

LMU München - Excellence Cluster Universe

PS & Services

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8th Belle II VXD Workshop 09.09.15-11.09.15 Trieste





Overview



- Operation experience of Preproduction PS
- Main production

Services

- Status of Kapton development
- Status of Cables



Operation of Preproduction PS



- 8 PS setups installed at our collaboration institutes
- LMU PS's are the working horse for testing
- Noise while irradiation at KIT differs for long and short cables
- Noise measurements at HLL with long and short cables did not show a major difference in noise level
 - →Most probably an external effect
 - →Use grounding scheme according to recommendation from Fernando

→ Operation of Preproduction PS's is quite smoothly giving us the confidence to continue with the main production



Main production



- Full batch of Front and Back boards is available
- Boards are fully assembled including spacers



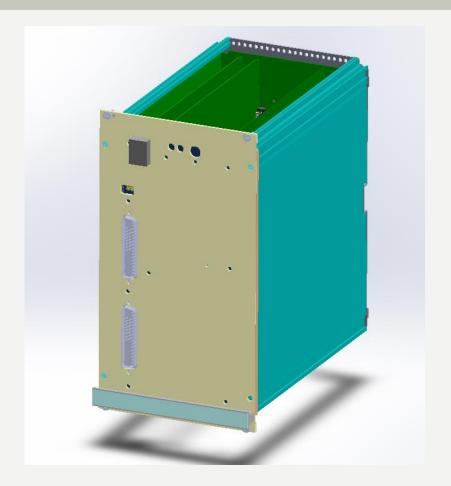




Main production - Cassettes



- Mechanics of Cassette has been optimized
- First batch of 20 has been ordered



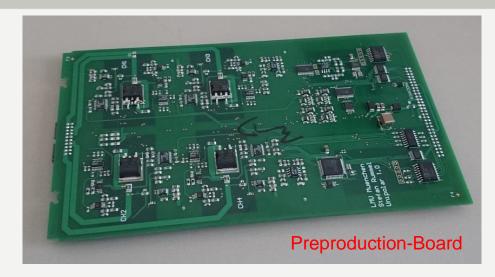


Main production – Regulator cards



Unipolar – Cards:

- PCB design has been finalized
- Relaxed via diameters
- Ratings of all components has been crosschecked
- Passives: High quality, thin film resistors, automotive qualified capacitors
- Base material High Tg FR 4
- Last clarification with EMS are ongoing
- → Order will be placed in the next weeks





Main production – DC/DC converter cards



- PCB design has been finalized
- Additional feature:
 - Voltage supervisor as additional safety measure
 - Failure at DC/DC converter level can be mitigated before it has impact on output voltages
- Design is in good shape, preparation of production ongoing



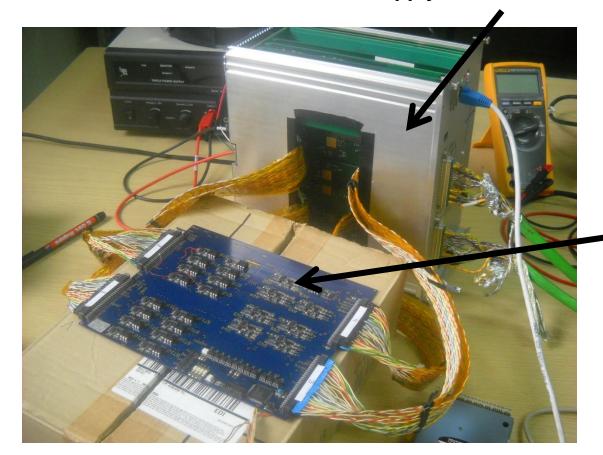




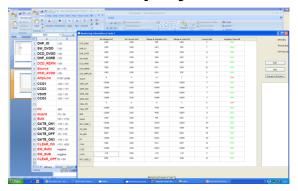
OVP - Over Voltage Protection status



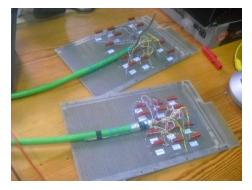
PXD Power Supply module



Display



OVP board prototype



Resistive loads

From May 2015 test setup is running in Krakow



OVP - over voltage protection status



- -Tests show that is no difference in voltage settings with "bypass module" and OVP board
- In June decision was taken to produce 50 OVP boards
- OVP boards are now assembled in factory
- In the end of September 50 OVP boards will be ready for hardware tests
- Next is foreseen full system integration with PS system ~ 2016



Main production – Next steps



- Bipolar regulator cards
- Microcontroller card







Services



Kapton



- 15 L2Bwd Kapton available
- Signal integrity has been successfully investigated including bending
- L1Bwd design is finished
- Design of Forward types ongoing
- Waiting for input from pilot run for the final procurement of the Kaptons



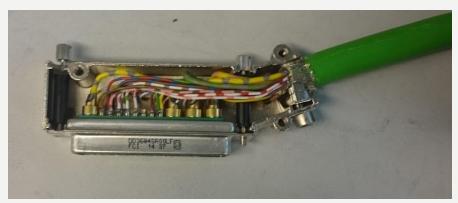


Power Cable



- Prototype is successfully used in most test setups using the LMU-PS
- Investigation within the grounding project showed promising results
- Prototype with final connectors has been produced
- → Ready to start procurement of power cables









Summary



- Preproduction PS's became the workhorse of the testing effort
- Main production is progressing
 - Step Down converter available
 - Front- and Back Board available
 - OVP is in production
 - Unipolar Regulator cards close to mass production
- Design of L1Fwd, L2Fwd Kaptons ongoing
- Power cables are ready for procurement



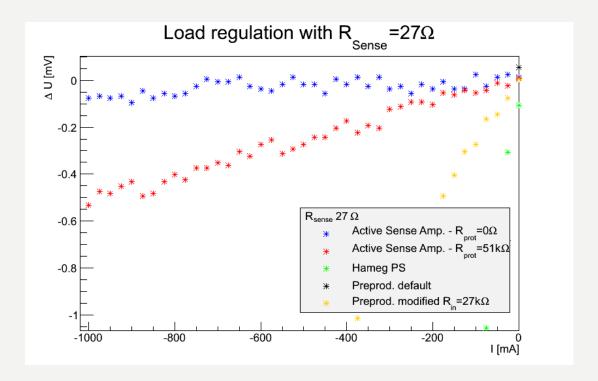


Backup



Load regulation





- Preproduction in modified configuration significantly improves output DC impedance to 2.5mW significantly better than commercial unit
- Baseline for main production: Active sense amplifier with 51k protection resistor



Main Production – Stepdown converter



- Full batch has been produced
- Random samples have been tested without any issues
- Peak to peak noise has been reduced from 20mV to 3mV
- Test board for QA available

