

LMU München - Excellence Cluster Universe

**PS & Services** 

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DEPFET Collaboration Meeting Seeon 10.05.15-13.05.15





#### **Overview**



- Operation experience of Preproduction PS
- Main production

Services

- Status of Kapton development
- Patch Panels for L2bwd
- Status of Cables



# Operation of Preproduction PS



- 4 PS setups installed at our collaboration institutes, 2 additional ones are currently in installation
- MPI testing effort heavily relies on the PS's
- $\rightarrow$  So far no major flaws discovered

Lessons learned:

- Sanity check before installation in setup possible damage due to transport, voltage levels
- Periodically use the auto calibration of the SMU when hunting for mVs while calibration
- Two units suffered under a fault of the hot-swap controller series pass element / internal charge pump damaged
- Using some Units with certain primary PS's startup is not stable

 $\rightarrow$  Investigating alternative approach for inrush current limiting. Test circuit will be available after this meeting



#### **Inrush current**



- While startup of primary power decoupling capacitors must be charged, some transient current to start DC/DC converters of the monitoring system and the MCU
- → Current peaks can drive PS's into current limit
  → DC/DC converter are a constant power load
  i.e. have negative input resistance





#### **Inrush current**



- Without limiter current is only limited by PS - PS is in current limit while startup
- Limiter prevents that primary PS goes into current limit







### **Main Production** –

overview



Goal: production of 68 PS units for both KEK PF and PXD

- Procurement of individual components under way connectors, IC's
  - \$/€ rate has noticeable impact on our budget



- Fairly large batch with more than 1600 channels in 408 regulator cards
- $\rightarrow$  Systematic QA of individual components necessary
- Individual components are difficult to access in the box

 $\rightarrow$  Test setups needed providing an environment similar to the final one in the PS unit



# Main Production – Stepdown converter

- Full batch in production 140 pieces
- Expected delivery mid May
- Test board for QA available







## **Main production**



- Production of the Front- and Backboards in preparation
- Currently some bug fixes under way
- Ordering expected in May









### **Services**







- L2Bwd design has been finished in February, production of remaining Kaptons is ongoing
- 5 L2Bwd Kapton are delivered including passives
  - Capacitors of high reliability / automotive grade
  - Preparation of test measurements is ongoing at MPI and Bonn
- Design of the remaining ones is ongoing
- Waiting for input from pilot run for the procurement of the production Kaptons















### **Patch Pannel**



- To ease the Kapton design we have an individual PP for each Kapton
- The L2bwd PP has been designed and produced
- Latest interface using ethernet and infiniband cable
- Currently one fully equipped PP is prepared in the MPP electronics workshop and will be available for the pilot run







## **Status of Cables**



Power cable:

- Design is in place
- Prototype is heavily used in the test setups using the LMU-PS
- Investigation within the grounding project done
  → Results in Fernandos talk
- Mechanical integration is looking promising
- Procurement after Pilotrun?

Data cables:

- Cables for baseline solution selected according to our requirements
- Decision of final layout is still open
  - Input from irradiation campaign, testing of data transmission in lab and pilot run necessary







## Summary



- LMU PS's becoming an essential component of the testing effort
- Main production taking momentum several designs are in or close to mass production
- In parallel test setups for QA are prepared
- L2bwd Kapton prototypes are available for the pilot run
- Adapterboard, PP for Pilotrun testing available





# Backup





- Preproduction in modified configuration significantly improves output DC impedance to 2.5mW significantly better than commercial unit
- Baseline for main production: Active sense amplifier with 51k protection resistor