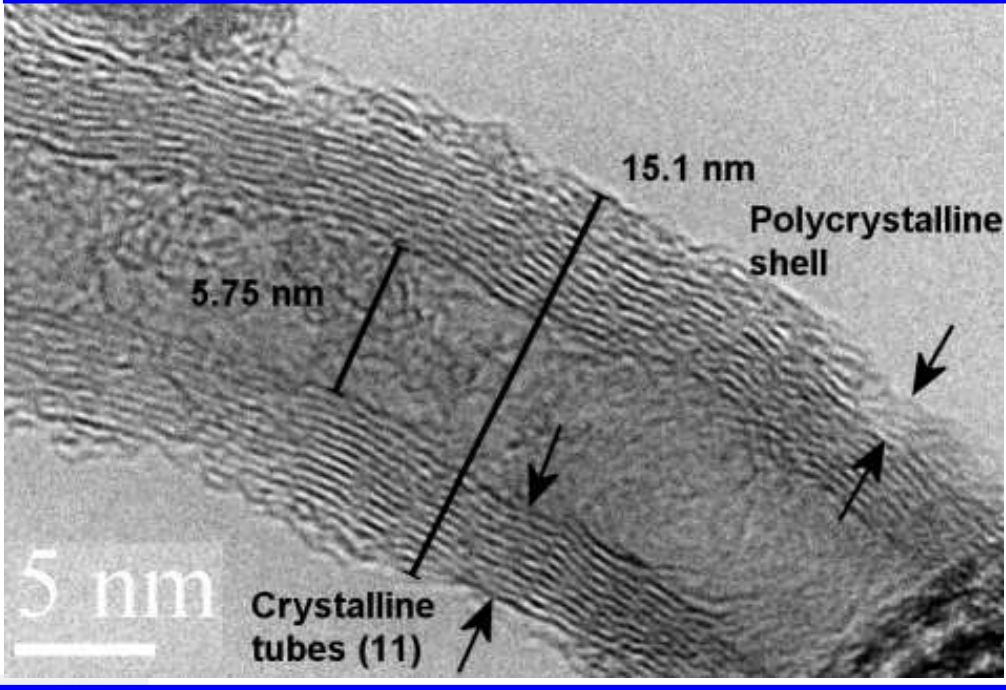
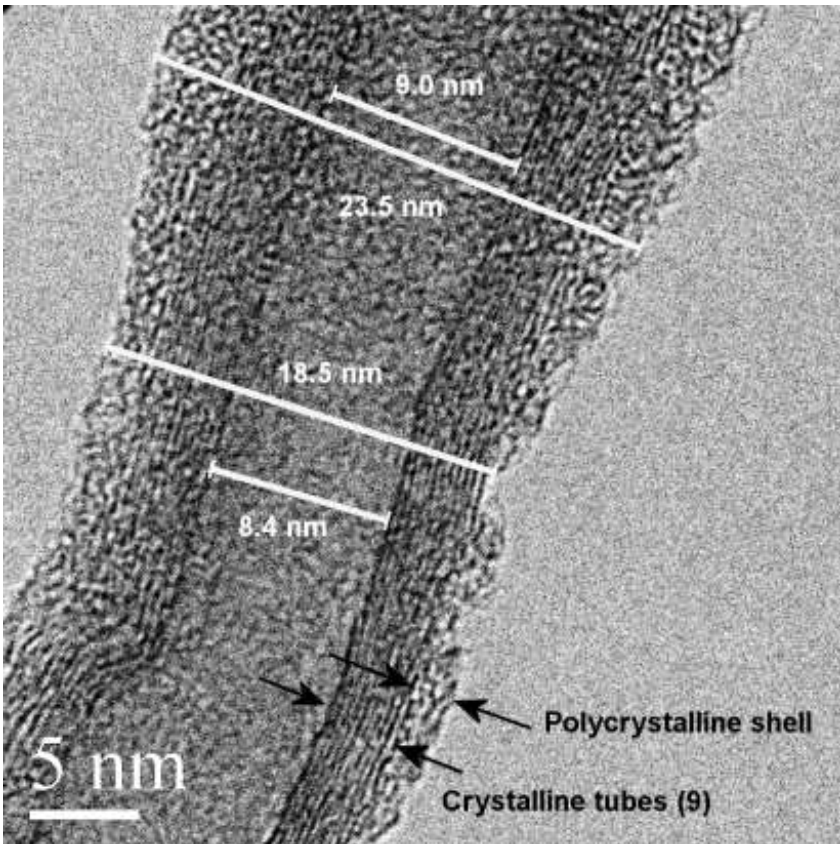
**T = 700 °C**



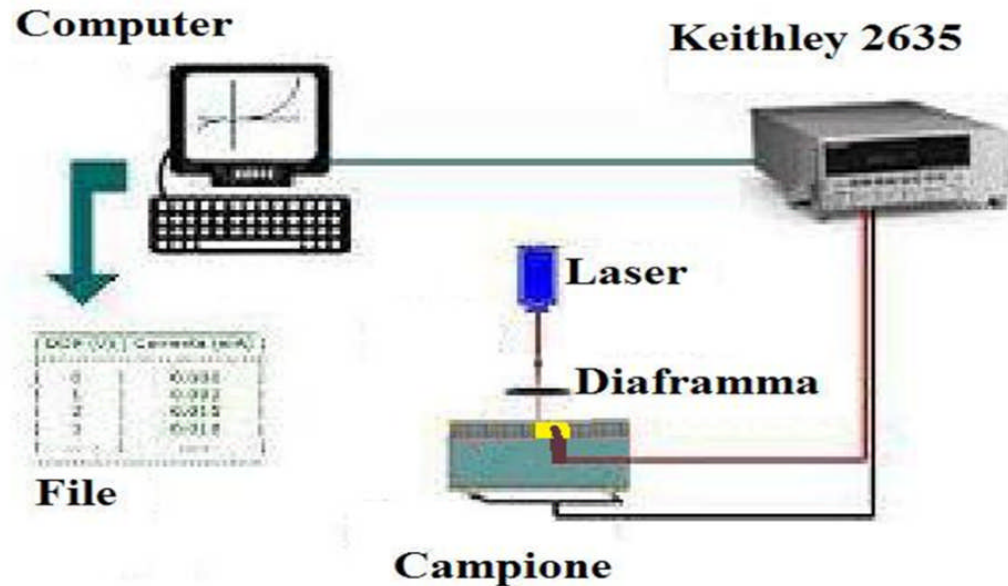


- External diameter: 15 – 25 nm
- Internal diameter: 5 – 10 nm
- Average number of nanotubes: 10 – 15

# CNT Characteristics



# Si-CNT detector test layout



Low power (up to 5 mW)  
laser diode.

Wavelengths (nm):

405

532

650

685

785

880

980

Measurements at laser light intensities of:

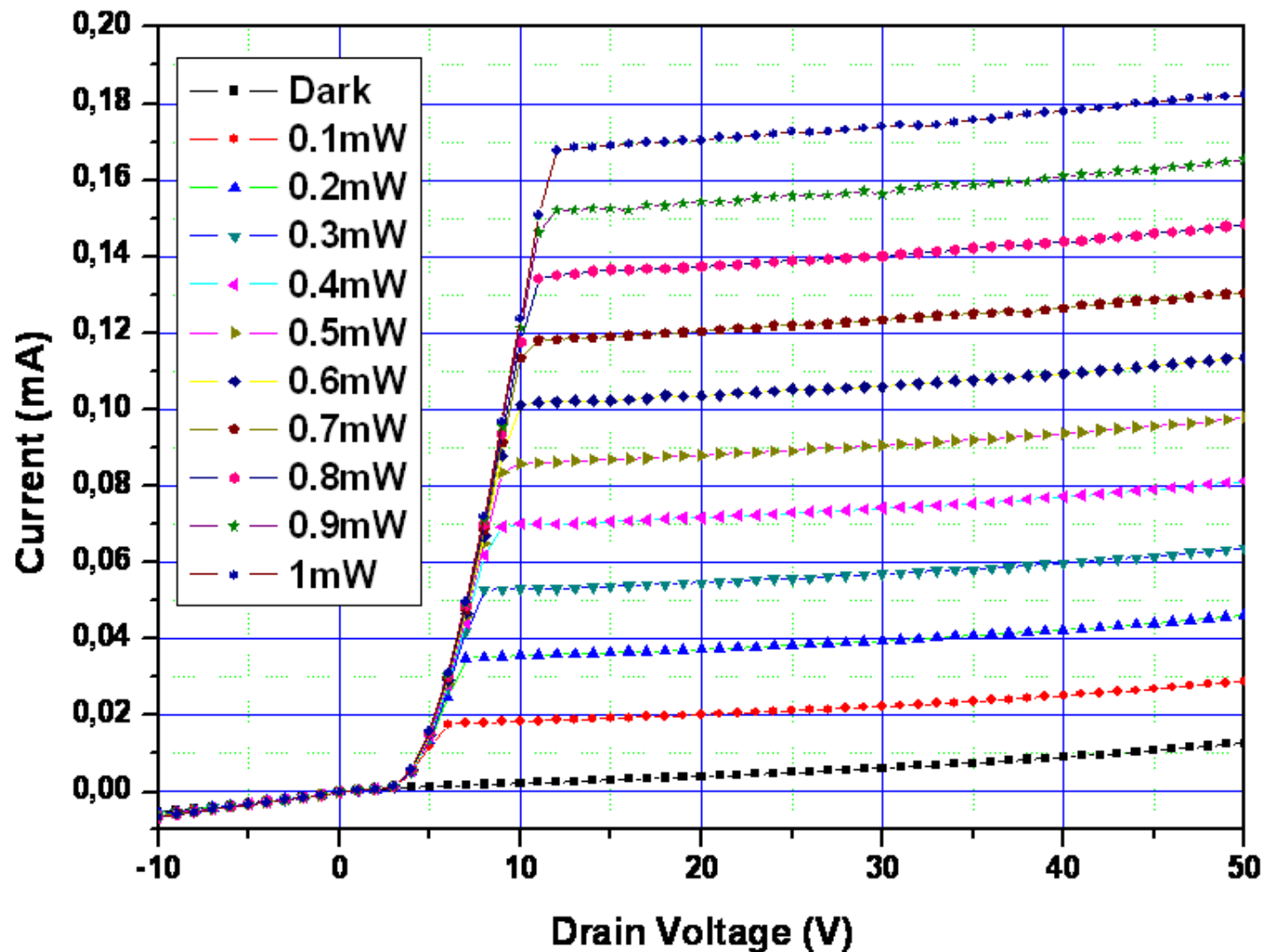
0.1 - 1.0 mW, step 0.1 mW

Drain voltage ranges from -30 to 50 V, step 1 V

# Typical response of a SiCNT photodetector

I-V plot of sample C2 @  $\lambda=785$  nm

$T_{\text{CNT growth}} = 500$  °C

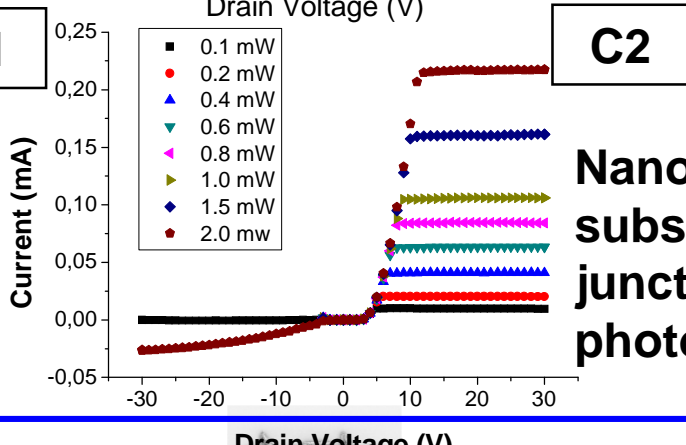
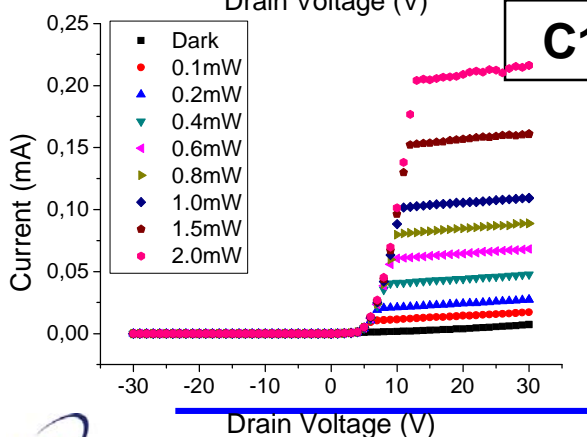
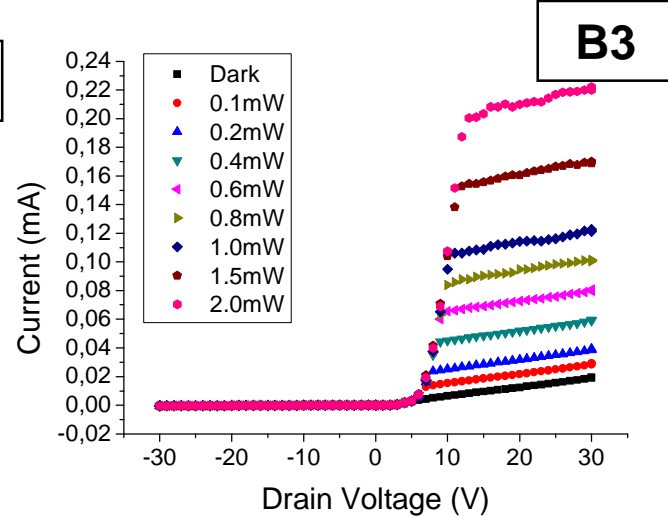
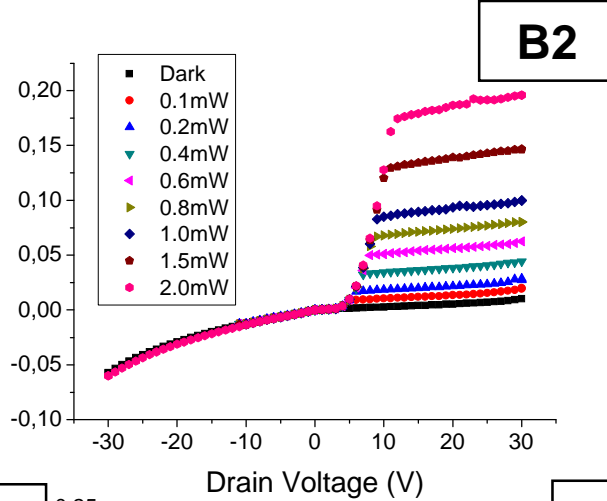
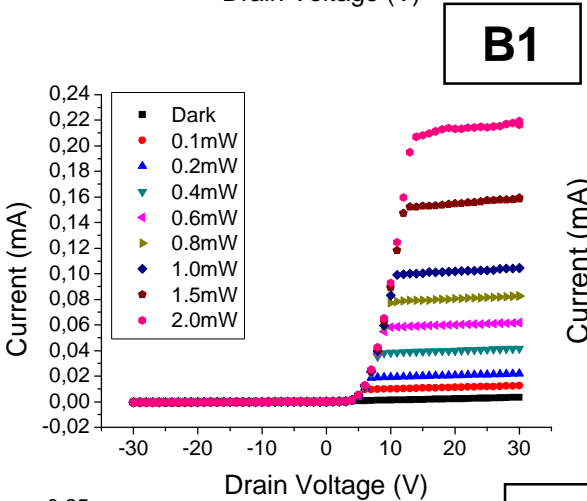
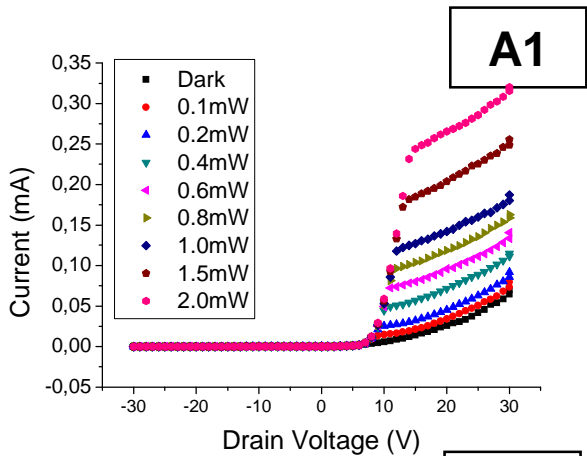


Room temperature  
No electronics  
No signal amplification  
Breakdown @ >100 V

Dark current

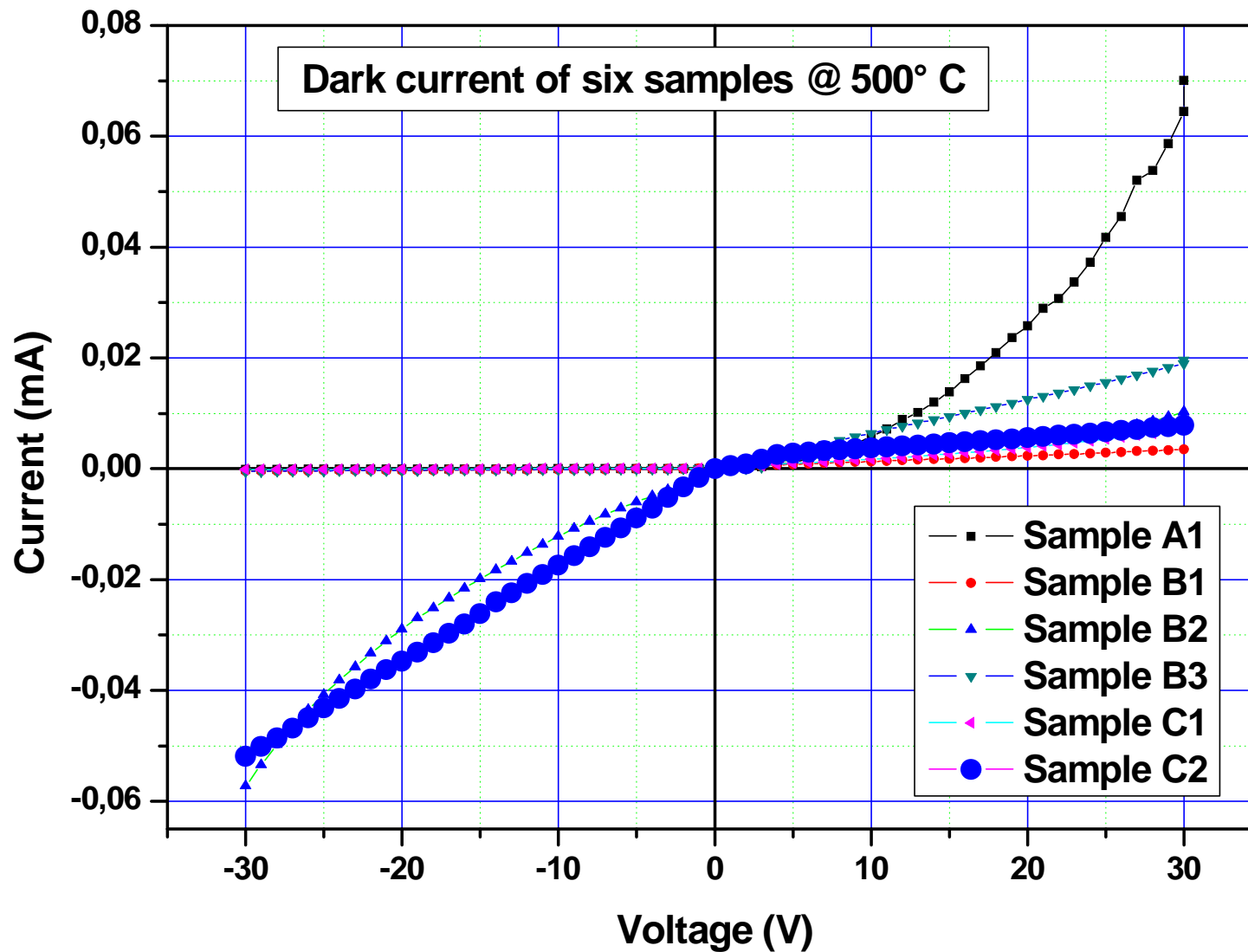
$T_{CVD} = 500\text{ }^{\circ}\text{C}$

Room temperature



Nanotubes grown on a silicon substrate create an hetero-junction with surprising photoresponsivity properties.

