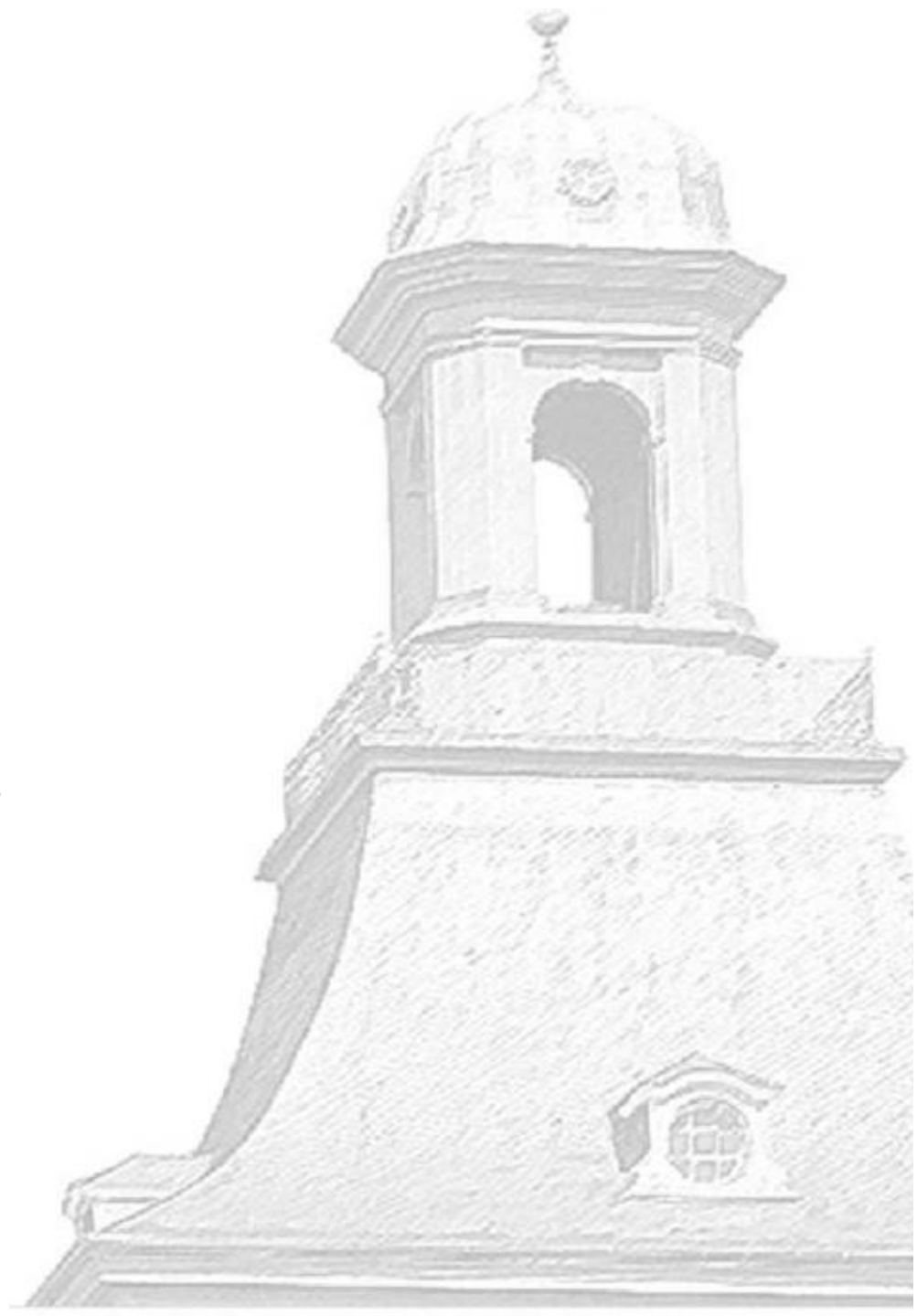


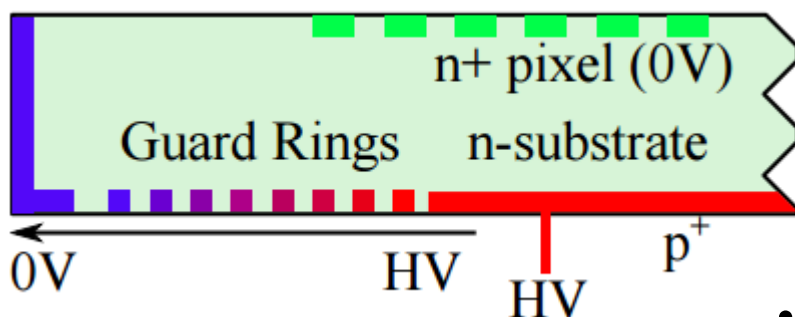
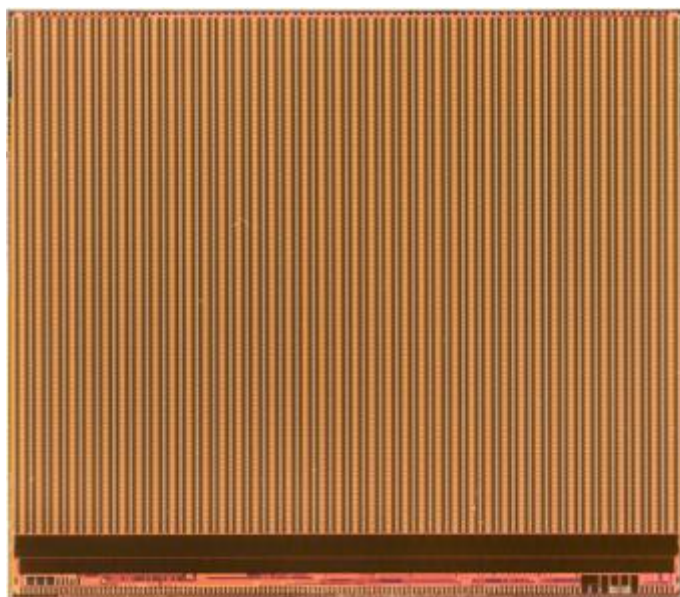


FANGS

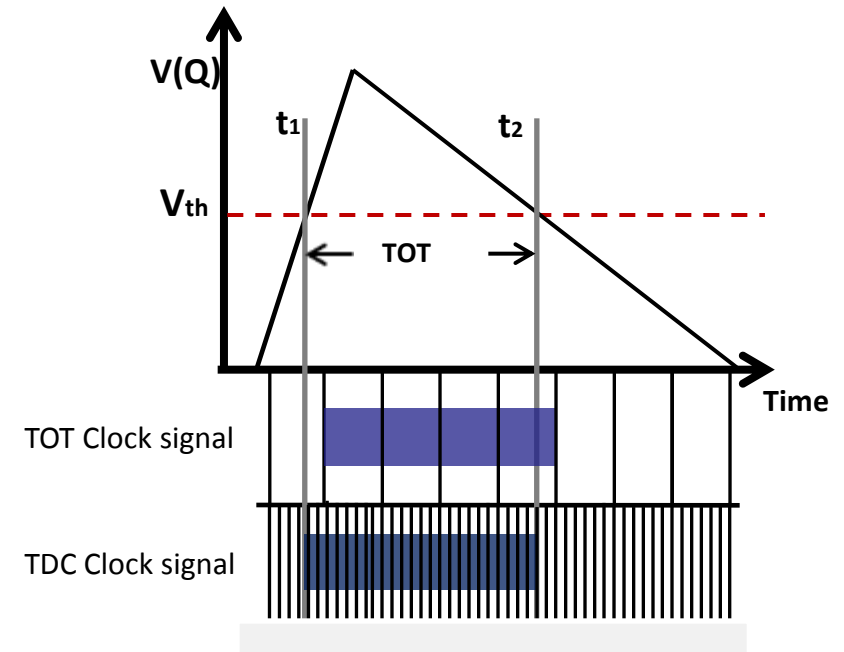
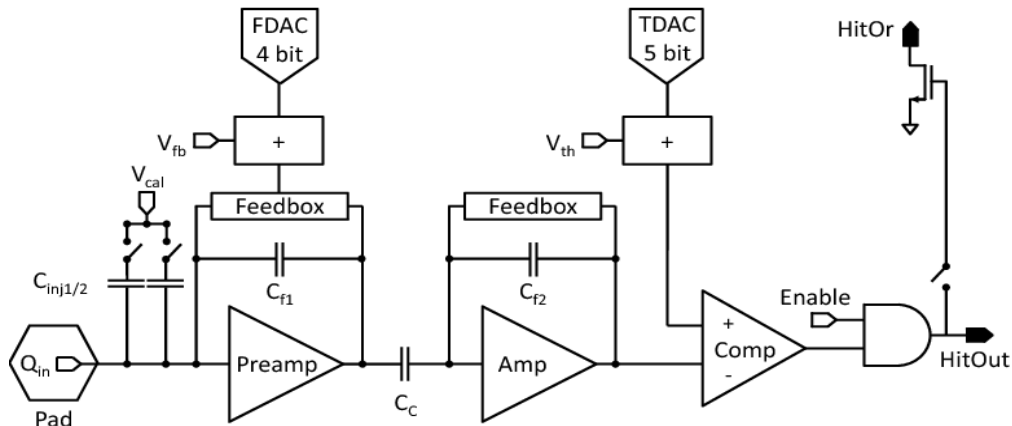
J. Dingfelder, A. Eyring, L. Mari,
C. Marinas, D. Pohl

