Linear Colliders
An Experiment at the ILC: ILD

16th DEPFET Workshop
Kloster Seeon, Mai 27, 2014

Ties Behnke, DESY

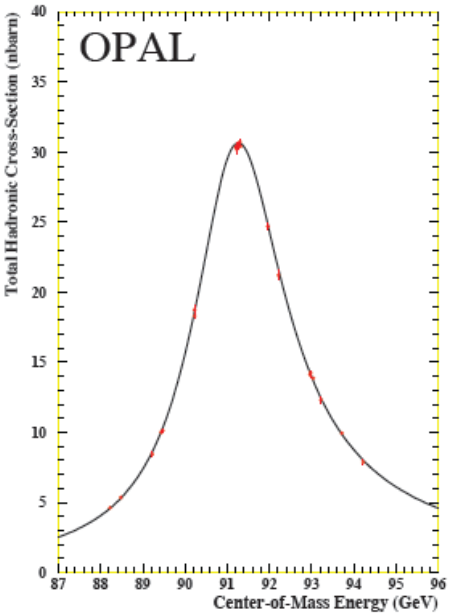
- The case for lepton colliders
- Challenges
- Experimentation at the ILC
- Opportunities in Japan

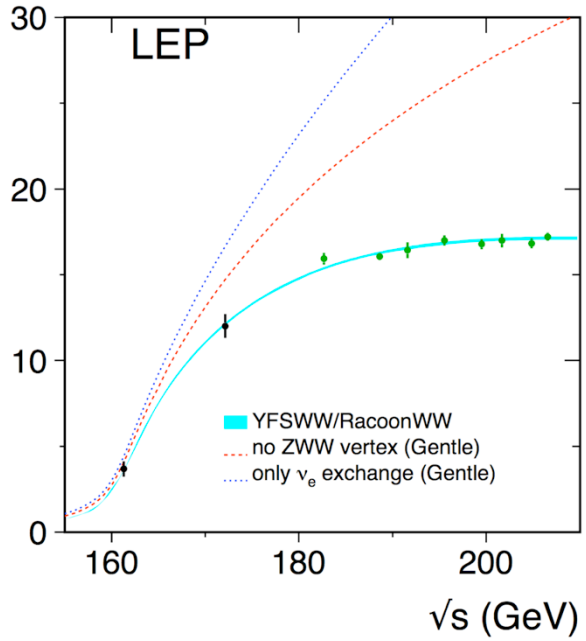
Lepton Colliders

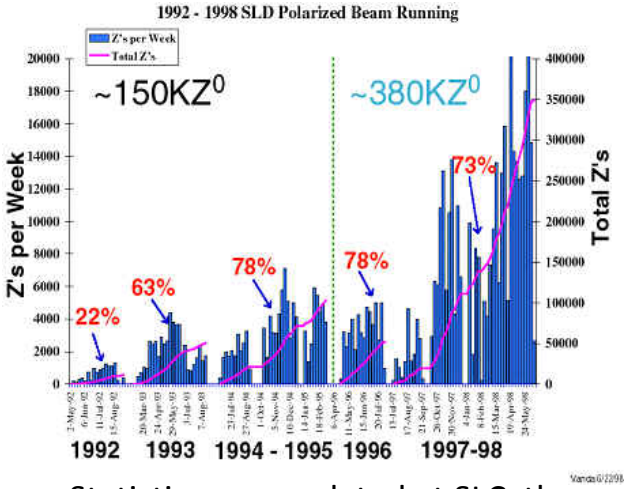
LEP tunnel

Long history of successful lepton colliders at the energy frontier:

- Last high energy colliders: SLC at SLAC, until 1998, LEP at CERN, until 2000



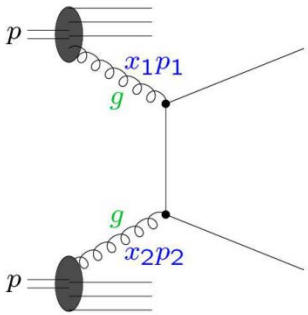




Statistics accumulated at SLC, the worlds only linear collider so far

Lepton vs Proton Collisions

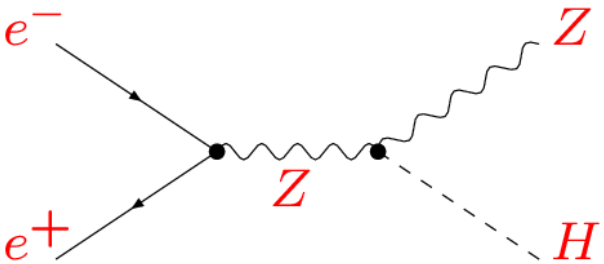
LHC: pp scattering
at <= 14 TeV



Scattering process of proton constituents with energy up to several TeV,
strongly interacting

huge QCD backgrounds,
low signal–to–backgr. ratios

LC: e+e− scattering
at <= 1 TeV



Clean exp. environment:
well-defined initial state,
tuneable energy,
beam polarization, GigaZ,
$\gamma\gamma$, $e\gamma$, e^-e^- options, . . .

rel. small backgrounds
high-precision physics

Why an e^+e^- Collider?

- e^+e^- strong points:
  - Pointlike interaction
  - No debris from witness quarks
  - Known energy and polarization of initial state
  - Flavour democracy: no bias towards the proton's constituent flavours up/down
- pp and e^+e^- colliders are **complementary**
  - Energy reach and precision
  - Strong and electroweak interactions

FCC@CERN

FCC: Future Circular Collider

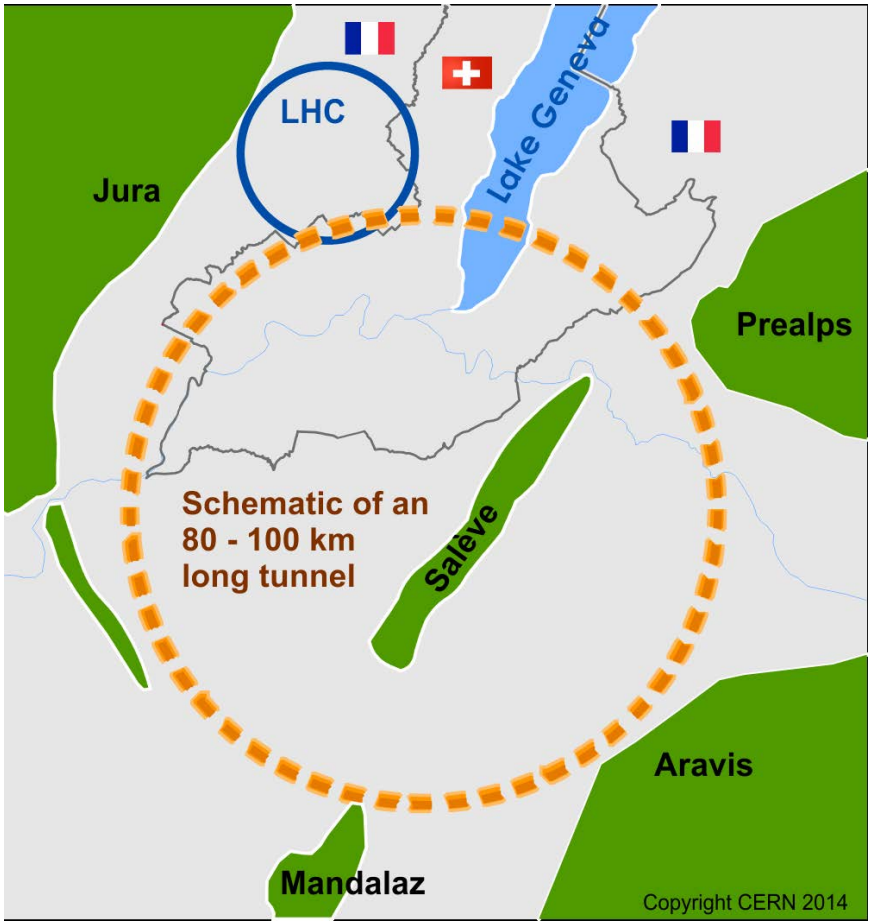
Main parameters under study:

- ***pp*-collider (*FCC-hh*)**
defining infrastructure requirements
- ***e+e-* collider (*FCC-ee*)**
as potential intermediate step
- ***p-e* (*FCC-he*) option**
- **80-100 km infrastructure**
in Geneva area

Energy for e+e-: higgs factory, maybe top

A similar proposal is under discussion in China

Goal: CDR in 2018, timescale: 2030++



CLIC

Two Beam Scheme

Drive Beam supplies RF power

- 12 GHz bunch structure
- low energy (2.4 GeV - 240 MeV)
- high current (100A)

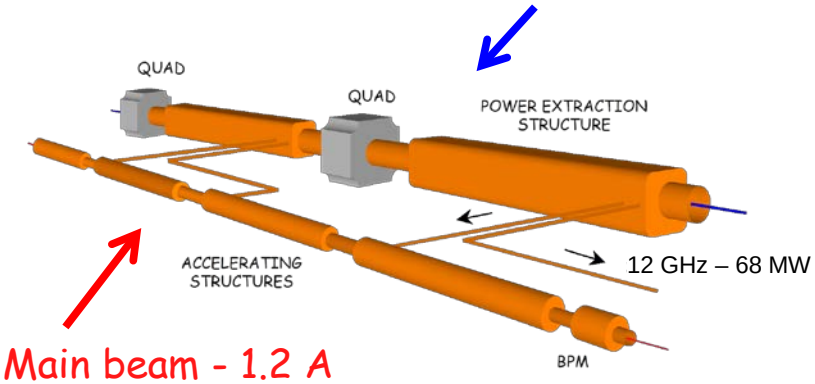
Main beam for physics

- high energy (9 GeV – 1.5 TeV)
- current 1.2 A

Technology is not fully proven
Intense R&D effort at CERN

Up to 3 TeV E(cms) anticipated

Drive beam - 100 A
from 2.4 GeV -> 240 MeV
(deceleration by extraction of RF power)

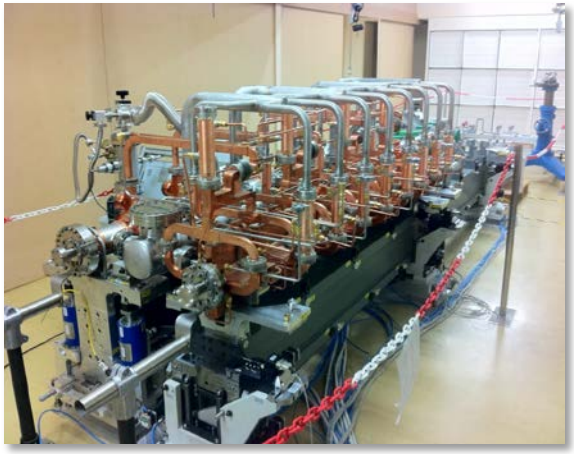


Main beam - 1.2 A
from 9 GeV -> 1.5 TeV

CLIC: our option to reach multi-TeV energies in lepton collisions in the future.

Timescale 2030+

CLIC Performance



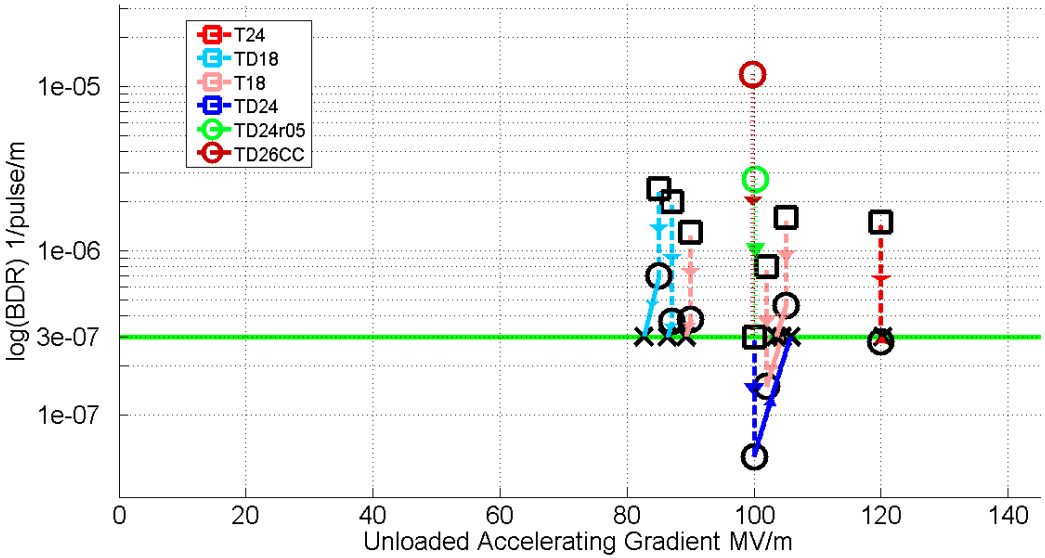
Significant progress over the past few years:

- Optimization of RF system and gradient
- Re-baselined the collider for staged operation
- Optimized cost-performance

Results very good – but:

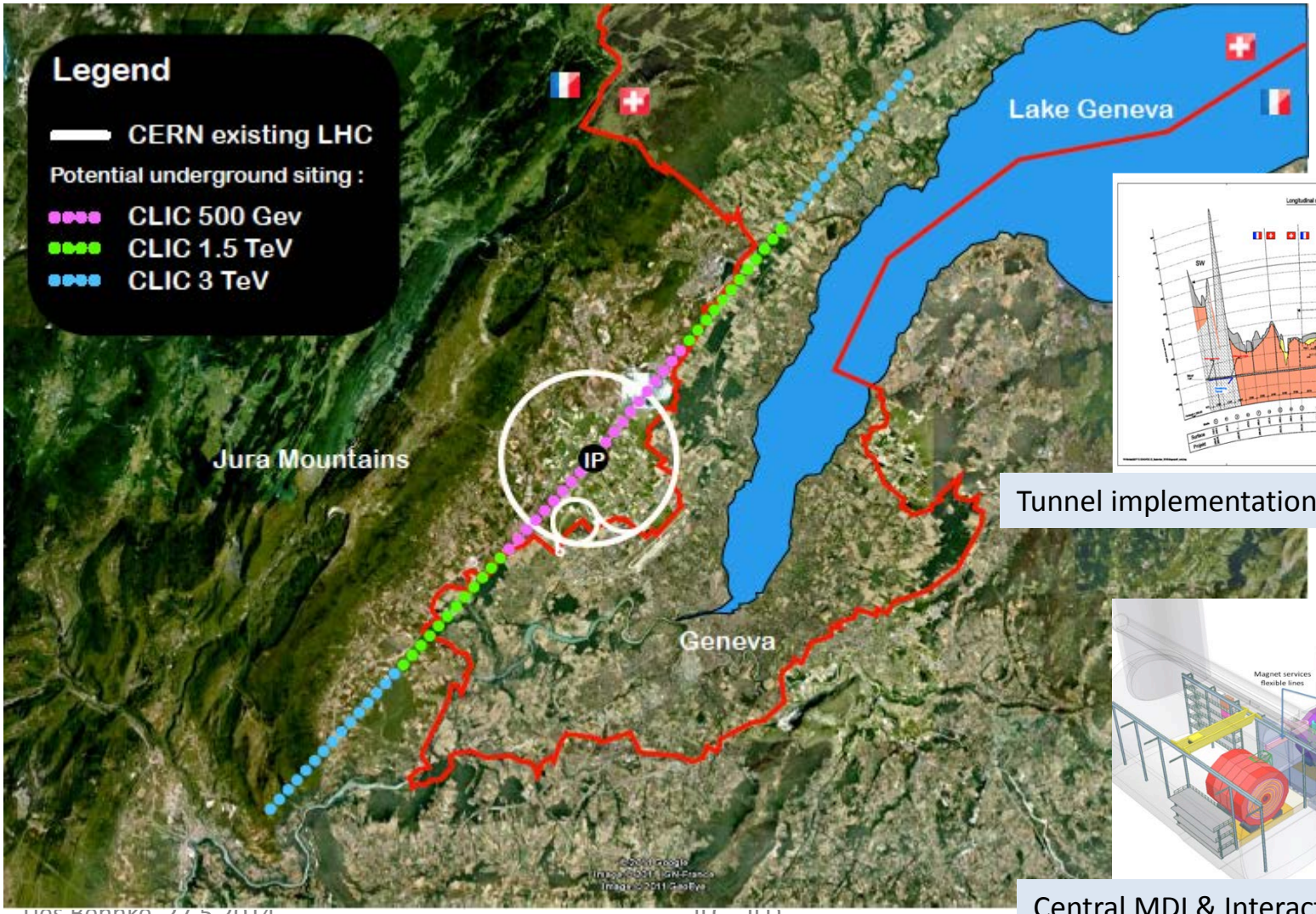
- numbers limited, industrial productions also limited
- basic understanding of BD mechanics improving
- condition time/acceptance tests need more work
- use for other applications (e.g. FELs) needs verification

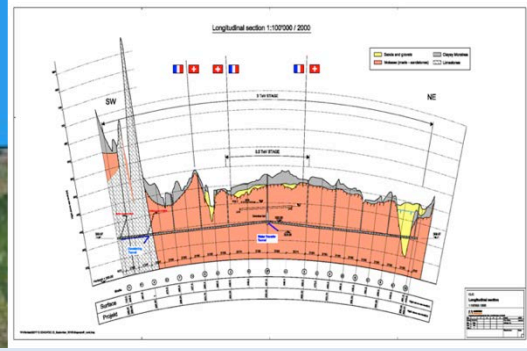
In all cases test-capacity is crucial



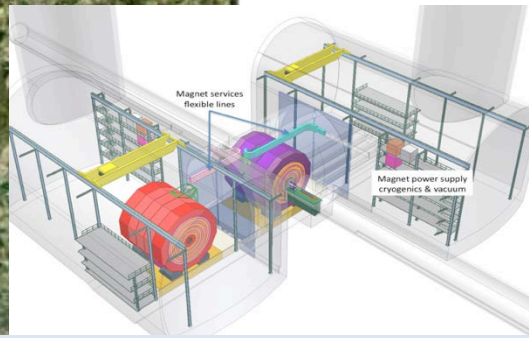
CLIC@CERN

Slide by Steinar Stapnes, CERN



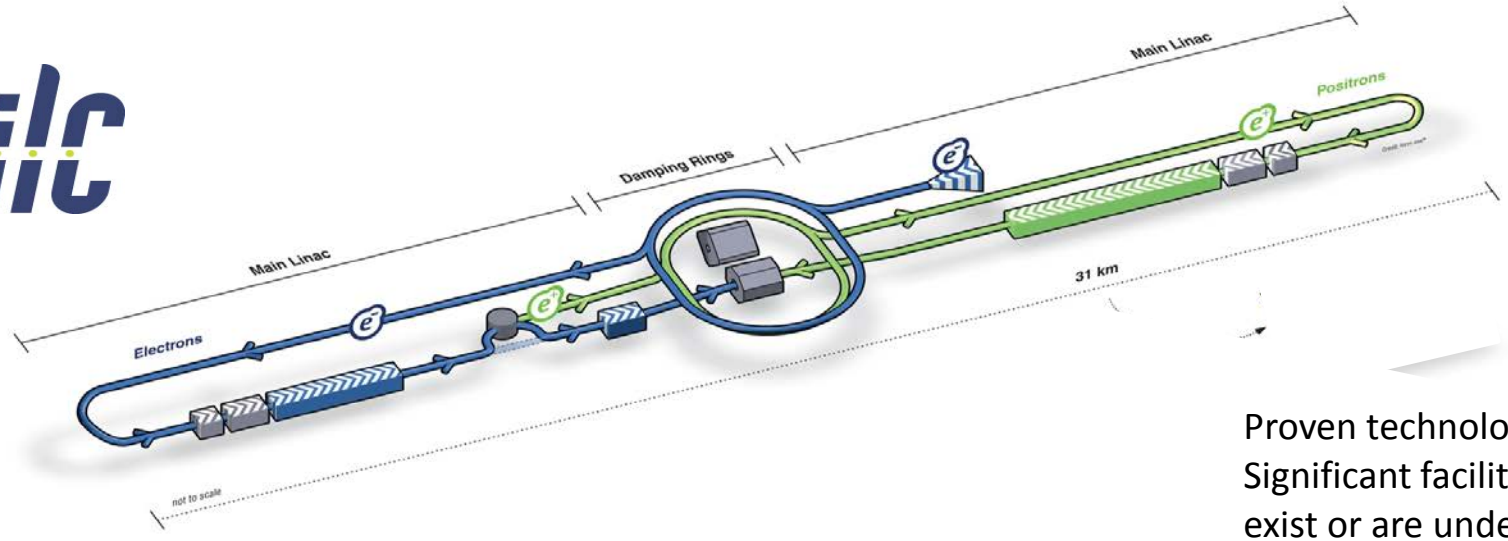


Tunnel implementations (laser straight)



Central MDI & Interaction Region

The International Linear Collider



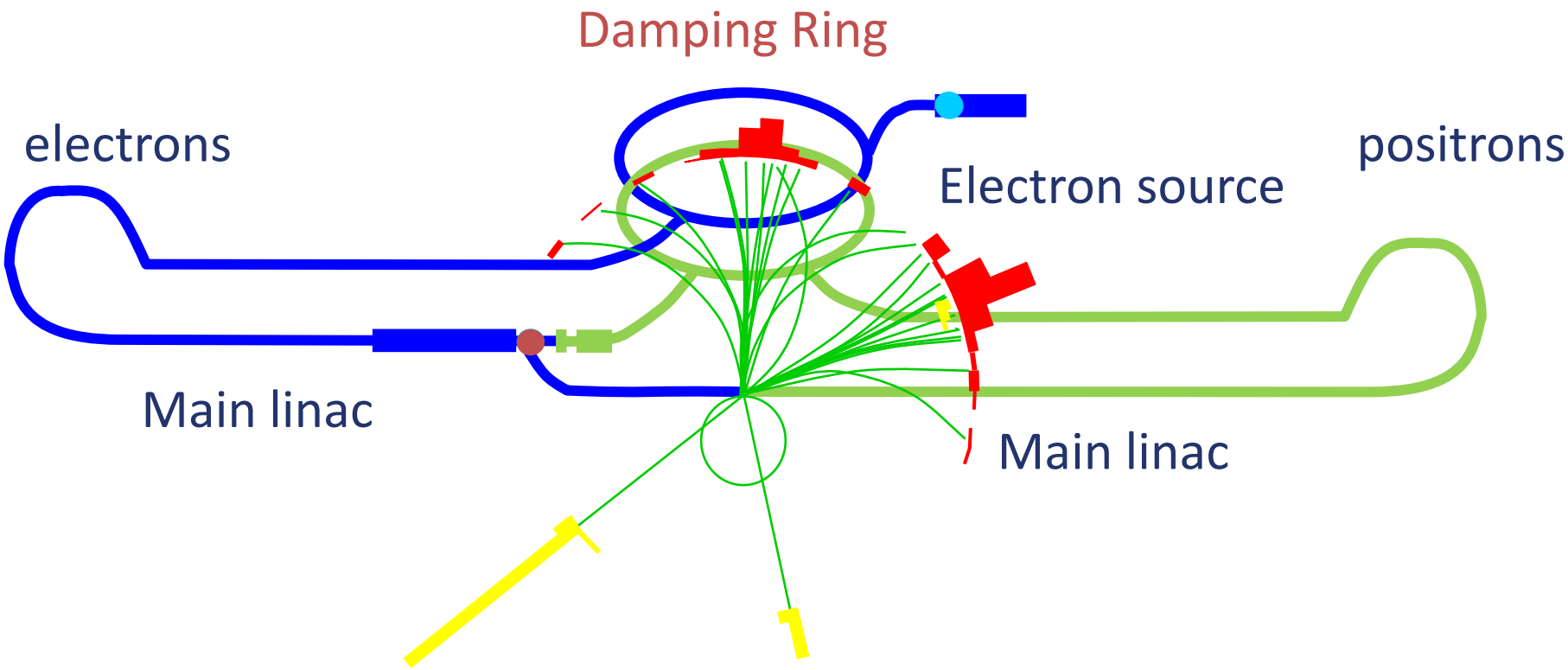
Proven technology
Significant facilities exist or are under construction (XFEL)

The international Linear Collider:

- Electron Positron Collisions
- Superconducting acceleration technology
- High Luminosity at E=500GeV to 1 TeV or lower energies
- About 31km site length

$E = 250\text{GeV} \rightarrow 1\text{TeV}$
$L = 2 \times 10^{34}\text{cm}^{-2}\text{s}^{-1}$
500fb^{-1}in 4 years

How Does it Work?