# Si-CNT junction characteristics





# Study of heterojunction Si-CNT



Contents lists available at ScienceDirect

## Nuclear Instruments and Methods in Physics Research A

journal homepage: [www.elsevier.com/locate/nima](http://www.elsevier.com/locate/nima)



### Electrical analysis of carbon nanostructures/silicon heterojunctions designed for radiation detection

A. Tinti<sup>a,\*</sup>, F. Righetti<sup>a</sup>, T. Ligonzo<sup>a</sup>, A. Valentini<sup>a</sup>, E. Nappi<sup>a</sup>, A. Ambrosio<sup>b</sup>, M. Ambrosio<sup>c</sup>, C. Aramo<sup>c</sup>, P. Maddalena<sup>b</sup>, P. Castrucci<sup>d</sup>, M. Scarselli<sup>d</sup>, M. De Crescenzi<sup>d</sup>, E. Fiandrini<sup>e</sup>, V. Grossi<sup>f</sup>, S. Santucci<sup>f</sup>, M. Passacantando<sup>f</sup>

<sup>a</sup> INFN, Sezione di Bari, Via Amendola 173, 70126 Bari, Italy

<sup>b</sup> CNR-SPIN U.O.S. di Napoli e Dipartimento di Scienze Fisiche, Università degli Studi di Napoli Federico II, Via Cintia 2, 80126 Napoli, Italy

<sup>c</sup> INFN, Sezione di Napoli, Via Cintia 2, 80125 Napoli, Italy

<sup>d</sup> Dipartimento di Fisica, Università degli Studi di Roma Tor Vergata, Via della Ricerca Scientifica 1, 00133 Roma, Italy

<sup>e</sup> INFN, Sezione di Perugia e Dipartimento di Fisica, Università degli Studi di Perugia, Piazza Università 1, 06100 Perugia, Italy

<sup>f</sup> Dipartimento di Fisica, Università degli Studi dell'Aquila, Via Vetoio 10, 67100 Coppito, L'Aquila, Italy

**Nuclear Instruments  
and Methods in  
Physics Research A  
629 (2011), 377-381**

#### ABSTRACT

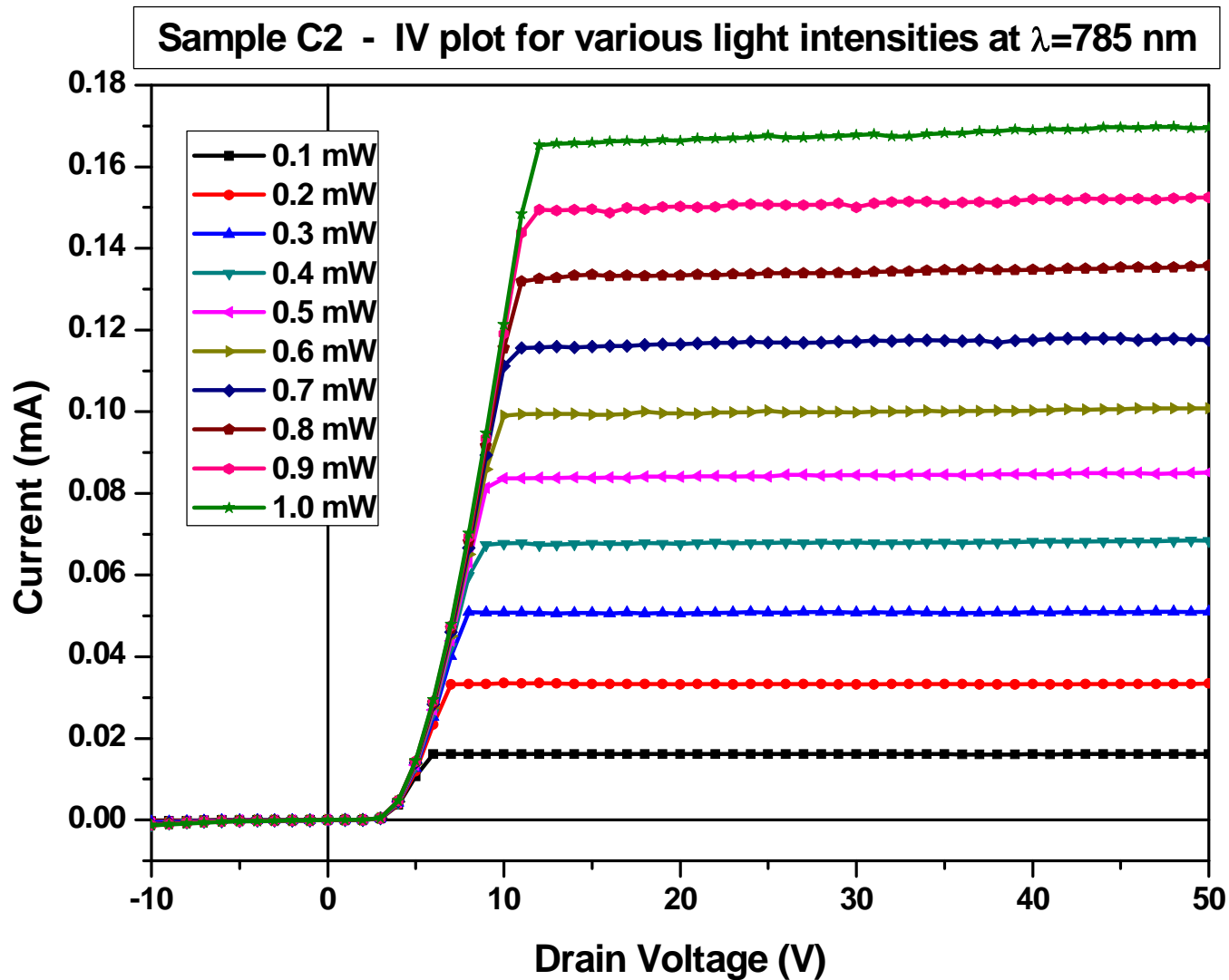
A new class of radiation detectors based on carbon nanostructures as the active photosensitive element has been recently developed. In this scenario the optimization of the device, both in dark and on light irradiation, is a crucial point. Here, we report on electrical measurements performed in dark conditions on carbon nanofibers and nanotubes deposited on silicon substrates. Our experimental results were interpreted in terms of a multistep tunneling process occurring at the carbon nanostructures/silicon interface.

Keywords:

Carbon nanostructures

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# I-V plot of C2 detector @ $\lambda=785$ nm