University of Bonn



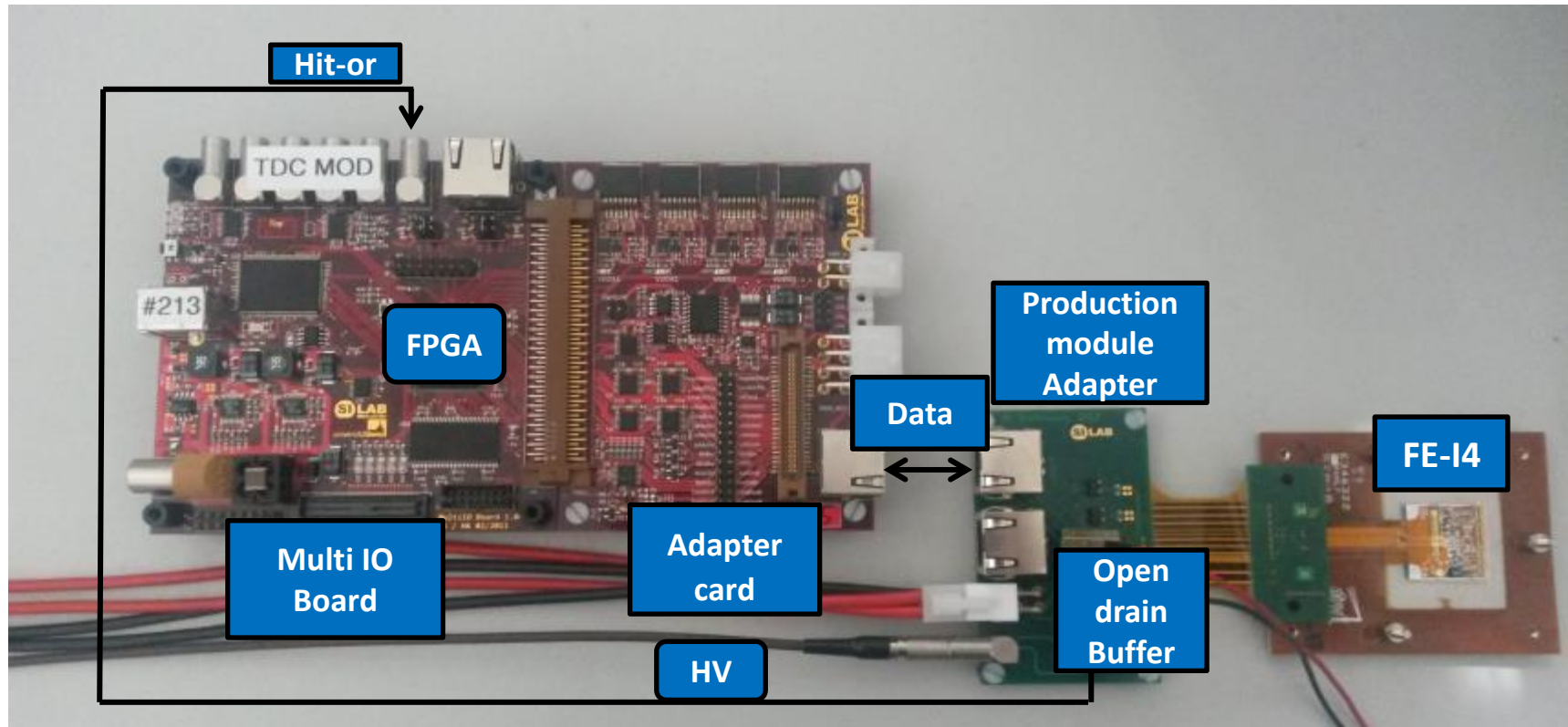


- FE-I4 read out chip
 - **High hit rates and radiation hard**
 - IBM 130 nm CMOS process
 - Provides read out for 80x336 pixels
 - Thickness=150 μm
 - Physical size=**21x19 mm²**
 - Bump bonded to Si sensor
- Sensor:
 - n-in-n planar
 - Pitch=**50x250 μm^2**
 - Thickness=200 μm
 - Physical size=19x20 mm²
 - HV=60 V
 - Power=1.2 W
- Background radiation measurements in Phase 2:
 - Sensitive to low keV X-rays
 - Ability to measure high particle rates

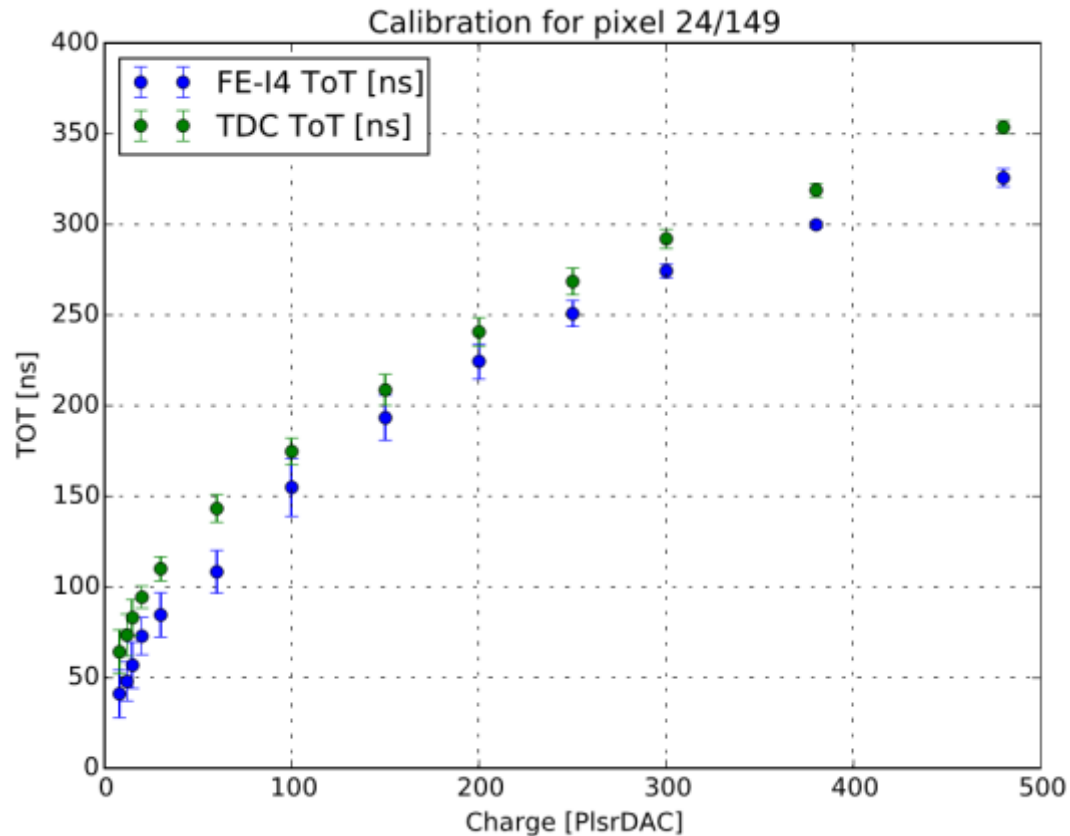


- Two stage amplifier → Discriminator with adjustable threshold.
- Time over threshold (**TOT**) with externally supplied 40 MHz clock.
- Time to digital converter (**TDC**) uses 640 MHz FPGA clock.
- Output of each pixel is ORed.
- Internal charge injection circuit for threshold tuning and calibration

→ Both, high speed and adequate energy resolution achieved at the same time

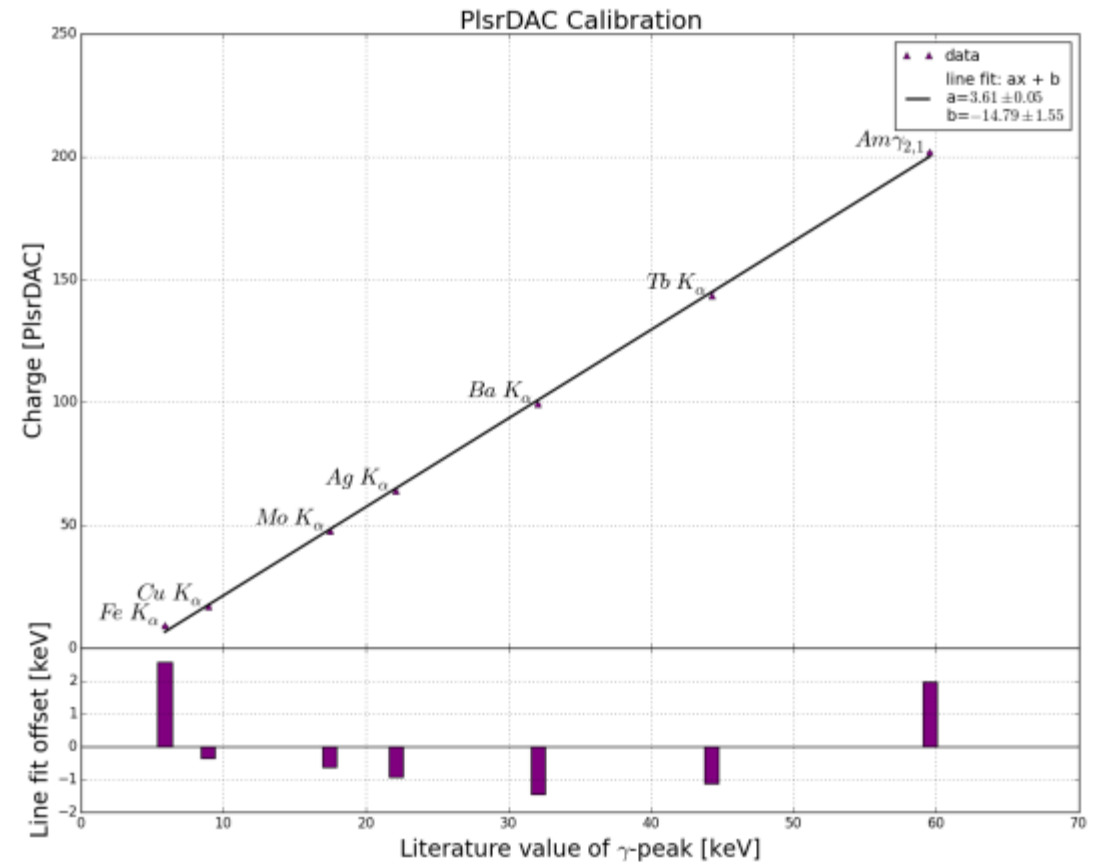
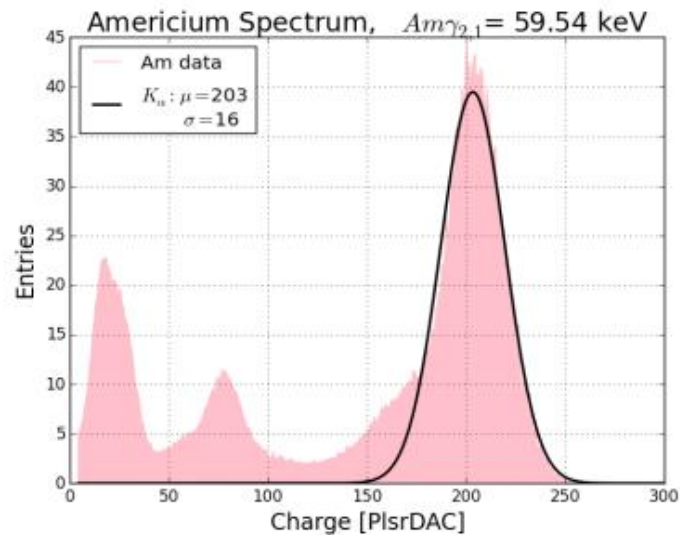
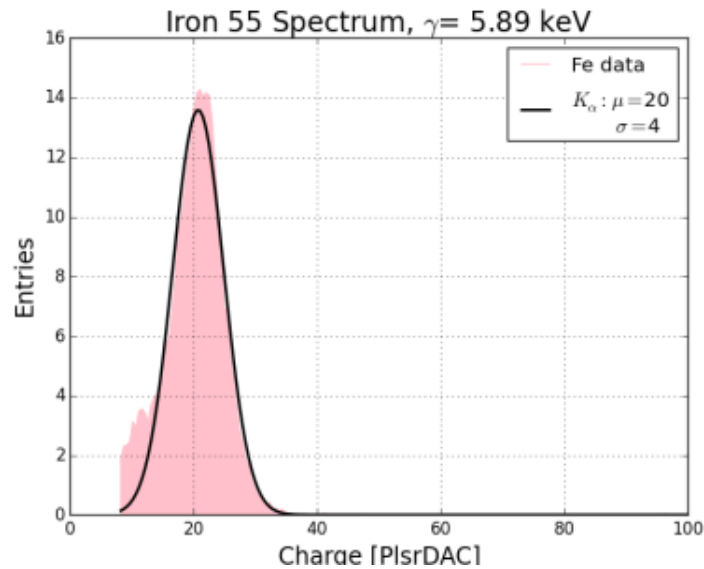


- USBpix used for readout and pyBAR for analysis.
- **Open drain buffer** amplifies HitOr signal on long cables (O(30 m)).
- New USBPix3 readout system being tested at the moment (8 FE at a time).
- Software allows to monitor multiple FE in parallel.