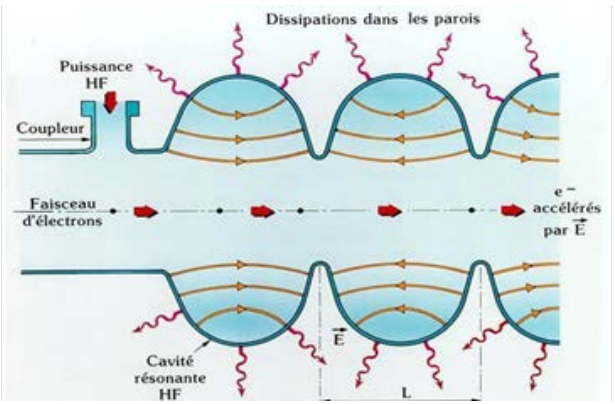
Animation by T. Takahashi (Hiroshima)

Why Superconducting?

- Linear accelerator:
  Accelerate electrons in a
  long string of RF cavities
- Gradient: 31.5MV/m
  → need 15.8km for 500GeV!

- For given total power (electricity bill!),
  luminosity proportional to efficiency
- ILC: total site power
  ~160MW @ 500GeV

- Superconducting cavities
  maximise RF-to-beam efficiency



http://www.supraconductivite.fr/media/images/Applications/image037.png

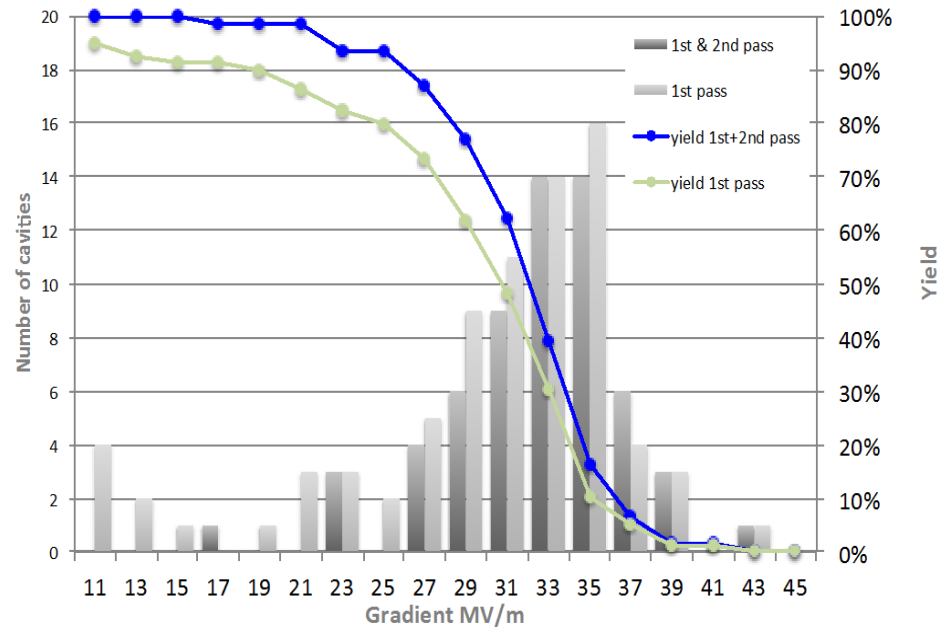
RF efficiency RF power

$$L \propto \frac{\eta P_{RF}}{E_{CM}} \sqrt{\frac{\delta_{BS}}{\varepsilon_y}}$$

ILC Performance

ILC baseline design

- Superconducting cavities
- 31.5 MV/m gradient
- Well developed, tested design of cryo modules, internationally accessible.

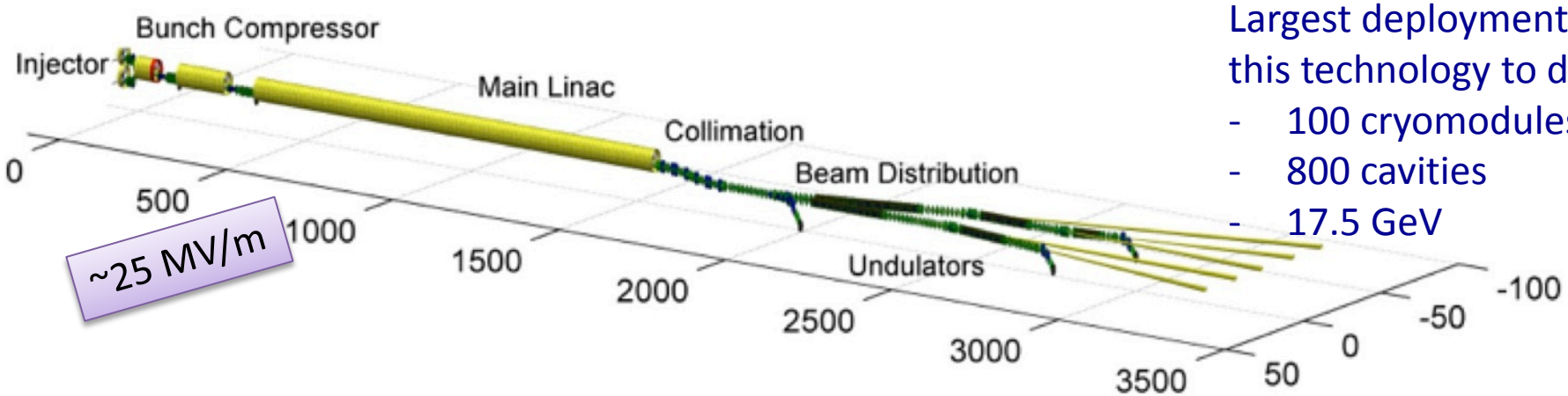


XFEL production line: maximum gradient reached

SCRF Cavities: Almost a Stock Item

Graphic: Benno List, DESY

European XFEL @ DESY



Largest deployment of this technology to date

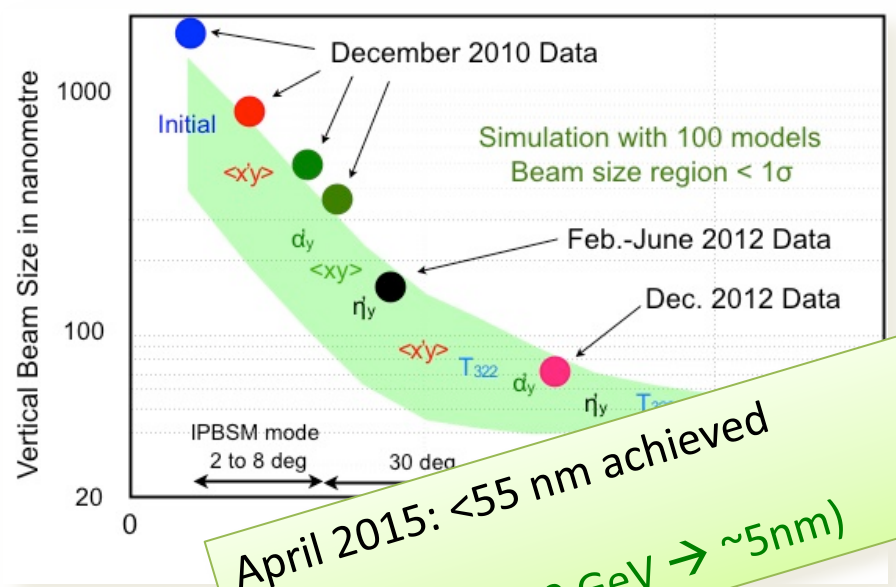
- 100 cryomodules
- 800 cavities
- 17.5 GeV

Institute	Component Task
CEA Saclay / IRFU, France	Cavity string and module assembly; cold beam position monitors
CNRS / LAL Orsay, France	RF main input coupler incl. RF conditioning
DESY, Germany	Cavities & cryostats; contributions to string & module assembly; coupler interlock; frequency tuner; cold-vacuum system; integration of superconducting magnets; cold beam-position monitors
INFN Milano, Italy	Cavities & cryostats
Soltan Inst., Poland	Higher-order-mode coupler & absorber
CIEMAT, Spain	Superconducting magnets
IFJ PAN Cracow, Poland	RF cavity and cryomodule testing
BINP, Russia	Cold vacuum components

The ultimate '**integrated systems test**' for ILC.

How to get the Luminosity

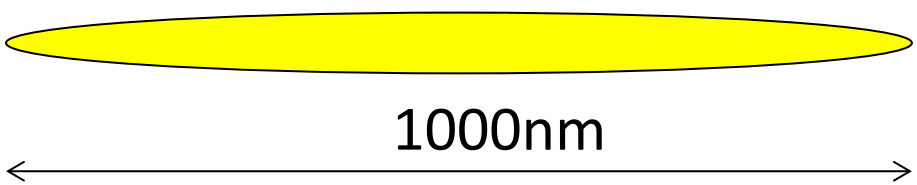
- Design: $L=1.74 \cdot 10^{34}\ cm^{-2}s^{-1}$ requires:
- Very small beams at interaction RMS size is 500 nm x 6 nm!
- This needs:
  - Beams with extremely low emittance
  - Extremely strong focusing at interaction point

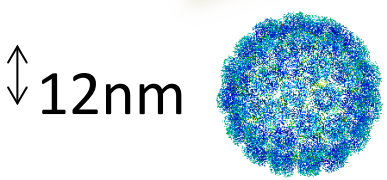


April 2015: <55 nm achieved

(γ scaling to 250 GeV → ~5nm)

ILC Beam Spot





Virus: 20nm

ILC Published Parameters

Centre-of-mass dependent:

Centre-of-mass energy	GeV	200	230	250	350	500
Electron RMS energy spread	%	0.21	0.19	0.19	0.16	0.12
Positron RMS energy spread	%	0.19	0.16	0.15	0.10	0.07
IP horizontal beta function	mm	16	16	12	15	11
IP vertical beta function	mm	0.48	0.48	0.48	0.48	0.48
IP RMS horizontal beam size	nm	904	843	700	662	474
IP RMS veritcal beam size	nm	9.3	8.6	8.3	7.0	5.9
Vertical disruption parameter		20.4	20.4	23.5	21.1	24.6
Enhancement factor		1.83	1.83	1.91	1.84	1.95
Geometric luminosity	$\times 10^{34}$ cm^{-2}s^{-1}	0.25	0.29	0.36	0.45	0.75
Luminosity	**$\times 10^{34}$ cm^{-2}s^{-1}**	**0.50**	**0.59**	**0.75**	**0.93**	**1.8**
% luminosity in top 1% $\Delta E/E$		92%	90%	84%	79%	63%
Average energy loss		1%	1%	1%	2%	4%
Pairs / BX	$\times 10^{3}$	41	50	70	89	139
Total pair energy / BX	TeV	24	34	51	108	344

http://ilc-edmsdirect.desy.de/ilc-edmsdirect/item.jsp?edmsid=D00000000925325

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Geometric luminosity	$\times 10^{34}$ cm^{-2}s^{-1}	0.25	0.29	0.36	0.45	0.75
Luminosity Upgrade	**$\times 10^{34}$ cm^{-2}s^{-1}**	**1.00**	**1.18**	**1.50**	**1.86**	**3.6**
% luminosity in top 1% $\Delta E/E$		92%	90%	84%	79%	63%
Average energy loss		1%	1%	1%	2%	4%
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http://ilc-edmsdirect.desy.de/ilc-edmsdirect/item.jsp?edmsid=D00000000925325

The LC Physics Agenda

Explore the physics at the scale of electroweak symmetry breaking

- Higgs Physics
- Standard Model Physics at "Terascale"

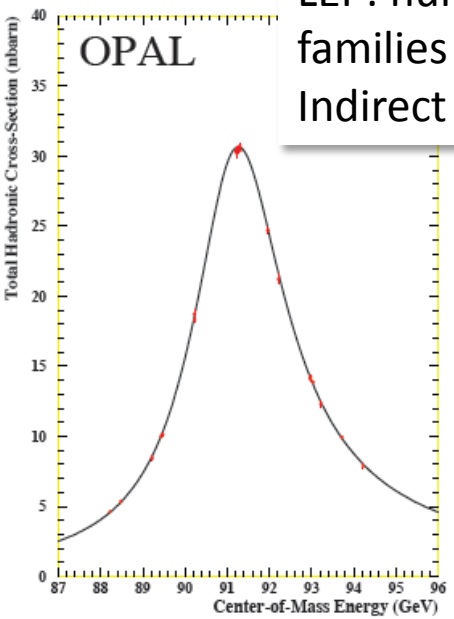
Physics beyond the Standard Model

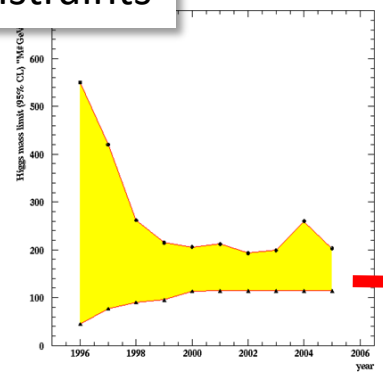
- Search for new physics (Supersymmetry, ...)
- Explore the Terascale

Follow up on any discoveries the LHC might have made

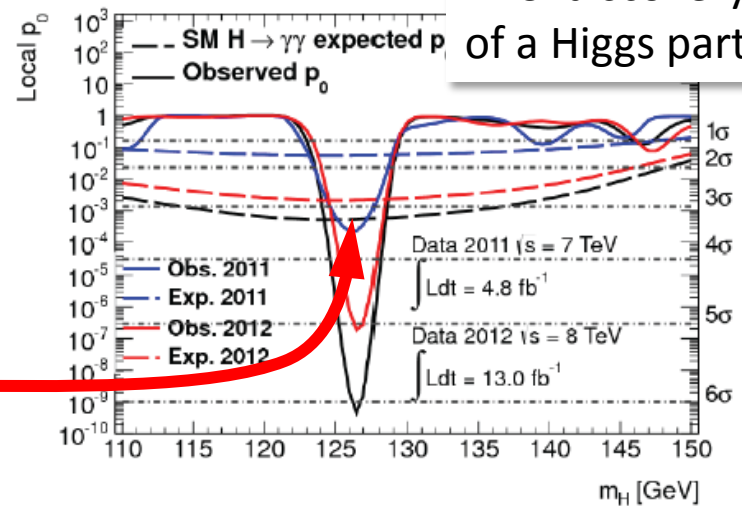
The success of the Standard Model

LEP: number of families
Indirect constraints





LHC: discovery of a Higgs particle



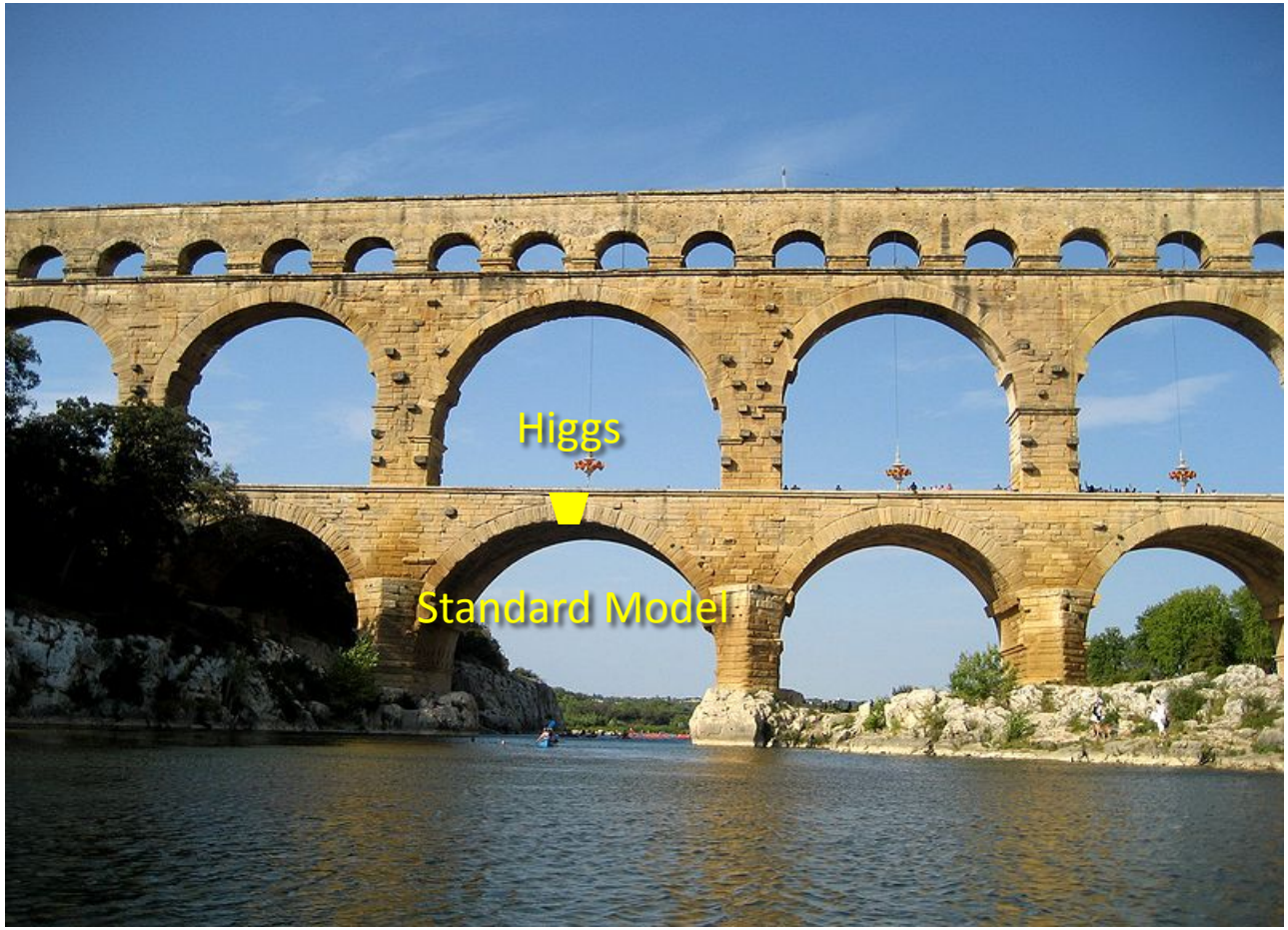
Theoretical ideas:

- Supersymmetry
- Extra Dimensions
- Compositness
- …

Many effects which are outside the scope of the Standard Model:

- dark matter
- baryogenesis
- quantum numbers of quarks and leptons
- neutrino mass
- dark energy and cosmic inflation
- …

Higgs: Keystone of Standard Model



Higgs Physics: what we know

- There is a particle at approx. 126 GeV
- This particle is compatible with a Higgs particle
- We know it couples to mass with approx. Standard Model strength

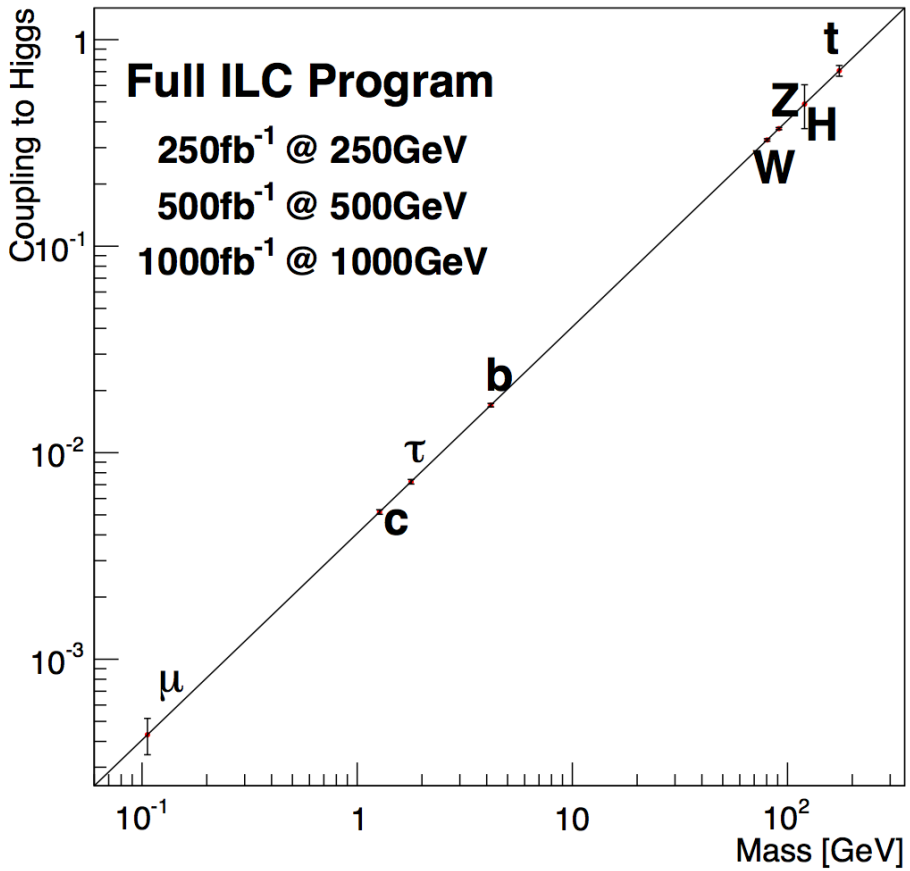
- It might be the Standard Model Higgs, or not
- More states might show up.