Room temperature

No electronics

No signal amplification

Long and stable plateau

Linearity I vs P

Threshold 3.55 V

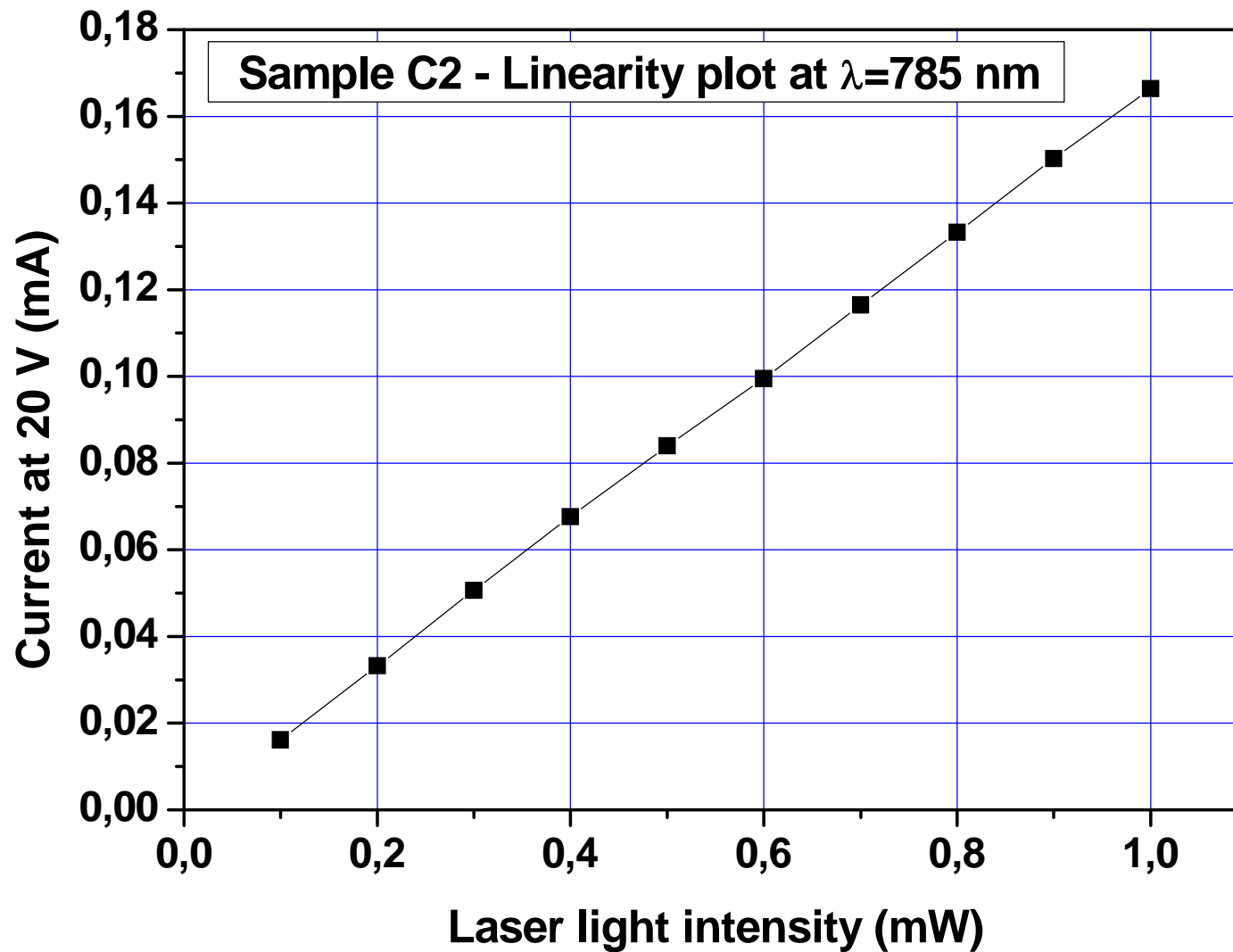
No saturation observed

No aging in two years

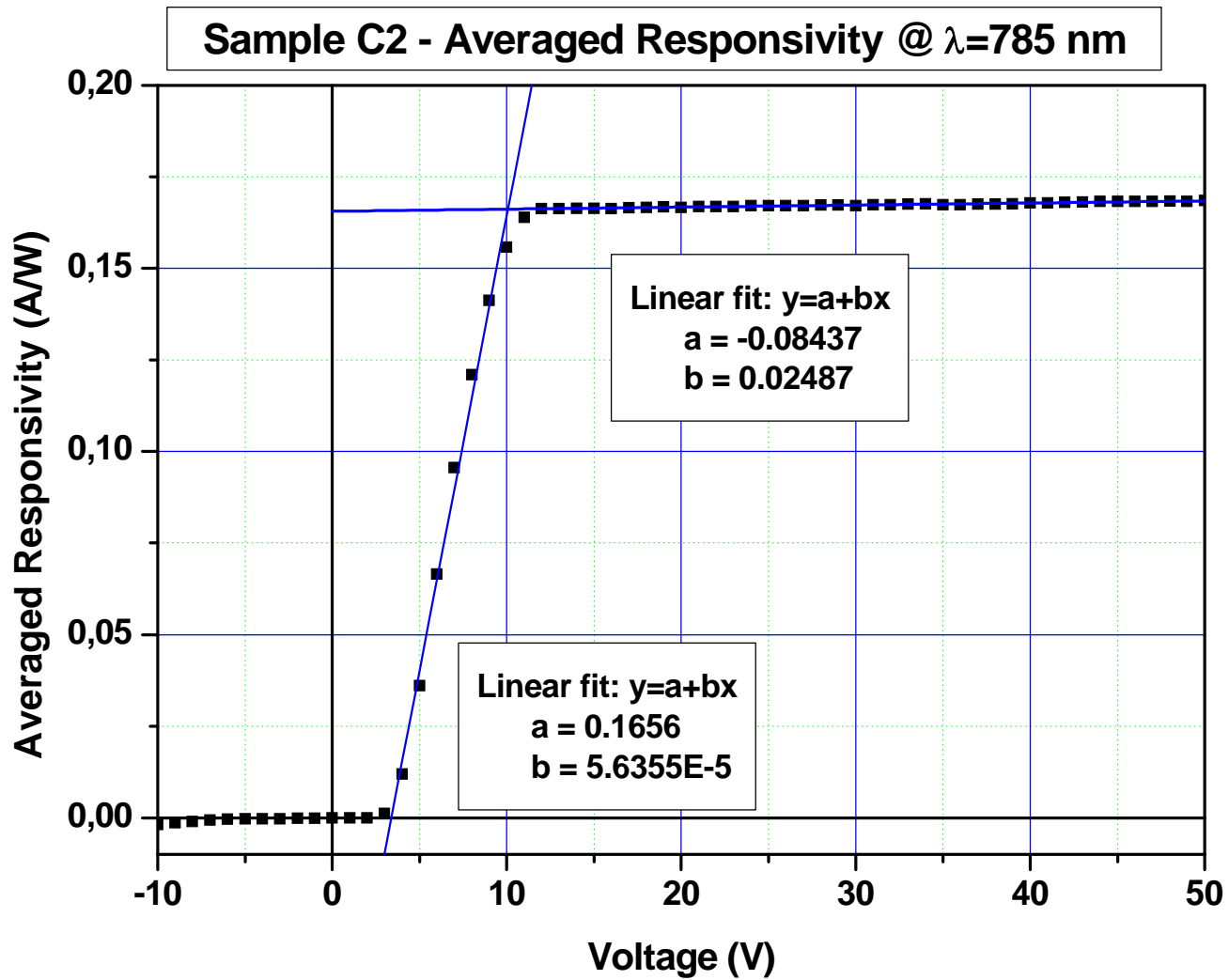
Uniformity on all the CNT surface

Breakdown @  $>100$  V

# Photocurrent Linearity

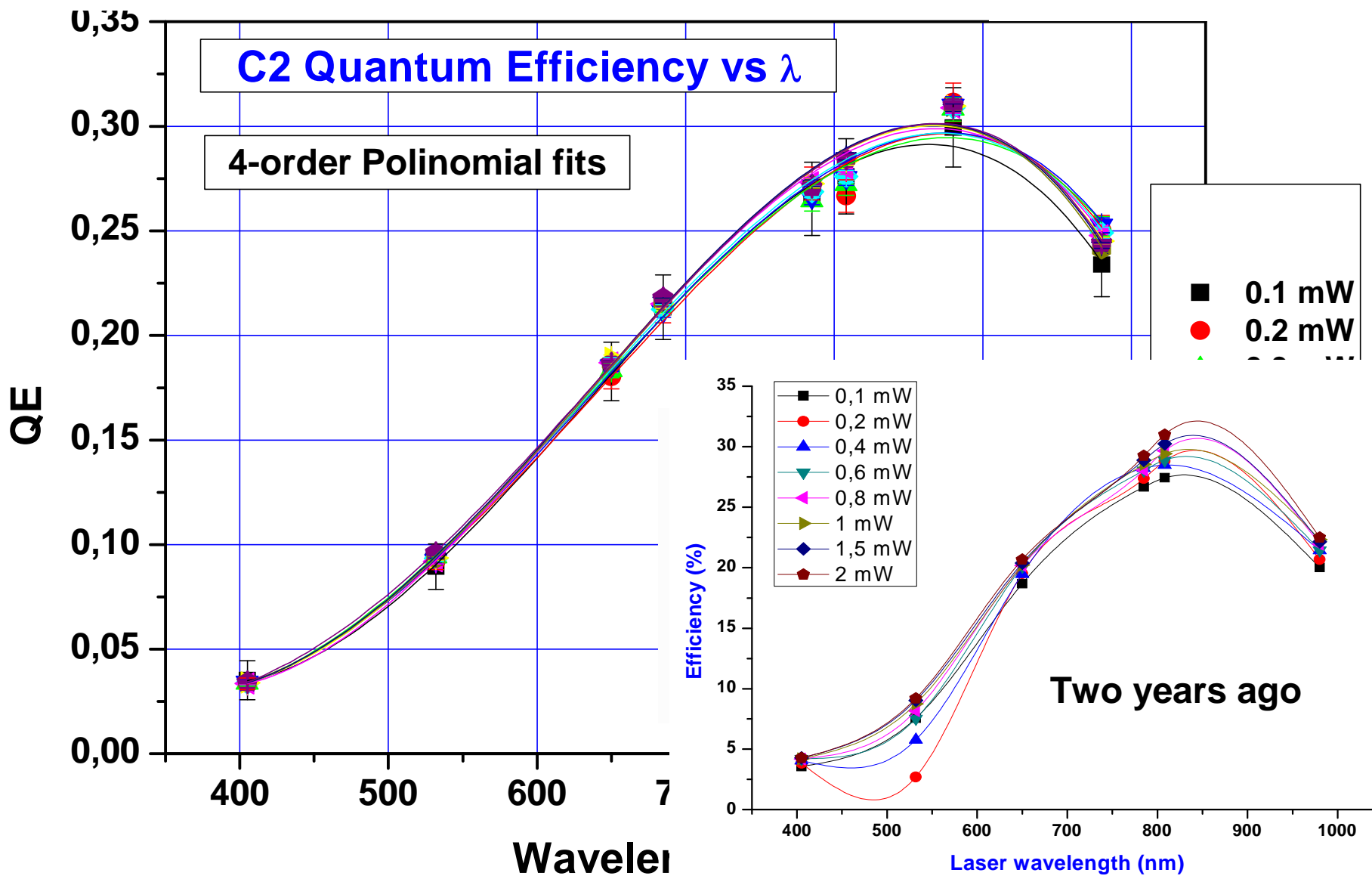


# Responsivity

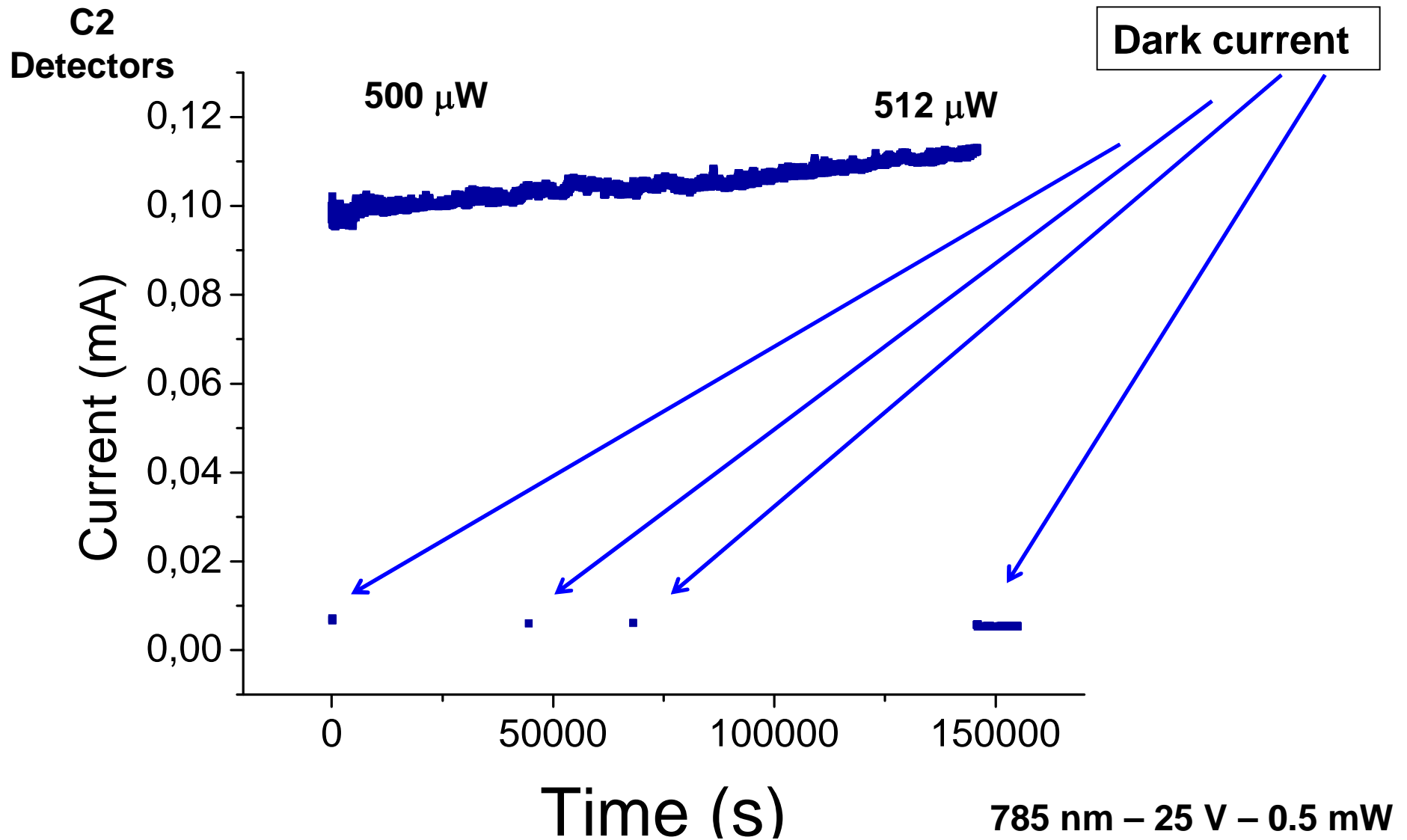


# QE

$$\eta = \frac{I_{sat}hc}{eP\lambda}$$

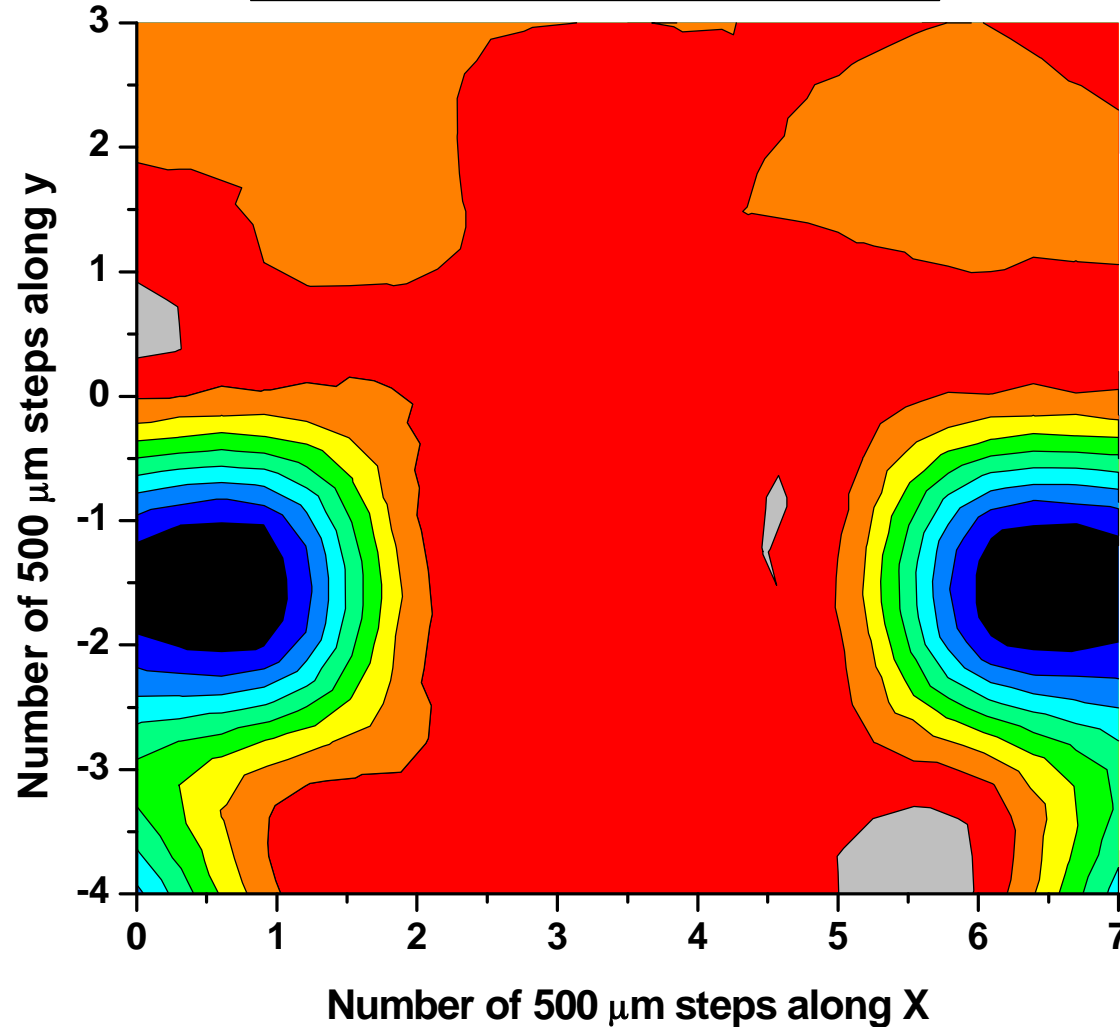


# Long term stability – 40 hours

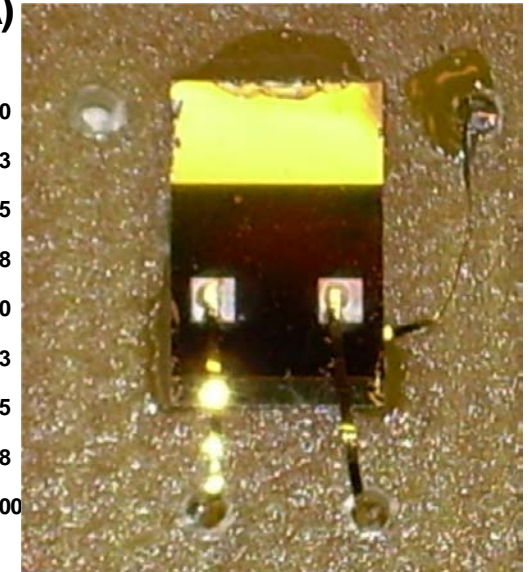
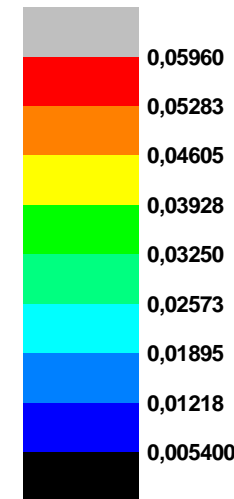


# Photocathode uniformity

Sample C2 - Photocurrent map

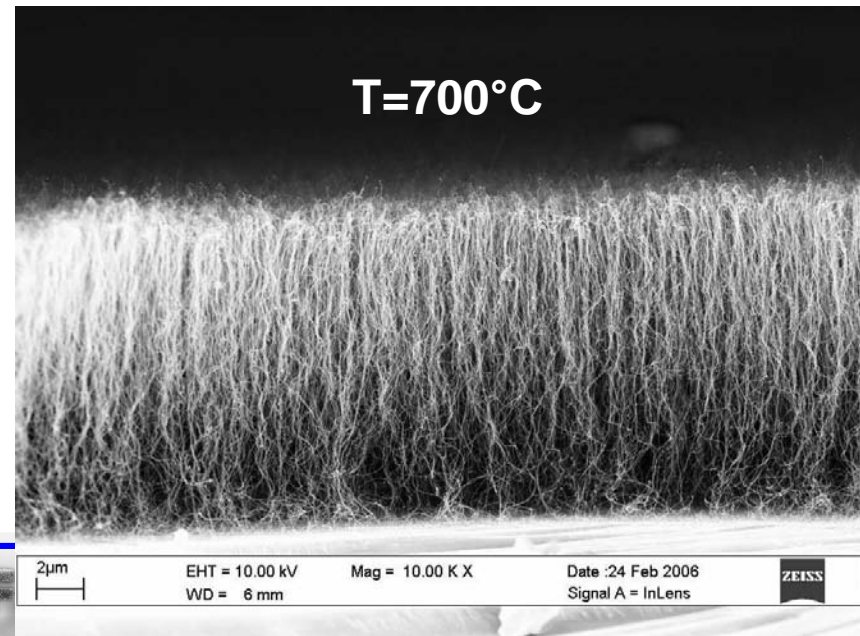
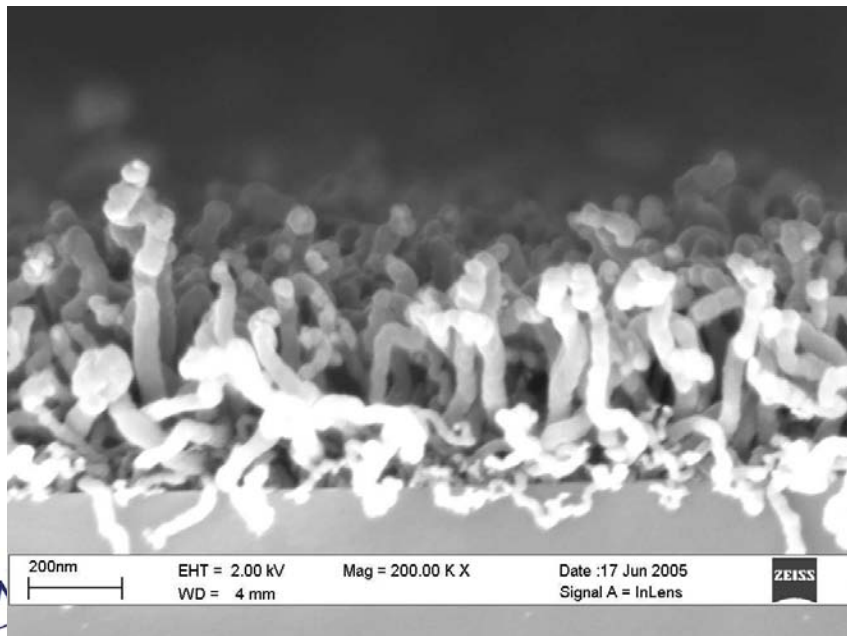
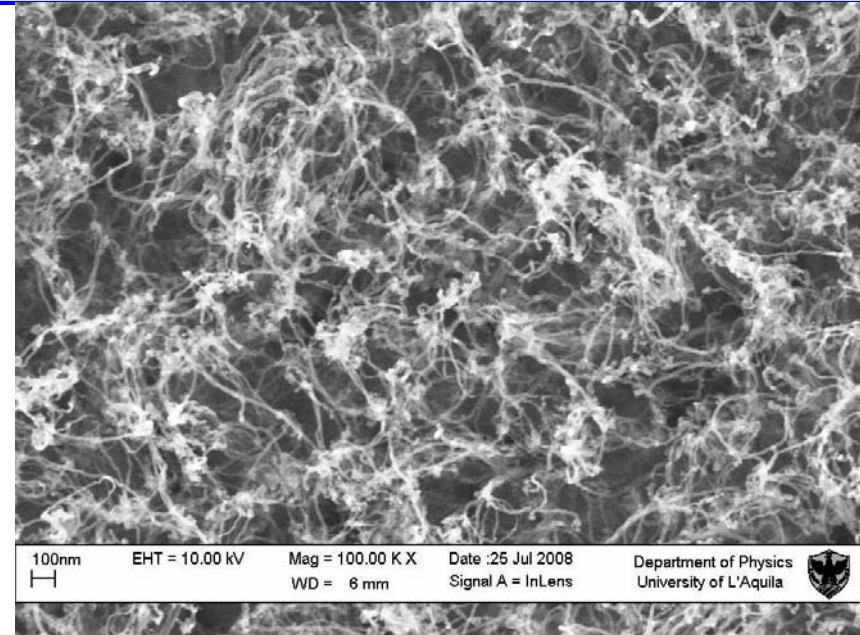
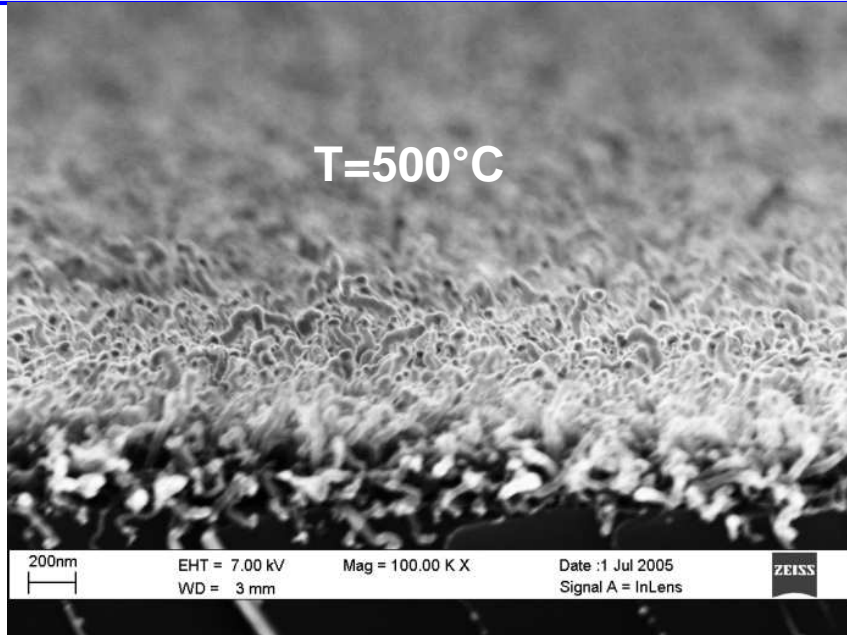


Current (mA)



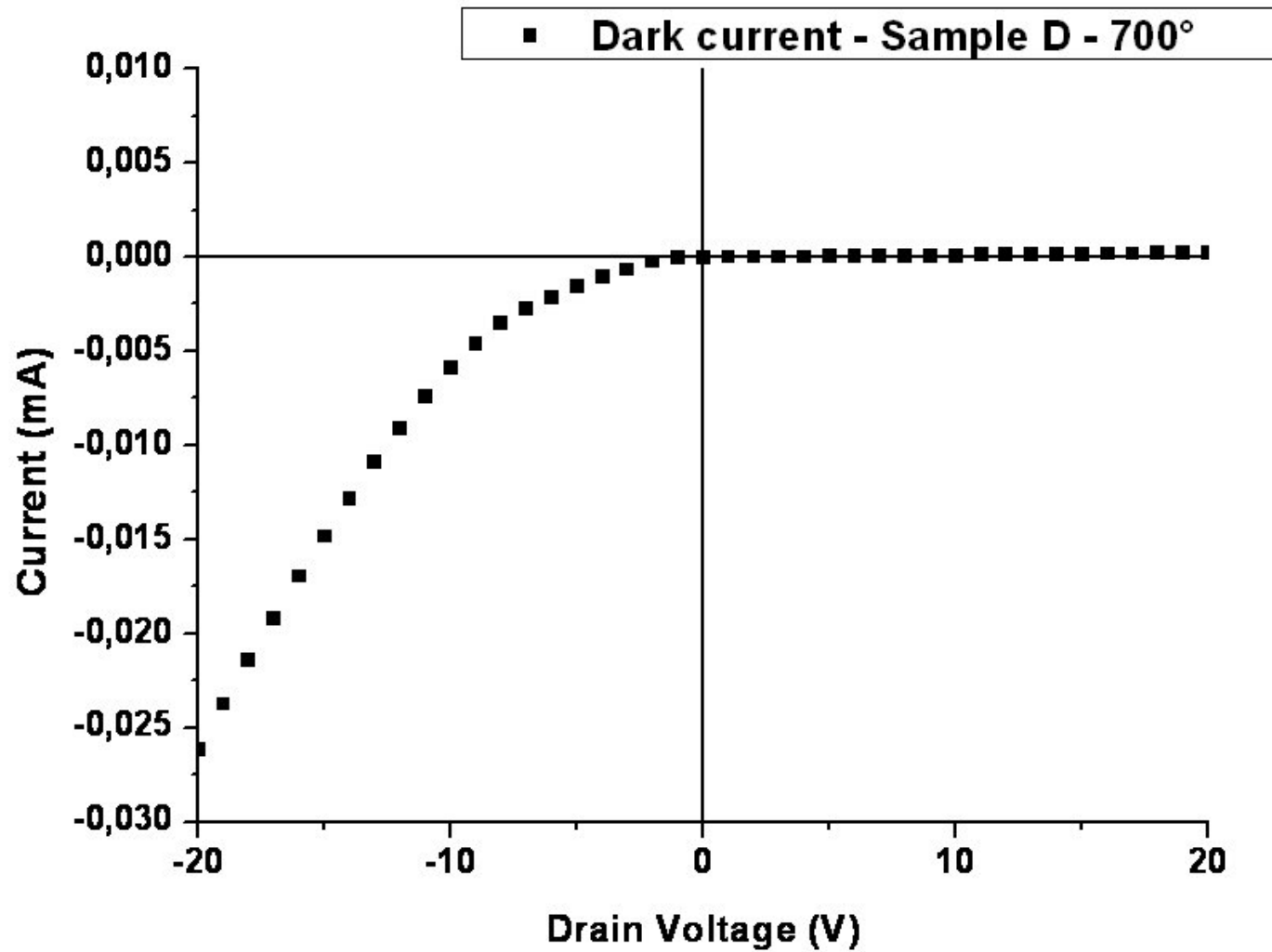
No signal appears  
illuminating the silicon  
substrate.