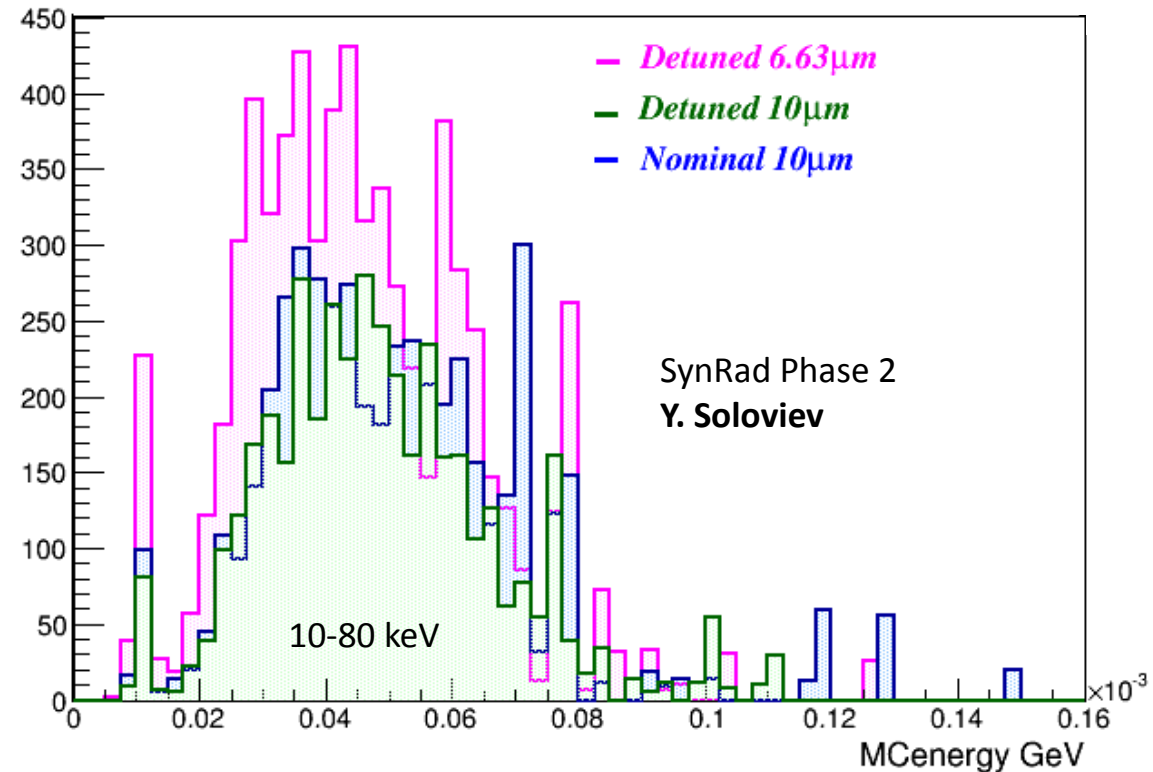
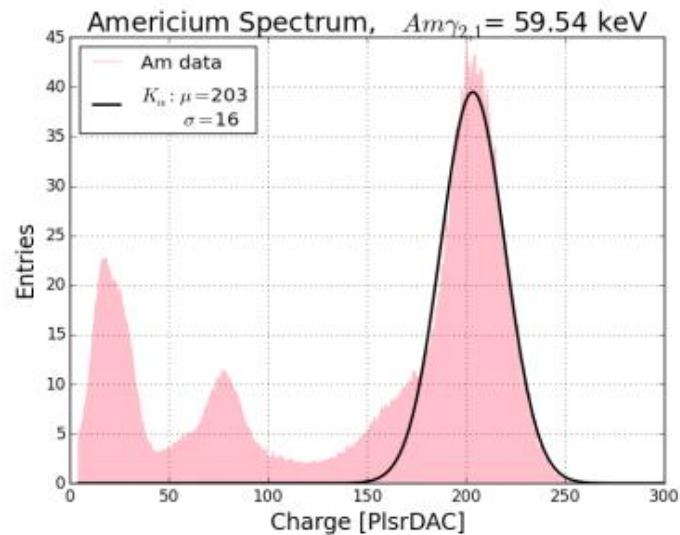
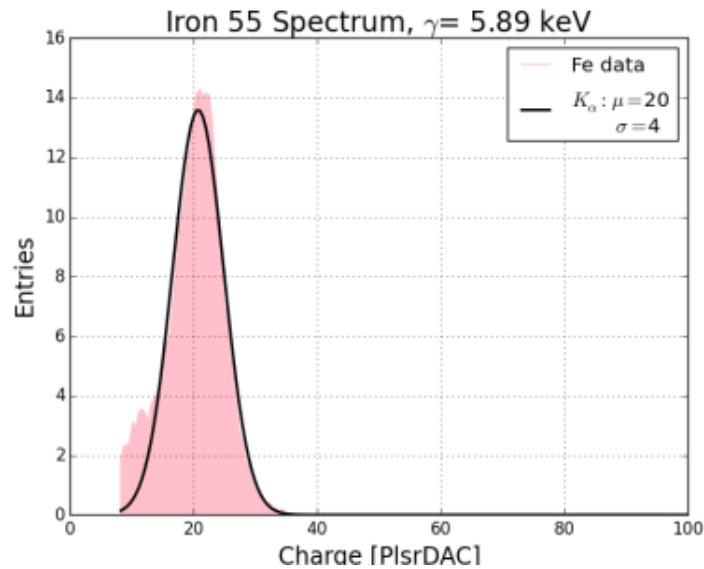


- Threshold tuning noise based
- V_{th} and TDC as a function of charge different for each pixel.
- Pixel per pixel calibration needed.
- Internal charge injection in units of PlsrDAC \sim 55 electrons

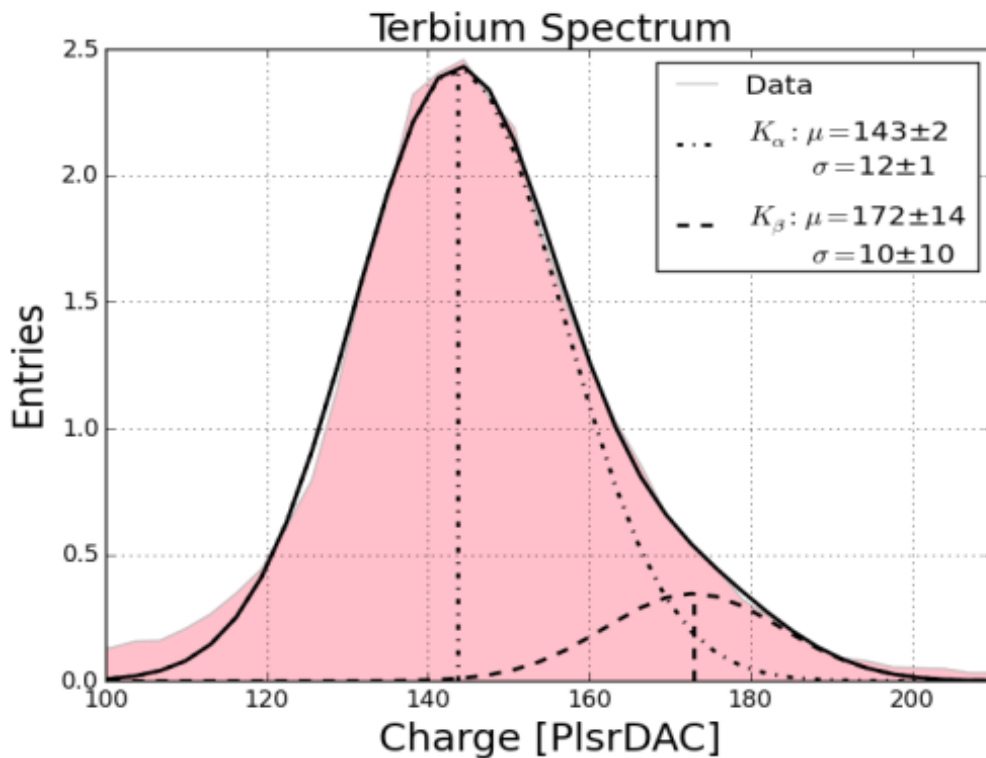
Calibration and Dynamic Range



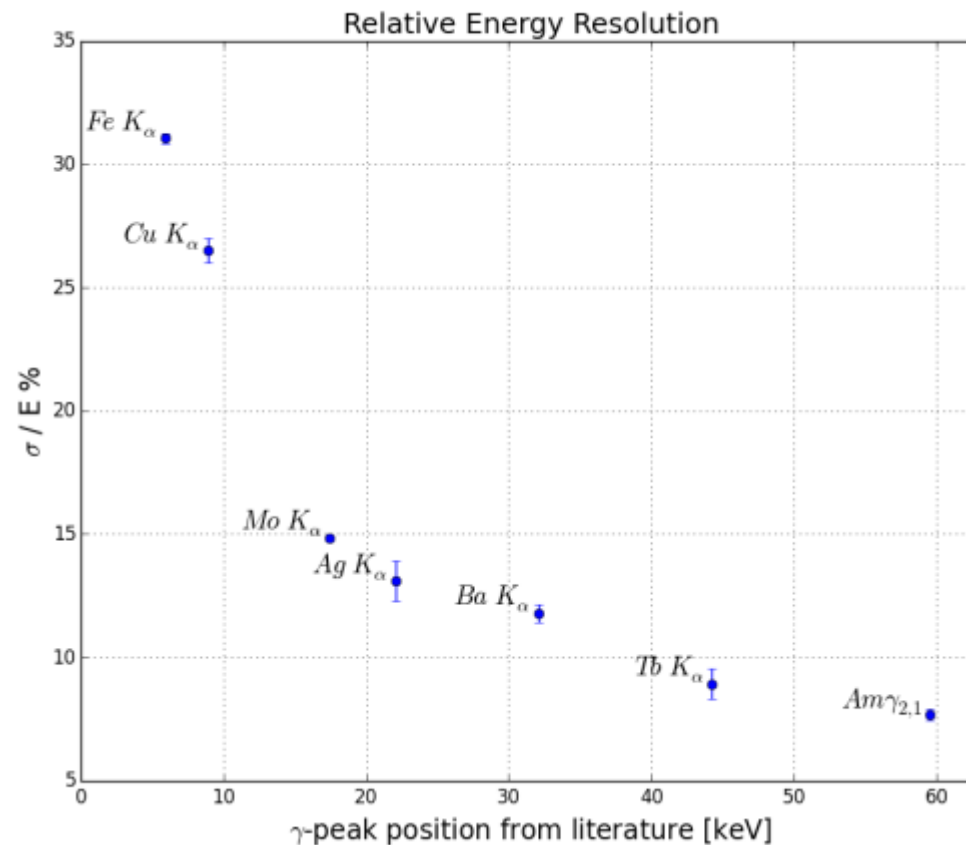
- Dynamic range 6-60 keV (wider also possible)
- Lowest measured plsrDAC value ~ 7
 - Threshold of ~ 1000 electrons feasible



- Dynamic range 6-60 keV (wider also possible)
- Lowest measured plsrDAC value ~ 7
 - Threshold of ~ 1000 electrons feasible