- It will appear in e+e- as well (since it couples to WW/ ZZ)

- Assuming that there is only one Higgs, and that it is Standard Model like, we can make predictions on its properties and couplings.

- We need to study the complete system to look for agreement or deviations. We need to be able to diagnose any pattern of deviations in the Higgs Couplings.

Higgs Physics: what we want



Goal of the LC program:

Comprehensive study of the Higgs Couplings

- Multi Jets in the final state
- need excellent jet-energy resolution to get decent measurement

Precision needed

Model	κ_V	κ_b	κ_γ
Singlet Mixing	$\sim 6\%$	$\sim 6\%$	$\sim 6\%$
2HDM	$\sim 1\%$	$\sim 10\%$	$\sim 1\%$
Decoupling MSSM	$\sim -0.0013\%$	$\sim 1.6\%$	$< 1.5\%$
Composite	$\sim -3\%$	$\sim -(3-9)\%$	$\sim -9\%$
Top Partner	$\sim -2\%$	$\sim -2\%$	$\sim +1\%$

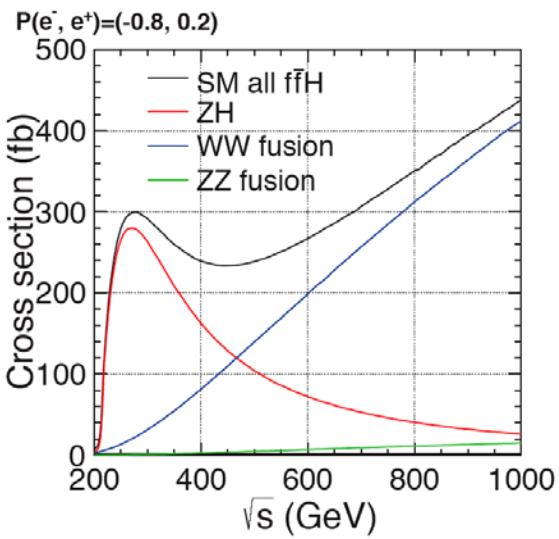
2013 snowmass study, energy frontier report

Deviations from SM couplings are typically a few percent.

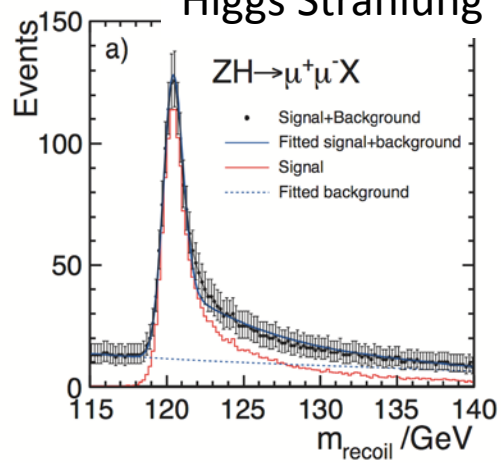
Discovery means 5σ, so need sub-percent accuracy

Higgs Physics

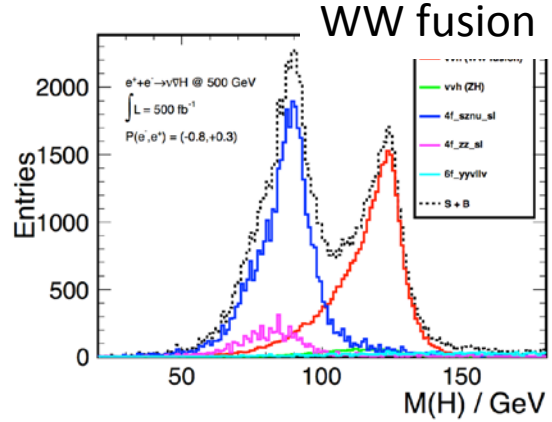
Higgs signals at ILD are very clean:



Higgs Strahlung



WW fusion



Higgs recoil measurement (absolute width):
~ **235-260 GeV**
(90+125+20 GeV)

Higgs branching ratios and tt threshold:
350 GeV = 2*175 GeV

Htt coupling, top physics, Higgs self coupling:
≥ 500 GeV – 1000 GeV
(tth threshold:
2*175+125 = **475GeV, 550 GeV** for best rates)

What do we measure?

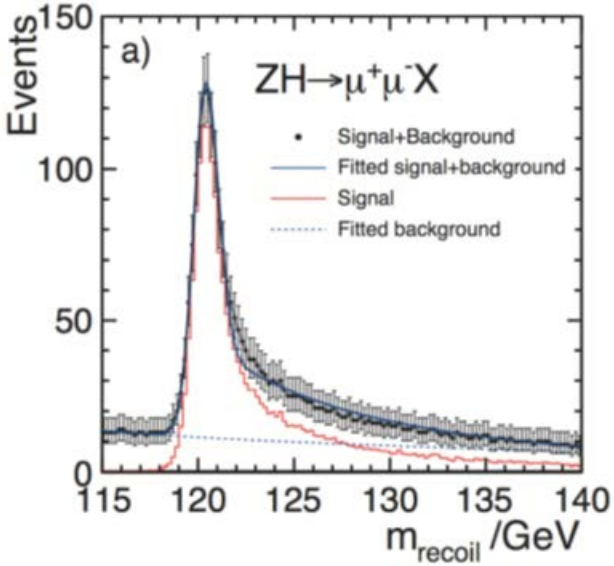
ILC and LHC: observe Higgs in specific decay mode: σ X BR

Production cross section:

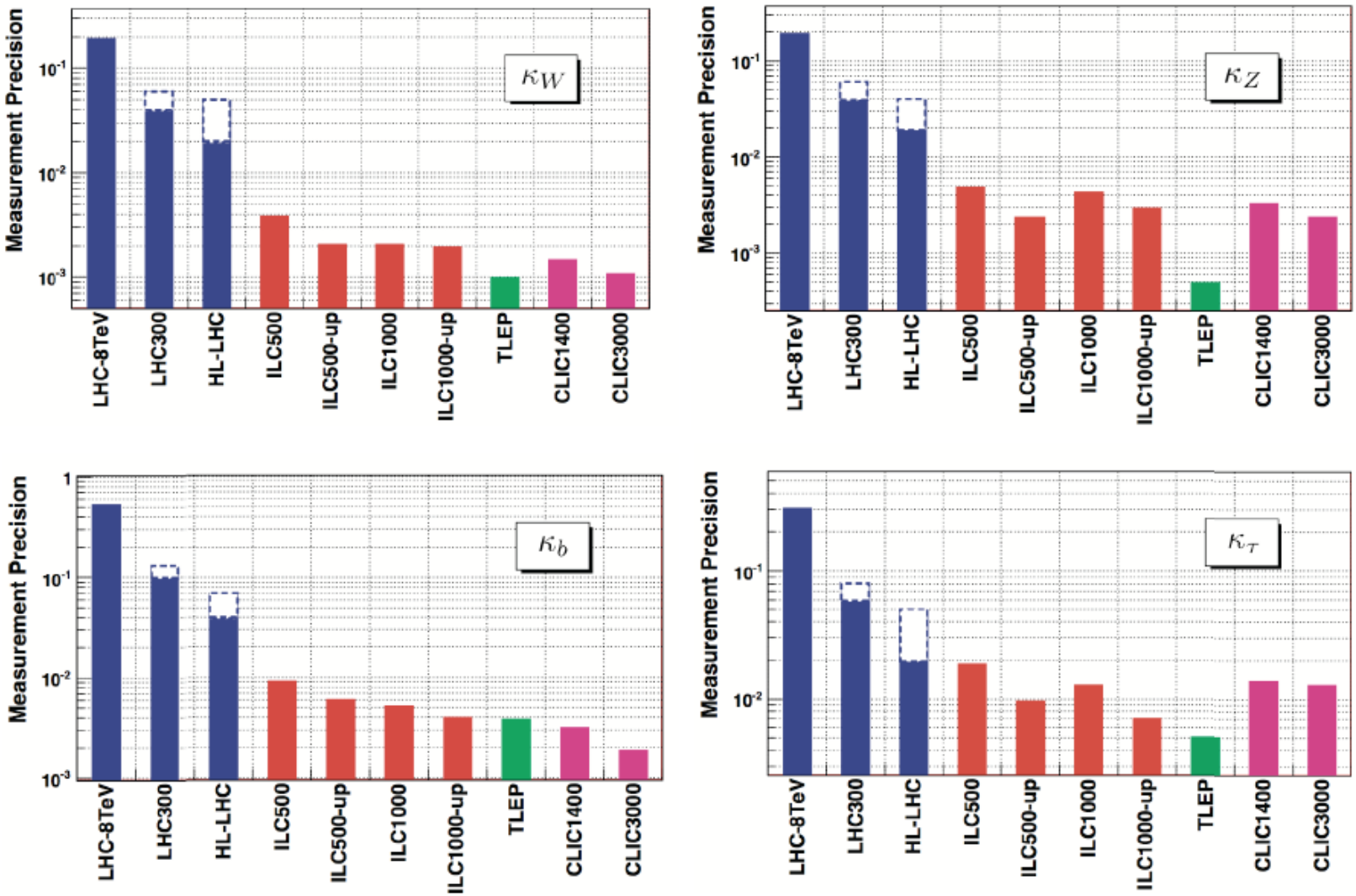
- Very difficult to measure at the LHC
- Precision measurements possible at the ILC (Higgs Recoil Method)

Only the ILC can provide a model independent measurement of the branching ratios!

Mass spectrum for Recoil analysis at 500 GeV



Results



Snowmass Higgs report

A word on numbers

When comparing results great care is needed to compare things on an equal footing.

The goal should be to be as model independent as necessary.

The impact on the results can be huge:

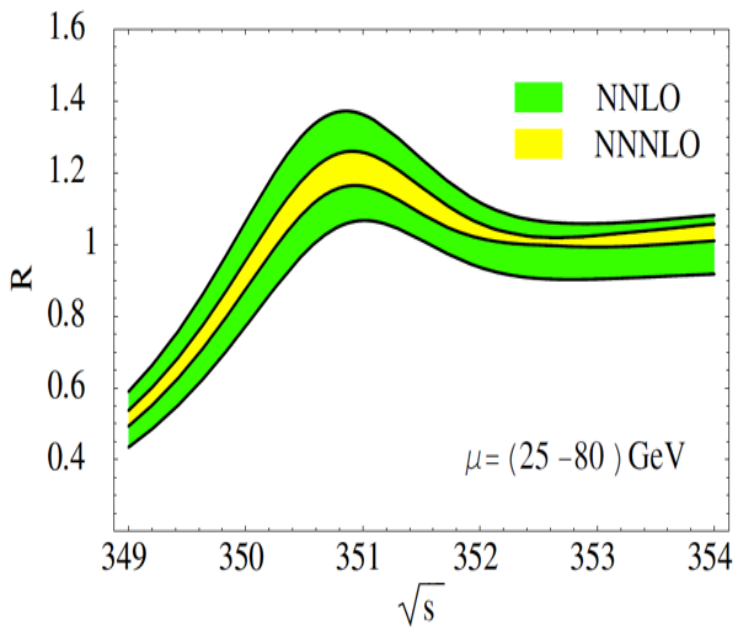
error in Γ_T	unconstrained	$\sum BR = 1$
ILC 500	5.0%	1.6%
ILC 500 up	2.8%	0.75%
ILC 1000	4.6%	1.2%

ILC Higgs Program

Energy	Reaction	Physics Goal
91 GeV	$e^+e^- \to Z$	ultra-precision electroweak
160 GeV	$e^+e^- \to WW$	ultra-precision W mass
250 GeV	$e^+e^- \to Zh$	precision Higgs couplings
350–400 GeV	$e^+e^- \to t\bar{t}$	top quark mass and couplings
	$e^+e^- \to WW$	precision W couplings
	$e^+e^- \to \nu\bar{\nu}h$	precision Higgs couplings
500 GeV	$e^+e^- \to f\bar{f}$	precision search for Z'
	$e^+e^- \to t\bar{t}h$	Higgs coupling to top
	$e^+e^- \to Zhh$	Higgs self-coupling
	$e^+e^- \to \tilde{\chi}\tilde{\chi}$	search for supersymmetry
	$e^+e^- \to AH, H^+H^-$	search for extended Higgs states
700–1000 GeV	$e^+e^- \to \nu\bar{\nu}hh$	Higgs self-coupling
	$e^+e^- \to \nu\bar{\nu}VV$	composite Higgs sector
	$e^+e^- \to \nu\bar{\nu}t\bar{t}$	composite Higgs and top
	$e^+e^- \to \tilde{t}\tilde{t}^*$	search for supersymmetry

Top at the Linear Collider

- Top mass: Fundamental SM parameter, leading contribution to radiative corrections
- Threshold scan measures mass in a theoretically very clean way
  → gets rid of QCD uncertainties (~1 GeV) present in all measurements that sum up final state mass
- Important input for radiative correction measurements!
- Measure Z-tt vertex corrections -> tests new physics

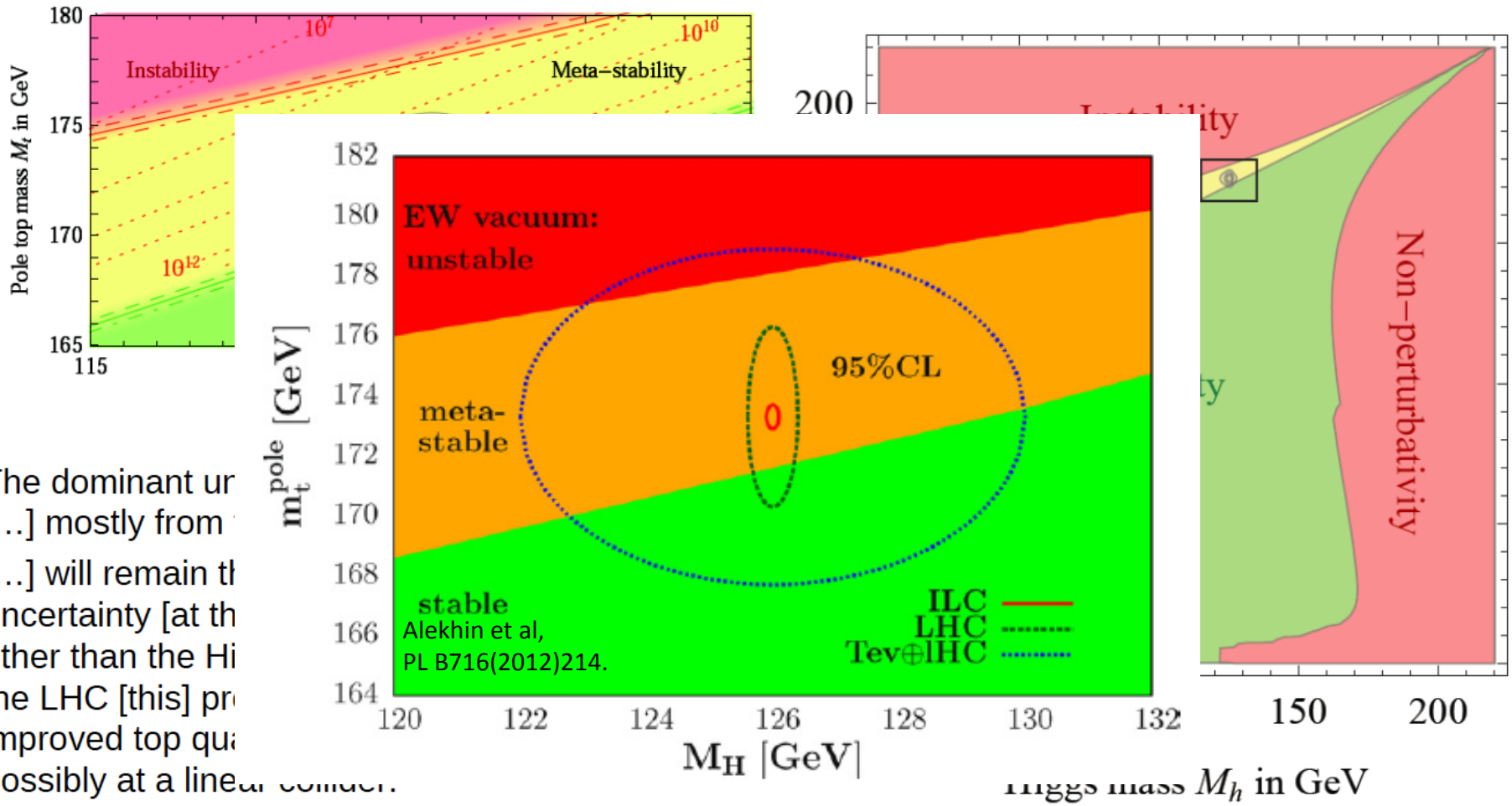


Top performance:
Mass*: 27MeV (0.019%)
Width: 22MeV (1.7%)

* Recent study (F. Simon, ALCPG'12)

How important is the top mass measurement?

[Degrassi, Di Vita, Elias-Miro,Spinosa,Giudici '12,
Alekhin, Djouadi, Moch '12]



Alekhin et al,
PL B716(2012)214.

The dominant ur
[…] mostly from
[…] will remain th
uncertainty [at th
other than the Hi
the LHC [this] pr
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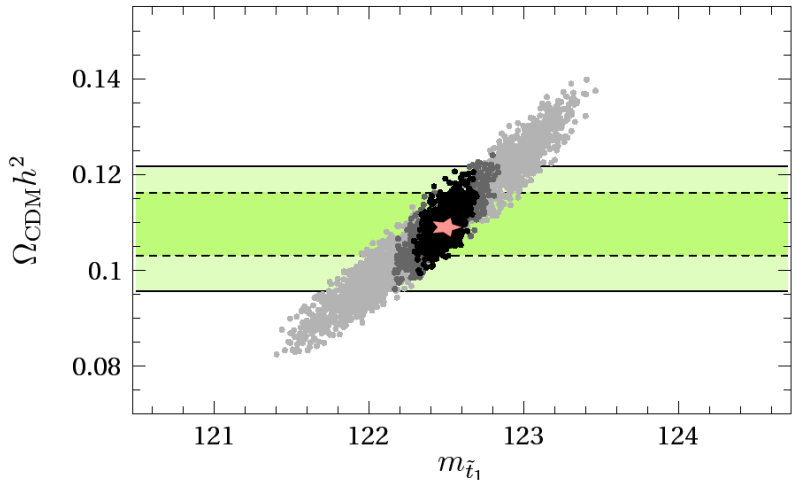
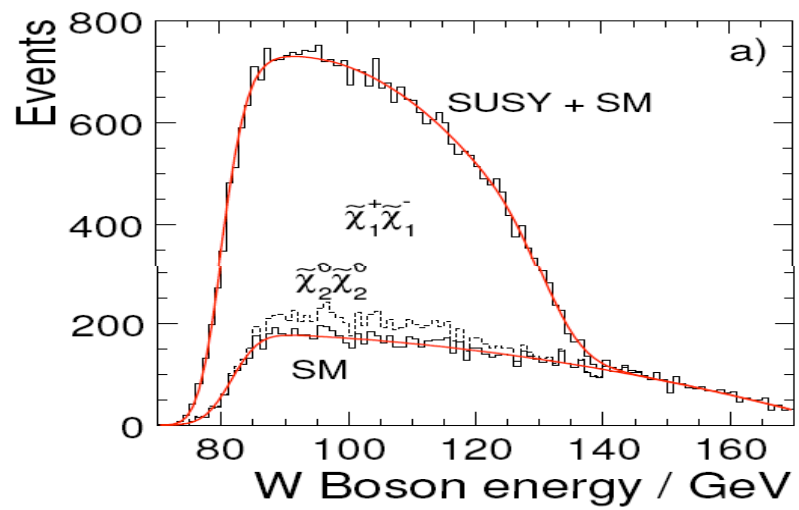
Physics beyond the Higgs

A linear collider is

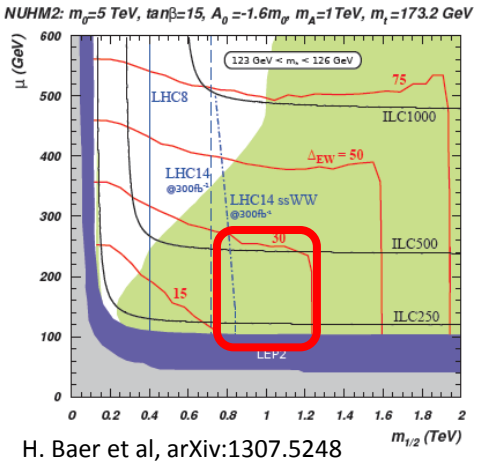
- A top factory (if E>threshold)
- A Standard Model physics center
- A discovery machine





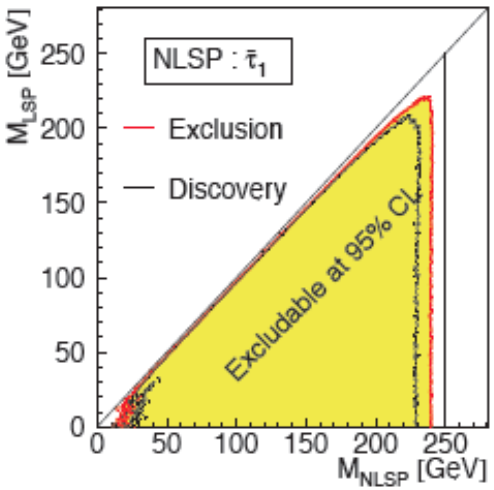
Where ILC Would Help

Higgsino-like LSP



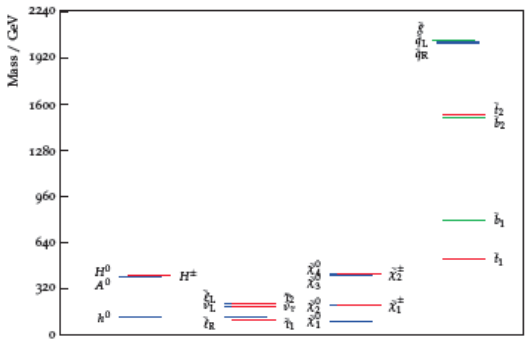
H. Baer et al, arXiv:1307.5248
and arXiv:1306.3148