# Comparison between CNT growth at 500 and 700 °C



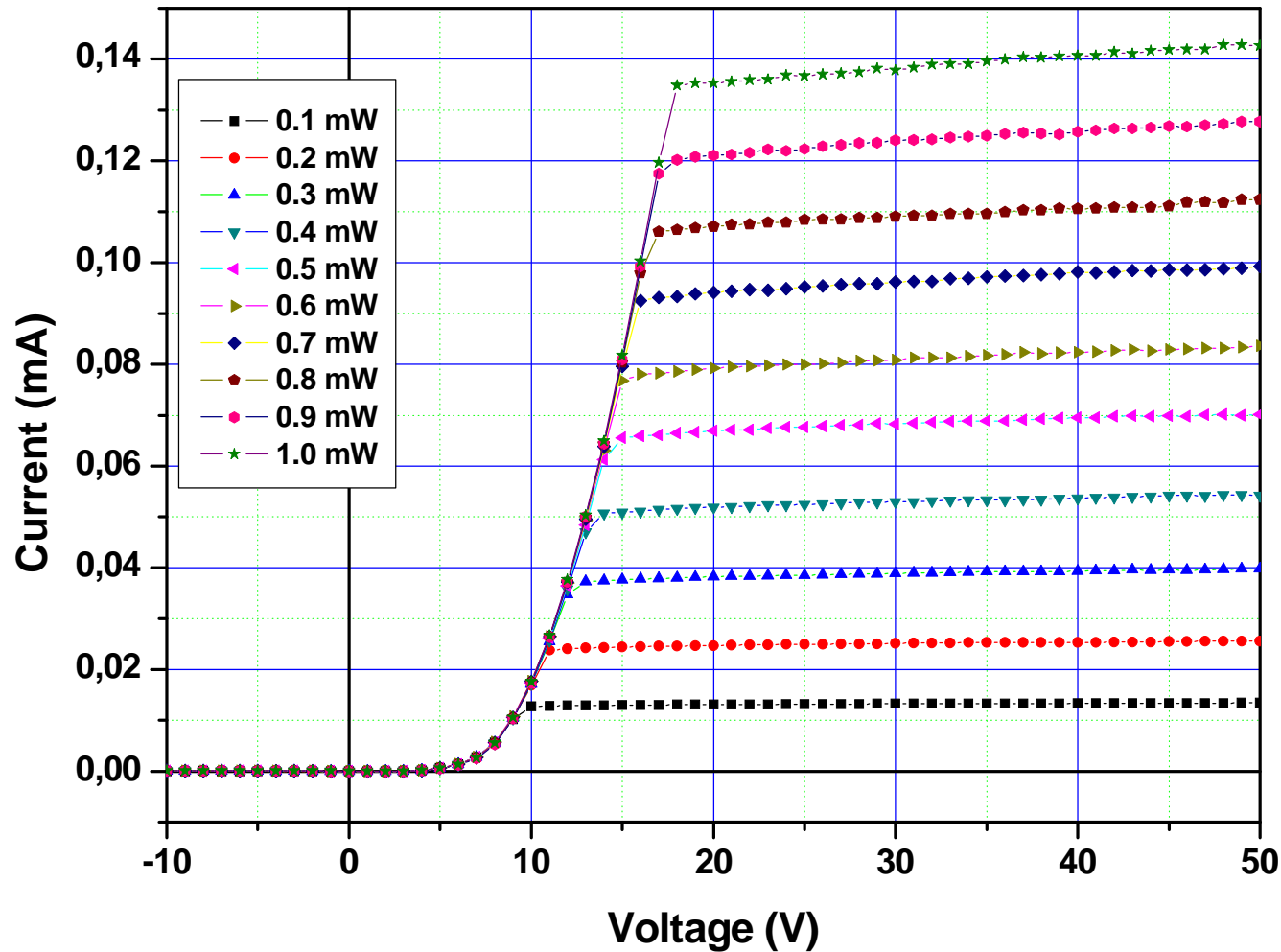


# 700 °C samples



# 700 °C - D detector @ $\lambda=650$ nm

Sample D - IV plot for various light intensities at  $\lambda=650$  nm



Room temperature

No electronics

No signal amplification

Long and stable plateau

Linearity I vs W

Threshold 3.55 V

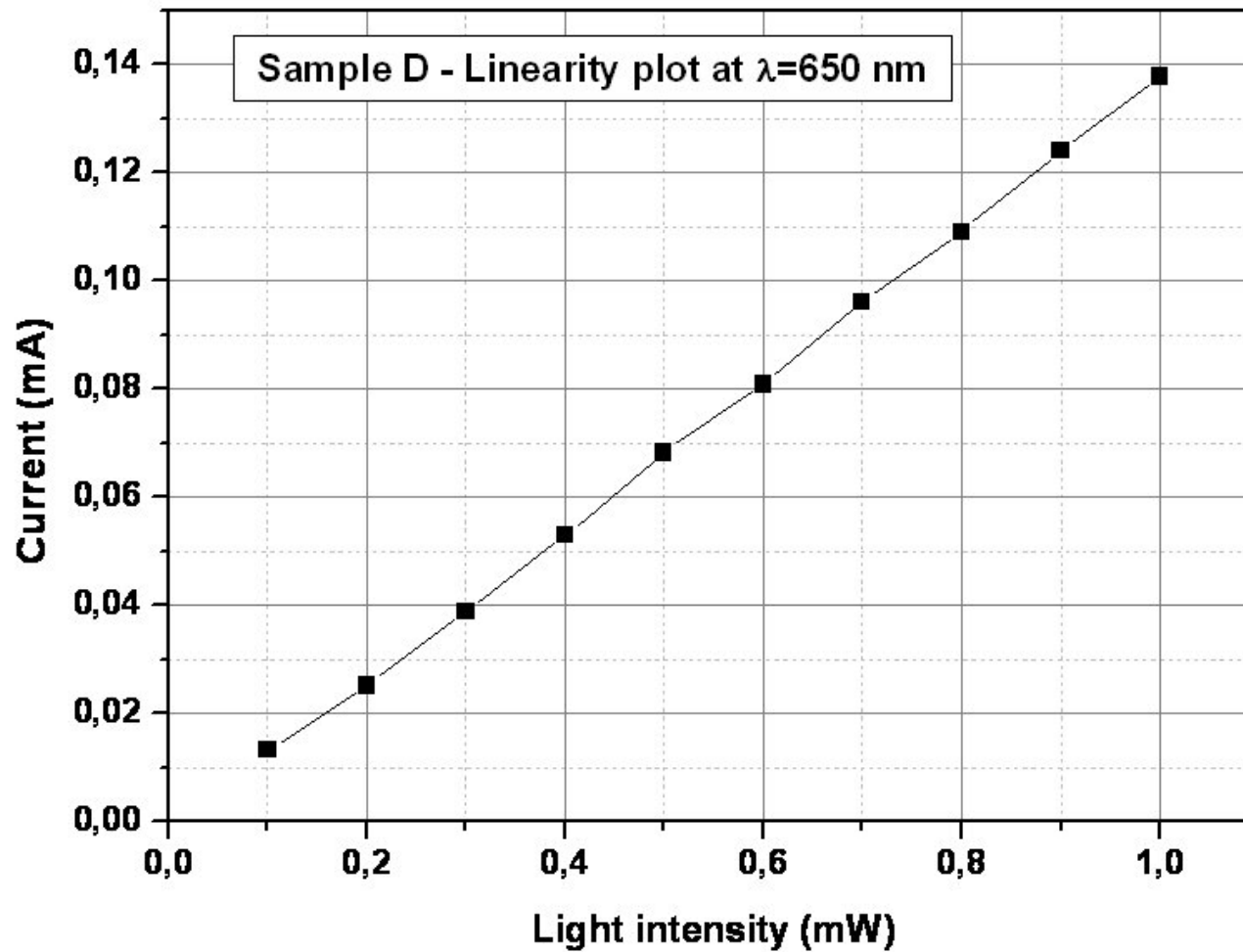
No saturation observed

No aging in two years

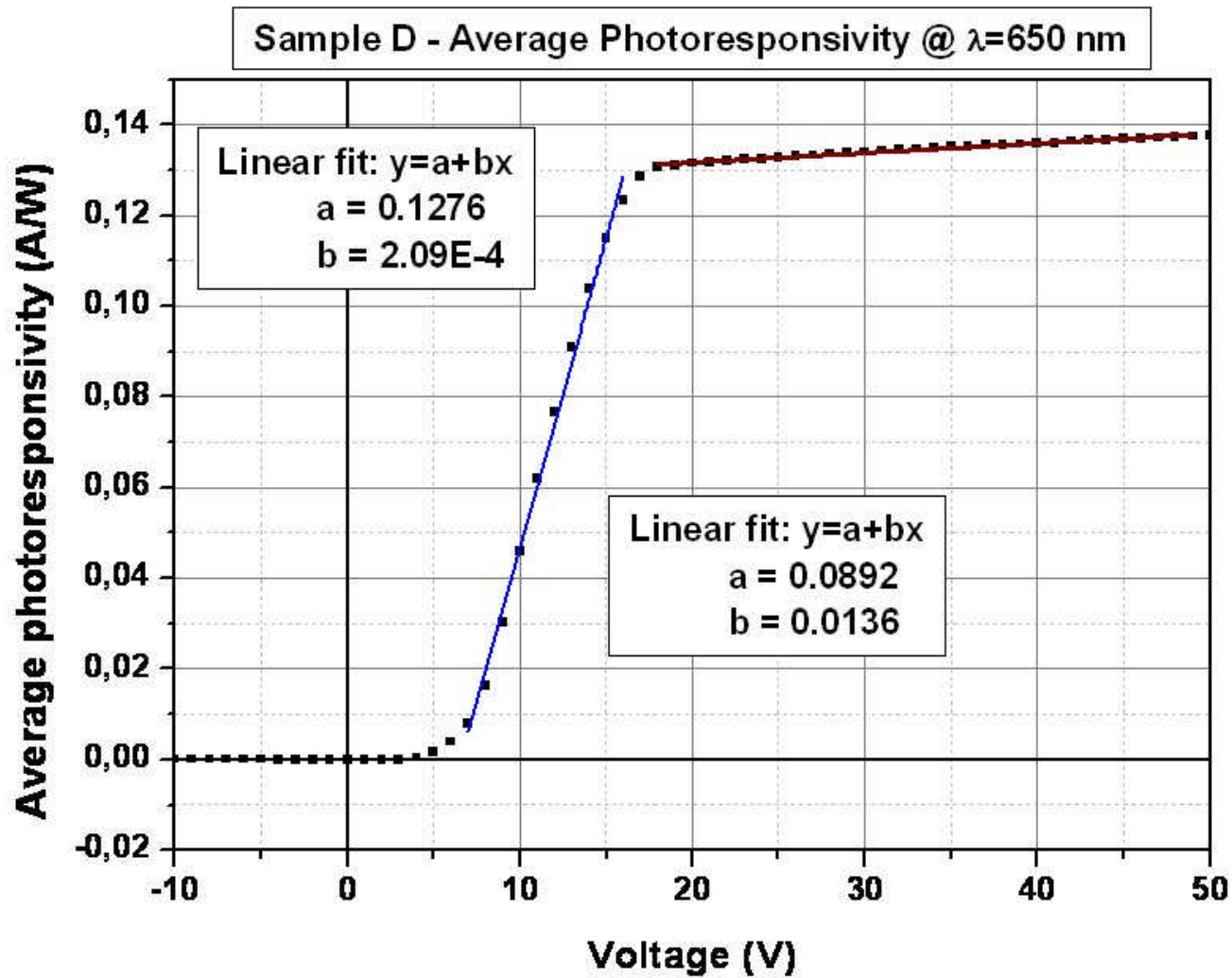
Uniformity on all the CNT surface

Breakdown @ >100 V

# Photocurrent Linearity



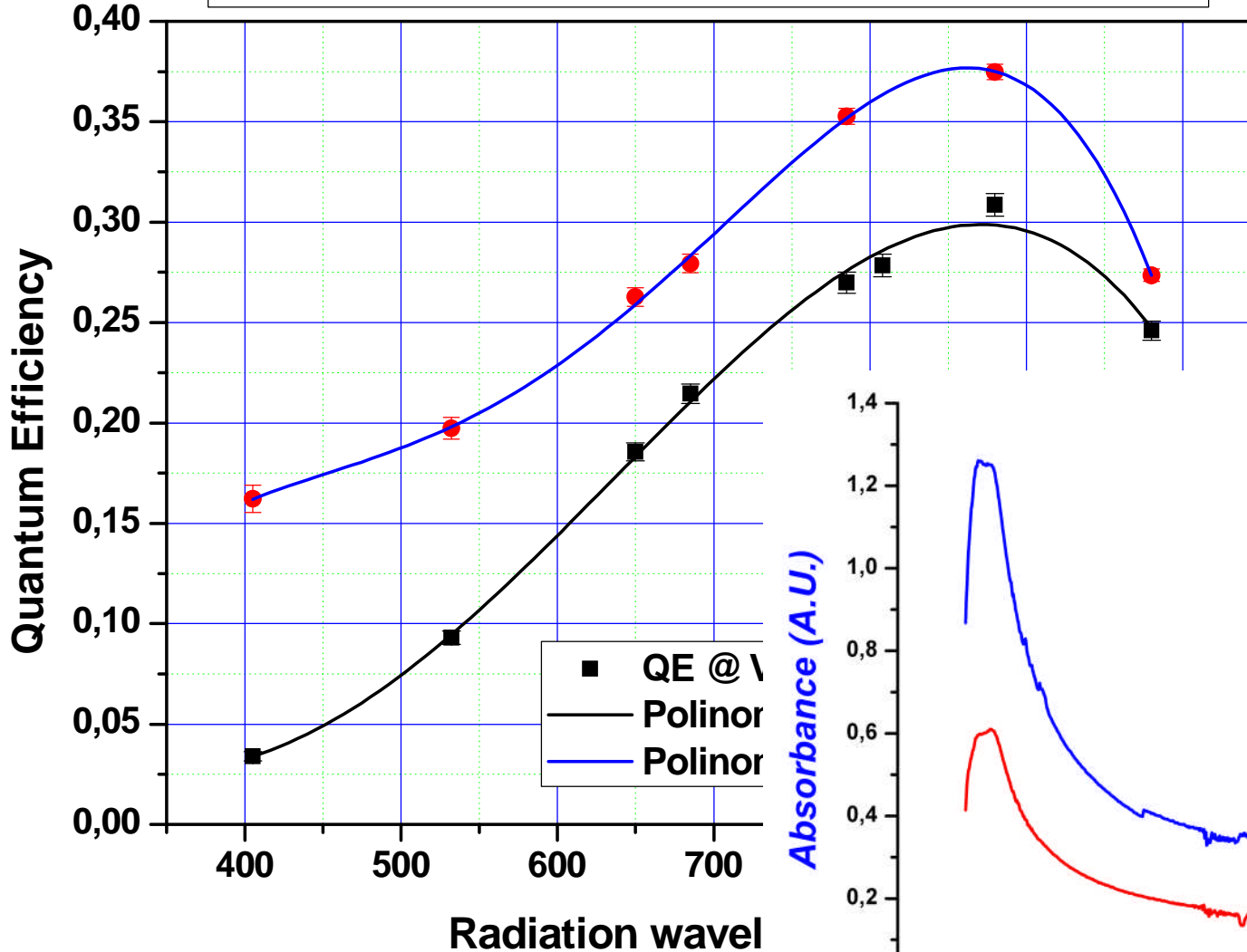
# Responsivity



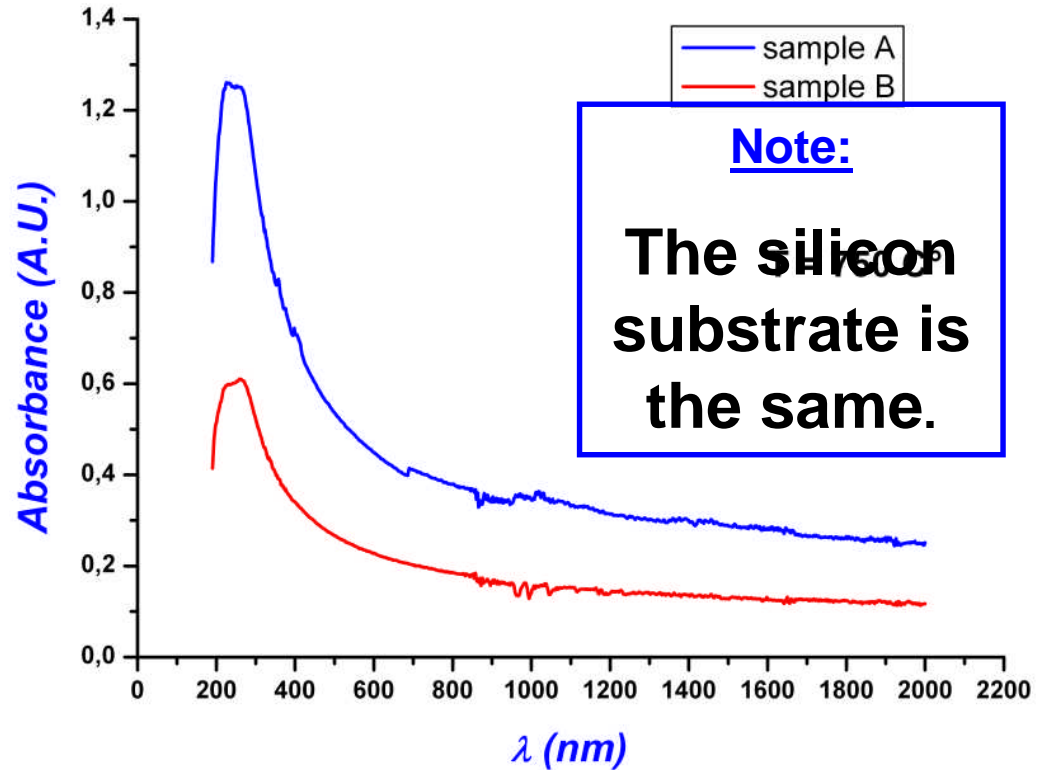
# QE

$$\eta = \frac{I_{sat}hc}{eP\lambda}$$

Comparison of quantum efficiency @ 500° and 700° C

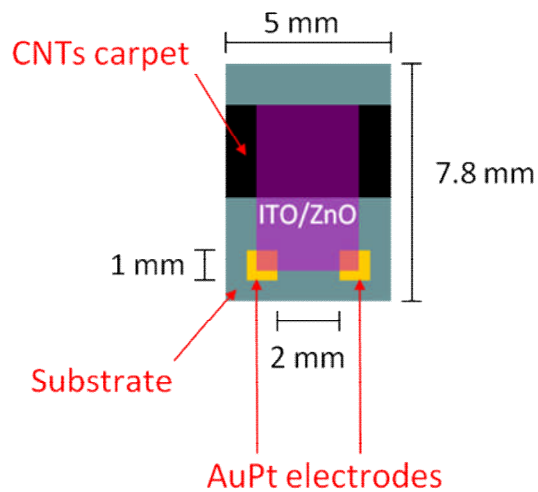
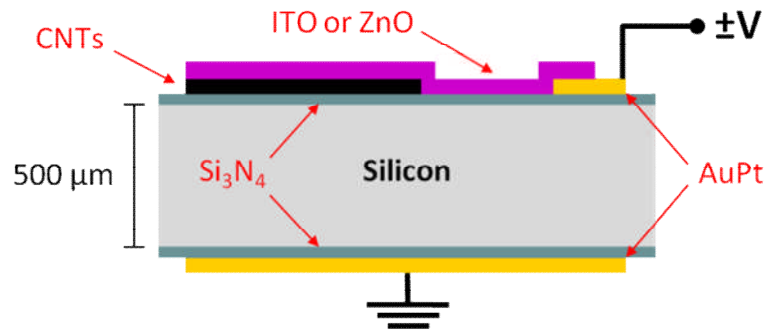


Higher T  
 ↓  
 Higher UV photosensitivity



Note:  
 The silicon substrate is the same.

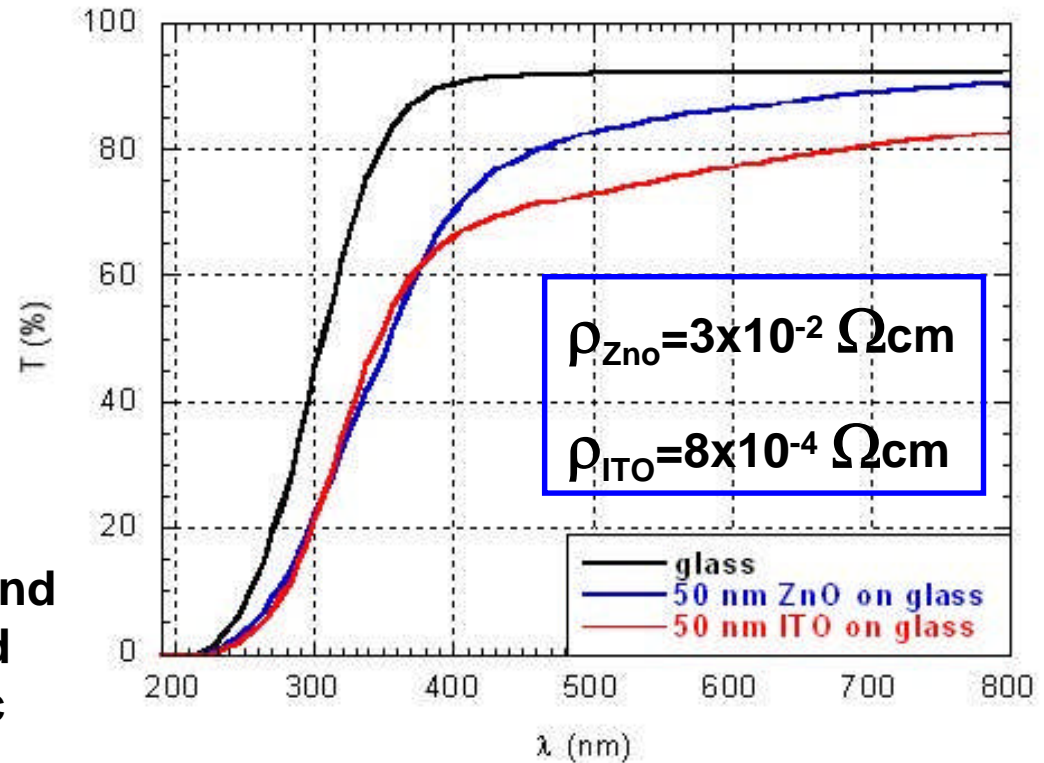
# Coating - Sample IBS0955 @ 500°



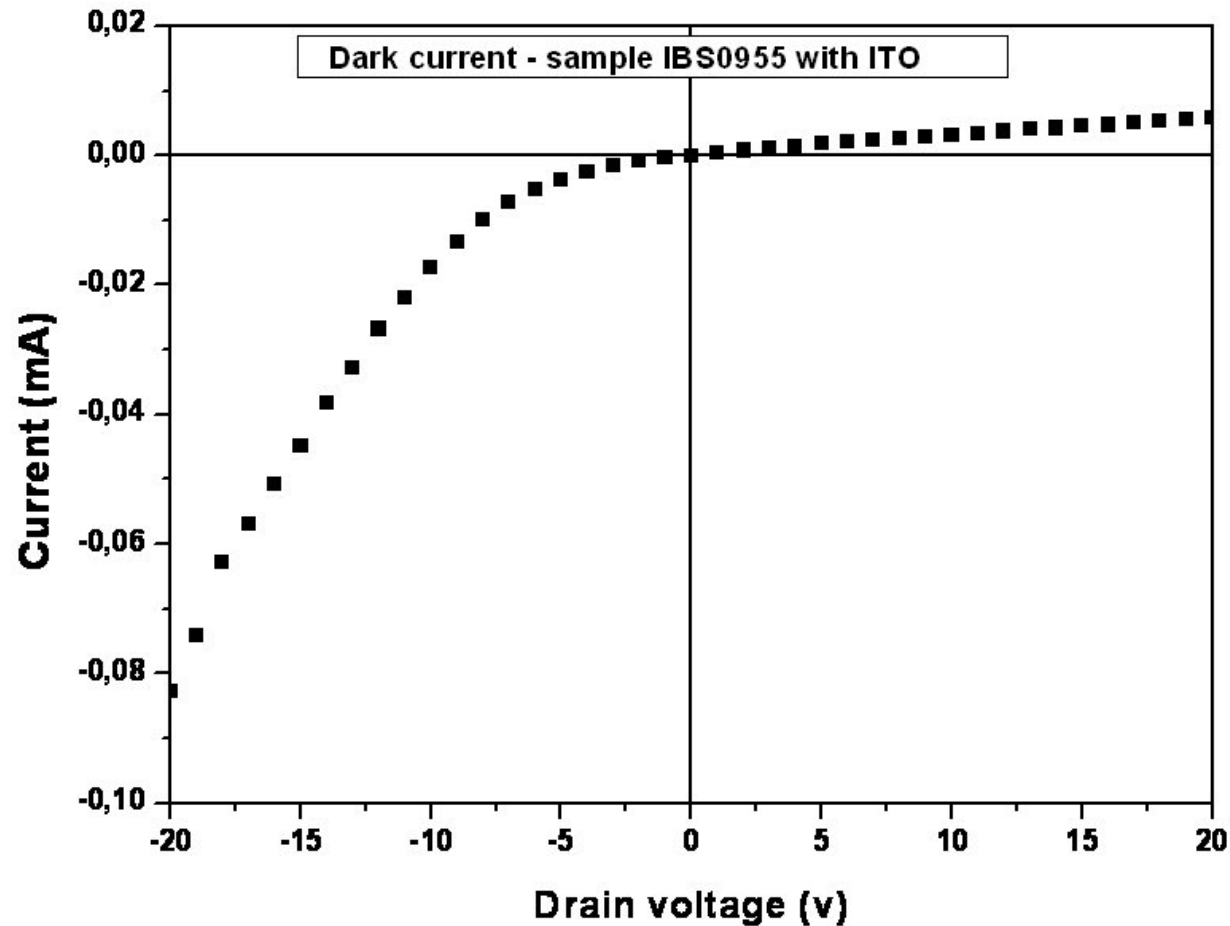
(a)

Optical properties of TCO films and their electrical resistivity ensured the formation of near ideal ohmic contact.