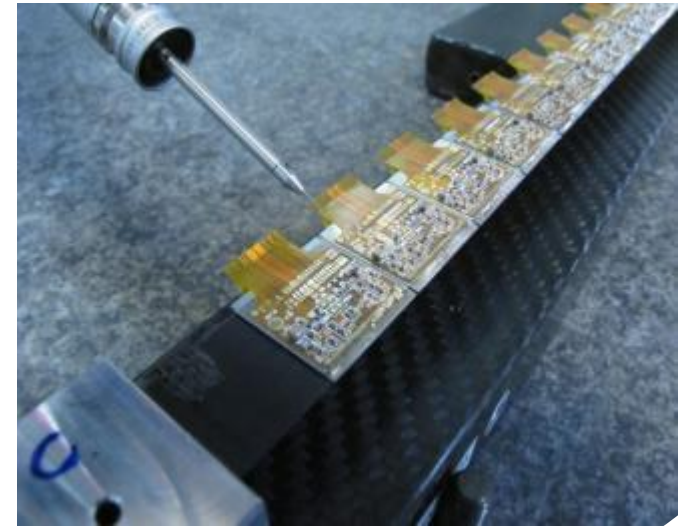
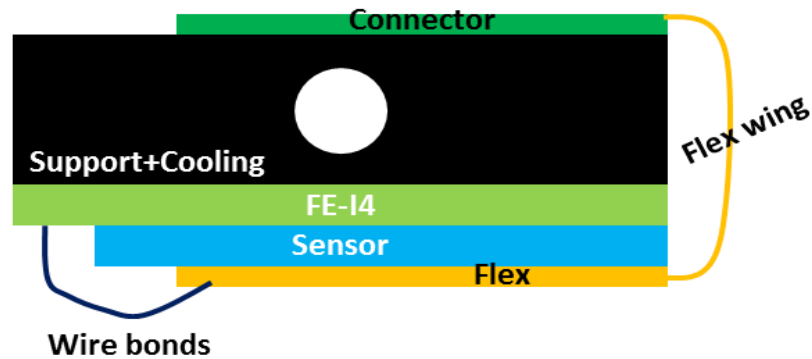


- Terbium $K_\alpha = 44.2$ keV, $K_\beta = 50.7$ keV
- $\Delta E = 6.4$ keV

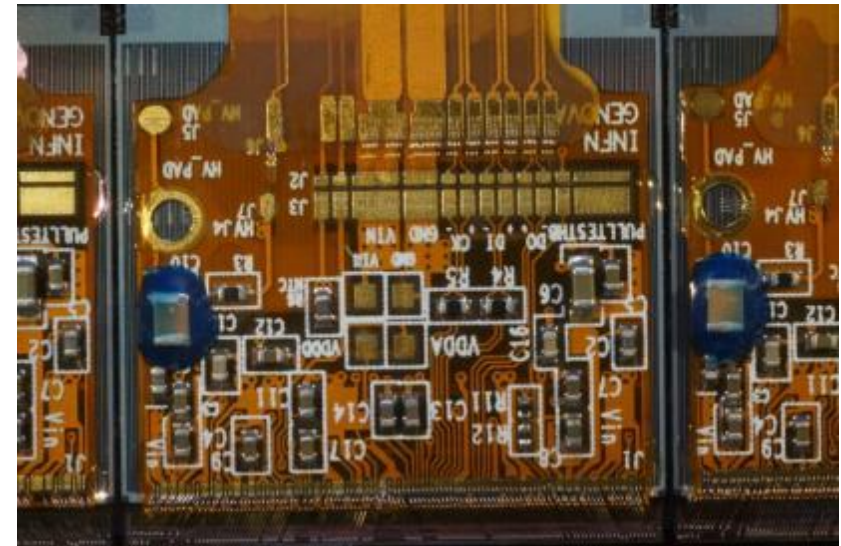


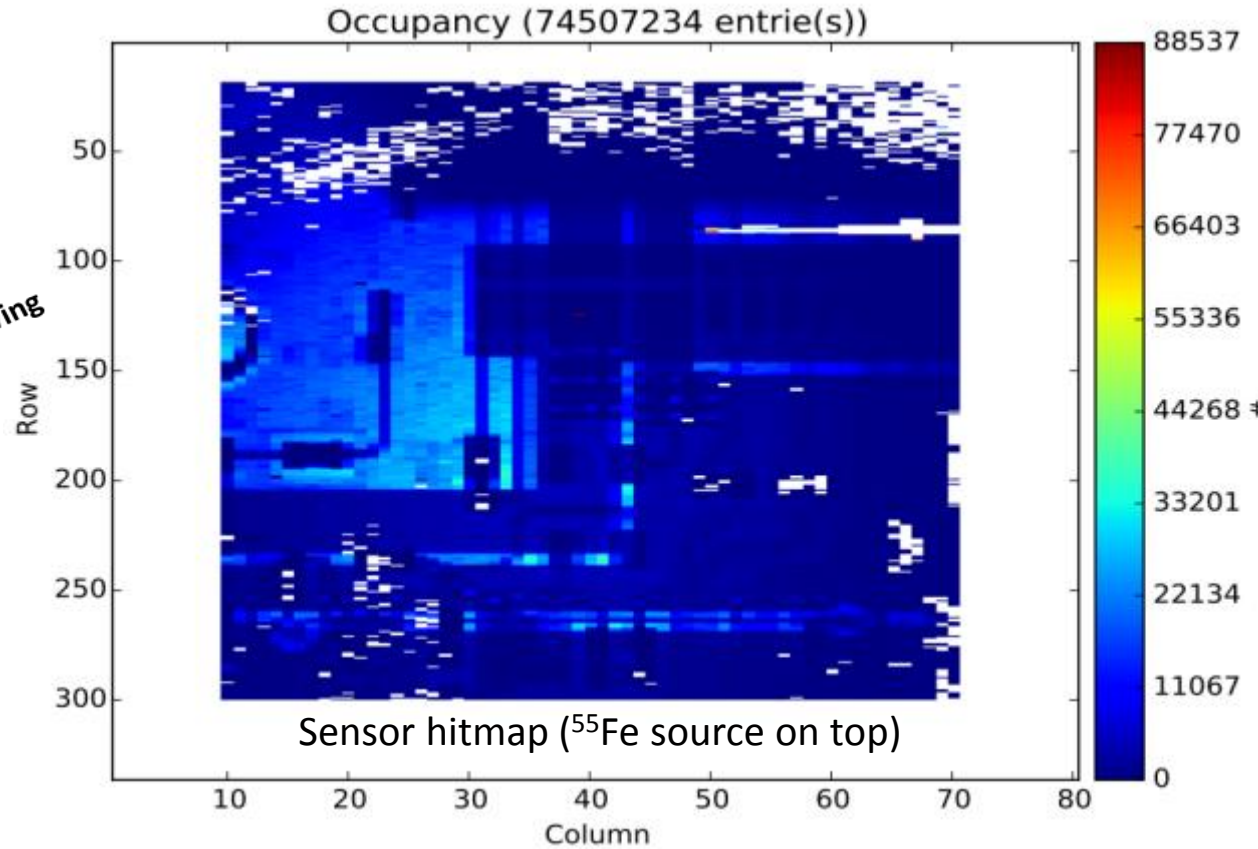
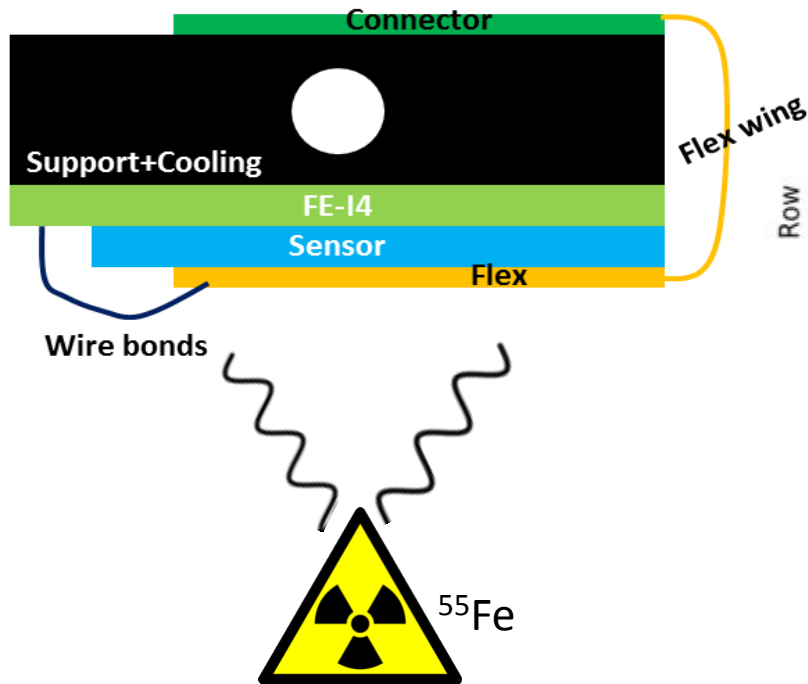
- Adequate energy resolution
- Better than 15 % above 10 keV