Closing loopholes from near-degenerate masses



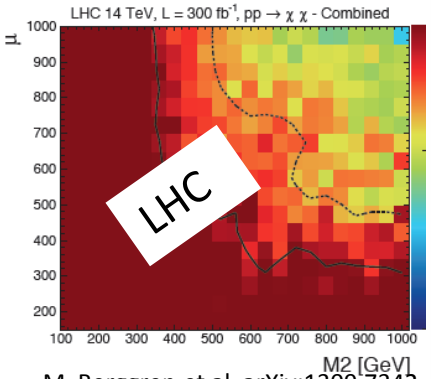
H. Baer et al, arXiv:1307.5248

Understanding complex SUSY mass spectra

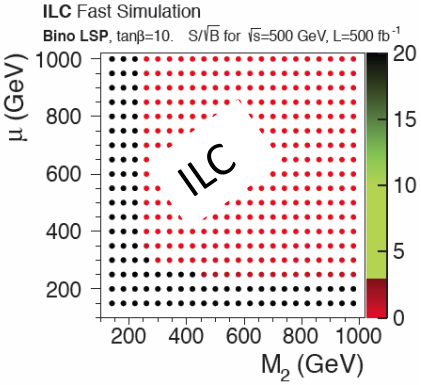


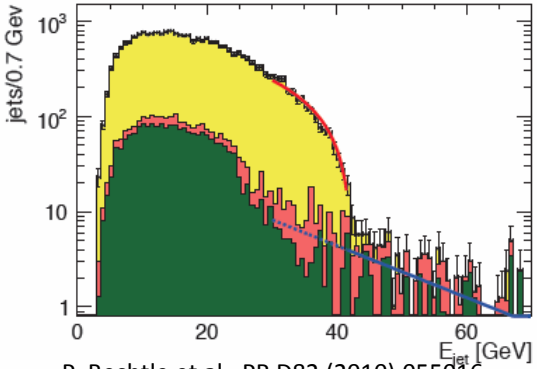
H. Baer, J. List, arXiv:1307.0782

Elektroweakino Sector



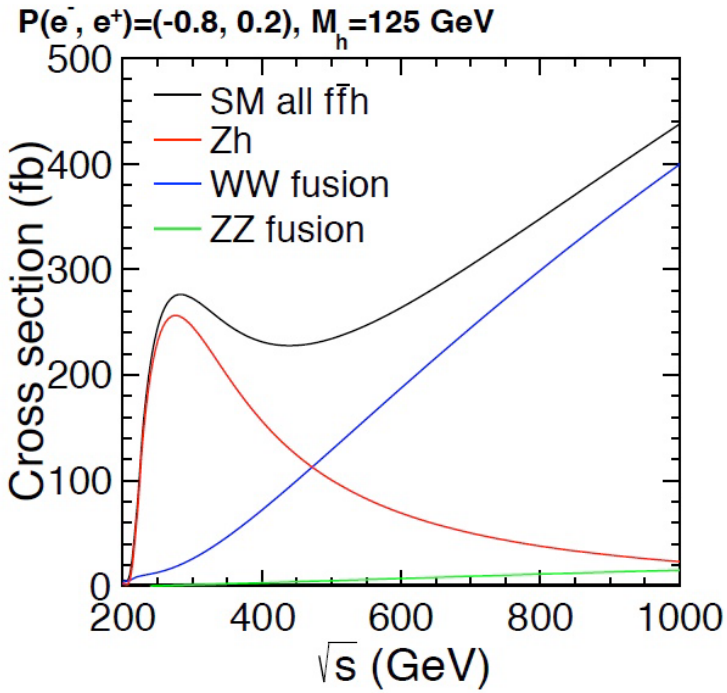
M. Berggren et al, arXiv:1309.7342

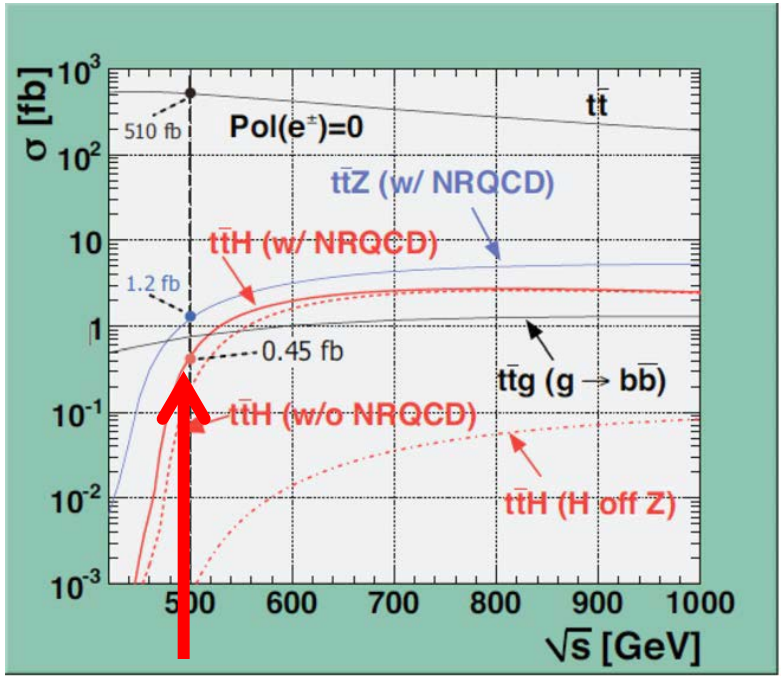




P. Bechtle et al., PR D82 (2010) 055016.

How to define the optimal program

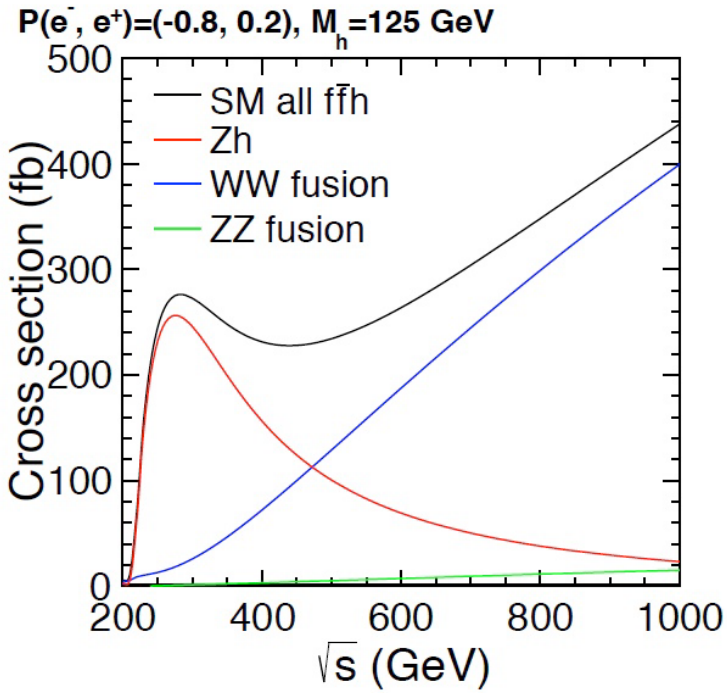


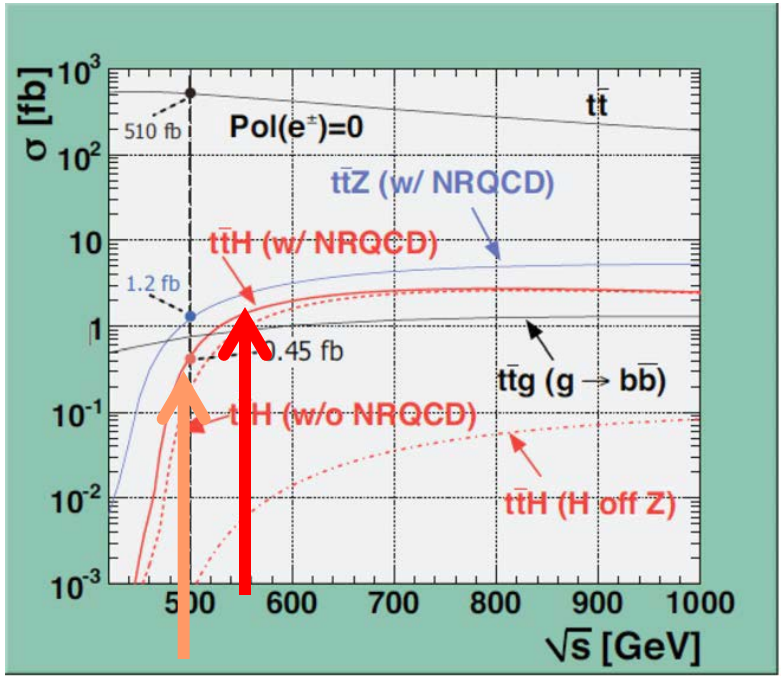


Higgs program:
250 GeV for ZH
350 (500) GeV for HWW

Top physics:
500 vs 550 GeV make a difference

How to define the optimal program





Higgs program:
250 GeV for ZH
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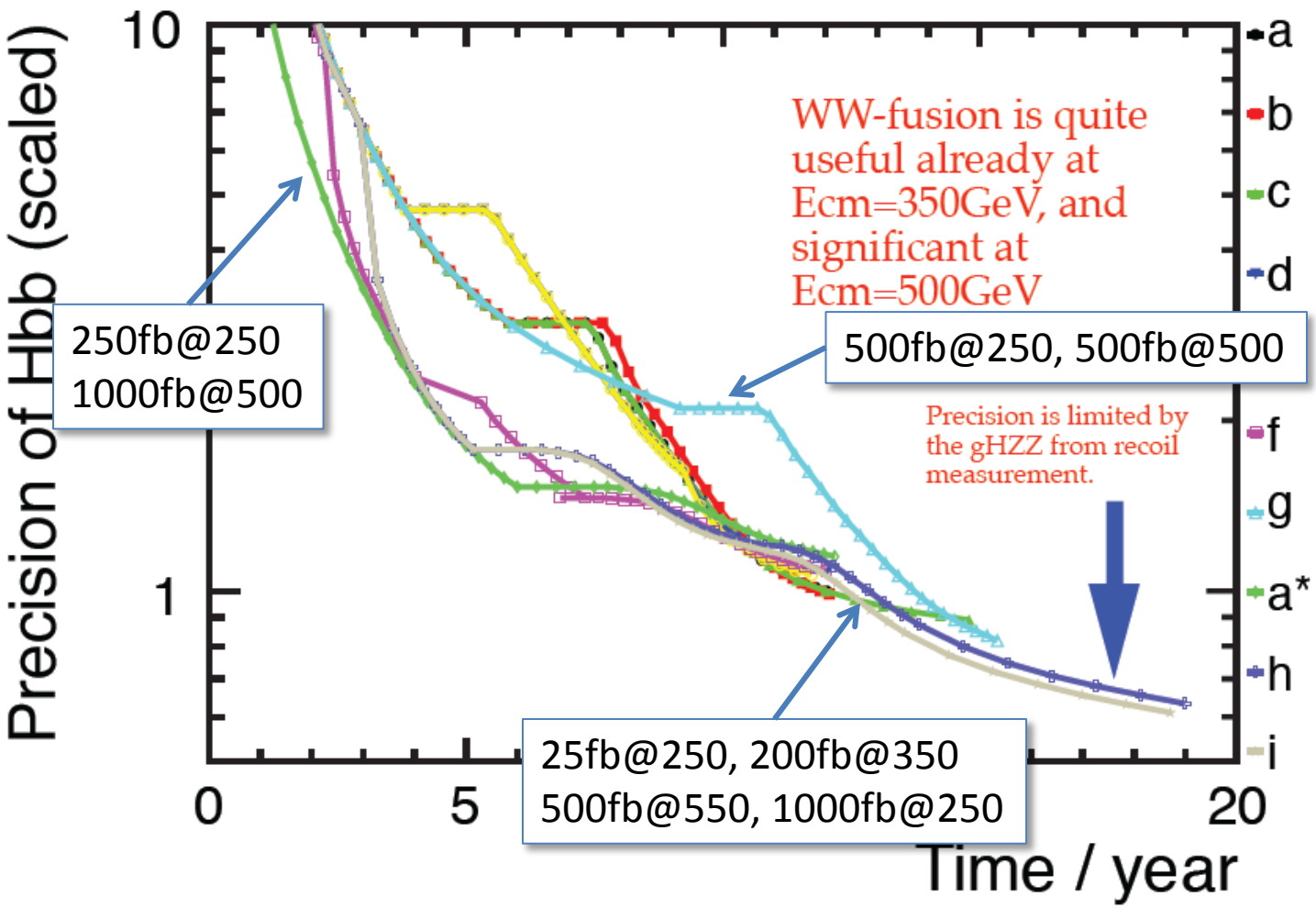
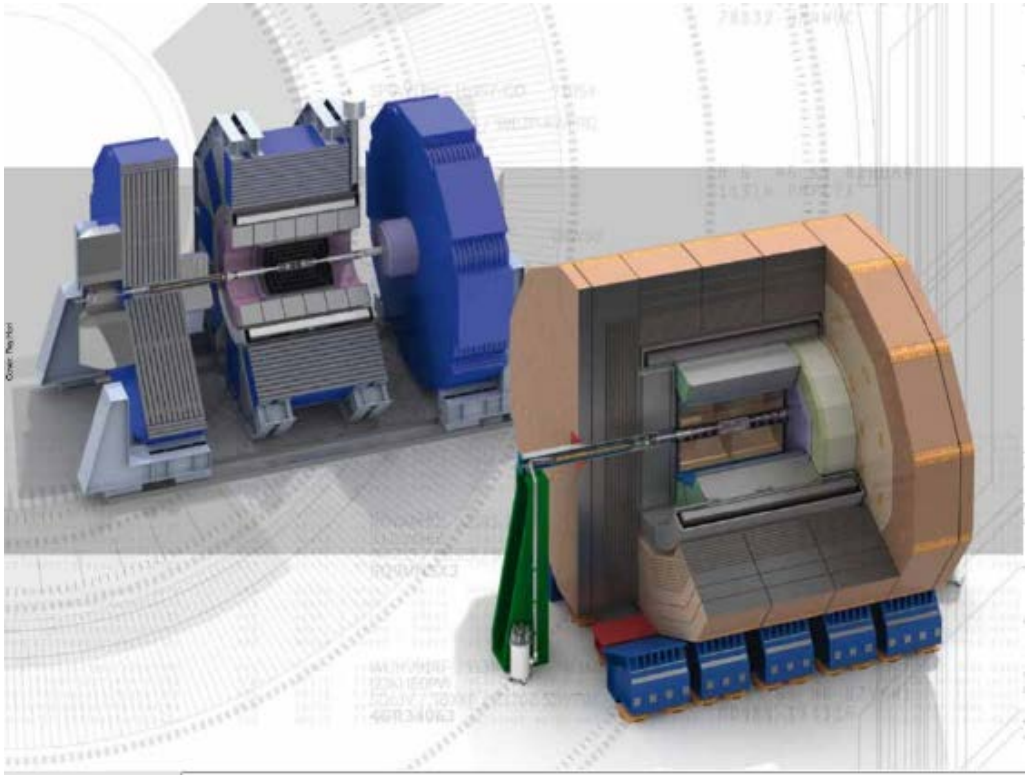
Top physics:
500 vs 550 GeV make a difference

Running scenarios

ILC baseline: 500 GeV machine, standard parameters



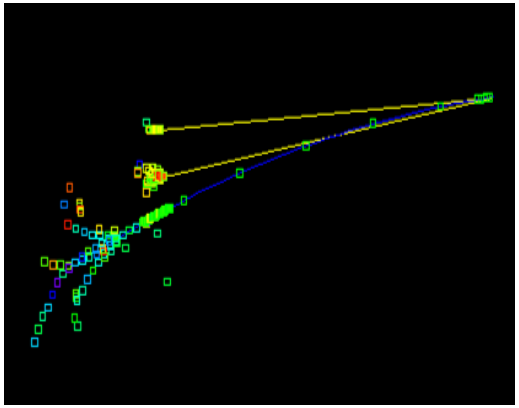


THE ILD DETECTOR AT THE ILC

Design Philosophy

Particle flow as main reconstruction technique

- Imaging Calorimeters (CALICE)
- Extreme granularity wins over energy resolution, in particular in the HCAL



High power tracking

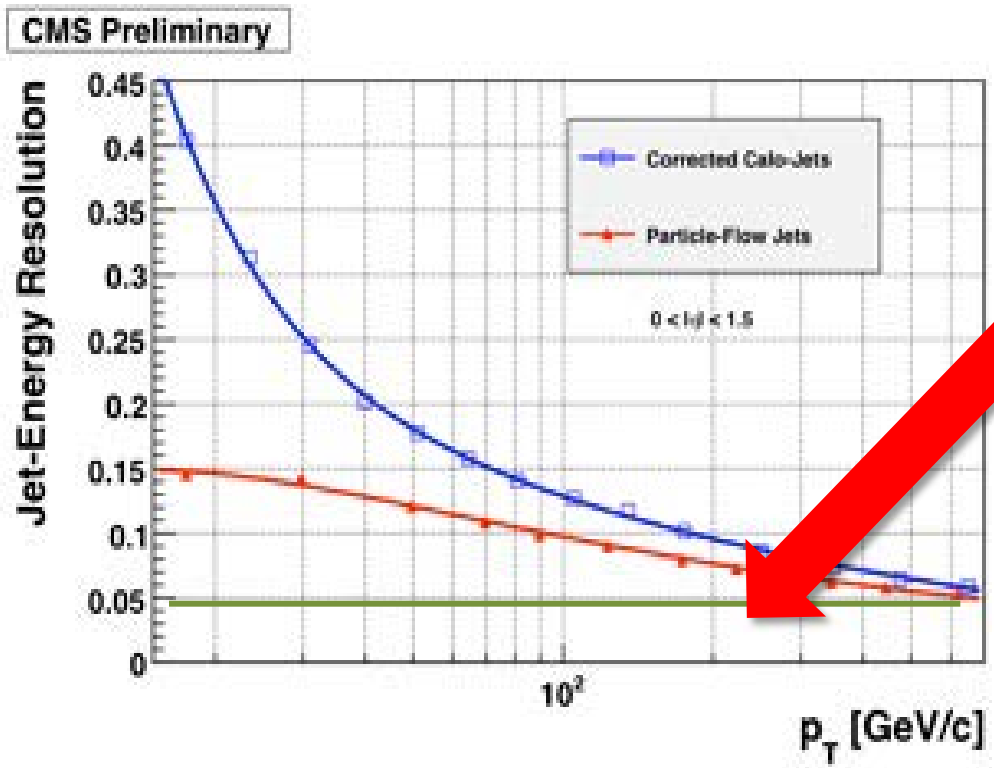
- High efficiency, robust tracking in dense environments
- High precision vertexing for heavy flavour physics

The Particle Flow Paradigm

Particle flow is not new:
- LEP detectors (Aleph in particular)
- CDF
- CMS

Energy resolution is not the most important point

Pattern recognition in the Calorimeter

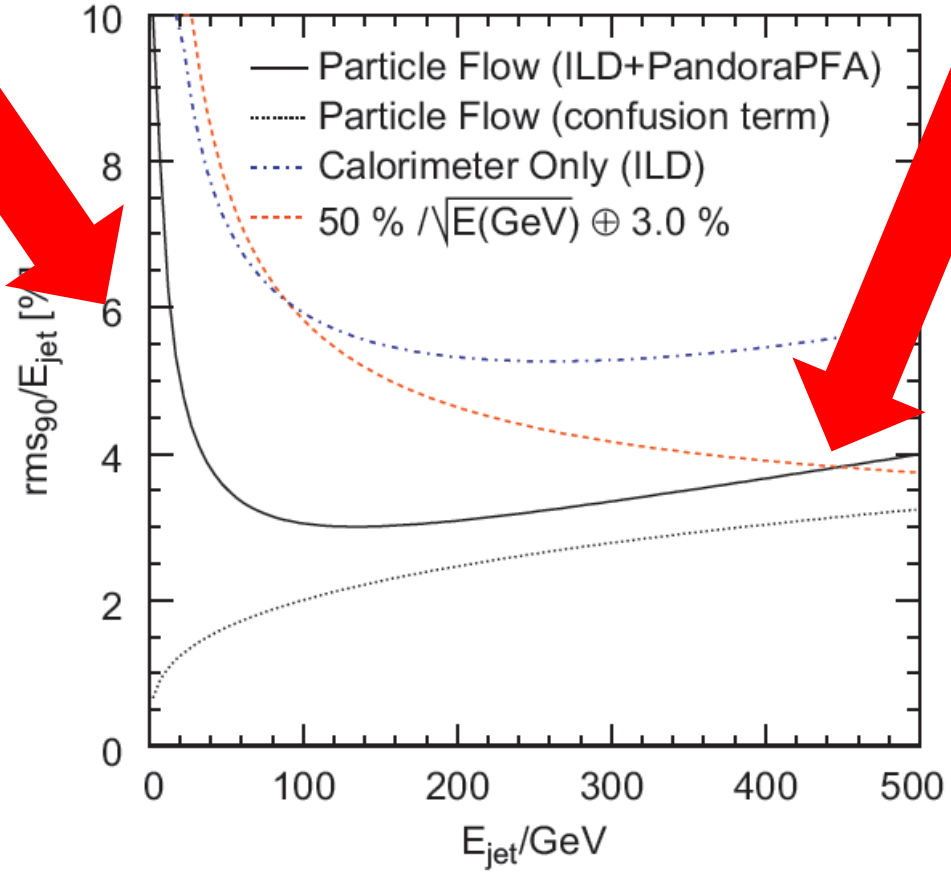


Linear Collider Goal:
Significantly better than CMS performance

Particle Flow

Energy resolution

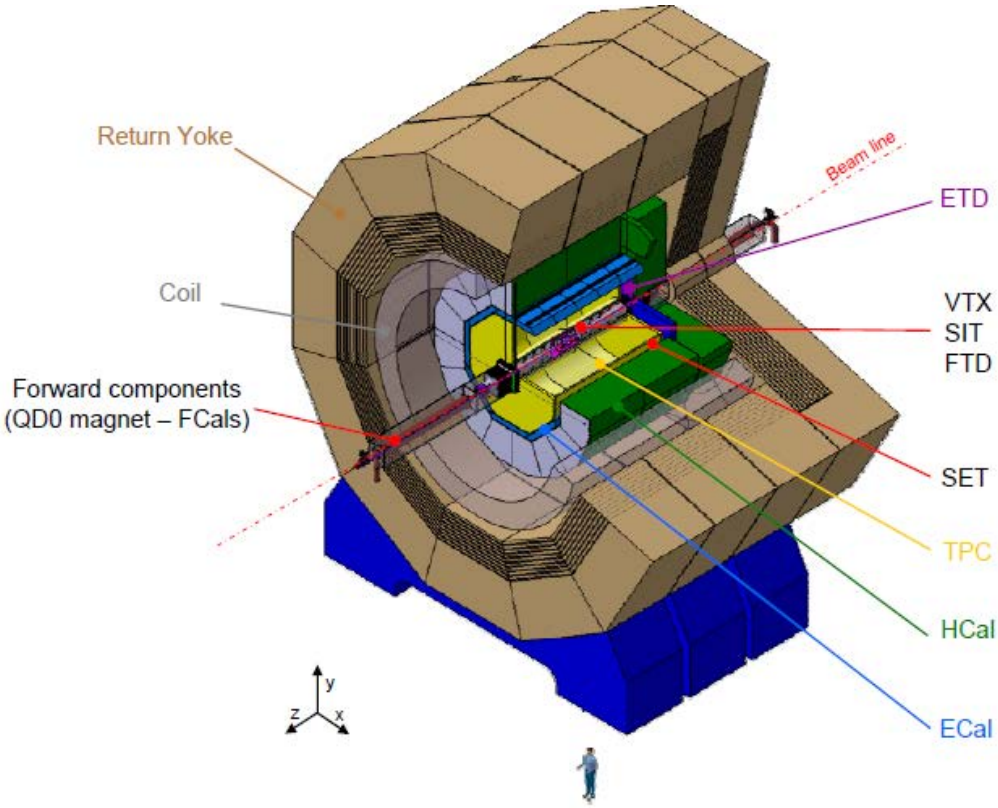
Confusion



Particle flow is better than pure calorimetry

At high energies the advantage is lost.

