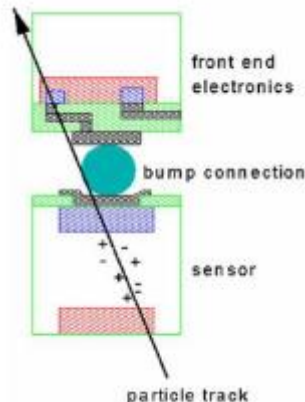
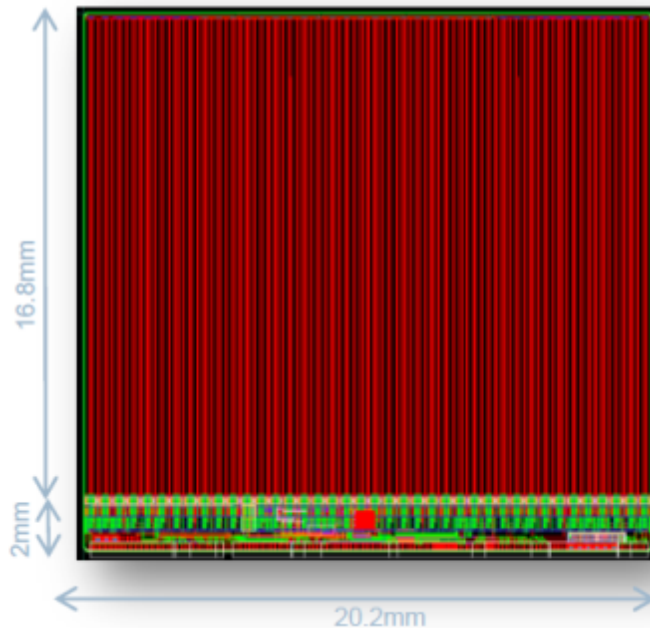




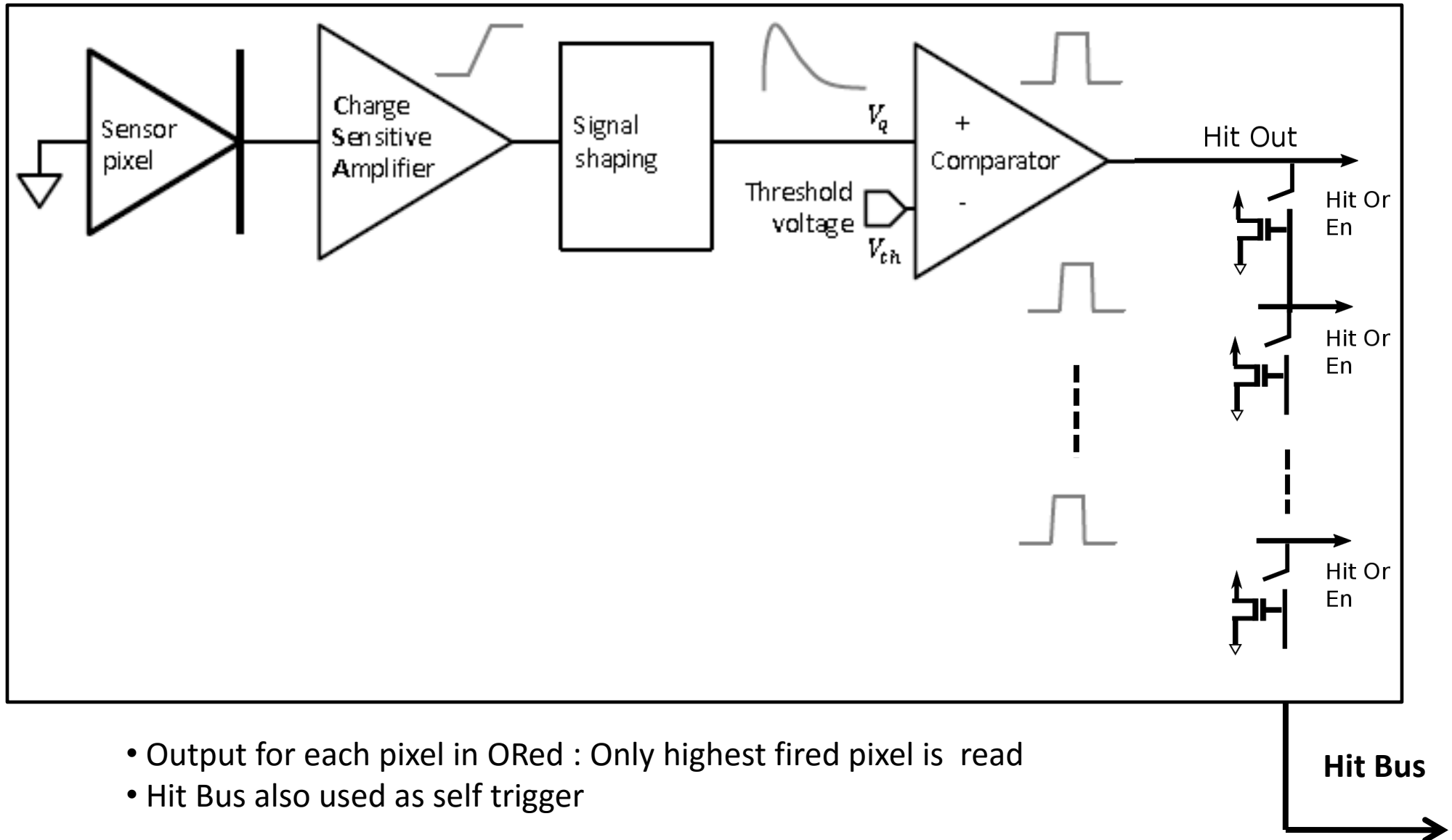
FANGS