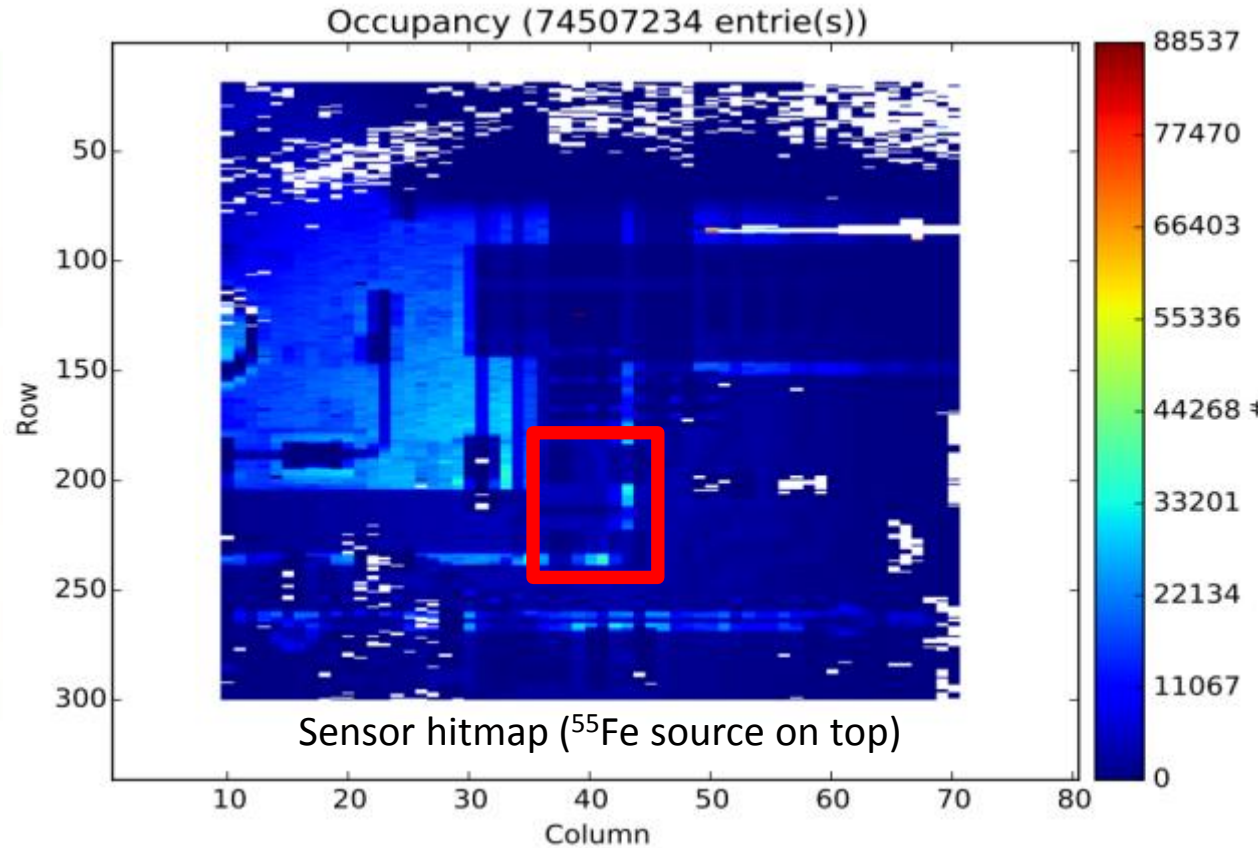
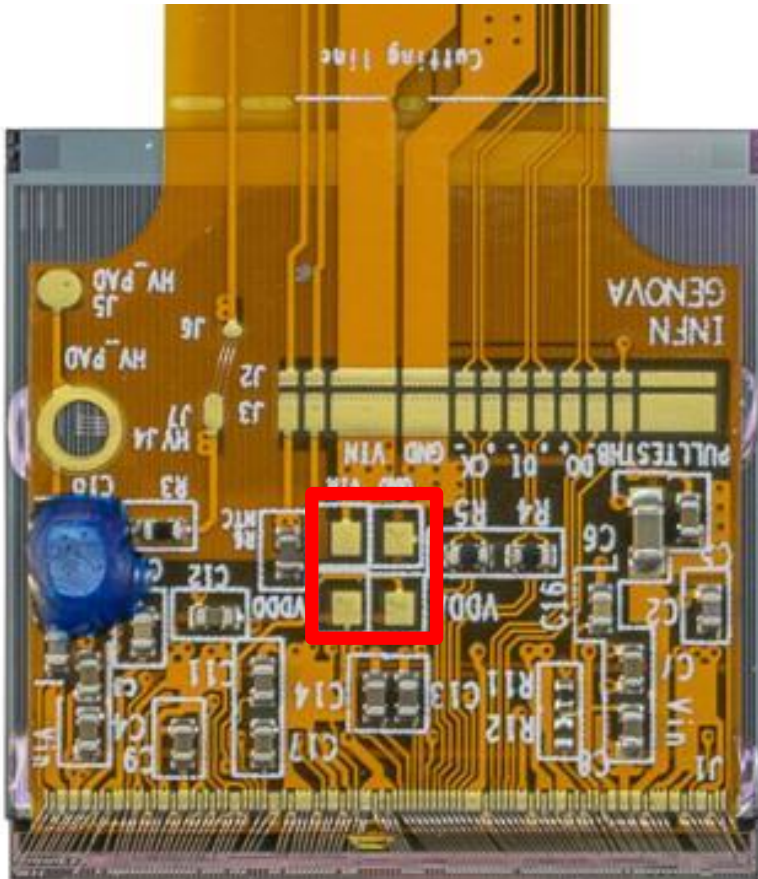
Initial Design Concept for Beast II



- Stave structure similar to ATLAS IBL.
- 90 μm thick flex attached on top of sensor for read out.

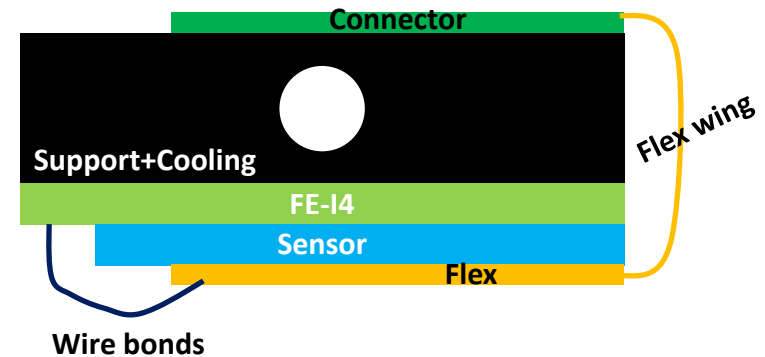




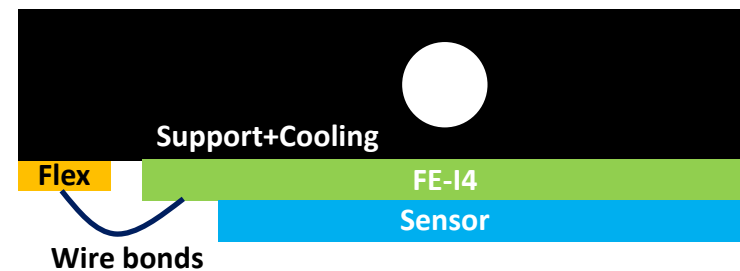


High absorption probability in the low keV range
→ Design change with no material in front

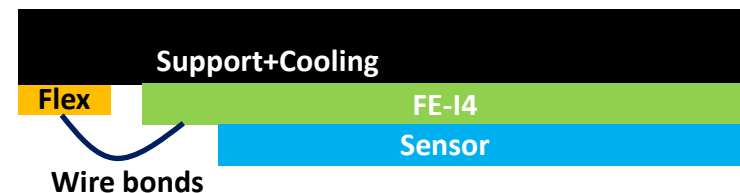
- How to mount few single chips in Phase 2?
(Reusing existing infrastructure)



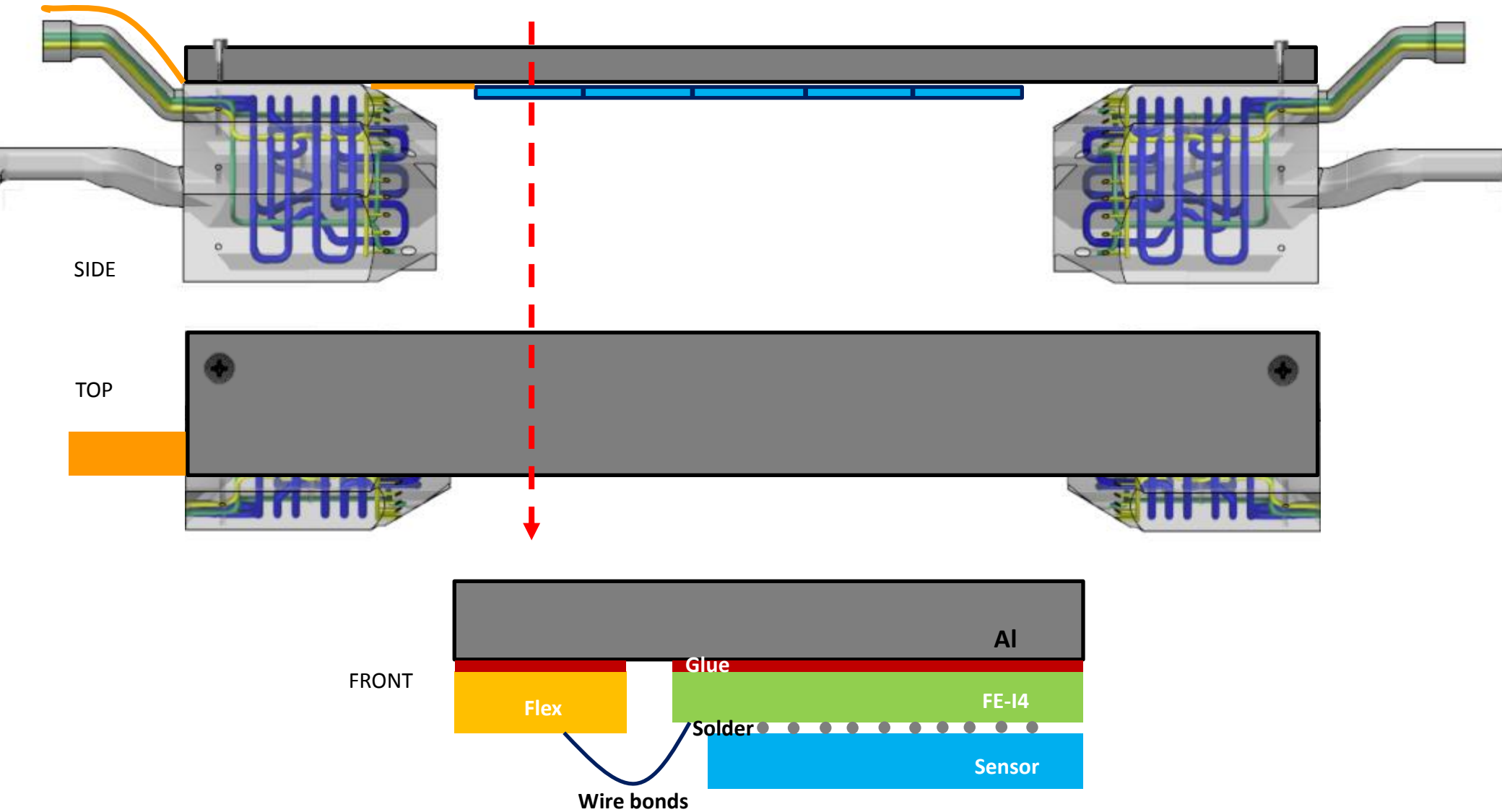
- Move the flex to one side. No material in front!