Detector Layout



Typical multi-purpose detector

precision tracking
precision calorimetry
precision muon system
hermetic

ILD is one of two well developed (and complementary) concepts

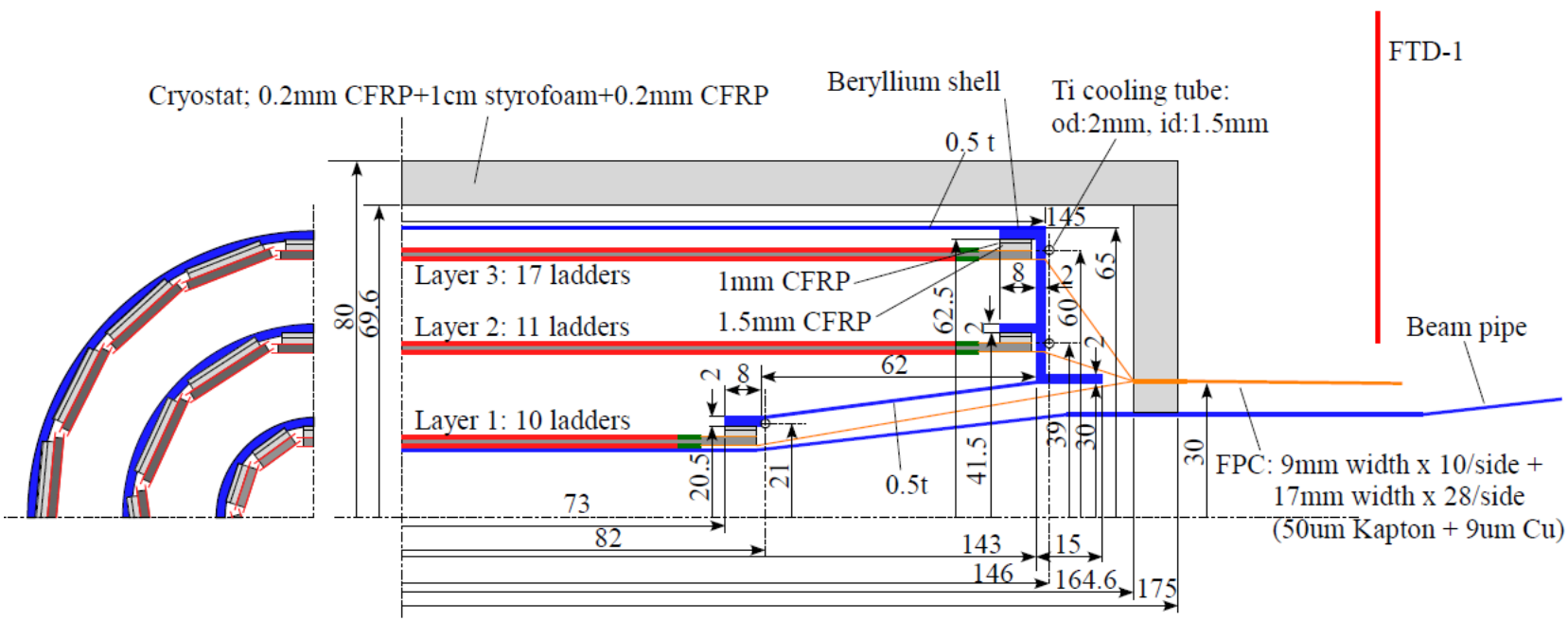
Vertex Detectors

- Excellent spatial resolution
- Very low material budget

	ILC	*Belle-II*
occupancy	0.13 hits/μm^2/s	0.4 hits/μm^2/s
Radiation	< 100 krad/year, 10^{11} 1 MeV n_{eq}/year	> 1Mrad/year, 2 x 10^{12} 1 MeV n_{eq}/year
Duty cycle	1/200	1
Frame time	25-100 µs (10 ns @ CLIC)	20 µs
Momentum range	All momenta	Low momentum (< 1 GeV)
Acceptance	6°-174°	17°-150°
Resolution	Excellent 3-5 µm (pixel size = 20 x 20 μm^2)	Moderate (pixel size = 50 x 75 μm^2)
Material budget	0.15 % X_0/layer	0.21 % X_0/layer

Vertex detector

- Excellent impact parameter resolution better than $5 \oplus 10/p b \sin^{3/2} q$ is required for efficient flavor tagging
- 3 layers of double ladders (ca 100 um apart) (6 pixel layers)
  - Effect on pair-background rejection is expected, but not demonstrated yet
- Barrel only: |cosq|<0.97 for inner layer and |cosq|<0.9 for outer layer
- Point resolution <3um for innermost layer
- Material budget: $0.3\% X_0$/ladder=$0.15\% X_0$/layer
- Sensor options: CMOS, FPCCD, DEPFET



Vertex detector

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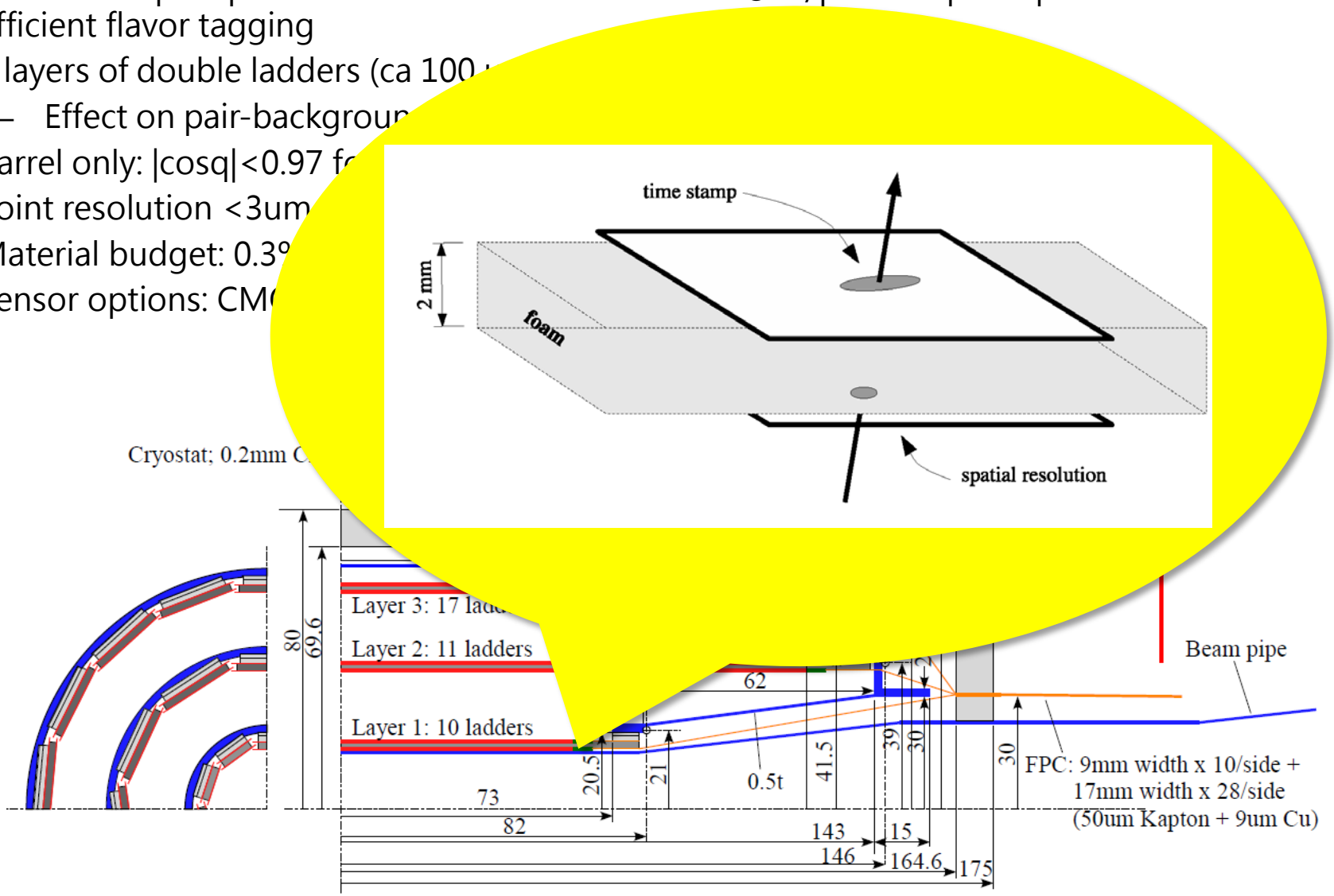
- 3 layers of double ladders (ca 100
  - Effect on pair-backgrou
- Barrel only: |cosq|<0.97 f
- Point resolution <3um
- Material budget: 0.3
- Sensor options: CM

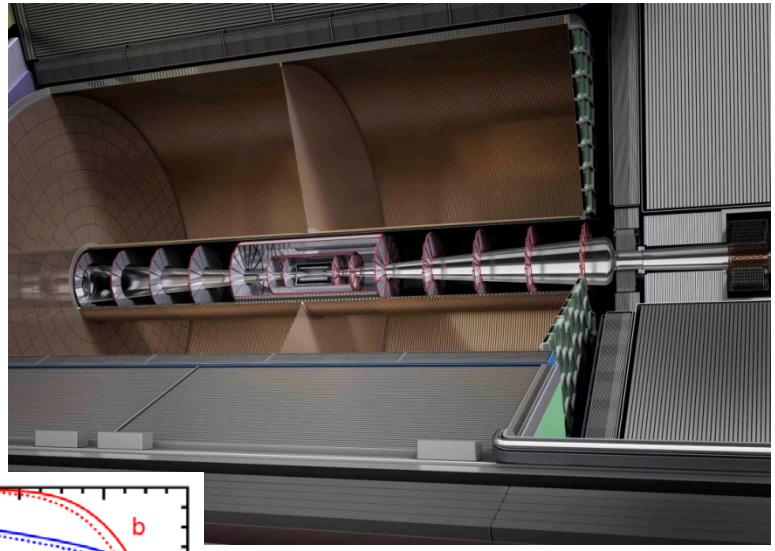


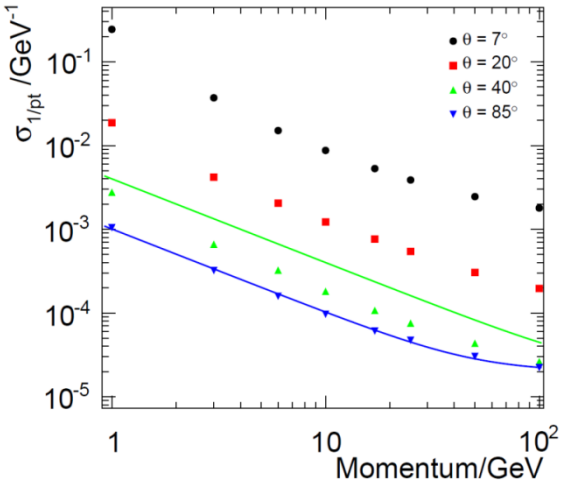
Tracking Detector

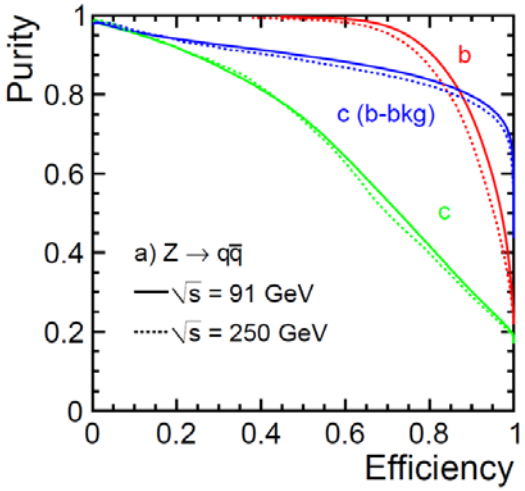
Pixel Vertex at small radii

Intermediate Silicon tracking

Large Volume TPC







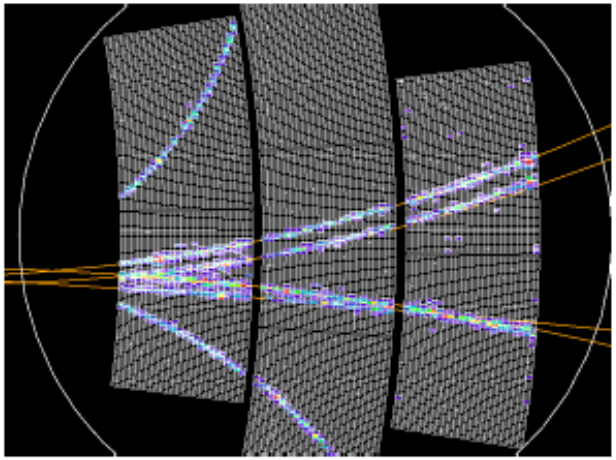
Intense R&D effort

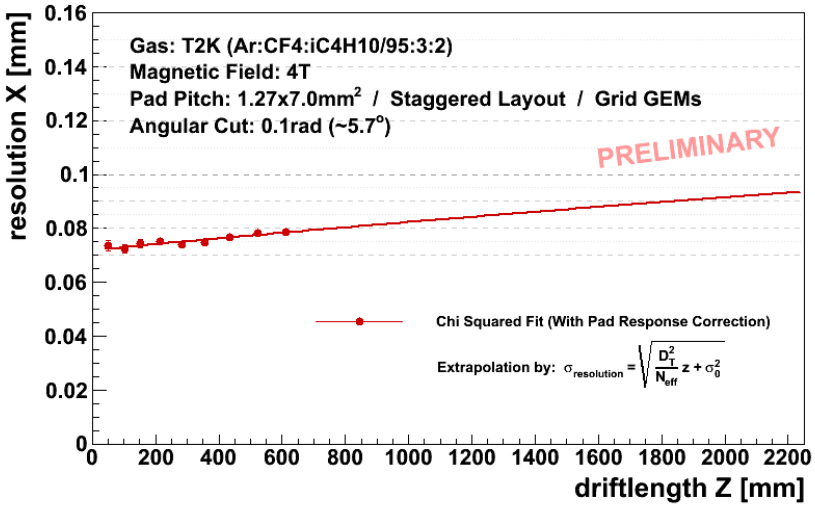
- Proof of concept done
- Performance reached
- Cost performance optimization ongoing

TPC/ Silicon Tracking

- Time Projection Chamber: The central tracker of ILD
- Tracks can be measured with many (~200/track) 3-dimensional r-f-z space points
- s_{rf}<100um is expected
- dE/dx information for particle identification
- Two main options for gas amplification: GEM or Micromegas
- Readout pad size ~ 1x6mm^2 → 10^6 pads/side
- Pixel readout R&D as a future alternative
- Material budget: 5%X_0 in barrel region and <25%X_0 in endplate region
- Cooling by 2-phase CO2

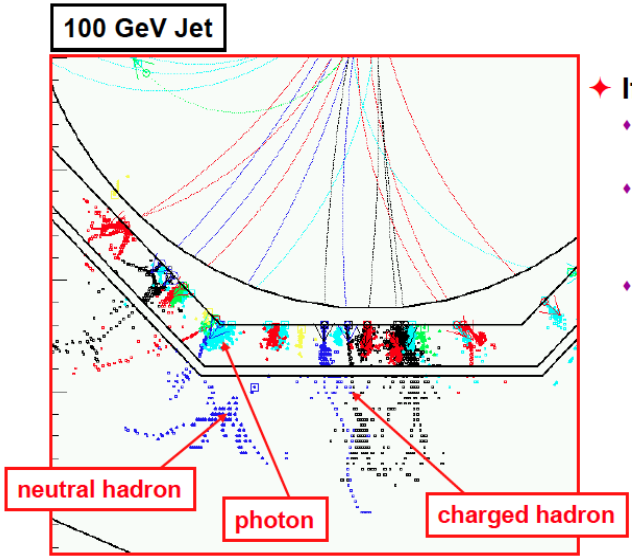
- Backed up by extensive Silicon tracking in front and behind TPC





Calorimetry

Calorimetry is at the heart of any particle flow detector:



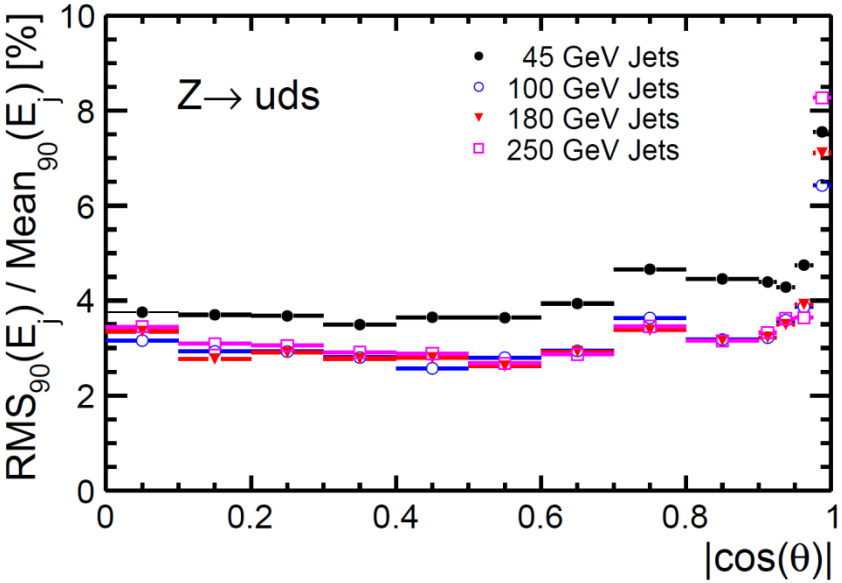
M. Thomson, Calor 2010

Highly granular, thick, calorimeters

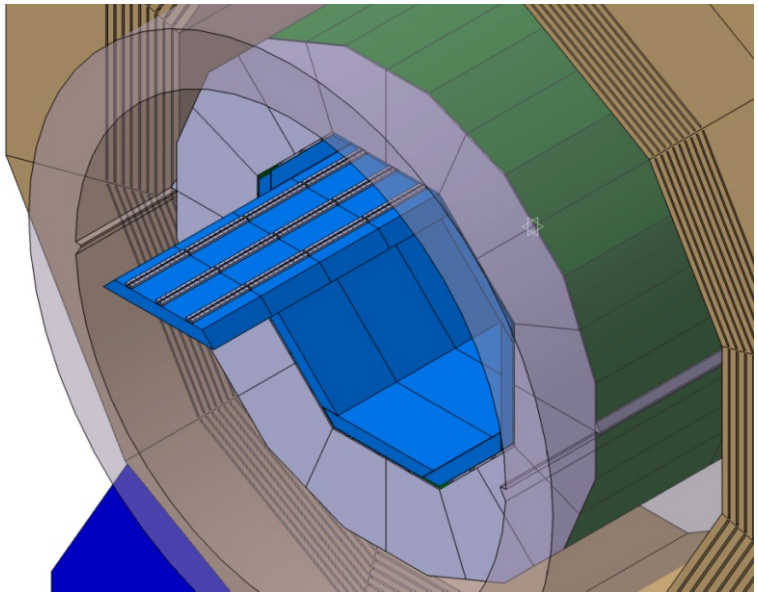
Several technologies studied

- Si-W
- Scintillator based
- RPC based

Performance simulations based on realistic detector models, backgournd estimates, MC tuned to test beam data

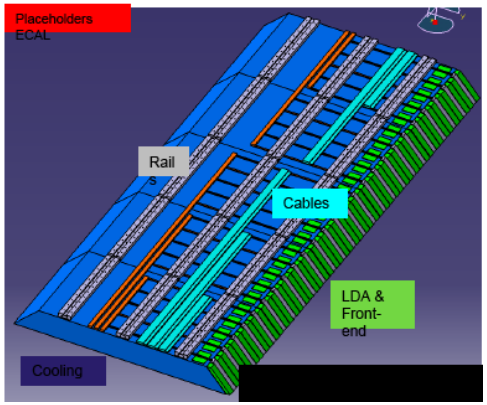


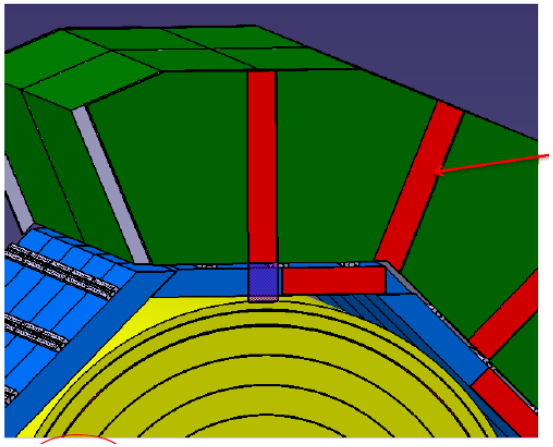
Detector Integration



ILD integration study.