In order to obtain a CNTs coating, a thin film of a transparent conductive oxide (TCO), namely indium tin oxide (ITO) or zinc oxide (ZnO), is sputtered on the CNTs network so to partially cover the Au/Pt pads.



# Sample IBS0955 – Dark Current

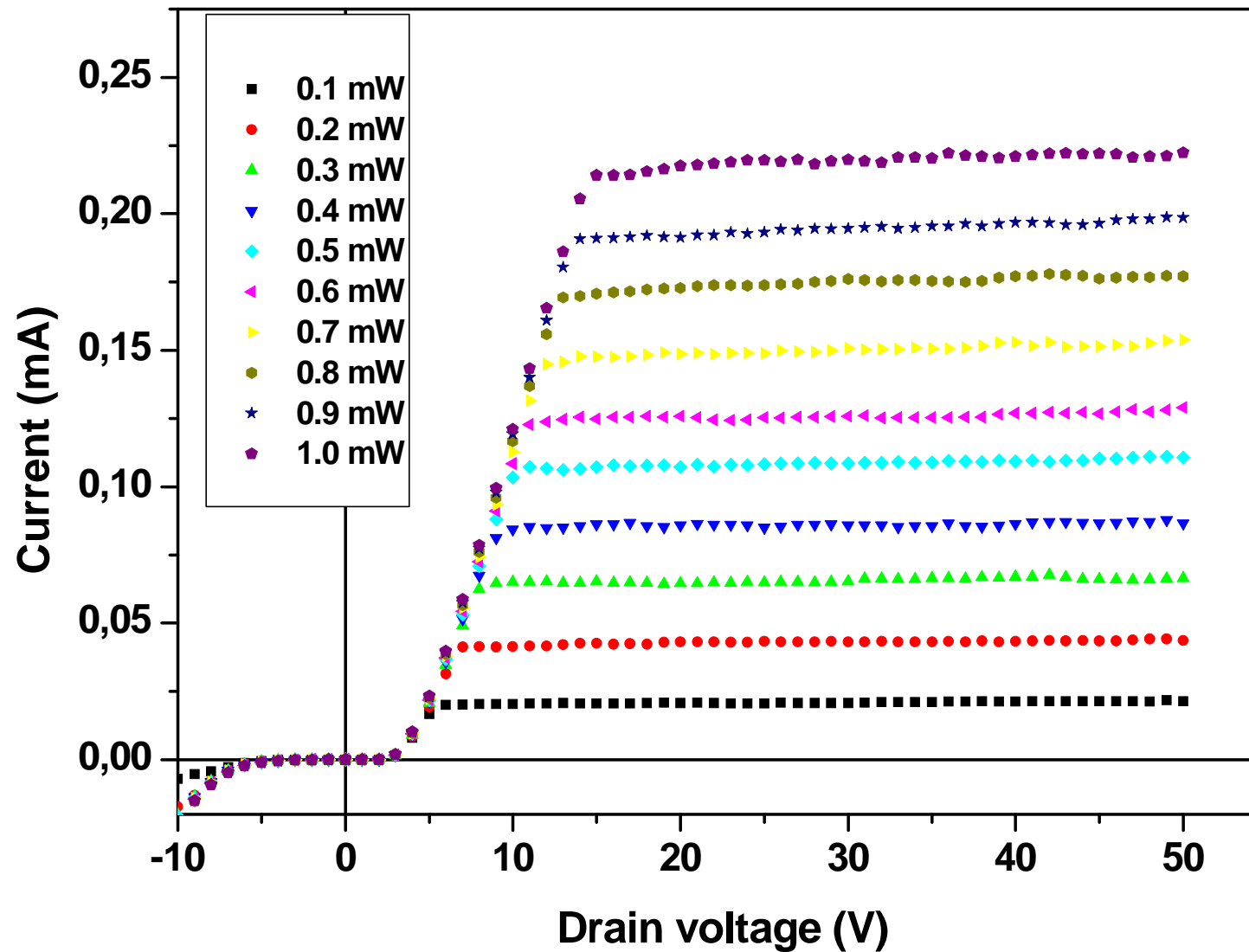


The rectifying behavior of CNT-Si heterojunction is clearly visible.

(Schottky + hetero)

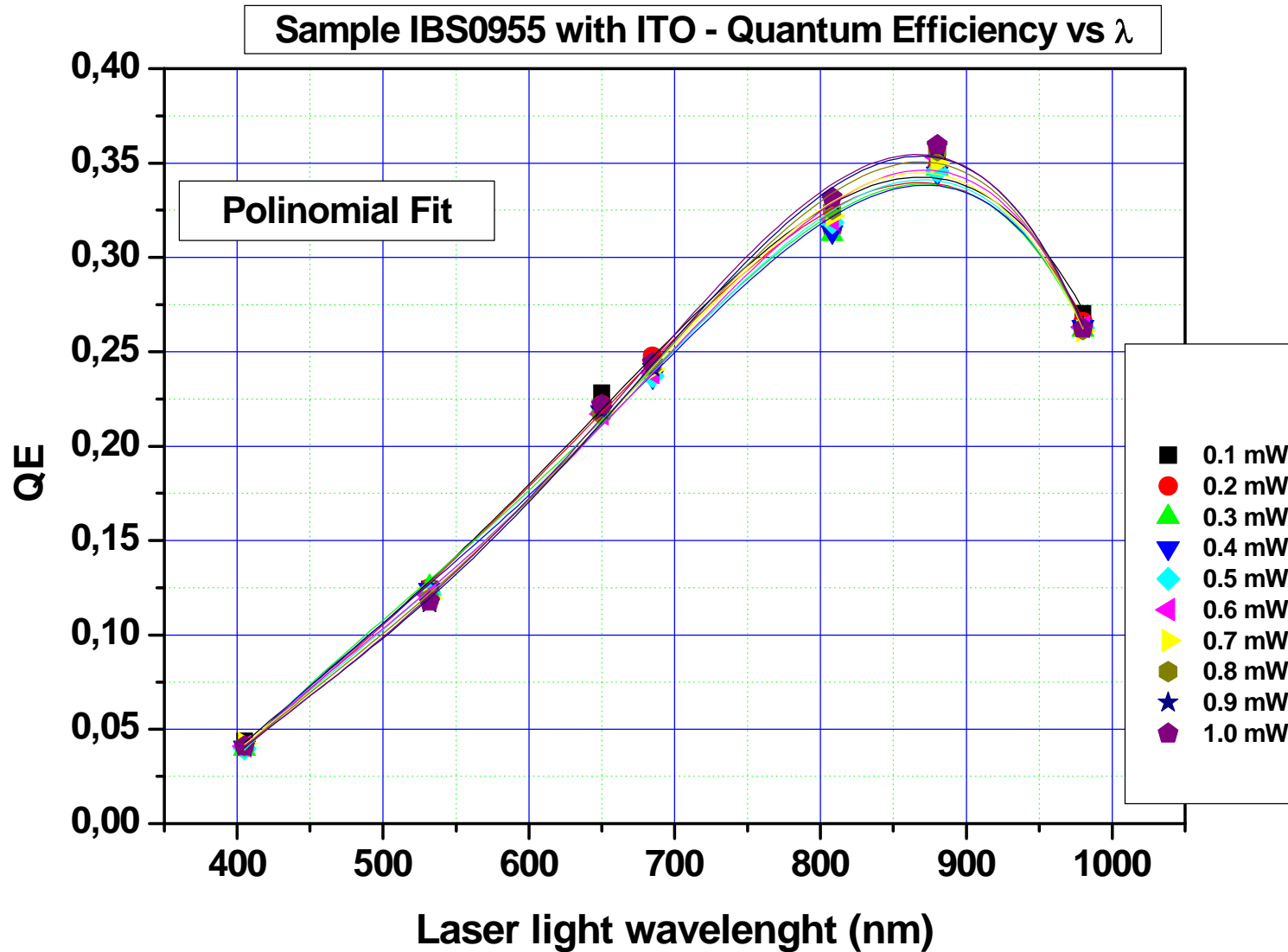
# Sample ITO photocurrent

Sample IBS0955 with ITO -  $\lambda=808$  nm

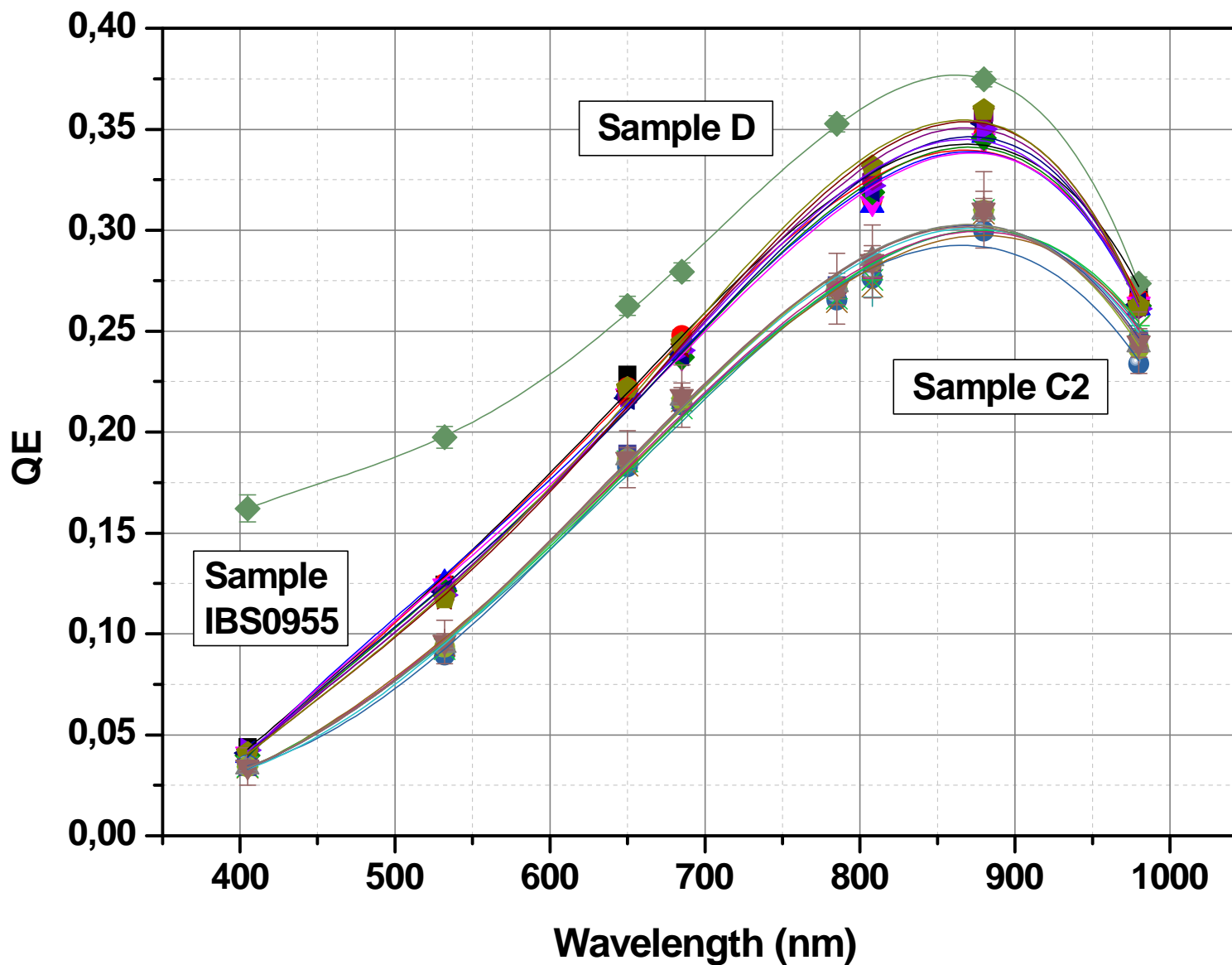




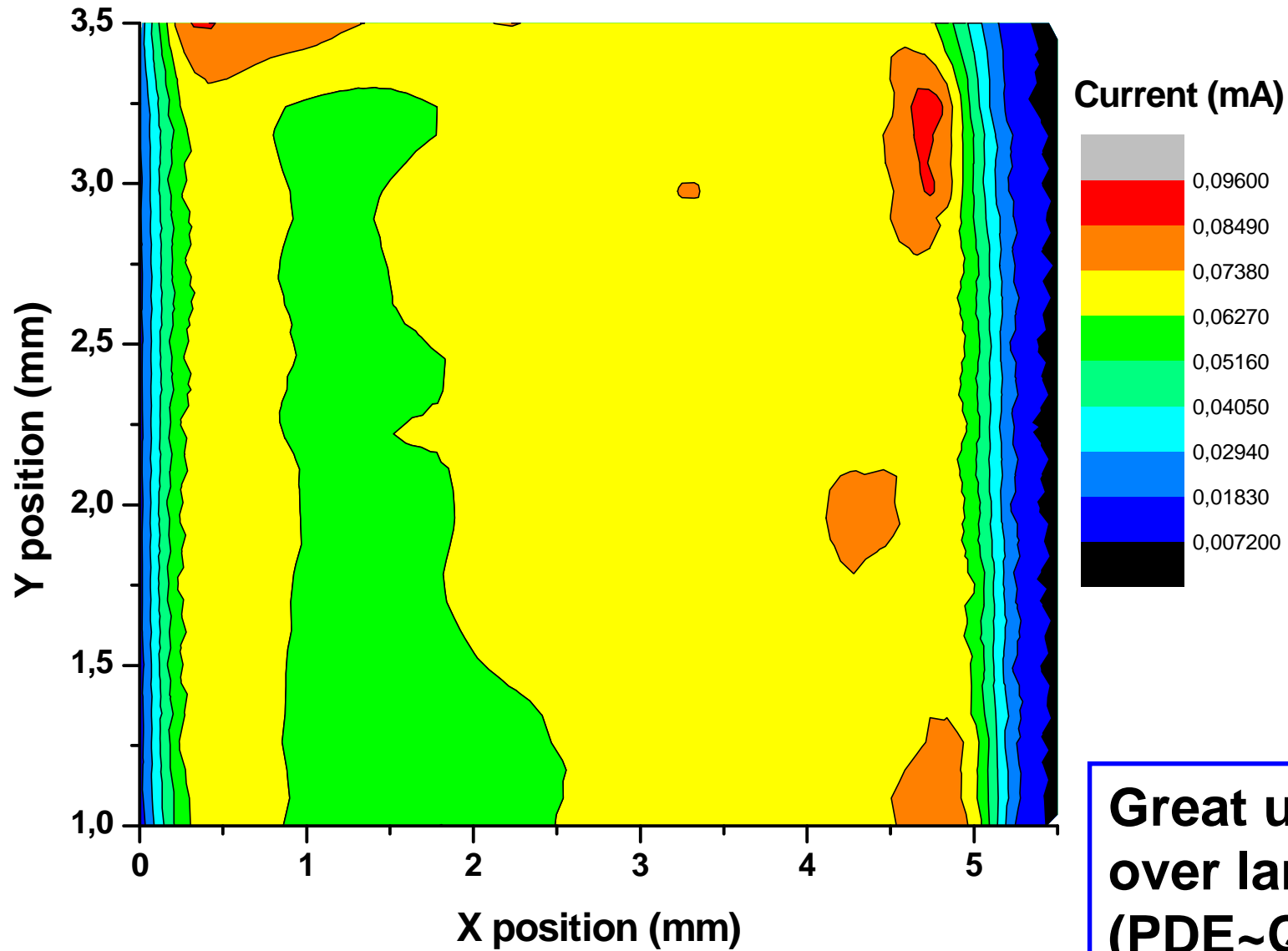
# Sample ITO - QE



QE comparison for samples C2\_500°, D\_700° and IBS0955\_500°



## Map of sample IBS0955



# Summary of measurements

A novel photon detector made of Silicon and CNT has been realized .

The main characteristics of this detector are:

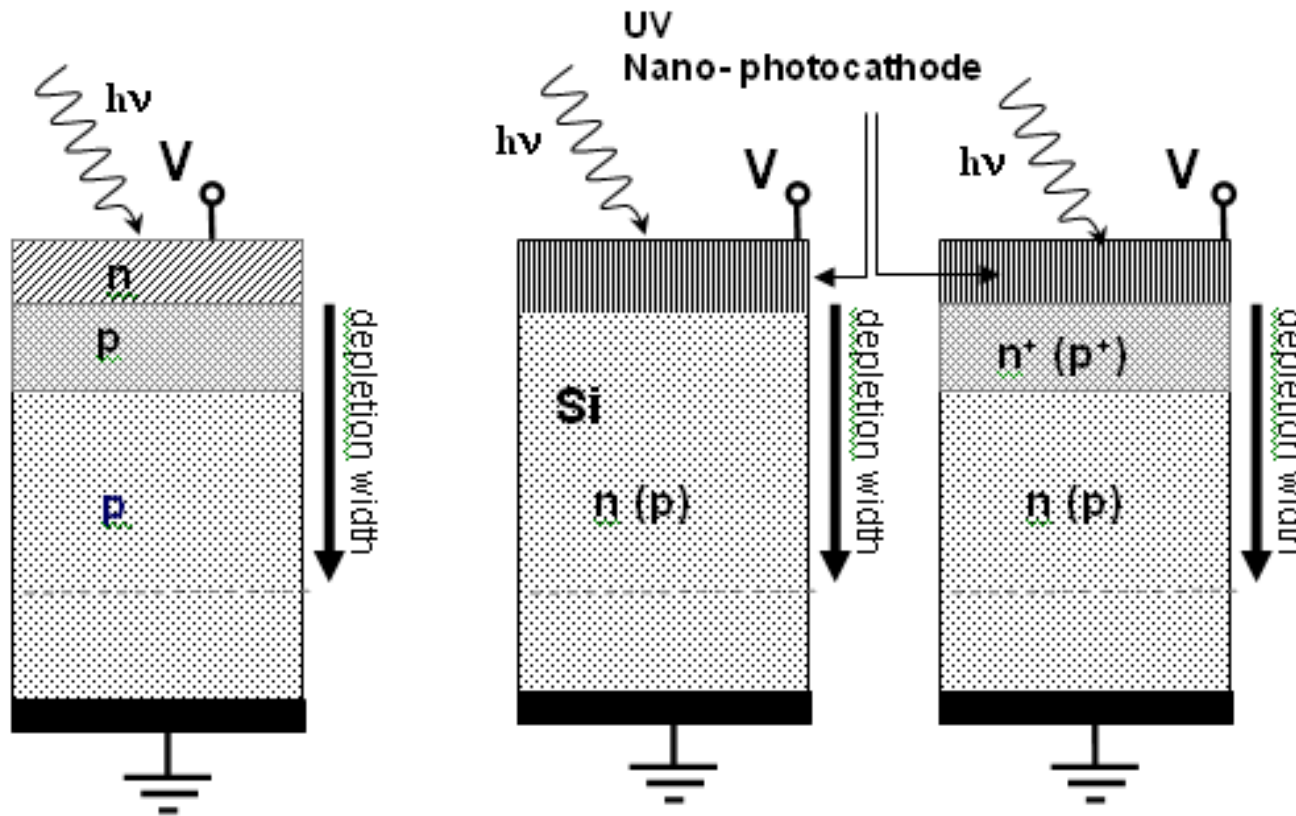
- Low cost and large area / Photocathode's area can be increased up to m<sup>2</sup>
- Low threshold / Low dark current
- Large and stable plateau region / High linearity
- Stable at room temperature and for high intensity current
- Aging verified over two years of operations
- High QE depending from light wavelength and from CVD temperature

Coating of CNTs surface has been obtained with a conductive layer of ITO, making the detector usable as light sensor.

## OUTLOOK

Collaboration with FBK-IRST is in progress to obtain amplifying Silicon substrates structured as SiPM. The final purpose is to realize a highly pixelled single photon detector sensitive from UV to near IR.