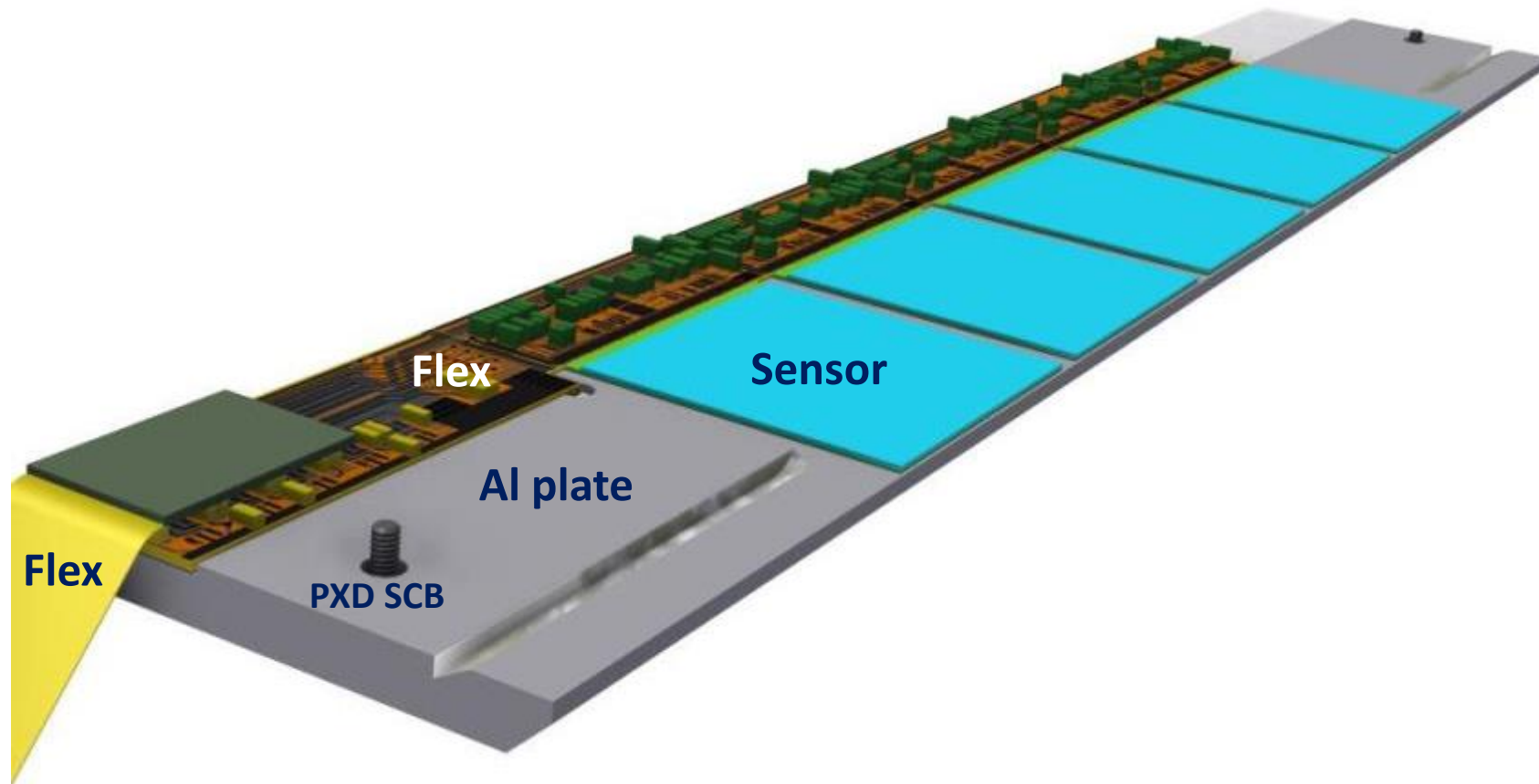


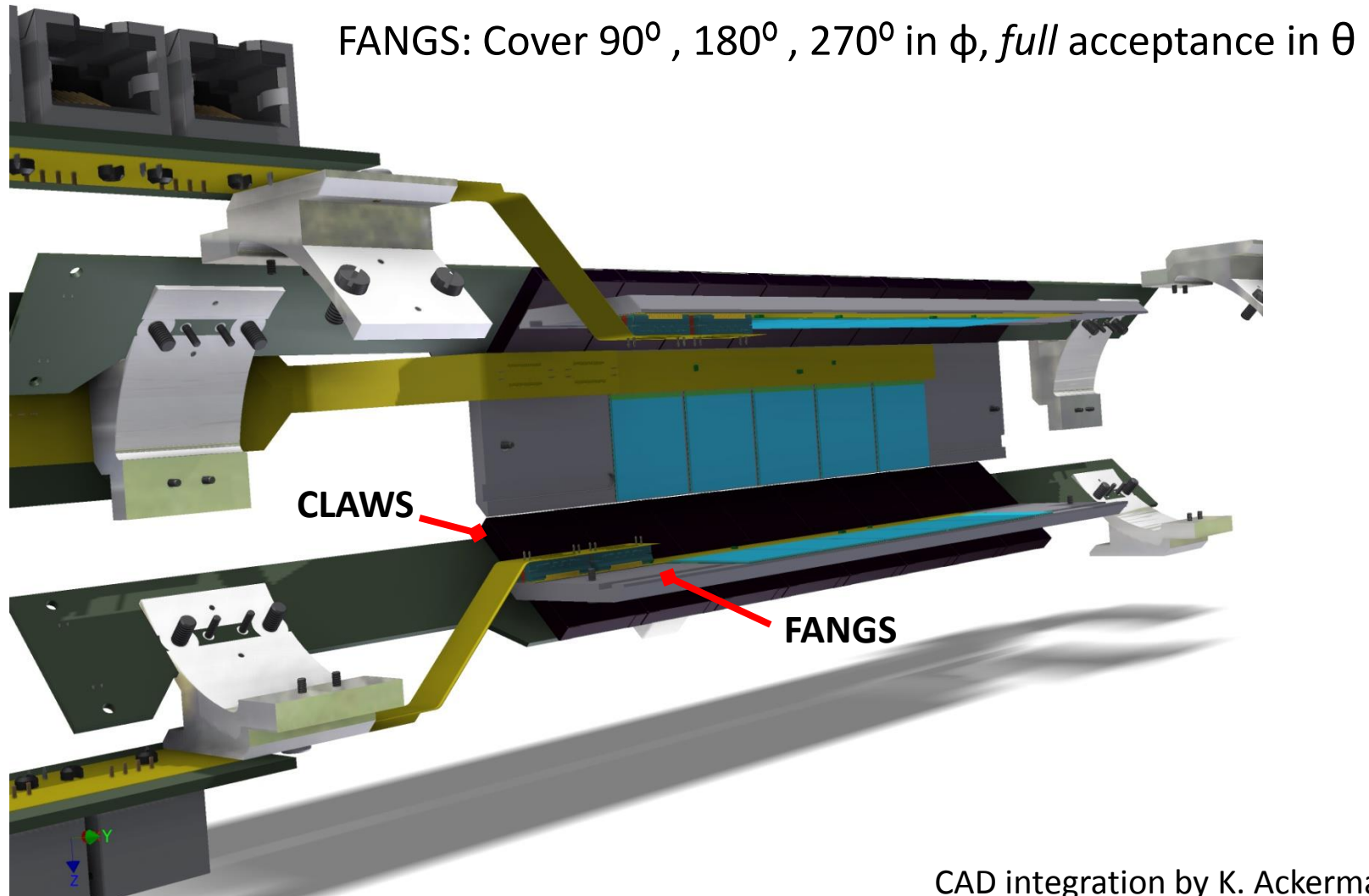
- Thinner support. Make use of PXD cooling