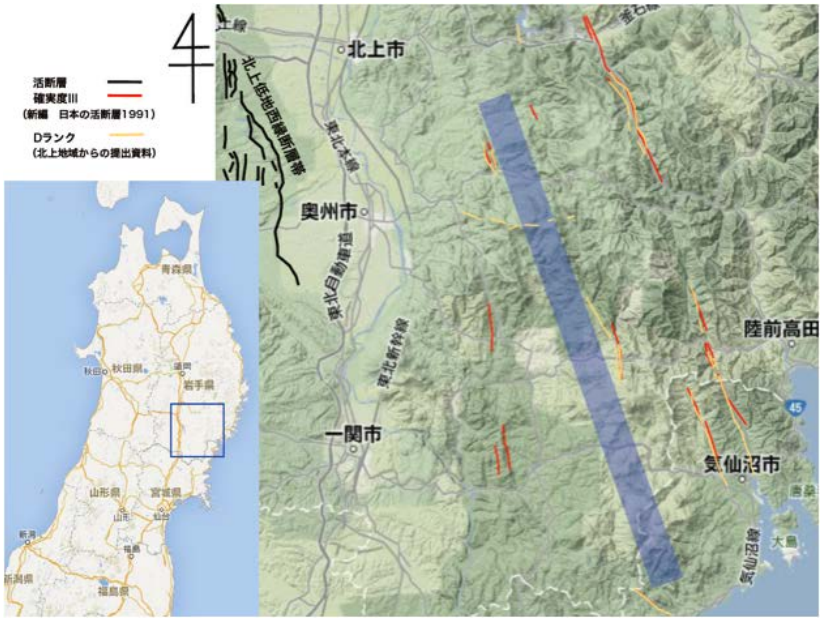
ILD simulation model





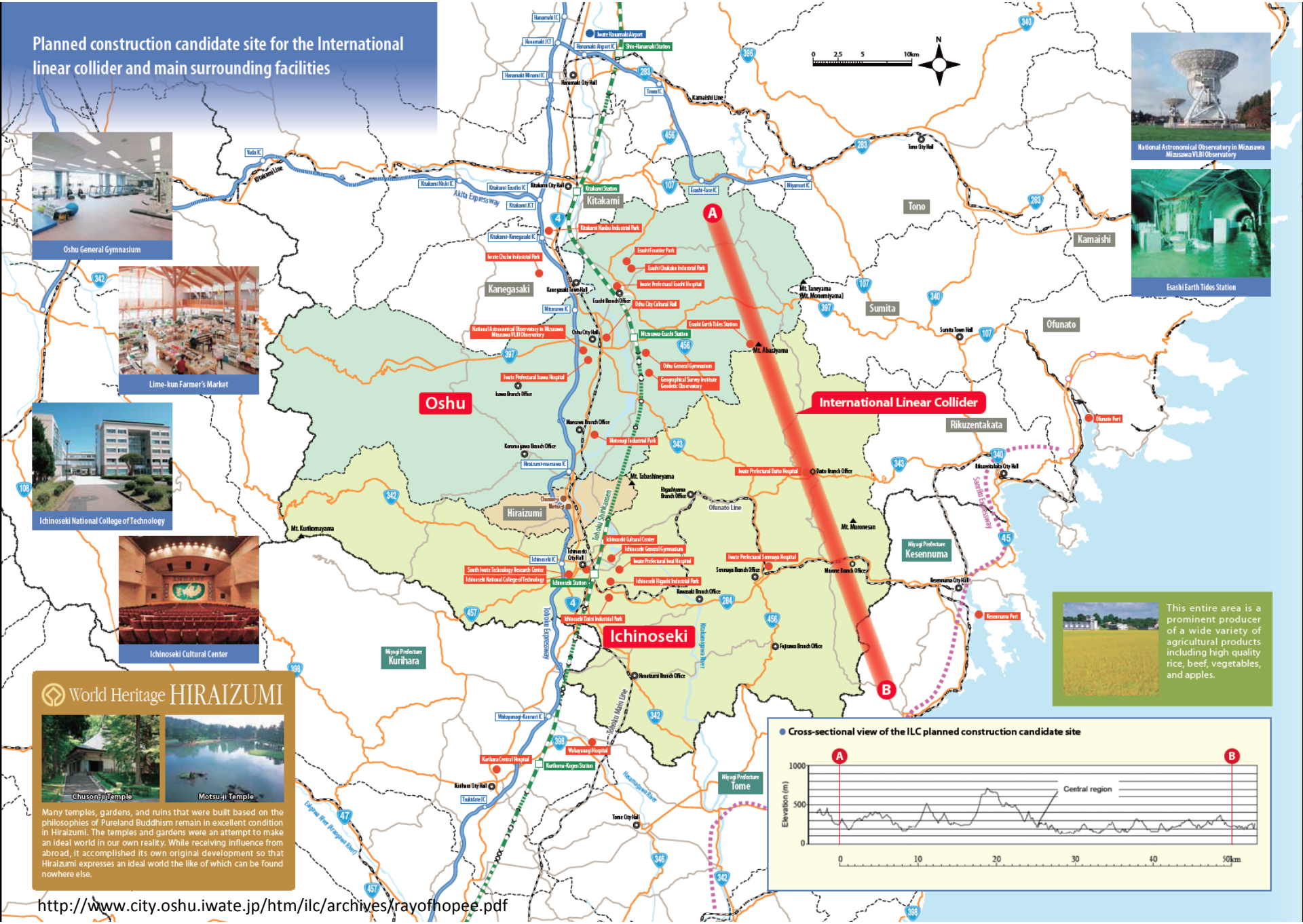
A detailed detector concept exists.
It has been simulated in detail.
Most technologies needed have been demonstrated.
A preliminary engineering has been done.

Northern Japanese Site



Geologically very stable area
Thinly populated, still well accessible through major roads and high speed rail roads
Closed big city: Sendai

Planned construction candidate site for the International linear collider and main surrounding facilities



World Heritage HIRAIZUMI

Chuson-ji Temple

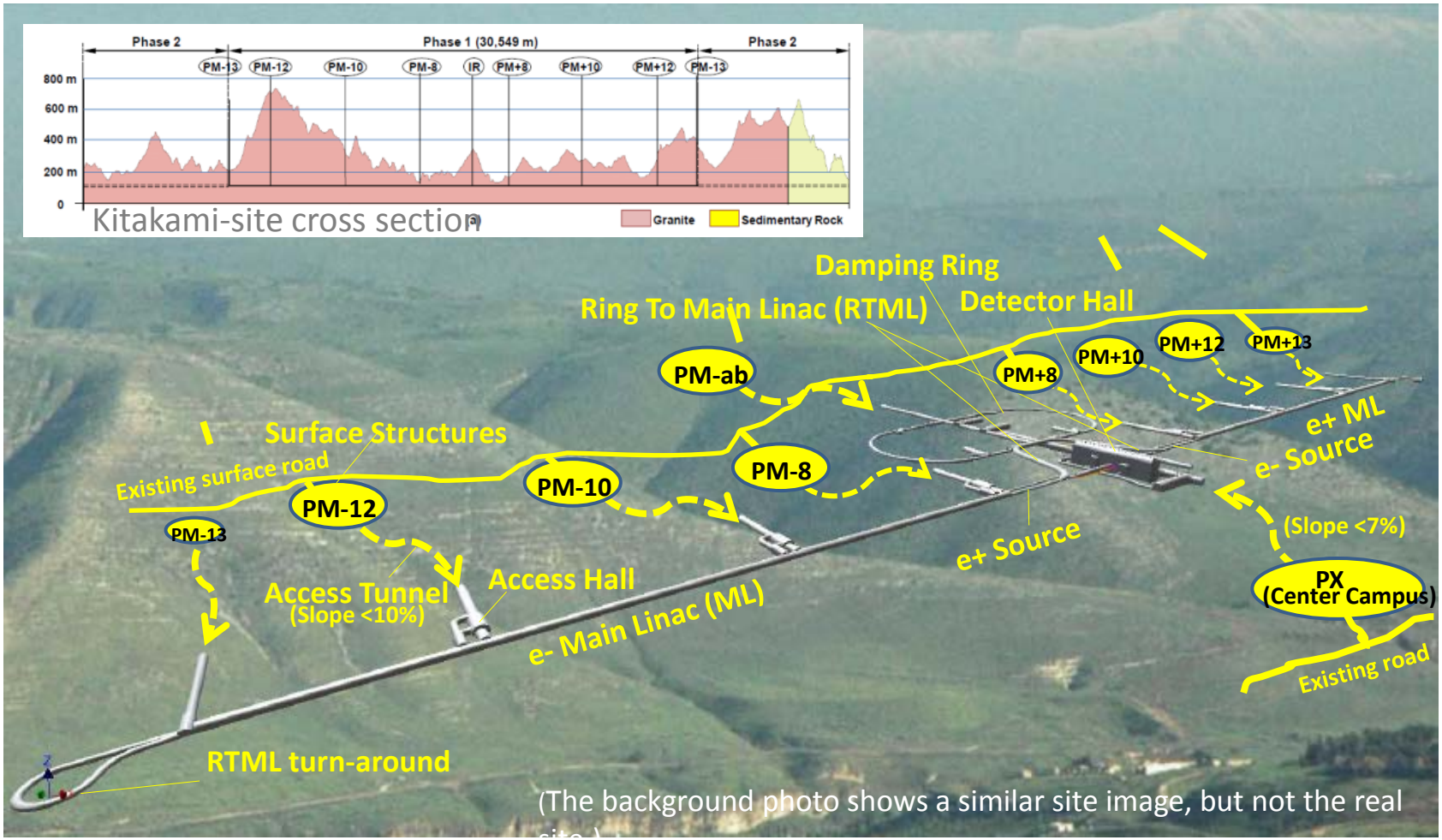
Motsu-ji Temple

Many temples, gardens, and ruins that were built based on the philosophies of Pureland Buddhism remain in excellent condition in Hiraizumi. The temples and gardens were an attempt to make an ideal world in our own reality. While receiving influence from abroad, it accomplished its own original development so that Hiraizumi expresses an ideal world the like of which can be found nowhere else.

This entire area is a prominent producer of a wide variety of agricultural products including high quality rice, beef, vegetables, and apples.

http://www.city.oshu.iwate.jp/htm/ilc/archives/rayofhopee.pdf

ILC siting



Need to establish the IP and linac orientation
Then the access points and IR infrastructure
Then linac length and timing

International Situation

EU: strong support for a Japanese initiative to host the linear collider

US: P5 process just finished, recommendations last week

- strong support for the physics case of the ILC
- in any scenario ILC plays a role in the US
- for being a leading partner additional funding would be needed

Japan: MEXT has initiated internal study group
Detailed investigation is ongoing about the possibility to host
Budget for siting studies etc is being prepared
Official letters have been sent to US, and recently to Europe

Summary

A clear physics case exists for a lepton collider.

- Higgs physics
- Top physics
- BSM physics

If the 14TeV LHC finds nothing: we need to probe the Higgs boson and the top quark with ILC precision

If the 14TeV LHC find new physics: this might make the case for an ILC even stronger

The ILC design is mature and ready to go.

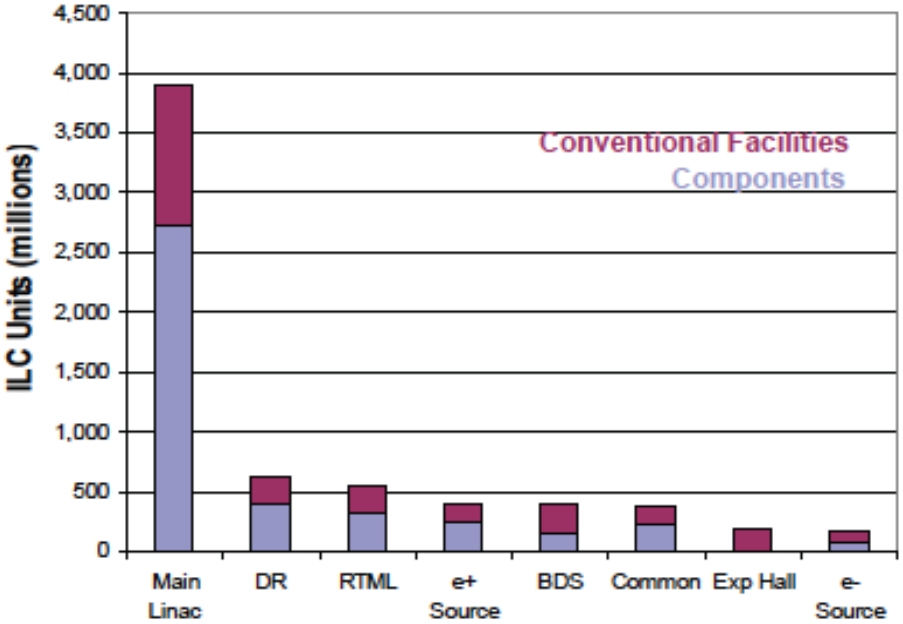
With the Japanese initiative we have a window of opportunity.

To learn more about ILD: www.ilcild.org, to signup to ILD: http://www-flc.desy.de/ild


©Rey.Hori/KEK

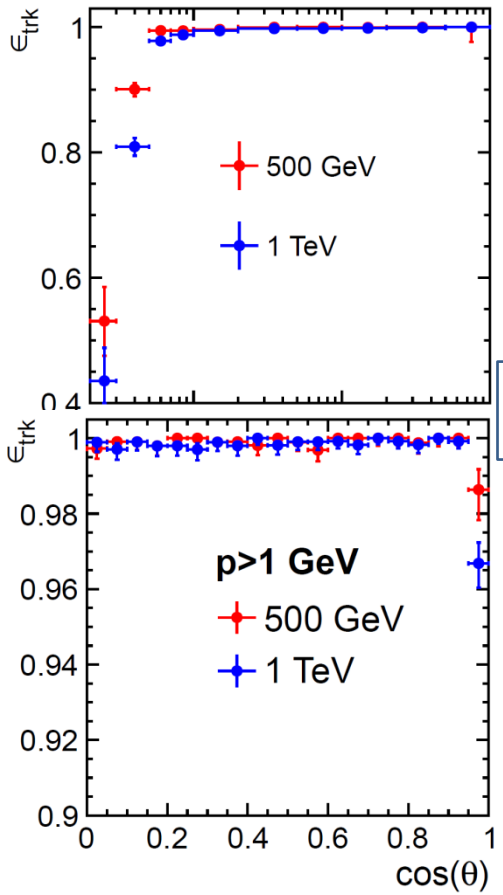
How much does it all cost?

- Estimate from 2007 Reference Design Report, escalated to 2012 prices:
  7.3 $\cdot 10^9$ \$ + 14k years labor
- New estimate in 2013 Technical Design Report:
  7.8 $\cdot 10^9$ \$ + 14k years labor (7% increase)
- Dominated by Main Linac

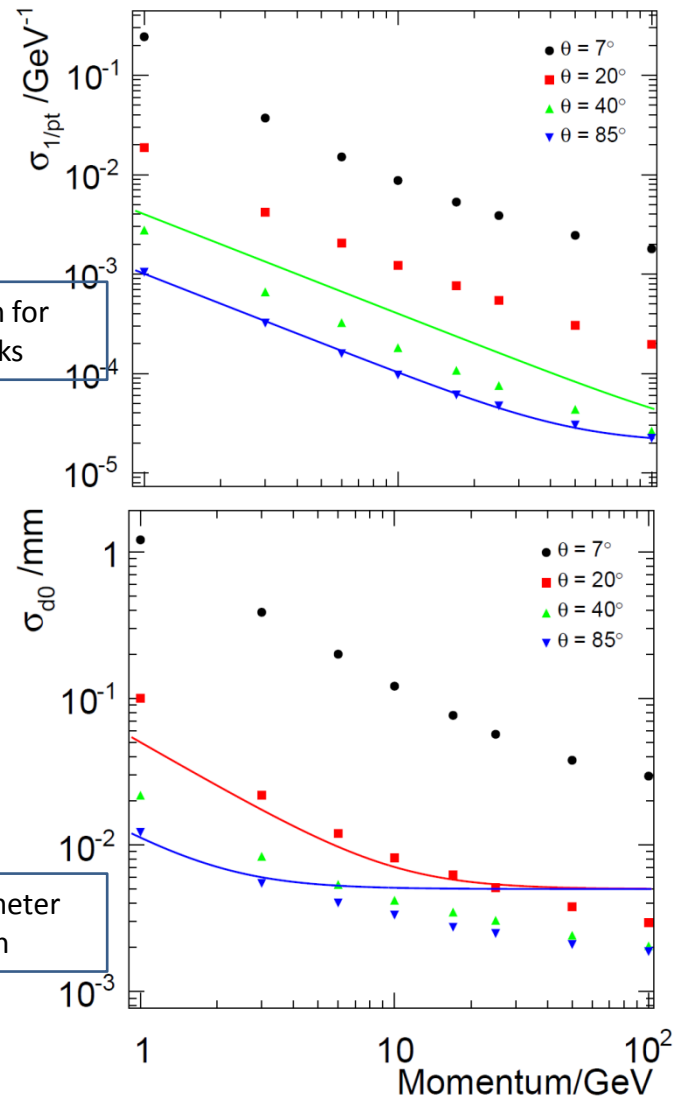


Tracking performance

- Performance goal
  - $s_{1/pT} \sim 2x10^{-5} GeV^{-1}$
  - $s_{rf} = 5 \oplus 10/p \sin^{3/2} q$ [um]



Tracking efficiency for t t events

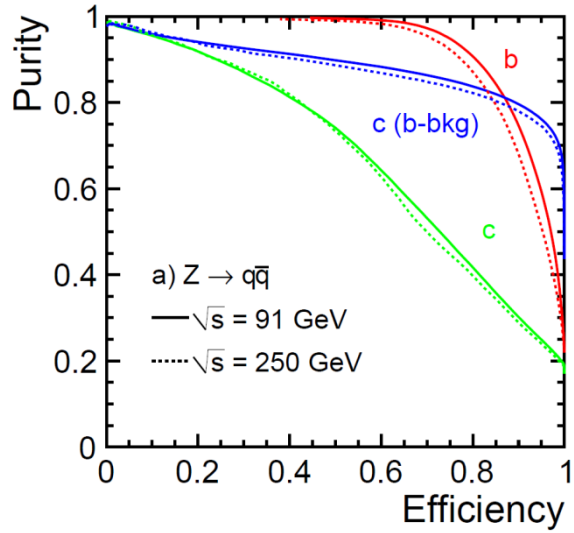


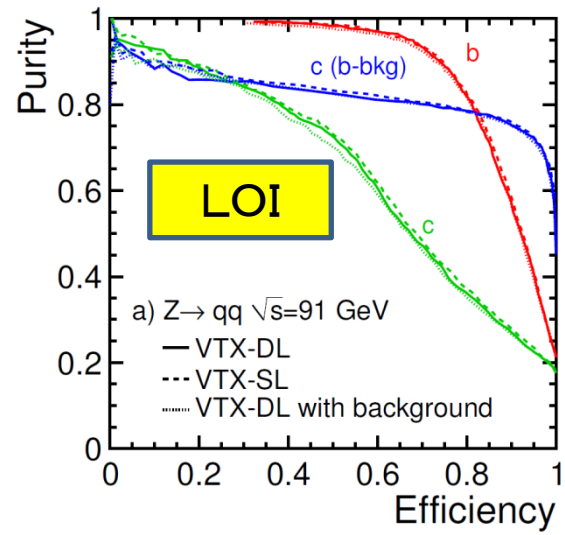
Pt resolution for muon tracks

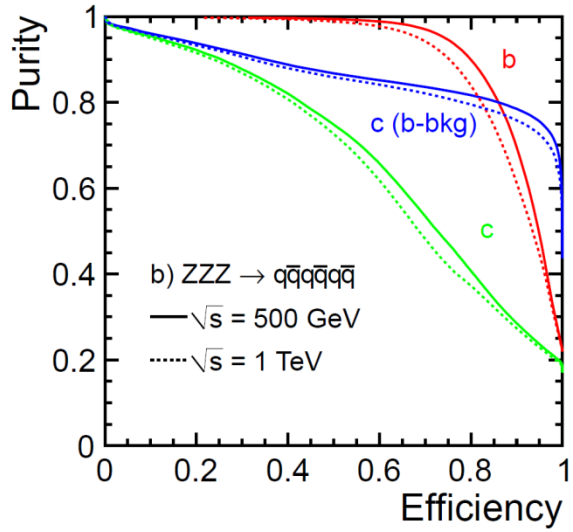
Impact parameter resolution

Flavor-tag performance

- Sophisticated multi-variable tagging algorithm (LCFIplus)
- Continuous improvement
- Based on full simulation.