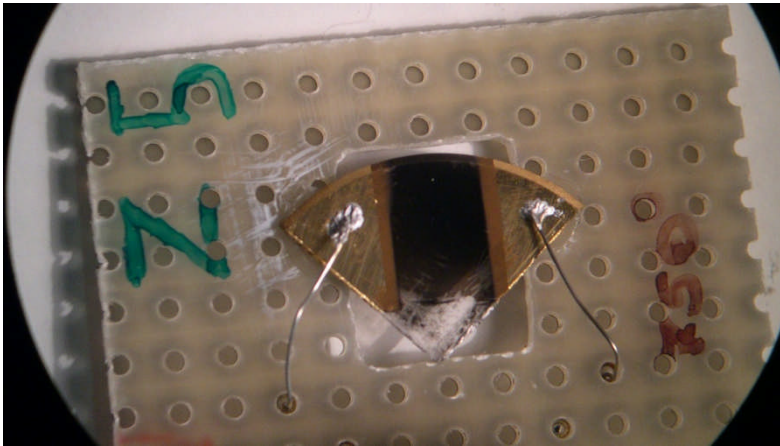
# A possible final layout: Si-CNT single photon detector



a) 2009- Silicon photomultiplier (Principle structure)

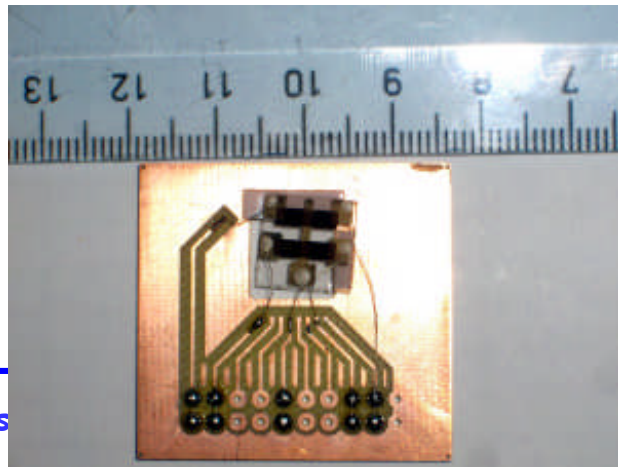
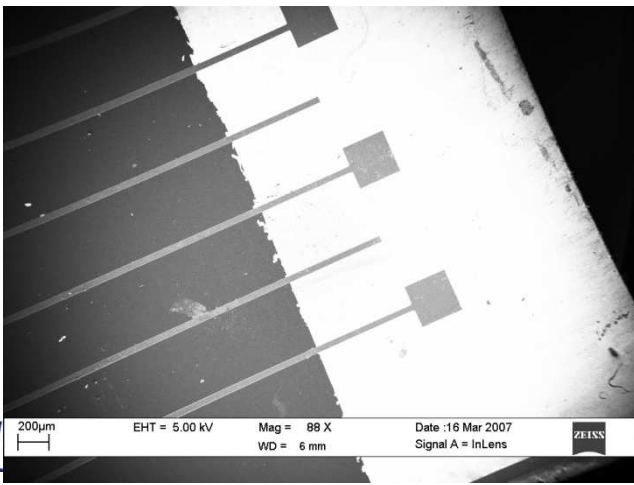
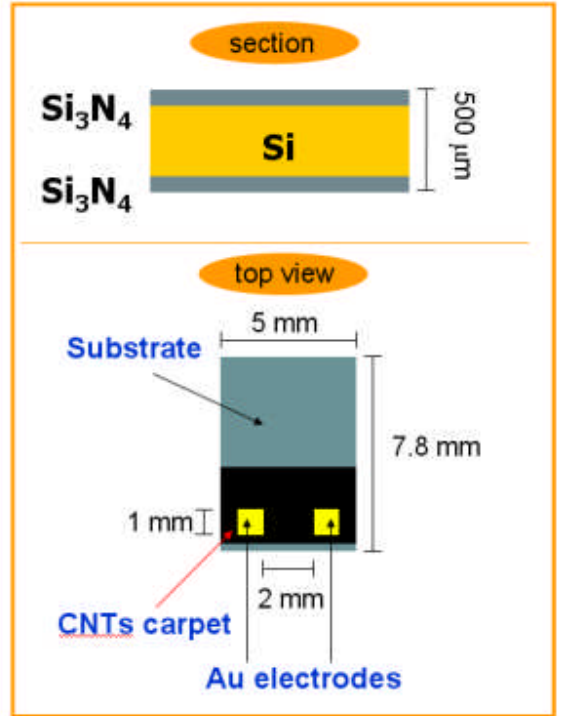
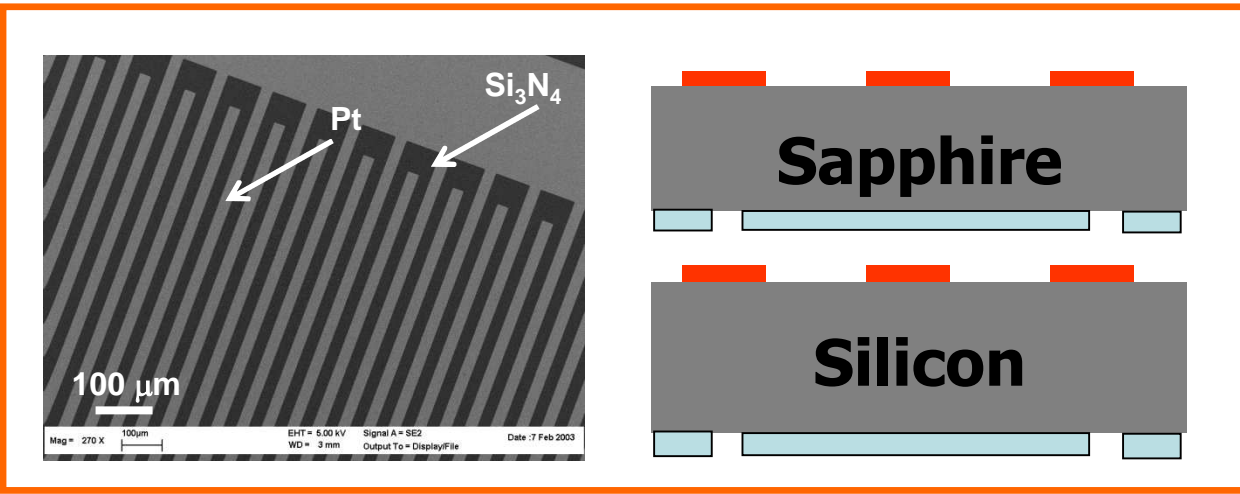
b) Nano-Silicon diode (base structure for study)

c) N-SiPM  $\rightarrow$  201(1?) (final structure – main objective)



# GINT

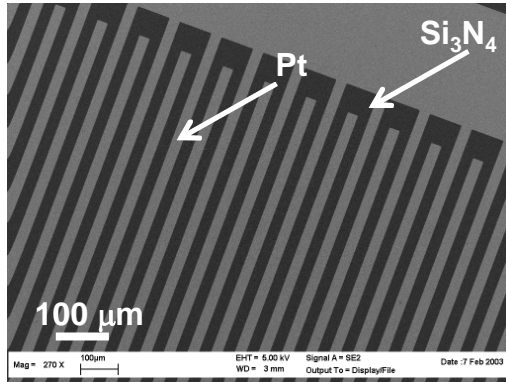
(Gruppo INFN per le NanoTecnologie)



**Various kind of substrates**



# Sapphire prototype detector



CNT

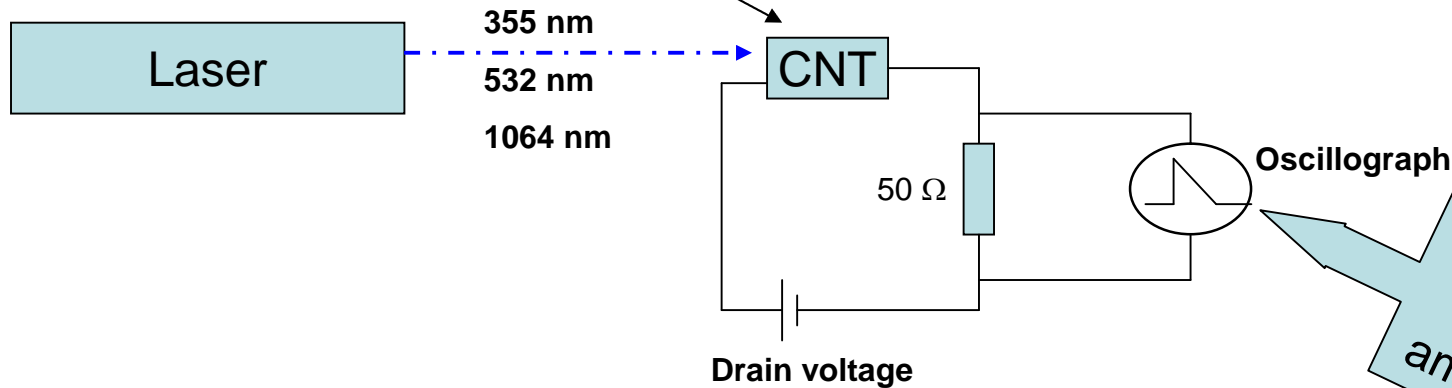
100 μm

Au + Pt  
250 nm

Sapphire

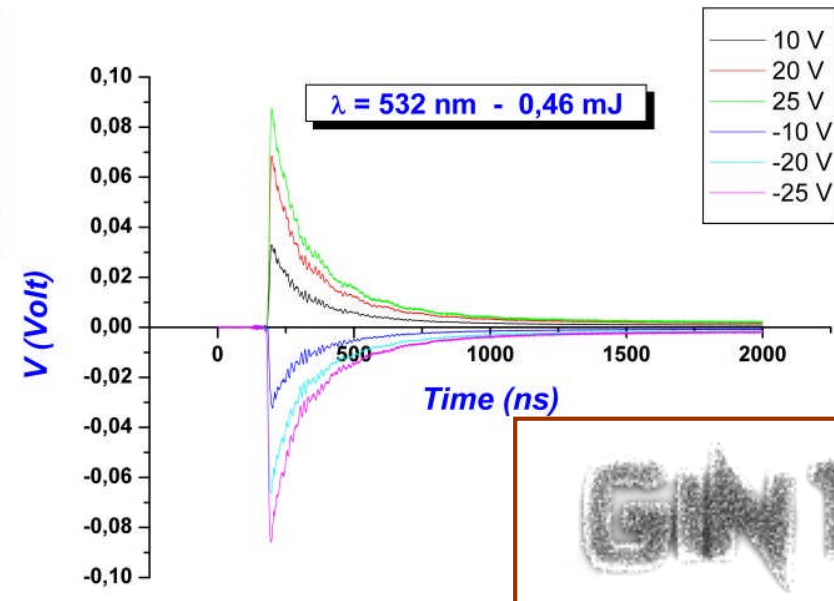
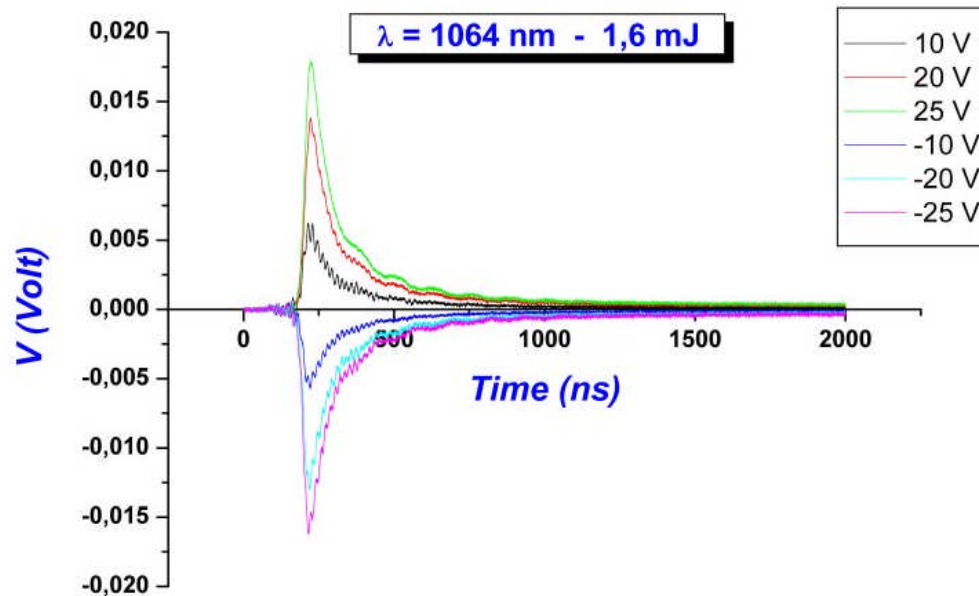
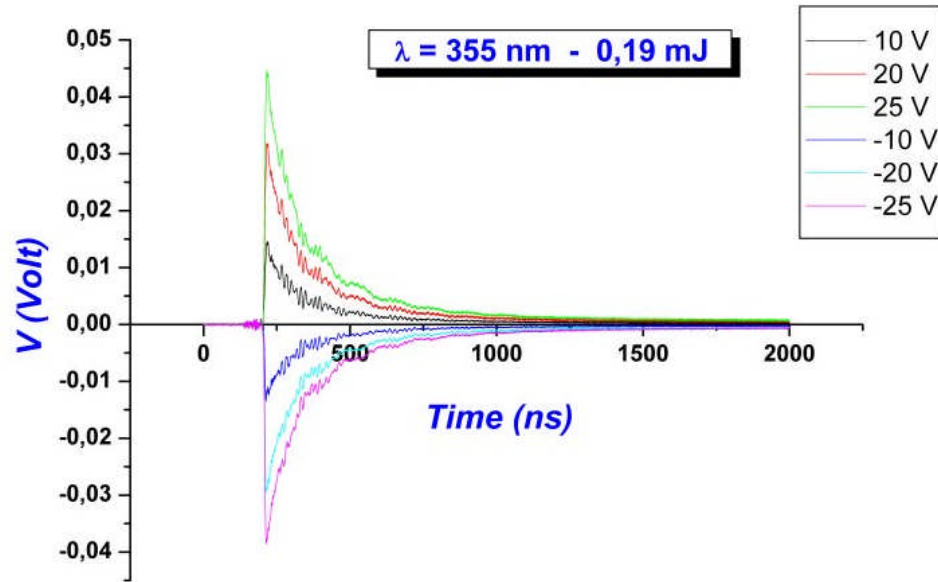
500 μm

Au + Pt  
250 nm



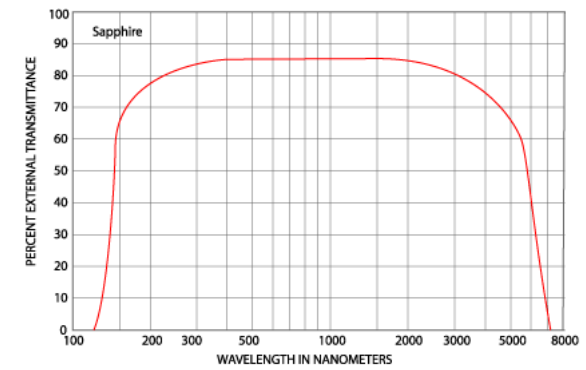
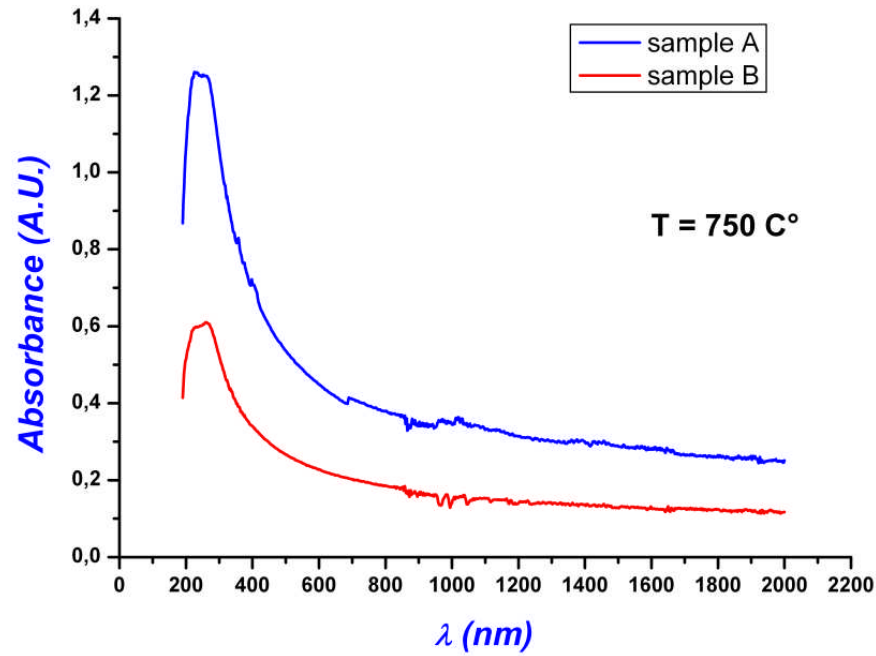
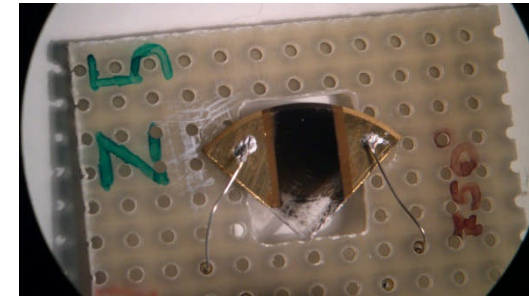
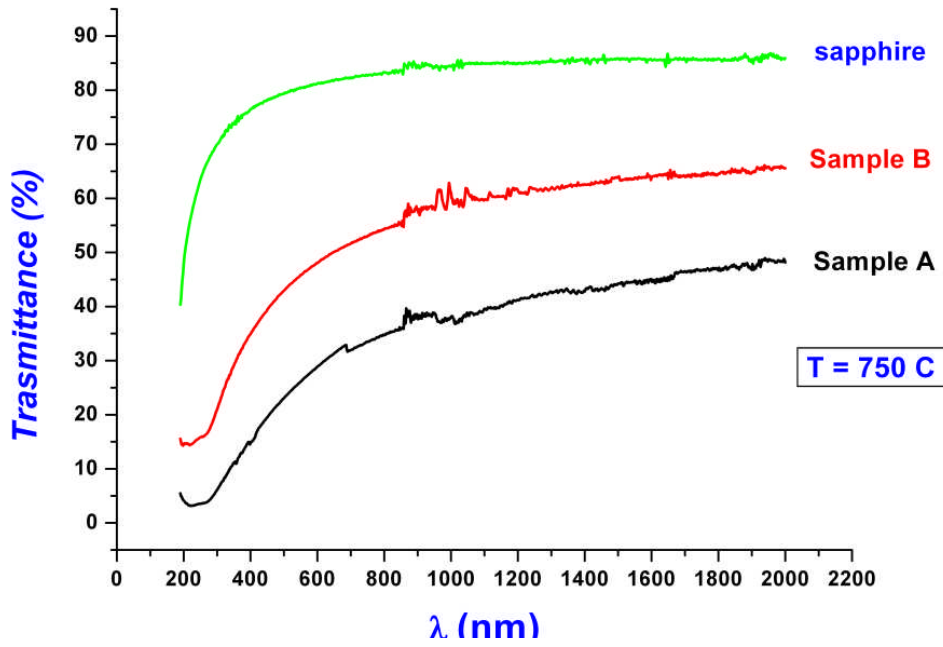
Important:  
No signal  
amplification