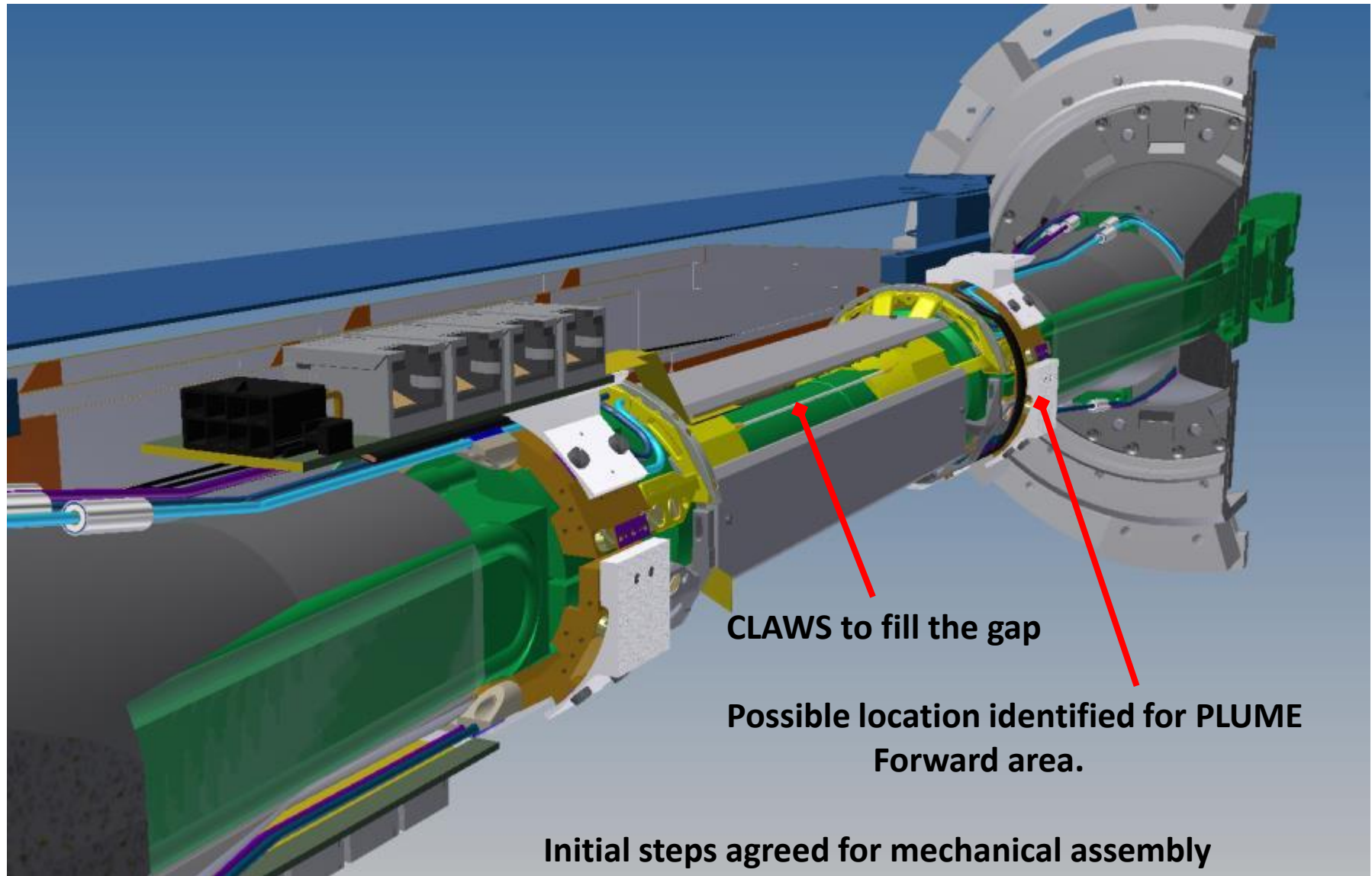
Mechanical Arrangement

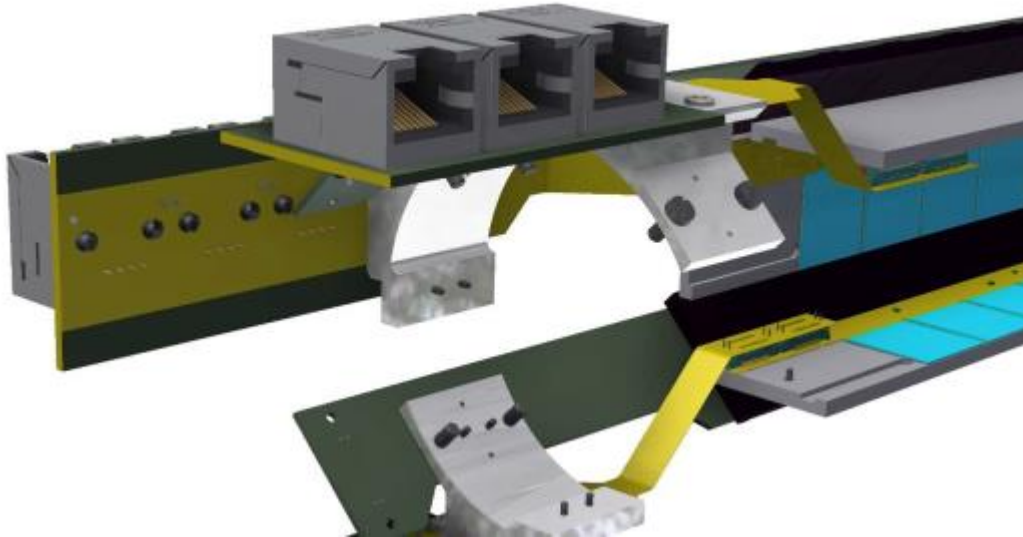




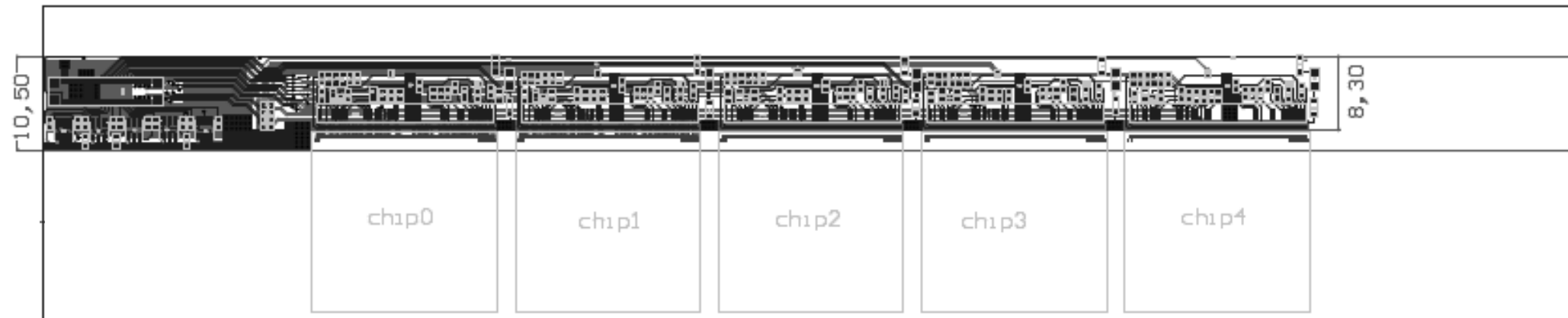


CAD integration by K. Ackermann

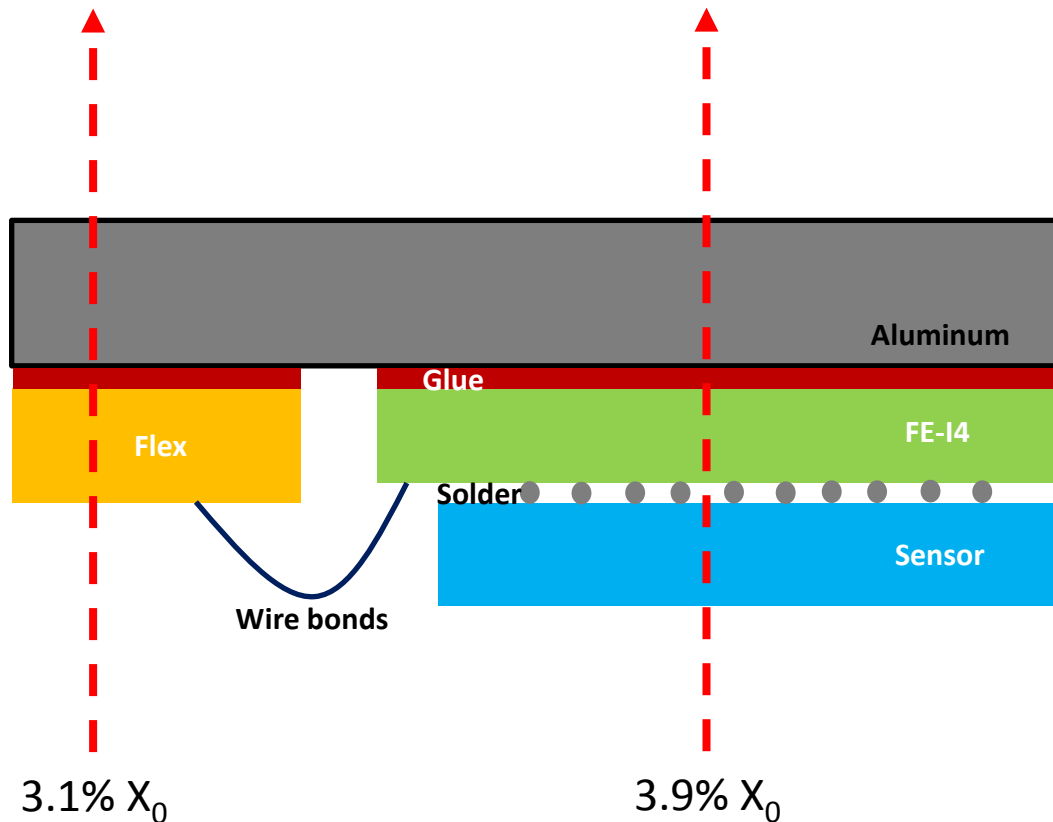




- ❑ Design finalized:
 - 8.5 mm wide Kapton
 - 50 pin connector on backward side
 - Short intermediate Kapton connecting to a PCB attached to SVD ring
 - 4 Ethernet and 1 power connectors on PCB (design under discussion)



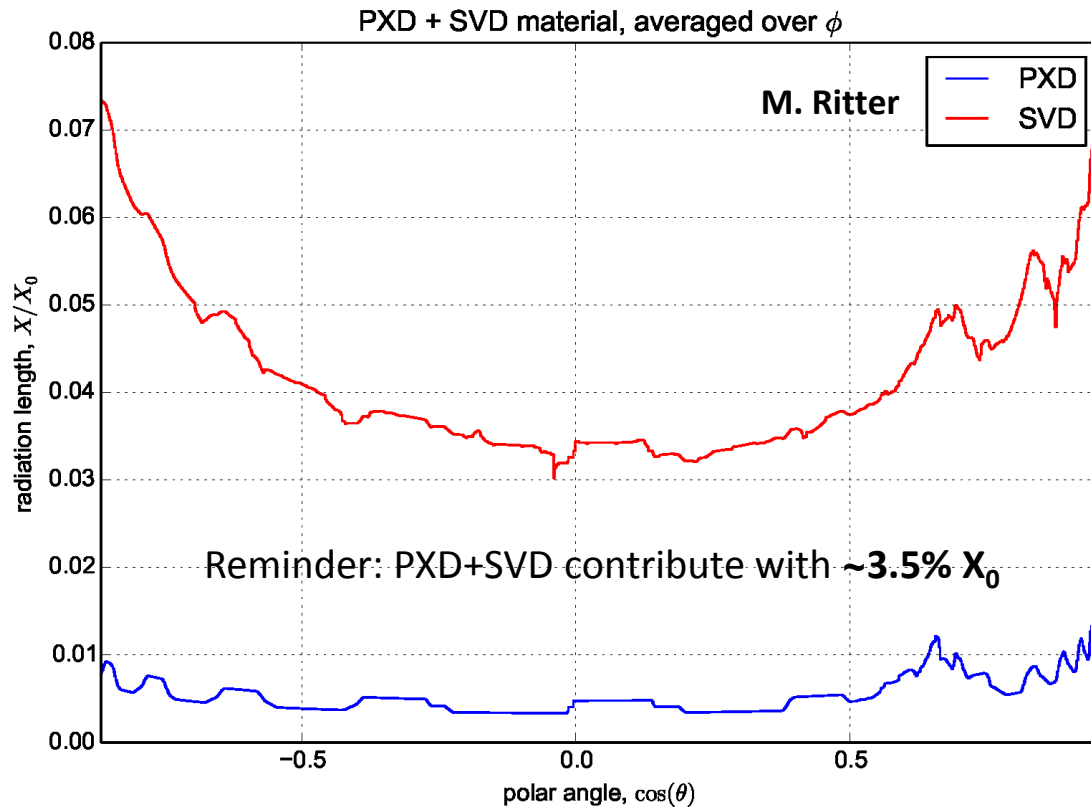
Aluminum Stave Material Budget



- Low and flat material budget distribution
- No impact in outer detectors

- Support:
3 mm thick Aluminum $\rightarrow 3.4\%X_0$
- Glue:
50 μm thick Epoxy $\rightarrow 0.014\%X_0$
- FE-I4
150 μm thick Silicon $\rightarrow 0.16\%X_0$
- Sensor:
200 μm thick Silicon $\rightarrow 0.21\%X_0$
- Solder balls
25 μm thick SnAg $\rightarrow 0.17\%X_0$ (3.3% of the area)
- Flex
66 μm thick polyimide $\rightarrow 0.023\%X_0$
24 μm Cu (2 layers) $\rightarrow 0.17\%X_0$