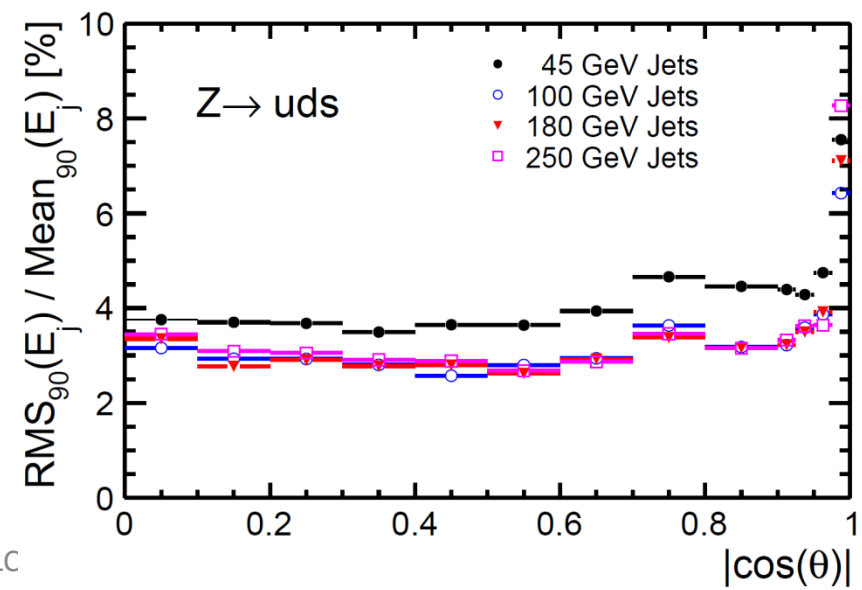


PFA performance

- Performance goal
  - Jet energy resolution < 3.5% for efficient separation of W, Z, and Higgs in hadronic mode
  - $s_E/E = a/\mathrm{sqrt}(E)$ is not applicable because particle density depends on Ejet
  - Jet energy resolution is slightly better than LOI due to improvement of reconstruction software

Jet energy	σ_E/E
45 GeV	3.66%
100 GeV	2.83%
180 GeV	2.86%
250 GeV	2.95%

Z→u,d,s events
|cosθ|<0.7



Vertex detector

- Excellent impact parameter resolution better than $5 \oplus 10/p b \sin^{3/2} q$ is required for efficient flavor tagging
- 3 layers of double ladders (ca 100 um apart) (6 pixel layers)
  - Effect on pair-background rejection is expected, but not demonstrated yet
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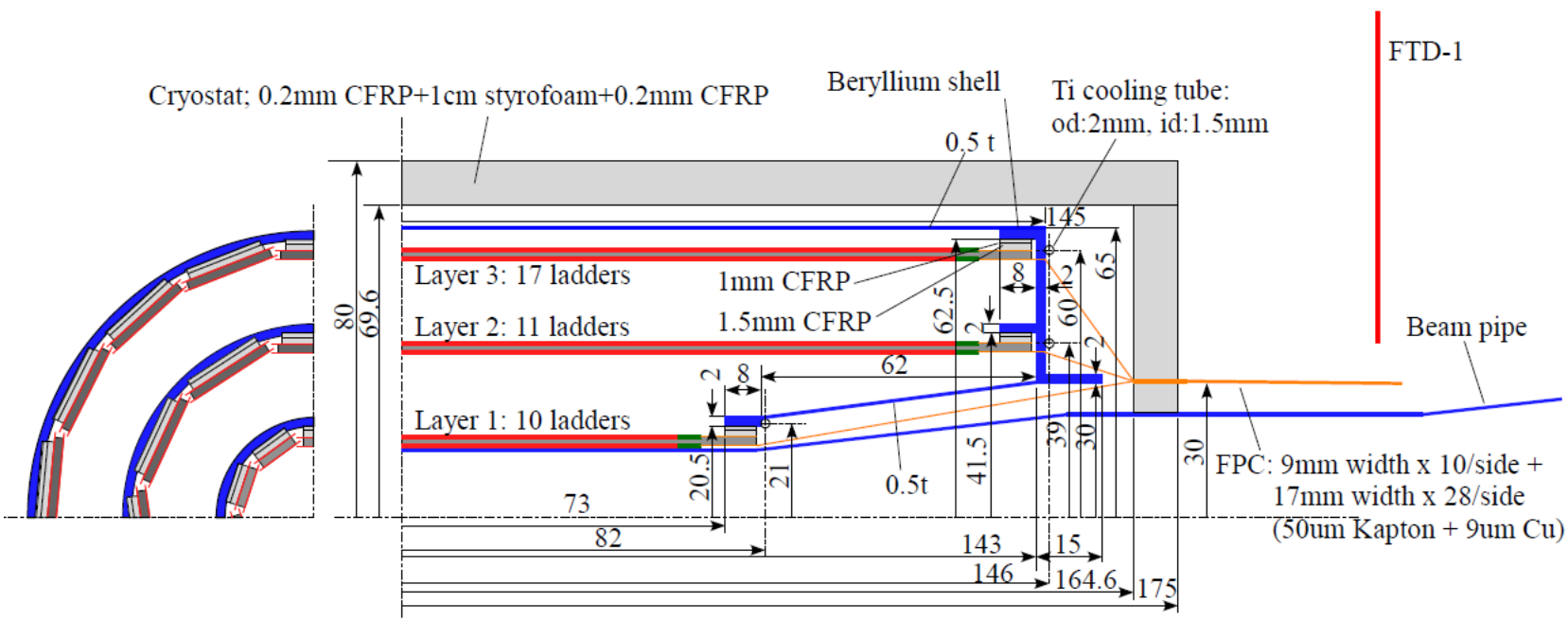

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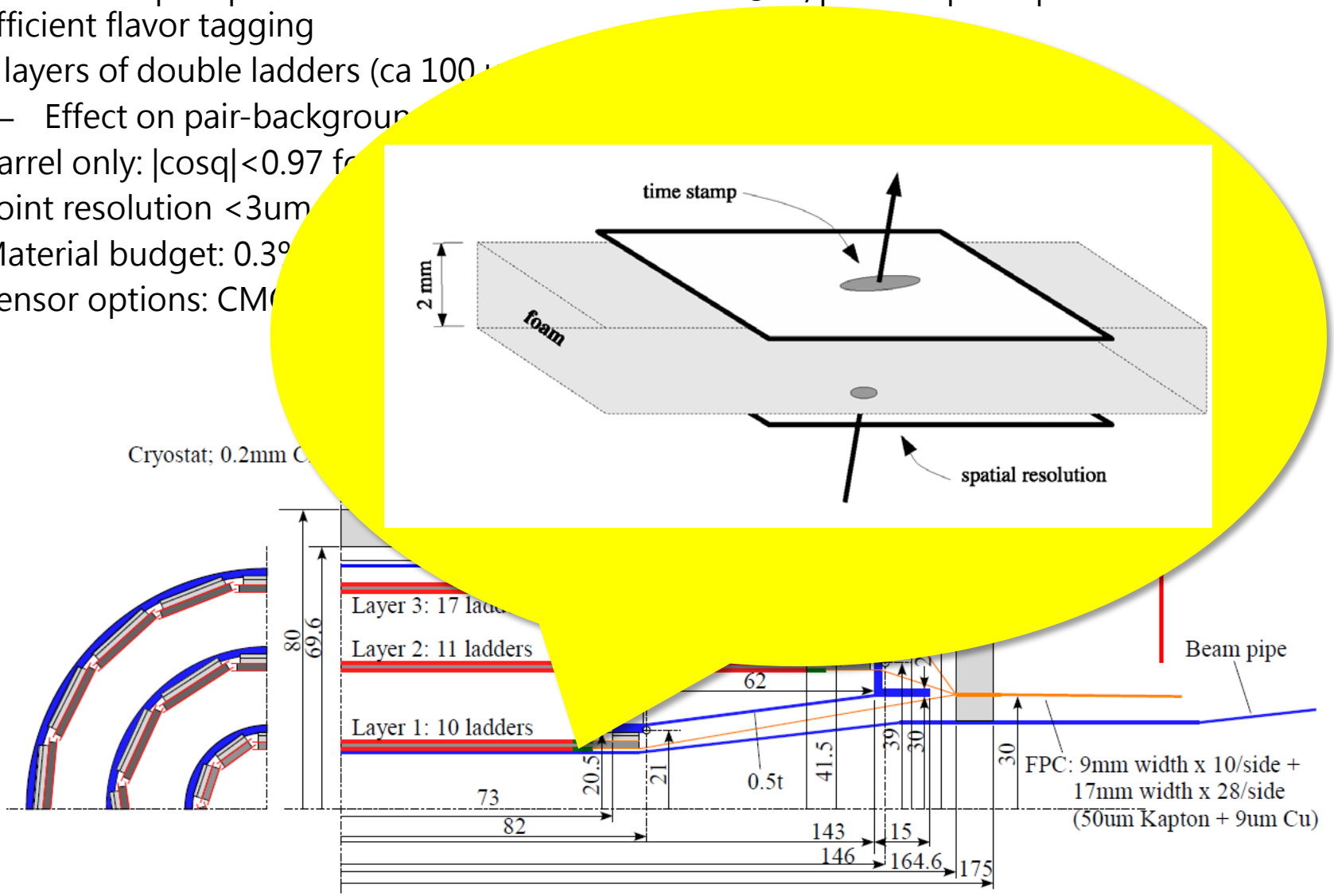
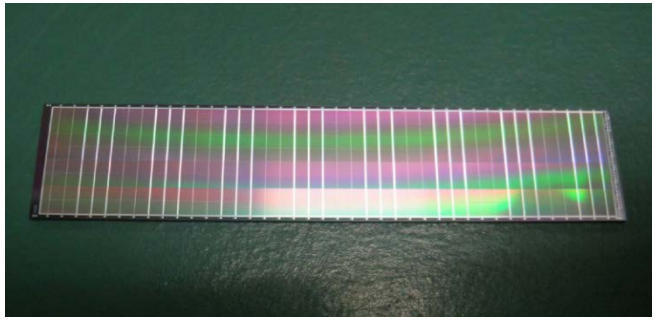
- Sensor options: CM

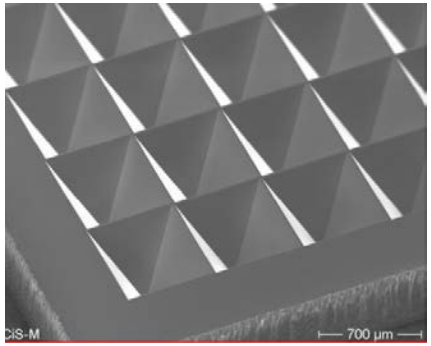


Vertex detector

- CMOS option
  - Pixel size: 17x17(L1), 17x85(L2), 34x34(L3-6)
  - Frame readout time: 10us~100us
  - Power consumption: 600W → 10W by power pulsing
- FPCCD option
  - Pixel size: 5x5 (L1-2), 10x10(L3-6)
  - Readout between trains
  - Power consumption: ~40W (no power pulsing)
- DEPFET option
  - Experience at Belle-II
  - Frame readout time: 50us~100us
  - 5-single layer of all-Si ladder option
- Cooling
  - CO2 cooling for FPCCD
  - Additional material budget is small: 0.3%X0 in end-plate 0.1%X0 in cryostat
  - Air cooling for CMOS/DEPFET

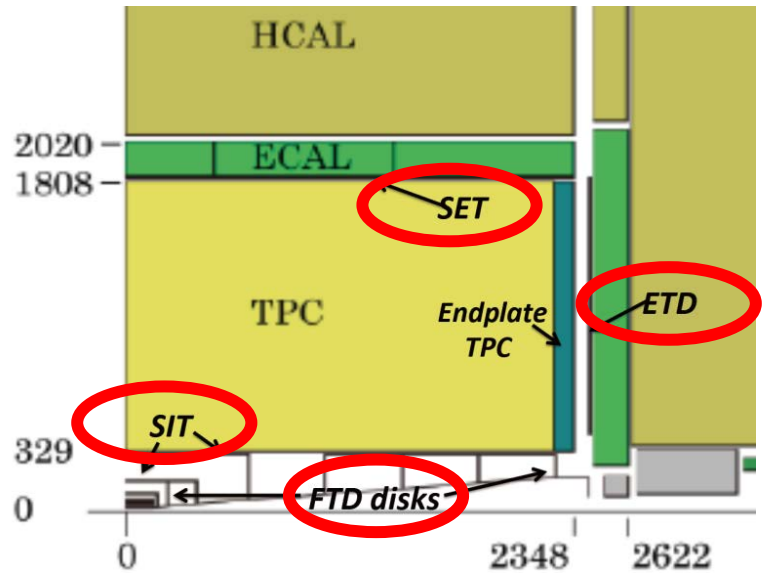


DEPFET all Si ladder



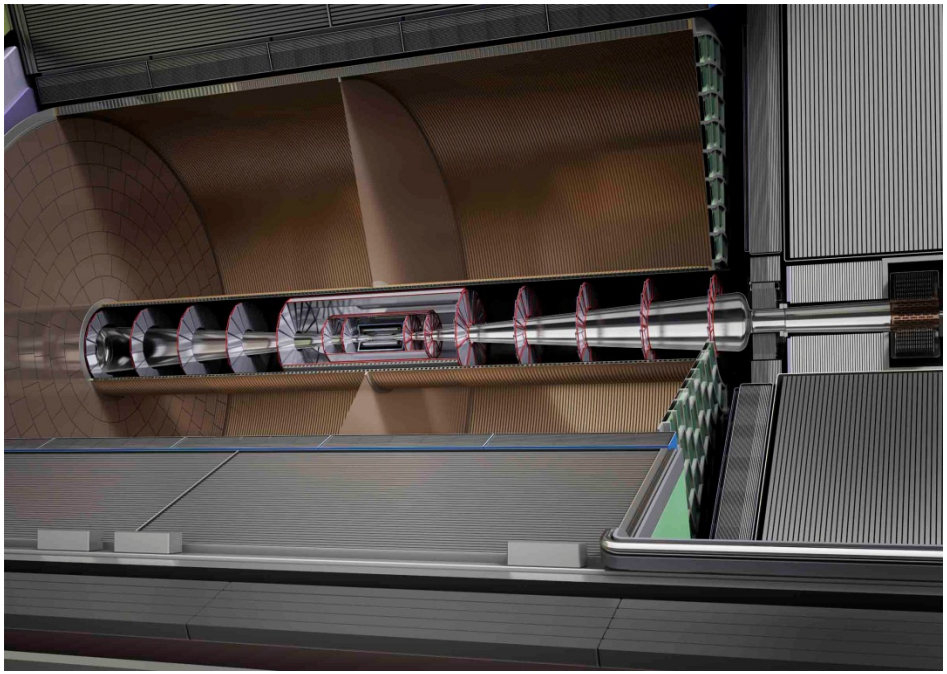
Silicon tracking system

- Silicon tracking system
  - SIT (Silicon Inner Tracker)
  - SET (Silicon External Tracker)
  - ETD (Endcap Tracking Detector)
  - FTD (Forward Tracking Detector)
- Role of Silicon tracking system
  - Additional precise space points
  - Improvement of forward coverage
  - Alignment of overall tracking system
  - Time stamping
- SIT/SET/ETD
  - Two/one/one false double-sided layers of Si strip
  - Material budget: 0.65%X_0/layer
  - Same silicon strip tiles of 10cmx10cm with 50um pitch, 200um thick, edgeless sensors will be used
  - Point resolution of ~7um



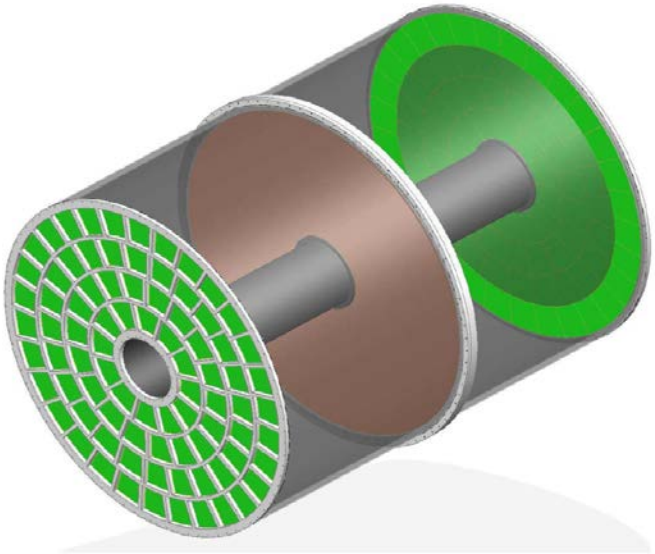
Forward Silicon tracking system

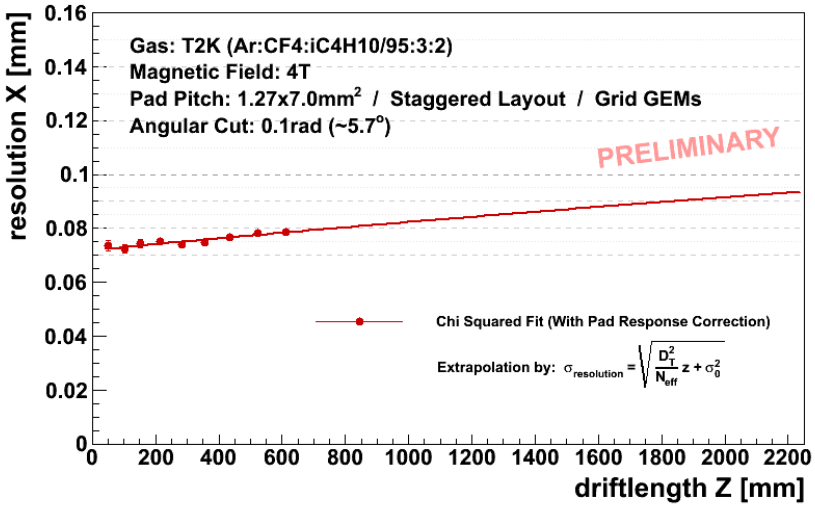
- FTD
  - Two pixel discs and five false double-sided strip disks
  - Pixel sensor options: CMOS, FPCCD, DEPFET
  - Power consumption: 2kW/disk → 100W/disk by power pulsing



TPC

- Time Projection Chamber: The central tracker of ILD
- Tracks can be measured with many (~200/track) 3-dimensional r-f-z space points
- s_{rf}<100um is expected
- dE/dx information for particle identification
- Two main options for gas amplification: GEM or Micromegas
- Readout pad size ~ 1x6mm^2 → 10^6 pads/side
- Pixel readout R&D as a future alternative
- Material budget: 5%X_0 in barrel region and <25%X_0 in endplate region
- Cooling by 2-phase CO2





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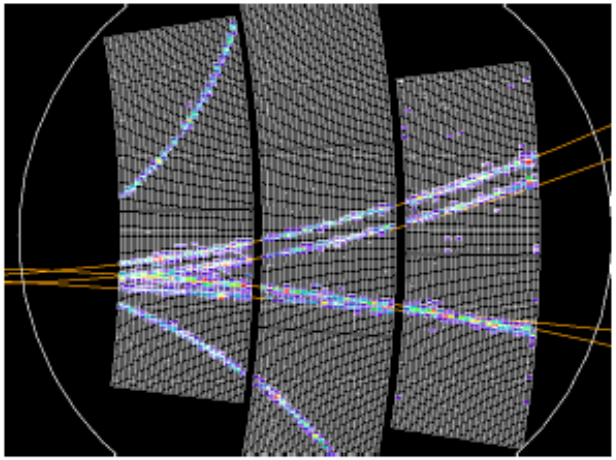
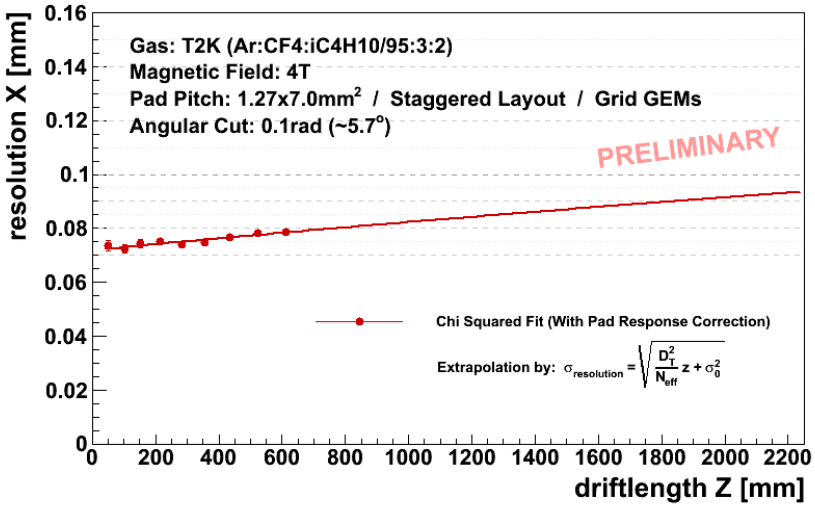
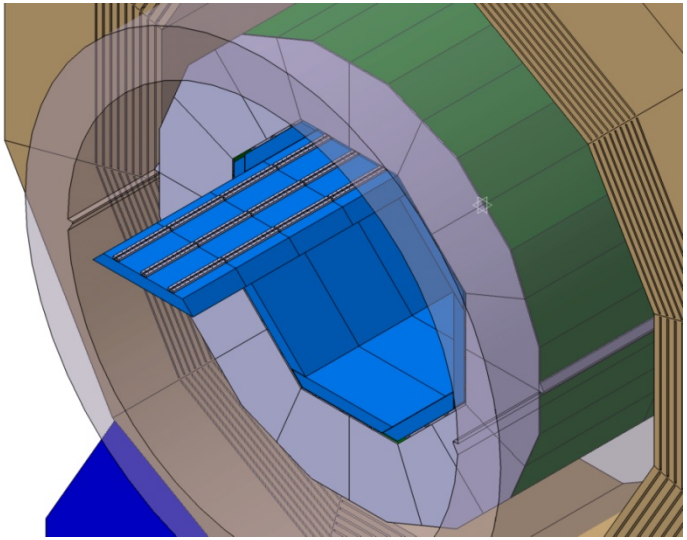


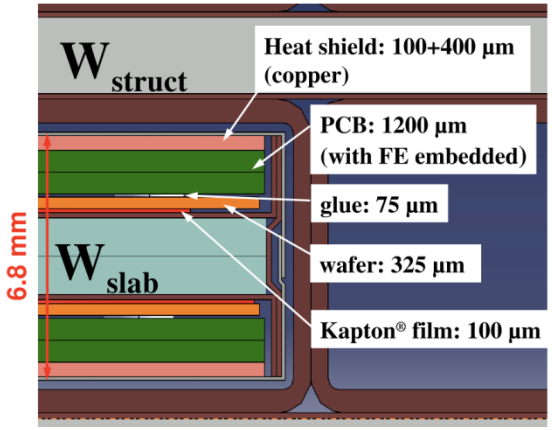


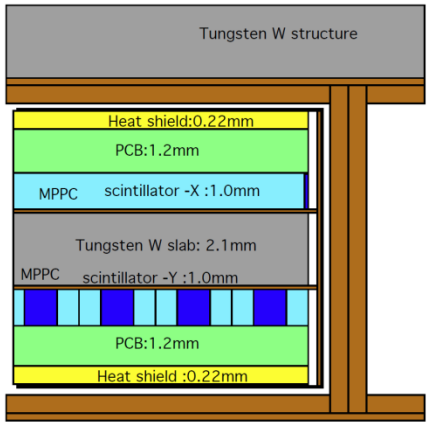
ECAL

- Sampling calorimeter of tungsten absorber / Si or scintillator-strip sensitive layer sandwich
- 30 layers / $24X_0$
- Si sensor: 5x5mm^2 pixel size
- Scintillator strip: 5x45mm^2, read out by MPPC
- Leak-less water cooling

- Detailed design exists, prototyped
- Discussions with industry are ongoing on production and costing.