# Signals detected with the first carbon nanotube radiation detector



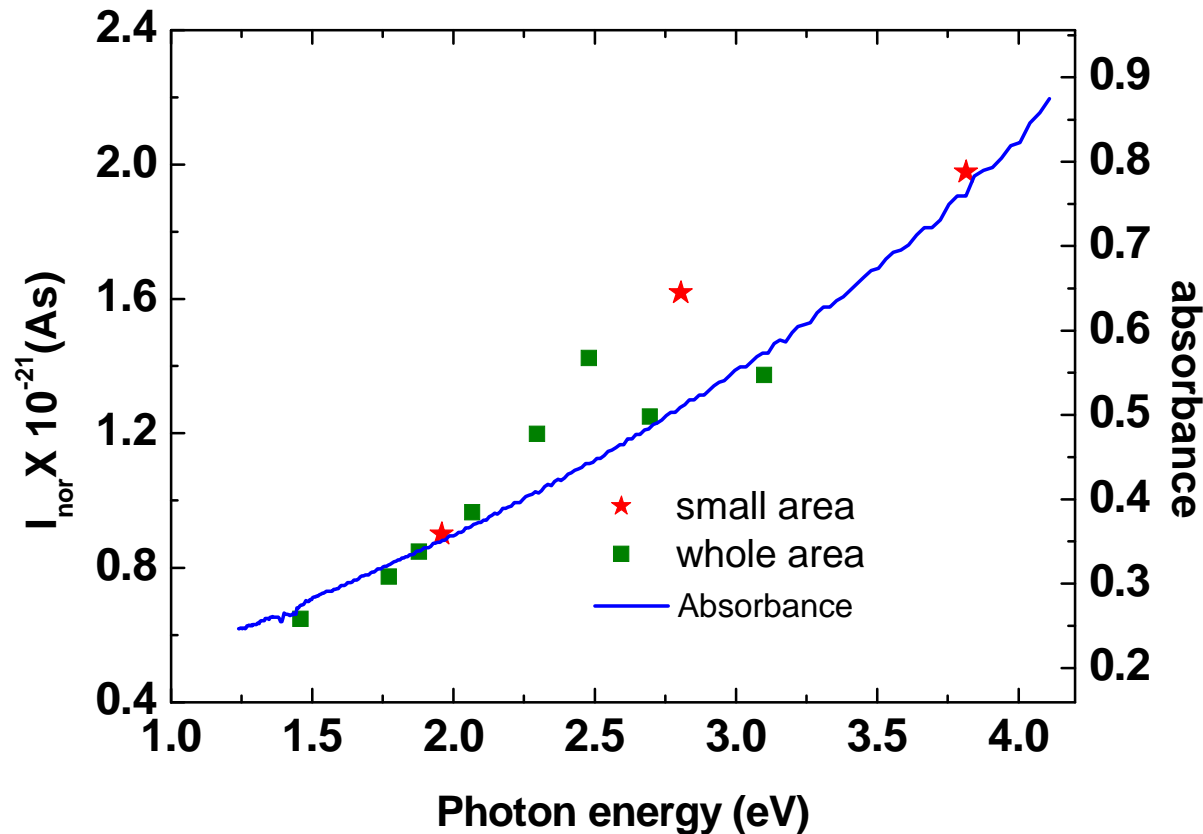
A. Ambrosio et al: "A prototype of a Carbon Nanotube microstrip radiation detector", *Nuclear Instruments and Methods in Physics Research A* 589 (2008) 398–403





**CNT absorbance**  
 ( $\log_{10} 1/T$ )

# Photocurrent vs $\lambda$

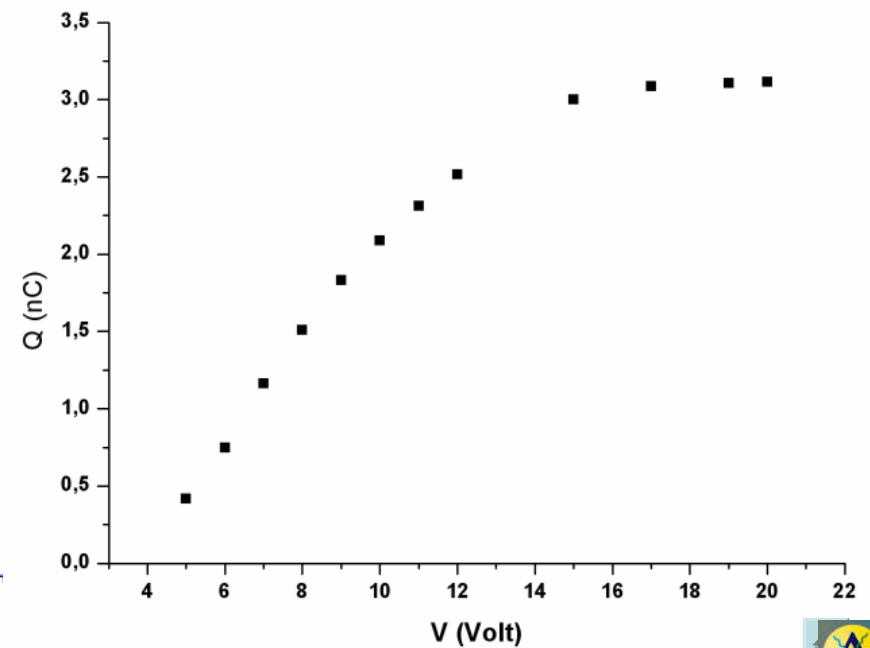
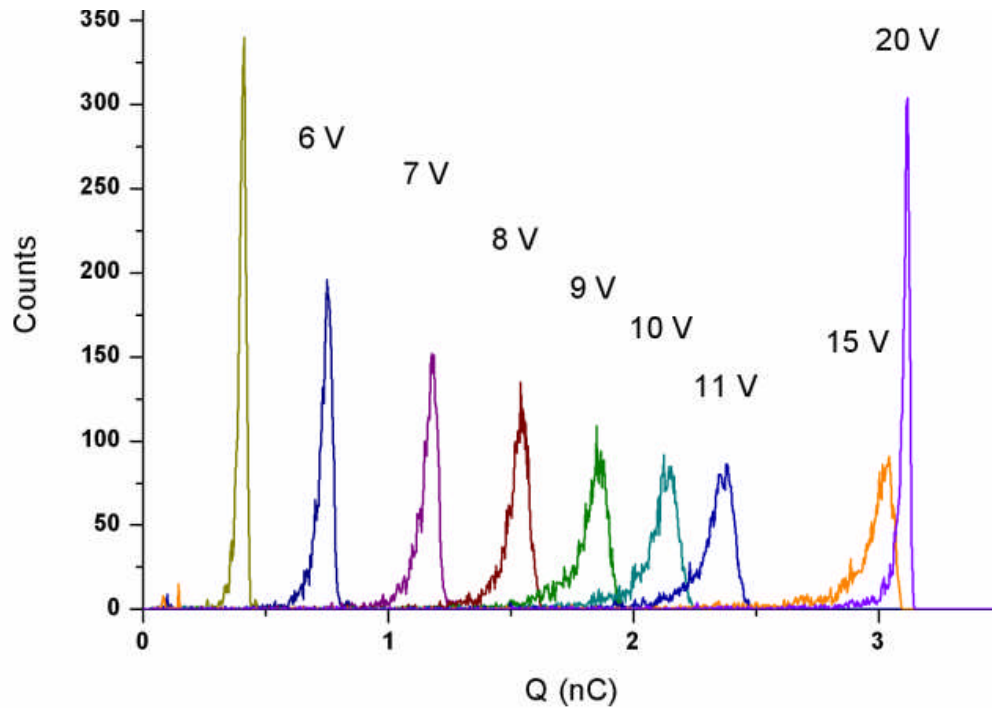
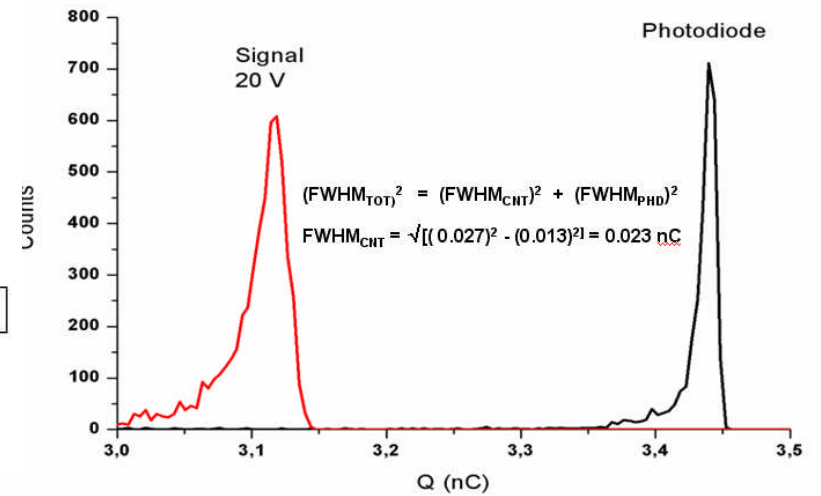
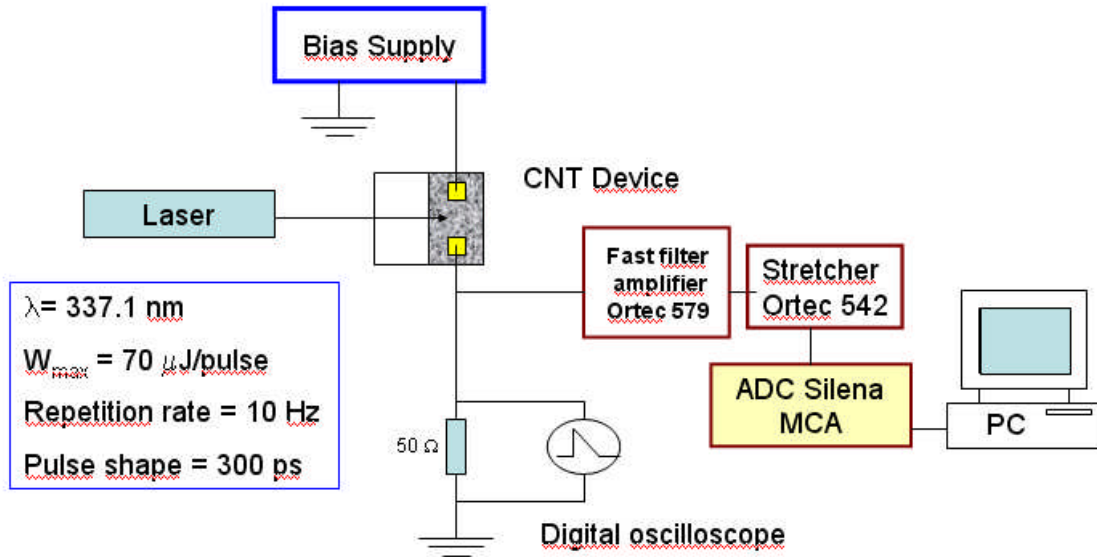


Photocurrent normalized to the number of photons  $I_{nor}$  vs photon energy, obtained illuminating the whole surface of a MWCNT sample with filtered light ( $\blacksquare$ ) as well as small part of the surface with laser spots ( $\star$ ). Continuous line indicates the absorbance spectrum of the same MWCNT sample

M. Passacantando et al: "Photoconductivity in defective carbon nanotube sheets under ultraviolet-visible-near infrared radiation", *APPLIED PHYSICS LETTERS* 93, 051911 2008

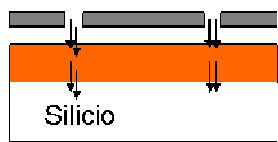


# Photoresponsivity UV

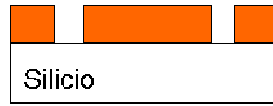


# Nanolithography and patternization

Electron beam exposure



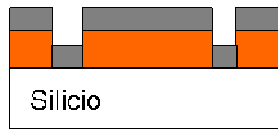
GDSII mask design



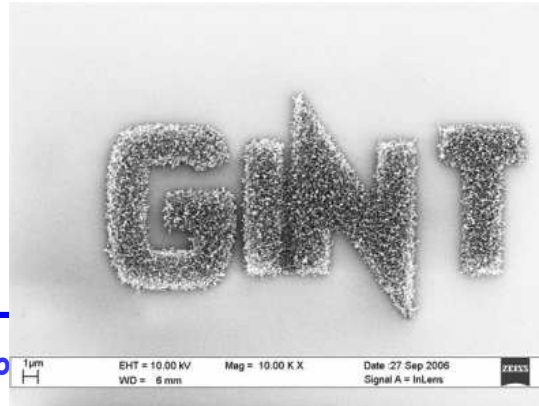
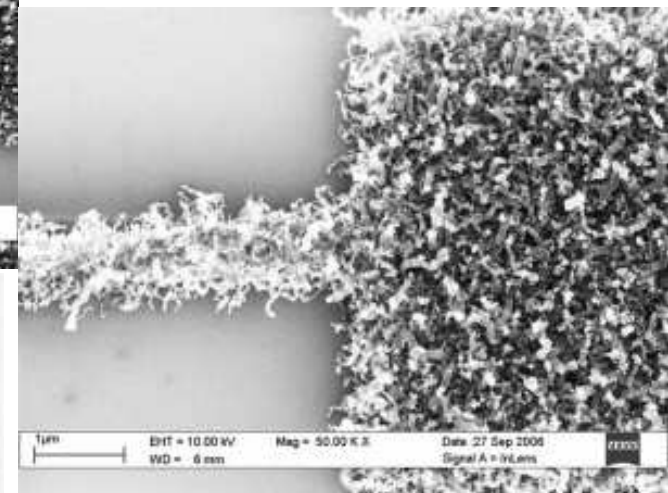
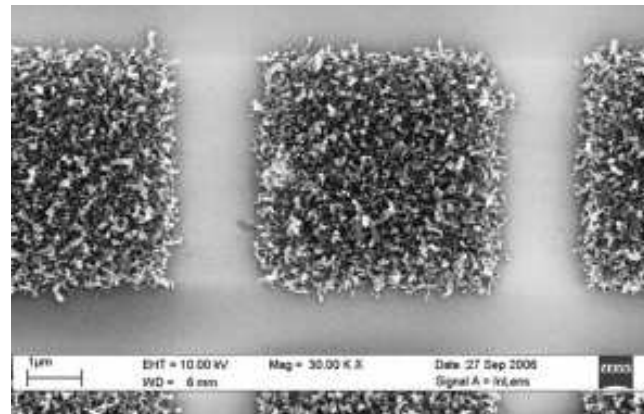
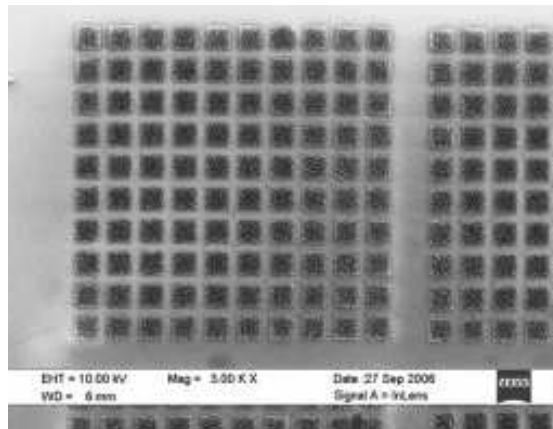
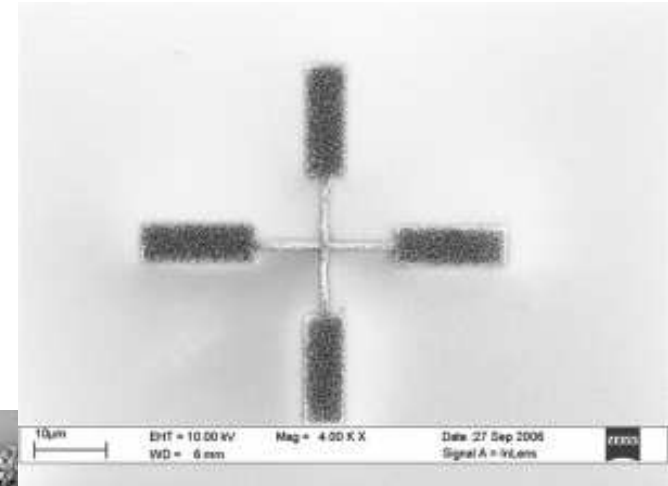
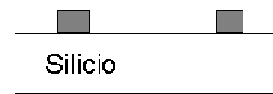
After developing



Nichel film deposition



Aceton bath

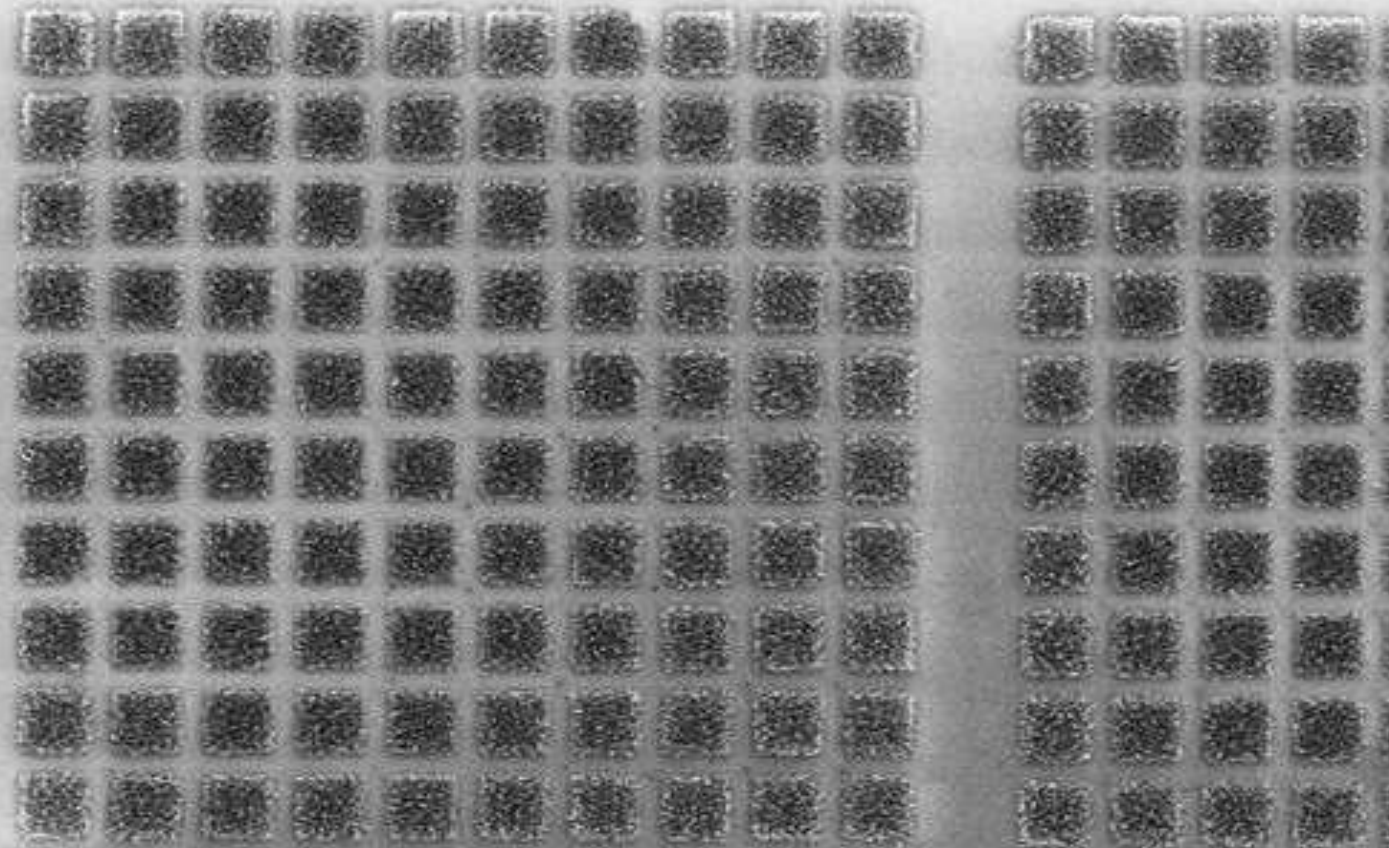


bro



# Pixelated photocathode

10 x 10  
matrix  
of  
4 x 4  $\mu\text{m}$   
pixels



10  $\mu\text{m}$



EHT = 10.00 kV

WD = 6 mm

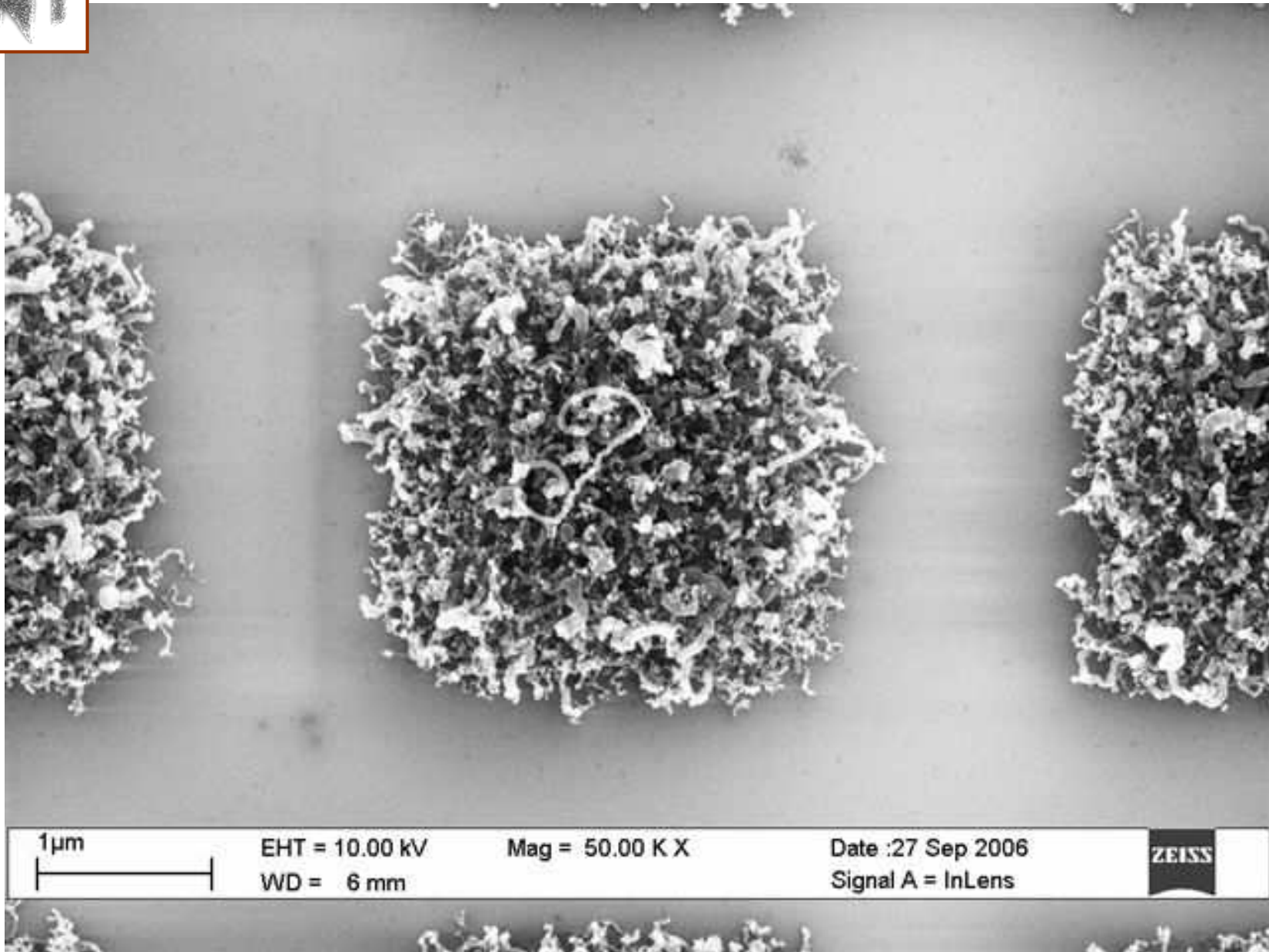
Mag = 3.00 K X

Date :27 Sep 2006

Signal A = InLens

ZEISS

GINI



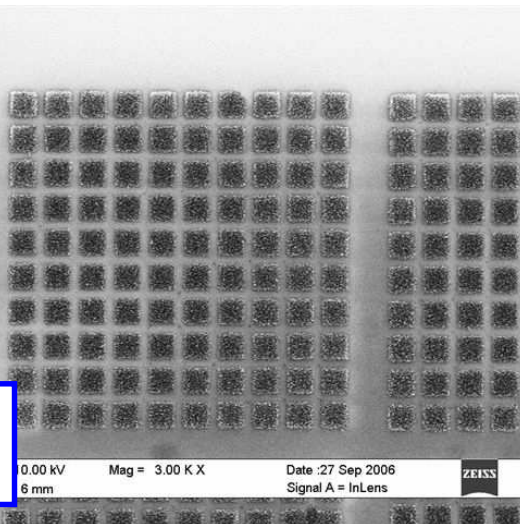
# Nano-pixelled photocathodes

MWCNTs can be grown on different kind of substrates according the desired geometry. Nanolithography process allows to obtain finely pixelled elements over large surfaces.