Total_{Max}: 3.9% X_0

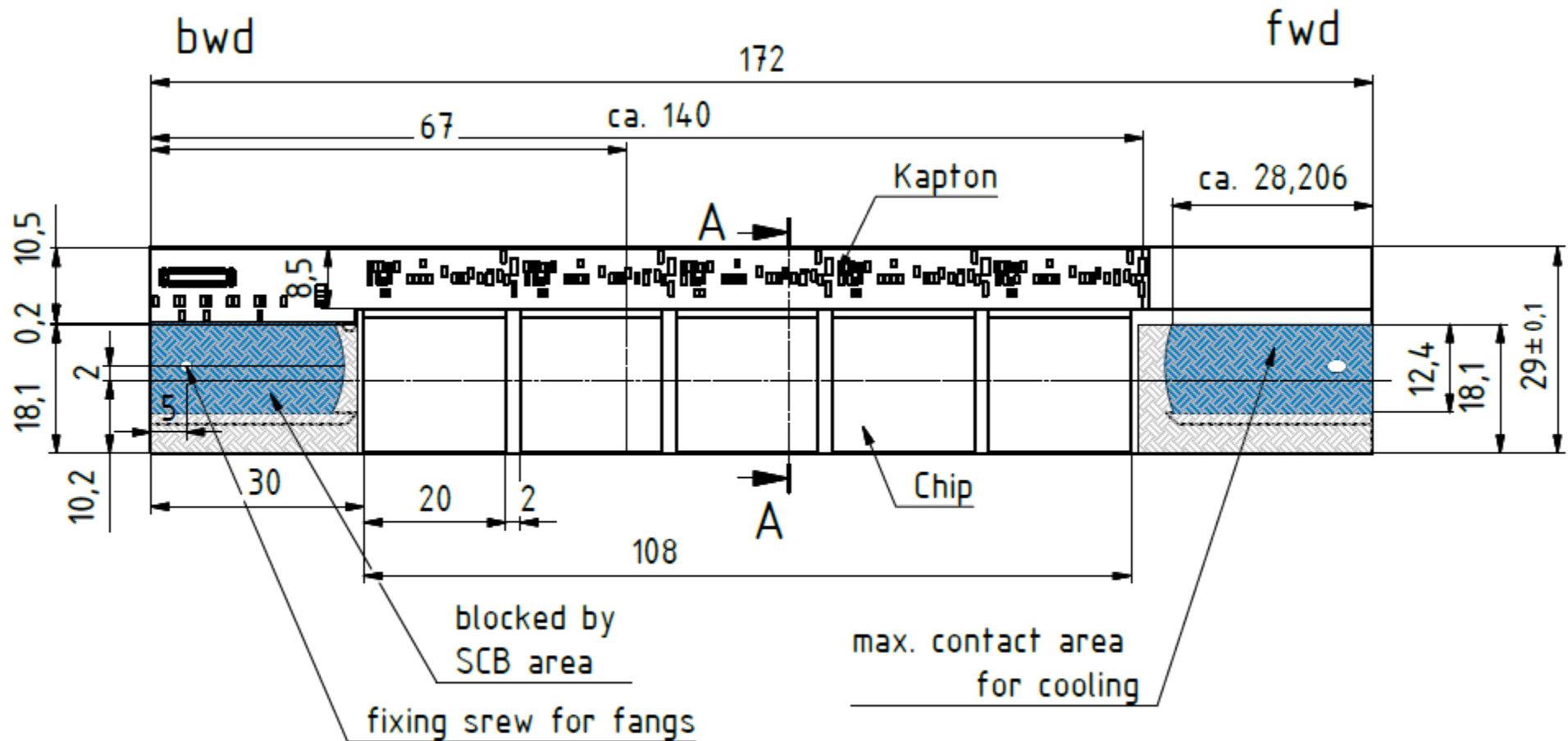


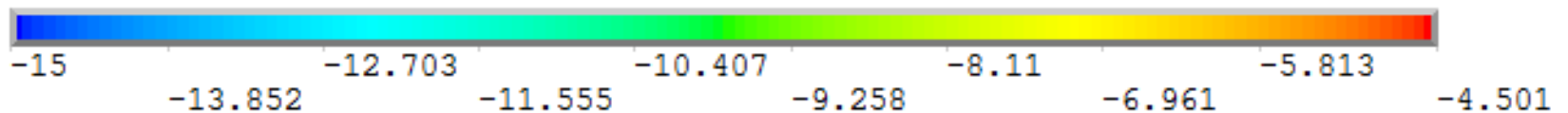
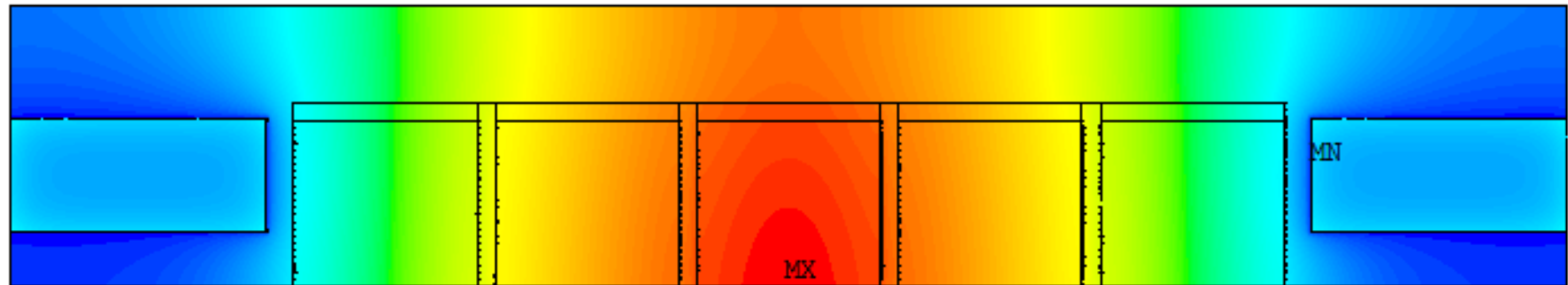
- Low and flat material budget distribution
- No impact in outer detectors

- Support:
3 mm thick Aluminum $\rightarrow 3.4\%X_0$
- Glue:
50 μm thick Epoxy $\rightarrow 0.014\%X_0$
- FE-I4
150 μm thick Silicon $\rightarrow 0.16\%X_0$
- Sensor:
200 μm thick Silicon $\rightarrow 0.21\%X_0$
- Solder balls
25 μm thick SnAg $\rightarrow 0.17\%X_0$ (3.3% of the area)
- Flex
66 μm thick polyimide $\rightarrow 0.023\%X_0$
24 μm Cu (2 layers) $\rightarrow 0.17\%X_0$

Total_{Max}: 3.9% X_0

FANGS Stave Dimensions



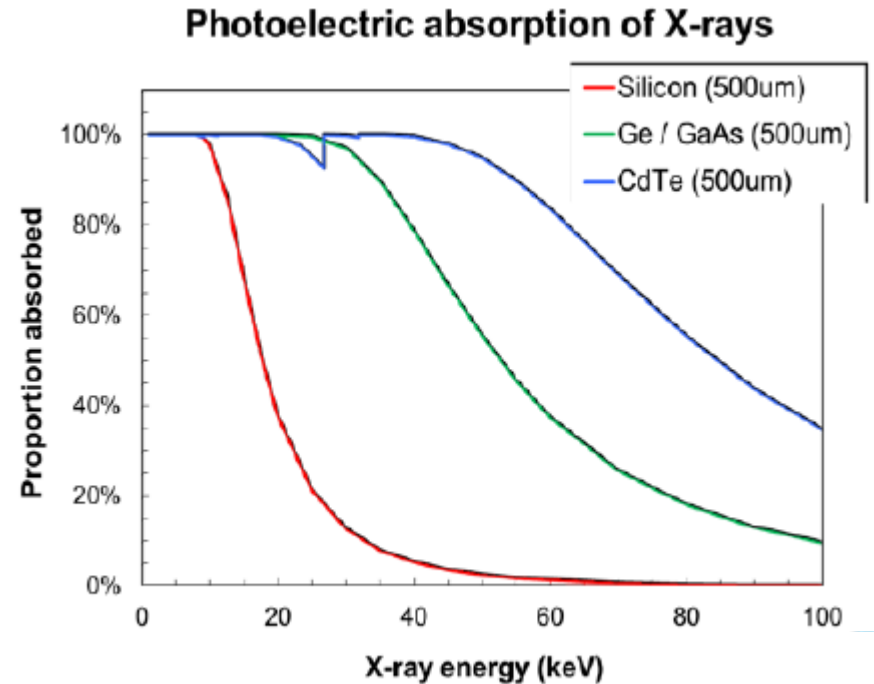


FANGS for BEAST, C. Marinas (University of Bonn)

- Maximum temperature = $-4\text{ }^{\circ}\text{C}$
- Maximum ΔT within one sensor = $4\text{ }^{\circ}\text{C}$
- Power = 1.2 W each FE
- Cooling block = $-15\text{ }^{\circ}\text{C}$
- Environment = $20\text{ }^{\circ}\text{C}$ at 2 m/s
- Proper heat handling
- Low and flat temperature profile

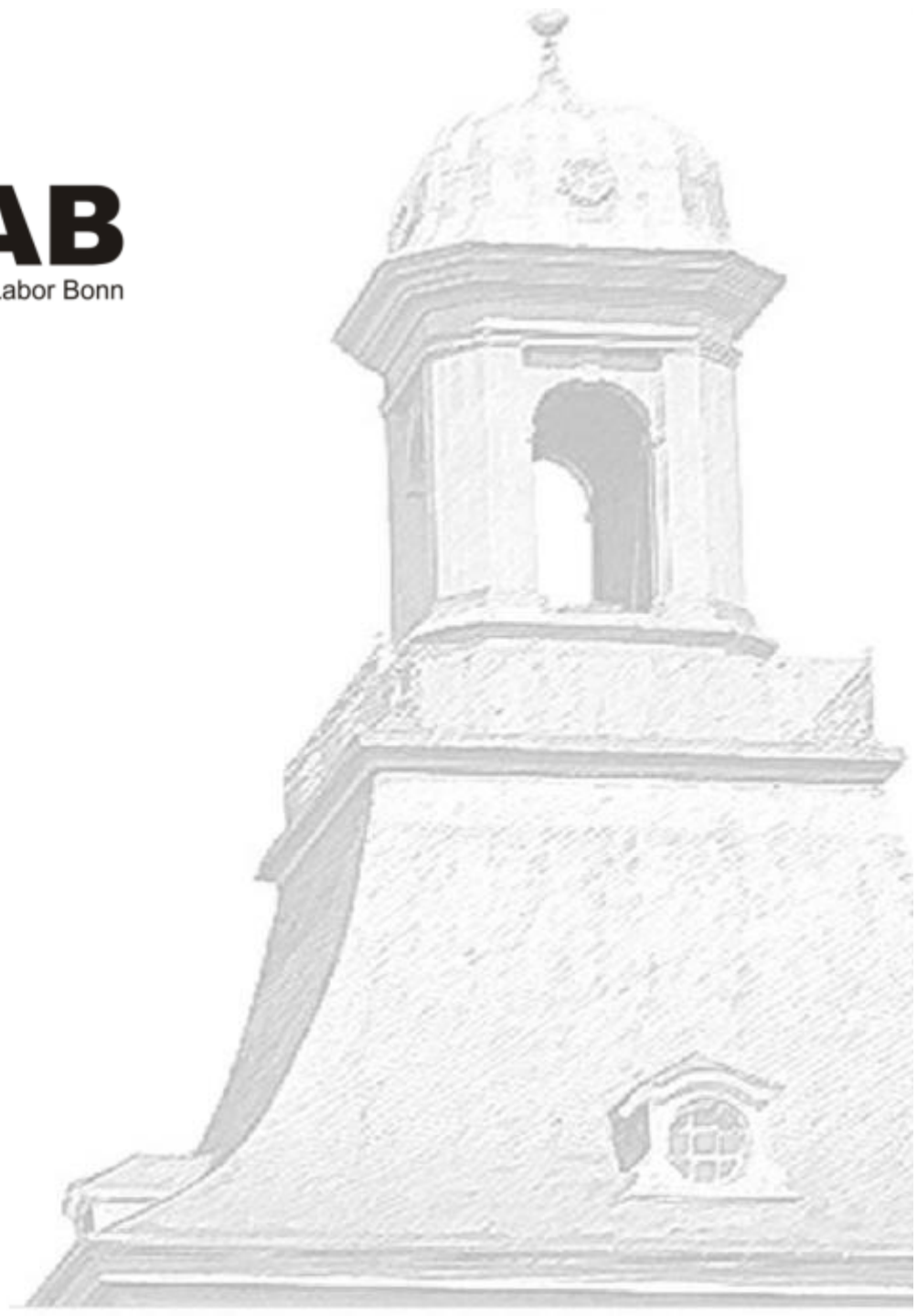
- FANGS is becoming a final detector system for background (energy and rates) measurements at BEAST Phase 2
- Front end has been **tuned to cover the expected energy range with proper resolution**
- **Multiple-FE DAQ** with long cables is being tested with a new readout system
- Kapton flex and intermediate boards are (being) designed
- Mechanical concept and cooling management are well in progress
- 30 hybrids (FE-I4 and planar sensor) have been prepared (twice what is needed)
- All the aspects related to the design, characterization, integration are in good progress

- Spectrum with combined sources and continuum (X-ray machine at different voltages and filters)
- Long cables with new inverters. External trigger. Multiple module readout
- Temperature dependence of calibration, noise and energy resolution
- Absorption coefficient





Thank you



Instrument parts of the solid angle:

- FE-I4 based pixel detectors
 - Backgrounds and timing