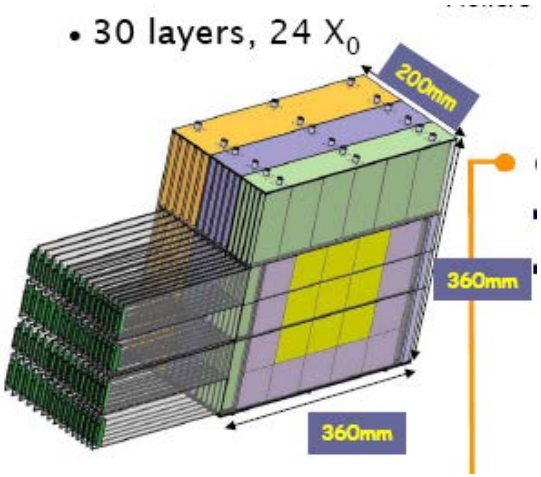




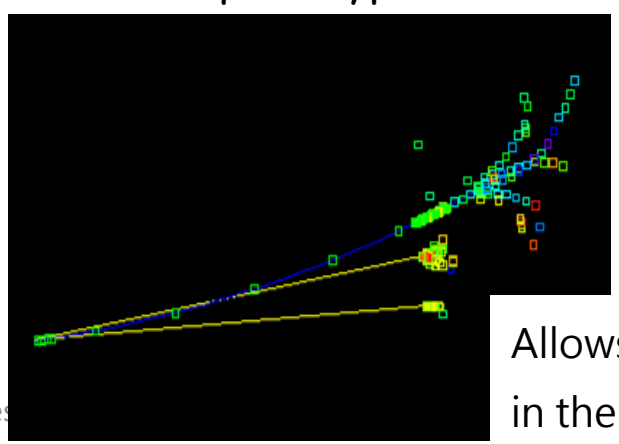
PFLOW ECAL

Typical granularity for ECAL: 0.5cmx0.5cm to 1cmx1cm,

SI detectors, Tungsten absorbers



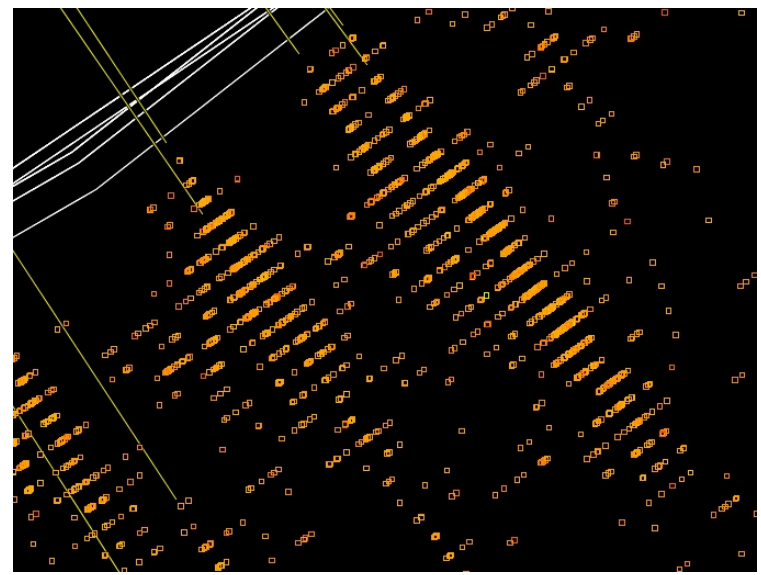
CALICE prototype



Allows "tracking" in the calorimeter

Extreme segmentation:

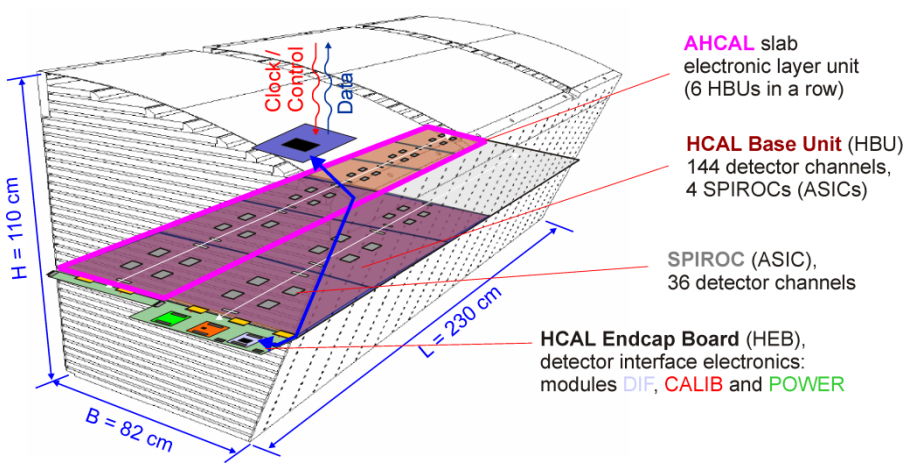
MAPS sensors in the ECAL



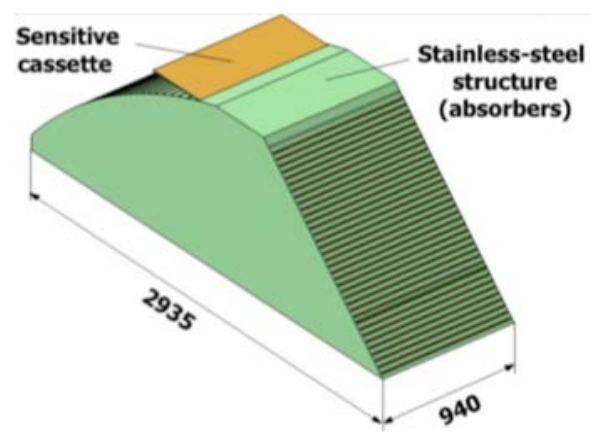
Very detailed shower images

HCAL

- Sampling calorimeter with steel absorber (48 layers, $6l_I$)
- Two options for the active layer
  - Scintillator tiles with analog readout → AHCAL
  - Glass RPC with semi digital (2-bits) readout → SDHCAL



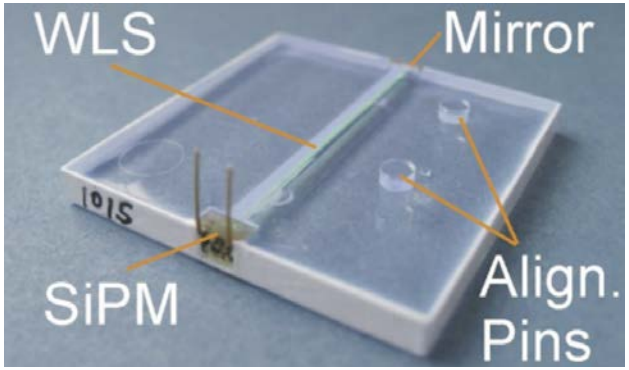
AHCAL module

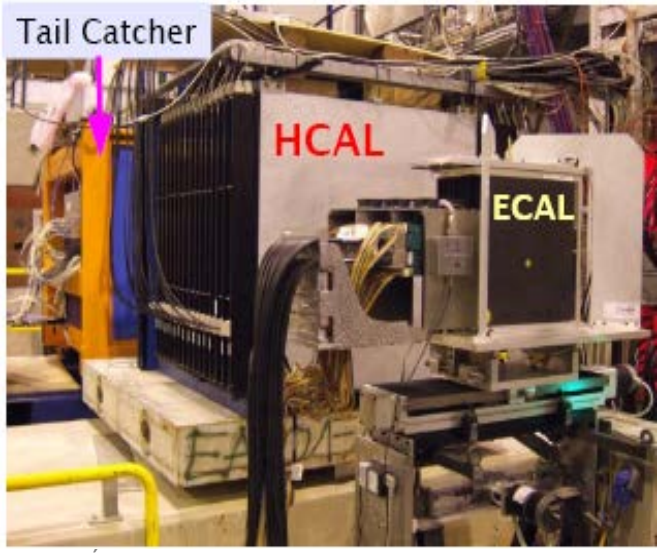


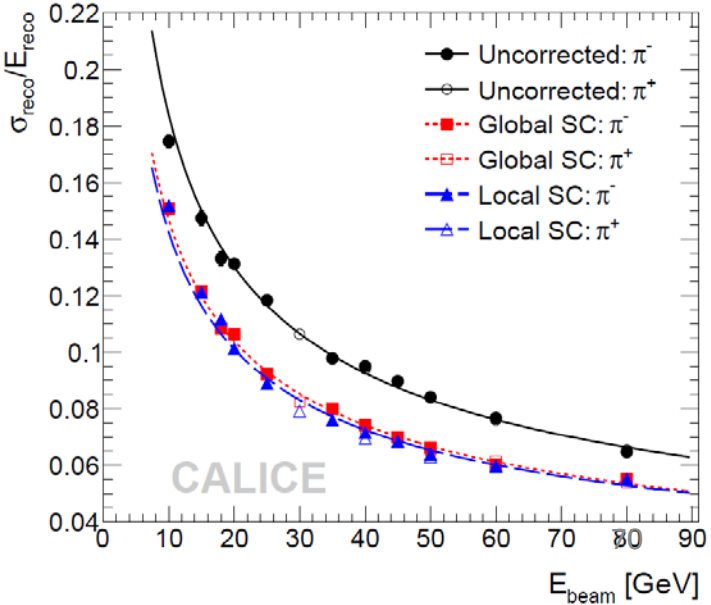
SDHCAL module

AHCAL

- 3x3cm^2 segmentation of 3mm thick scintillator read out by SiPM through wavelength shifting fiber (Elimination of WLS under study)
- Software compensation (e/p ~1.2) technique was show to work well through beam tests: 58%/E$^{1/2}$ → 45%/E$^{1/2}$
- Test beam results are also used for evaluation of GEANT4 physics list

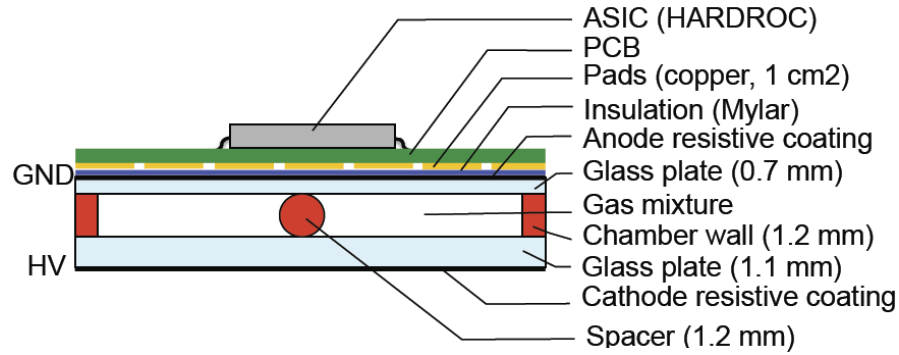


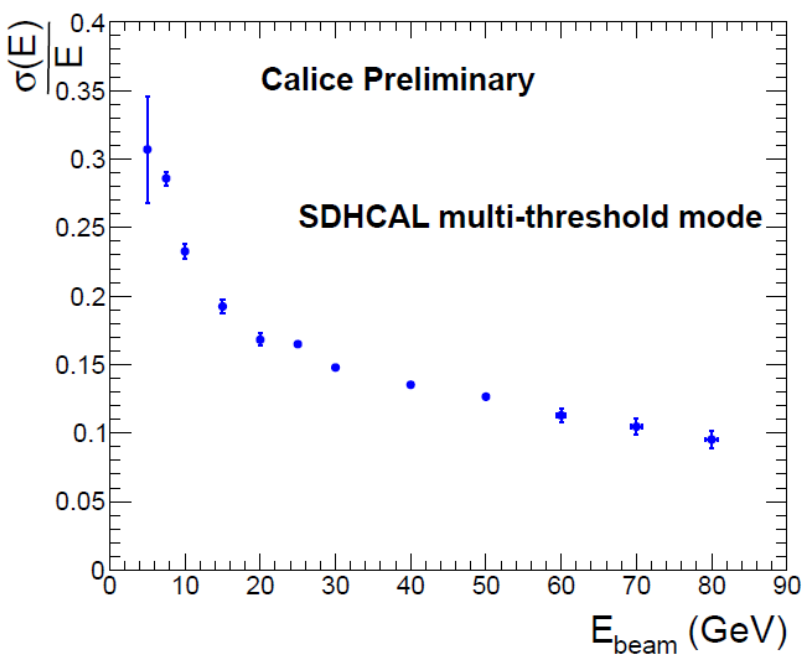


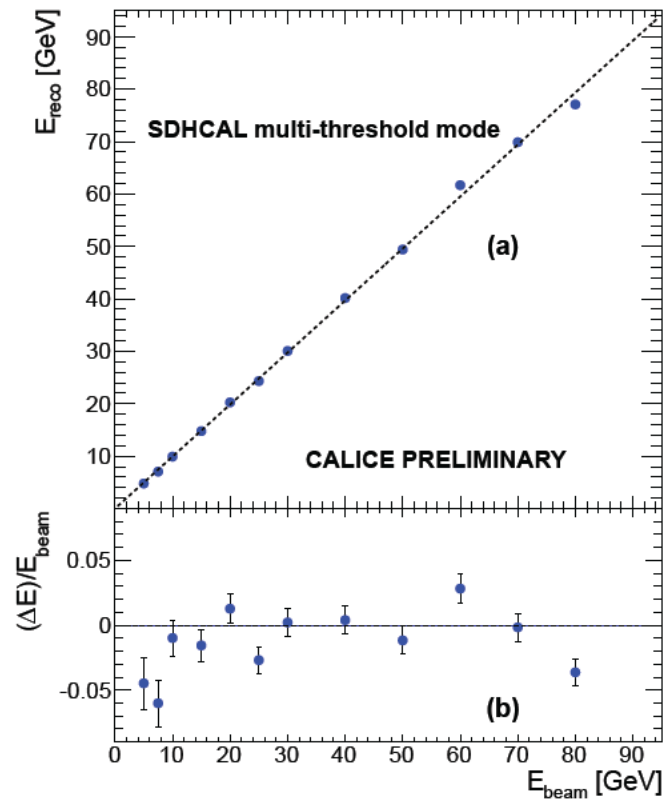


SDHCAL

- Active layer: GRPC with 1.2mm gap with 1x1cm^2 signal pick-up pads
- Demonstrated to work with power-pulsing in 3T B-field
- Test beam at CERN PS and SPS

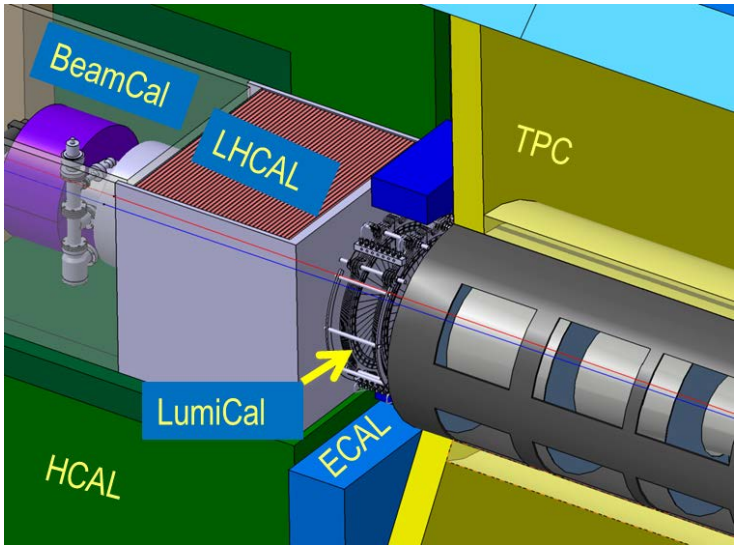






Forward calorimeters

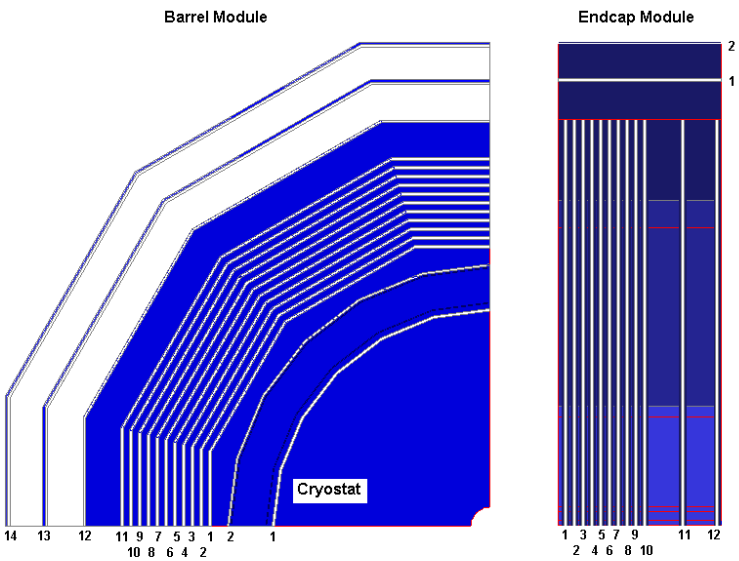
- LumiCal
  - Precise ($<10^{-3}$) luminosity measurement
- BeamCal
  - Better hermeticity
  - Bunch-by-bunch luminosity and other beam parameter measurements (~10%)
- LHCAL
  - Better hermeticity for hadrons

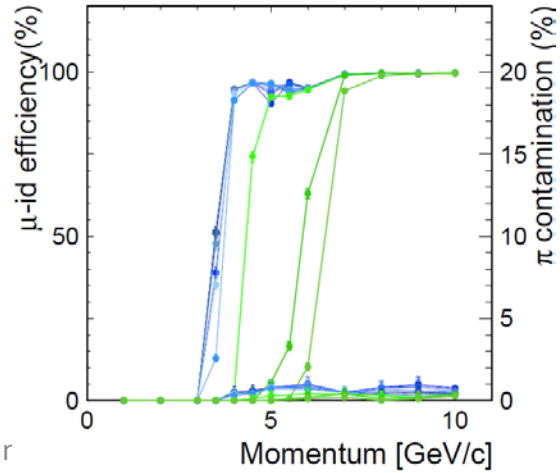


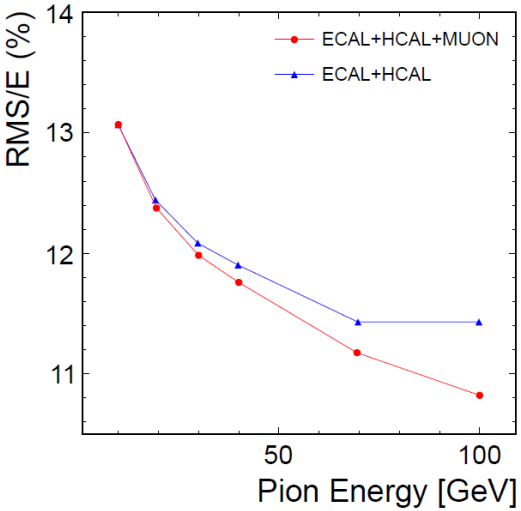
	Technology	Coverage
LumiCal	W-Si	31 – 77 mrad
LHCAL	W-Si	
BeamCal	W-GaAs / Diamond	5 – 40 mrad

Muon system

- Active layers (14 for barrel, 12 for endcap) interleaved with iron slabs of return yoke
- Baseline design adopts scintillator strips + WLS fiber + SiPM readout as the active layer
- RPC is considered as an alternative
- Used for muon identification and as a tail catcher of the HCAL



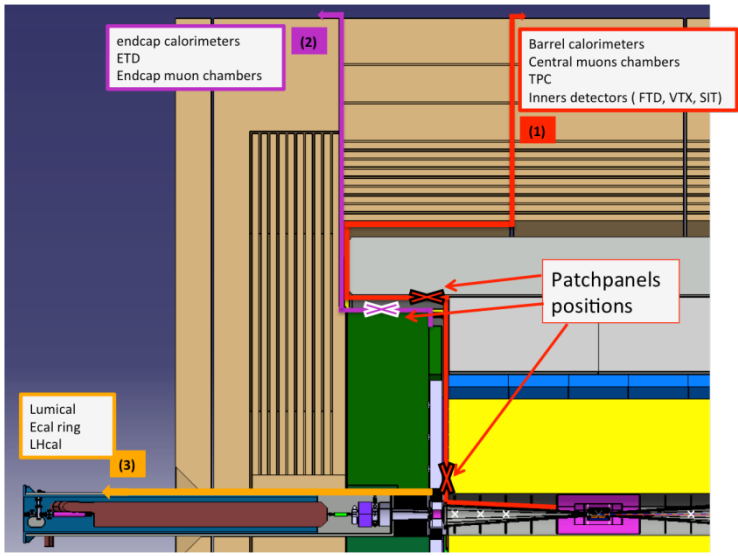




Detector integration

- Detector assembly
  - Non-mountain site: CMS style
    - Pre-assembled and tested on surface
    - Large pieces (3 barrel rings + 2 endcaps) are lowered through vertical shaft
    - 3500t crane for the vertical shaft
  - Mountain site: Access through horizontal tunnel
    - Yoke rings are assembled underground
    - 250t crane in the underground experimental hall

- Detector service path
  - Detector services (cables and tubes) are considered seriously for ILD
  - Barrel detectors
    - services go through gap of central yoke rings
  - Endcap detectors
    - gap between endcap yoke and barrel yoke
  - Forward detectors
    - along the QD0 support structure



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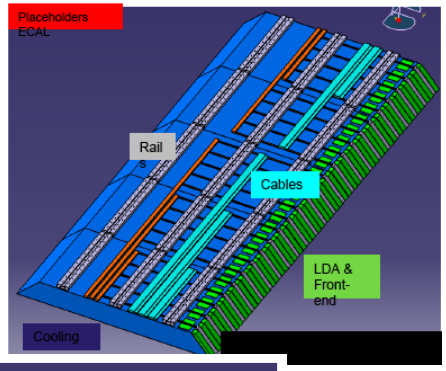

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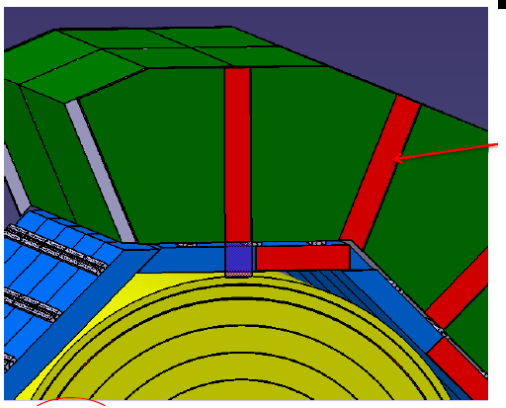

Calibration/Alignment

- Alignment procedure
  - Accurate positioning during construction of sub-detectors by coordinate measuring machine
  - Alignment at the installation phase by standard survey technique
  - Hardware alignment system during operation
  - Ultimate micro-meter order alignment by "track-based alignment"
- Alignment techniques under R&D
  - IR laser alignment for Si strip detectors
  - Fiber Bragg Grating (FBG) sensors for mechanical structure alignment → Smart support structure
- Large Potential to profit from LHC upgrades!