10 x 10  
pixel  
CNT

4  $\mu\text{m}$  per  
cell

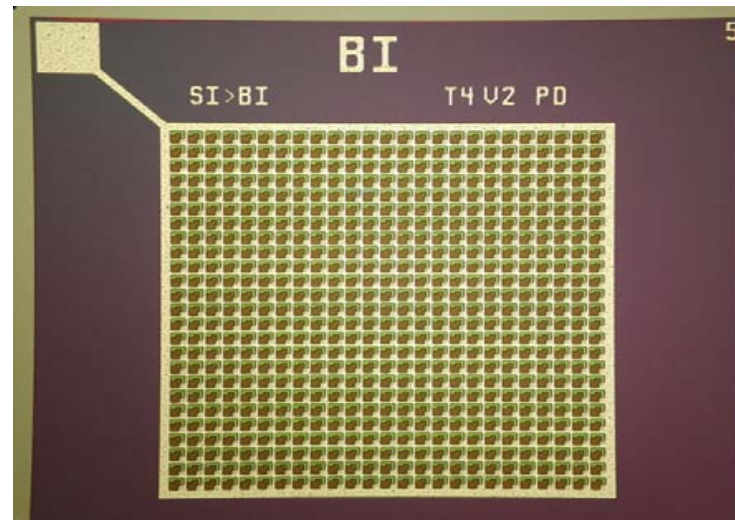
0.05 x 0.05  
 $\text{mm}^2$  dimension



25 x 25  
pixel  
SiPM

40  $\mu\text{m}$   
per cell

1 x 1  $\text{mm}^2$   
dimension



Nano-pixelled photocathodes sensitive to the UV radiation may be obtained by means of nanolithography in a very cheap and easy way!

# Scientific production – Main papers

- A. Ambrosio et al: **“Development of Carbon Nanotube based radiation detectors”**, V C I 2007 , The **11th Vienna Conference on Instrumentation**, Vienna, Austria – February 19-24, 2007
- M. Ambrosio et al: **“Nanotechnology: a New ERA for Photodetection?”**, OPENING TALK della 5th **NDIP Conference, Aix-Les-Bains**, 15-20 June 2008
- M. Ambrosio et al: **“New Photon Detectors made of Multi Wall Carbon Nanotubes”**, **IEEE Dresden** 2008, 19-25 October 2008, Germany
- A. Ambrosio et al: **“A prototype of a Carbon Nanotube microstrip radiation detector”**, **Nuclear Instruments and Methods in Physics Research A 589 (2008) 398–403**
- M. Passacantando et al: **“Photoconductivity in defective carbon nanotube sheets under ultraviolet–visible–near infrared radiation”**, **Applied Physics Letters 93, 051911 2008**
- A. Tinti et al: **“Electrical analysis of carbon nanostructures/silicon heterojunctions designed for radiation detection”**, **Nuclear Instruments and Methods in Physics Research A 629 (2011), 377-381**



# Possible applications

The ITO coating makes the present version of the Si-CNT detector usable as photodetector despite the absence of a signal amplification. Sensitive area can be enlarged to mqs. The responsivity at the peak is of about 200  $\mu\text{A}/\text{mW}$  and QE of about 35%. It permits to detect intense and/or large area light sources for long time with great stability and sensitivity without apparent aging. This is actually a challenge for detecting intense beams as those generated from bremsstrahlung emission in SuperB. Pulsed signals are also detected.

Looking at a next future the present photodetector is extremely promising for high energy physic experiments. Highly pixelled surfaces can be obtained with micro or nano lithography permitting the coupling of detector with external lighting devices such as scintillators and optical fibres.

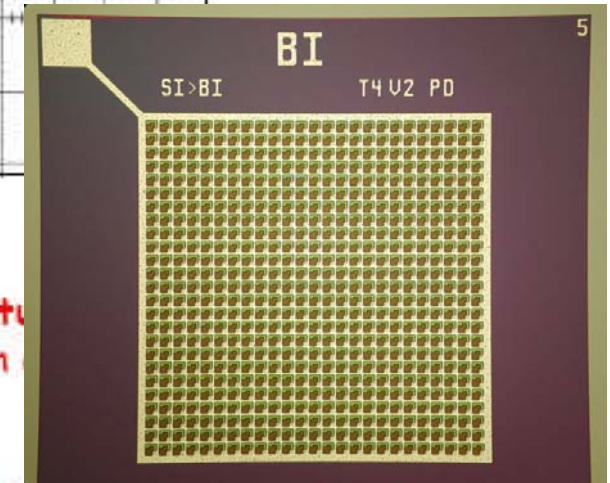
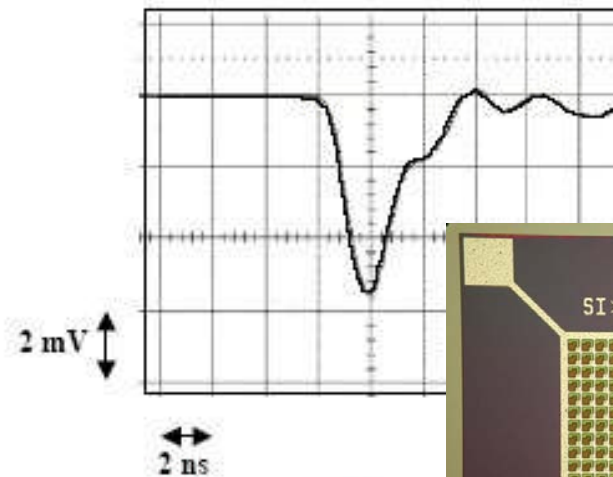
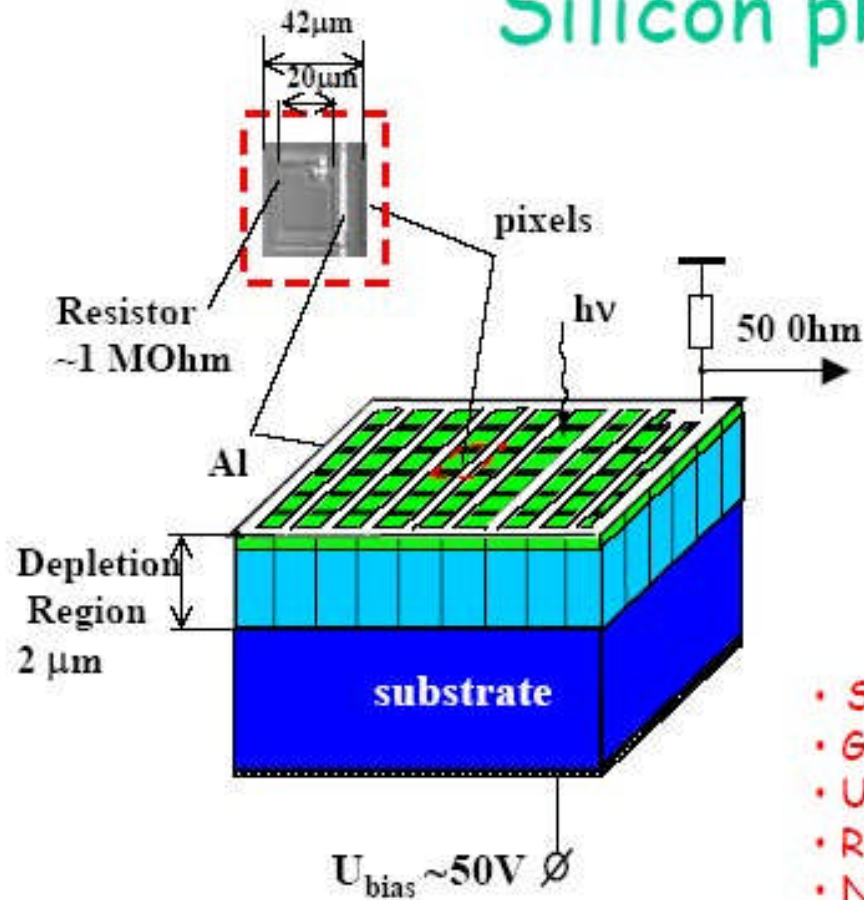
Pixelled large area photocathode can be used for medical imaging or fluorescence light detectors or to detect Cerenkov light cone with high accuracy (CTA, RICH, etc. - Astroparticle physics, space physics, etc.)

**I have a dream ...**

**Innovations are due to funny ideas or to visionary dreams.**

*Summer Dream*

# Silicon photomultiplier (SiPM)



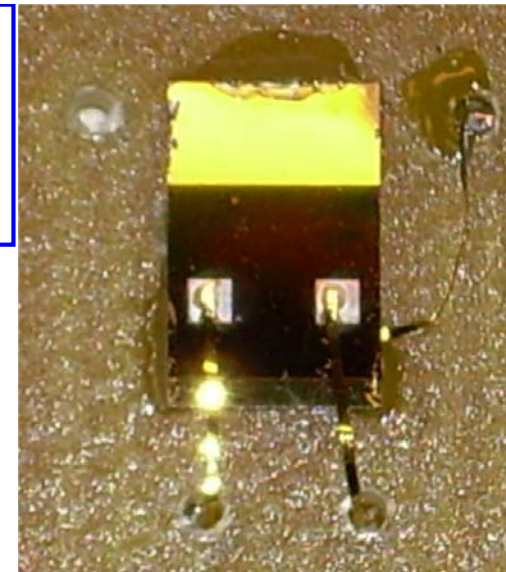
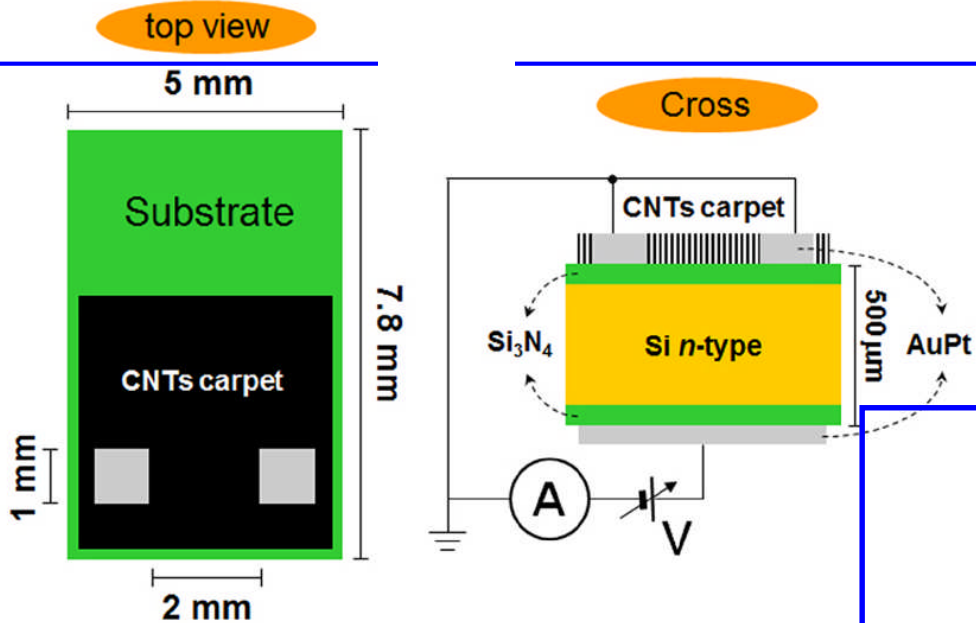
## SiPM main features

- Sensitive size 1x1mm<sup>2</sup> on
- Gain 2·10<sup>6</sup>
- U<sub>bias</sub> ~50V
- Recovery time < 100 ns/pixel
- Number of pixels: ~ 1000/mm<sup>2</sup>
- Nuclear counter effect: negligible (due to Geiger mode)
- Insensitive to magnetic field
- Dynamic range ~10<sup>3</sup>/mm<sup>2</sup>

for details: NIMA  
504(2003)48

Dolgoshein\_Beaune 2002

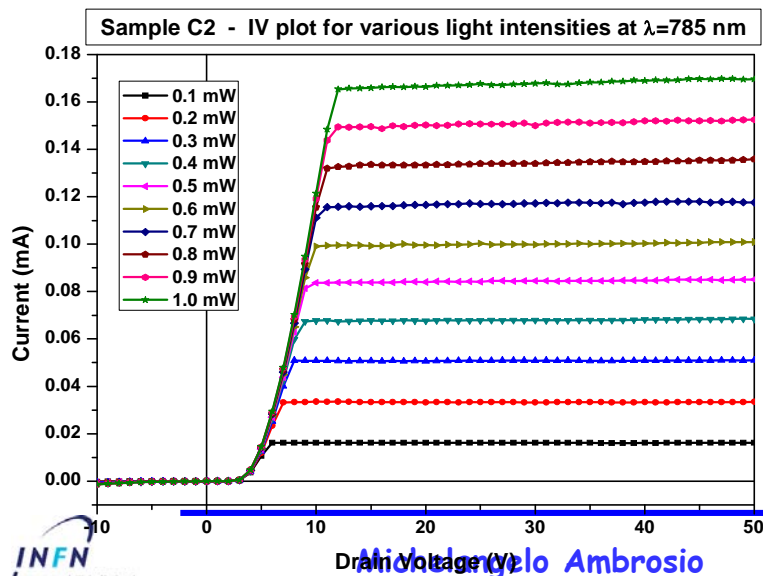
# The Si-CNT detector layout



*My dream*

**LIGHT14 ?**

**Single photon  
Silicon-Carbon  
Nanotube detector**



# Search for collaboration

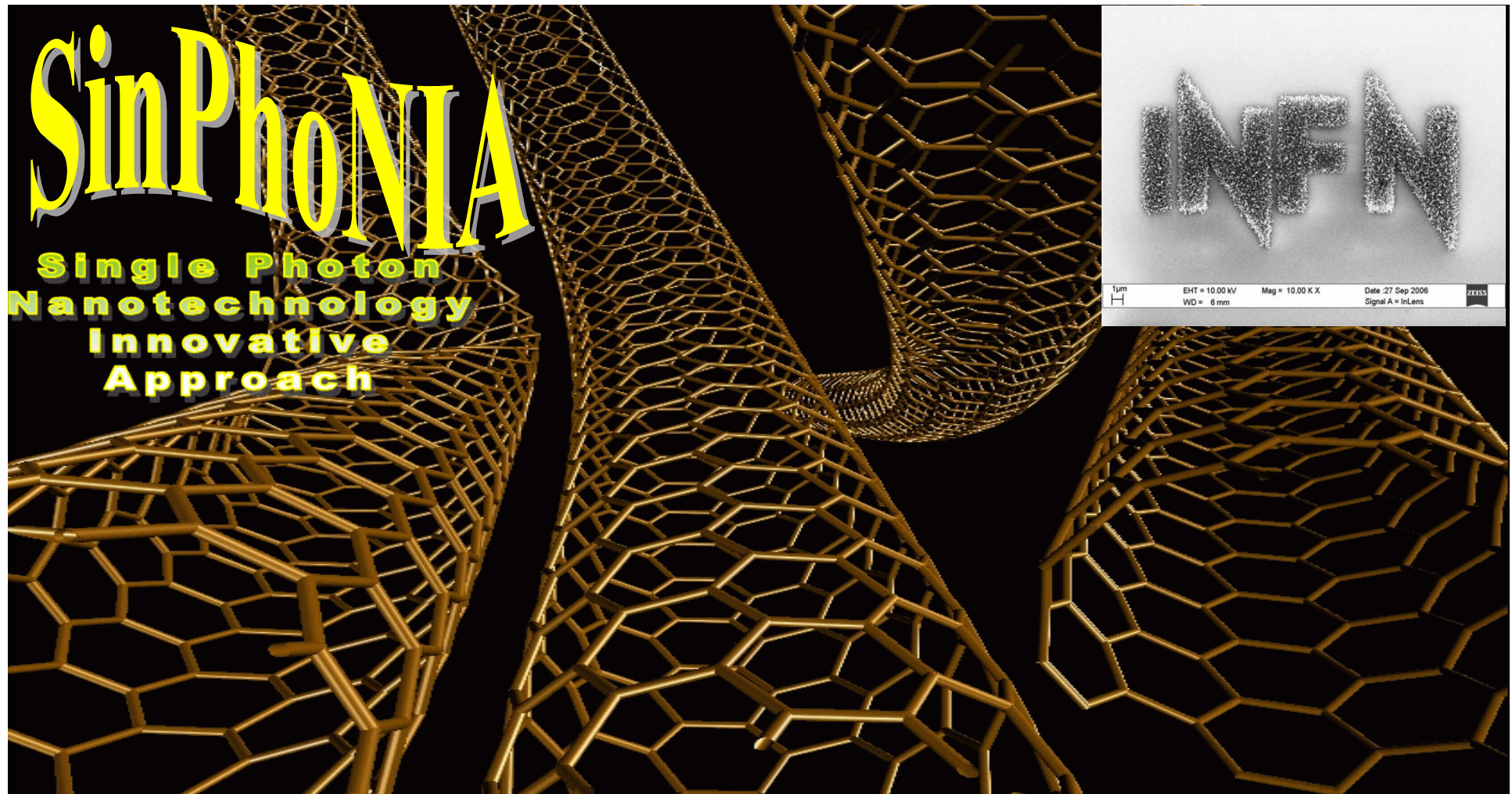
**For this reason we are open to all useful collaborations with scientists and industries.**

**Applications as photosensors are ready to be produced.**

**Applications to medical imaging are not far. It's necessary only to amplify the signal and develop readout electronics for specific investigation.**

**Applications to physics experiments need development of geiger-mode charge multiplication.**

**Nanoelectronics and opto-nano-electronics knock at the door.**



 Istituto Nazionale di Fisica Nucleare

<http://sinphonia.na.infn.it/index.htm>

# Thank you for your attention

[ambrosio@na.infn.it](mailto:ambrosio@na.infn.it)



**Michelangelo Ambrosio**



**LIGHT11** 6<sup>th</sup> NDIP Conference - Lyon - July 4-8, 2011  
- Ringberg Castle, Tegernsee - 31 Oct - 04 Nov 2011