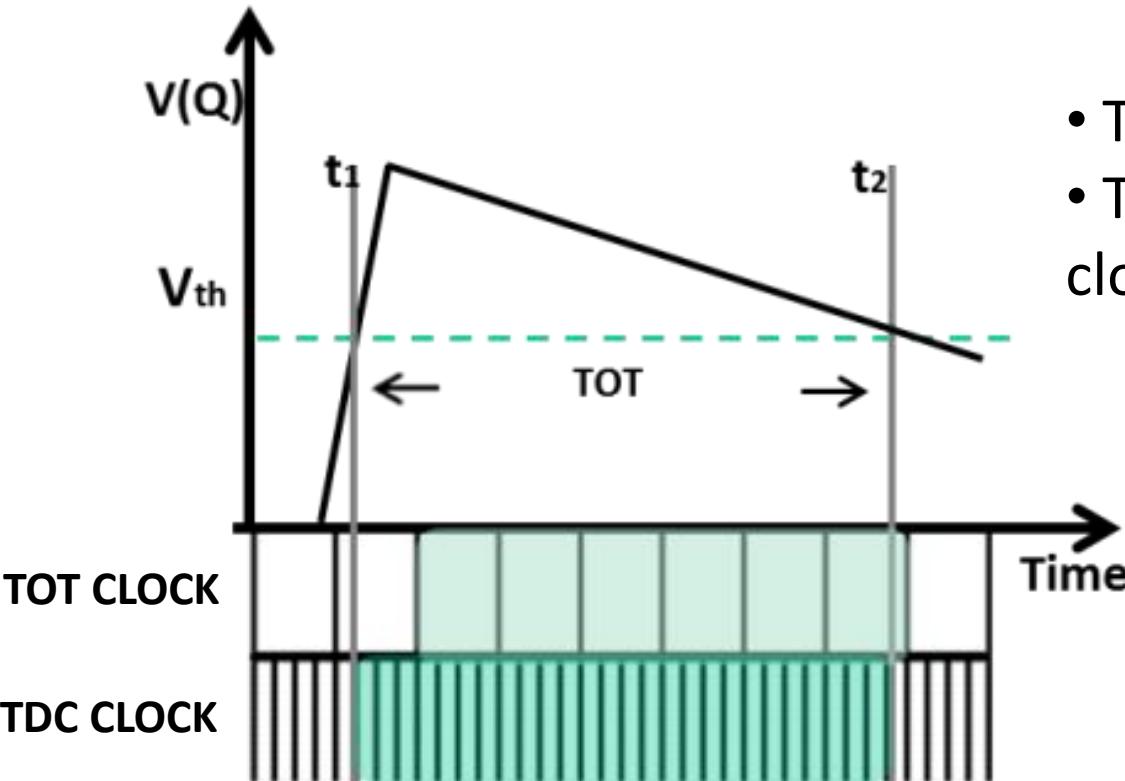
L. Mari, D.L Pohl, A. Eyring, V.Filimonov,
C. Marinas, H. Krueger, J. Dingfelder,
University of Bonn





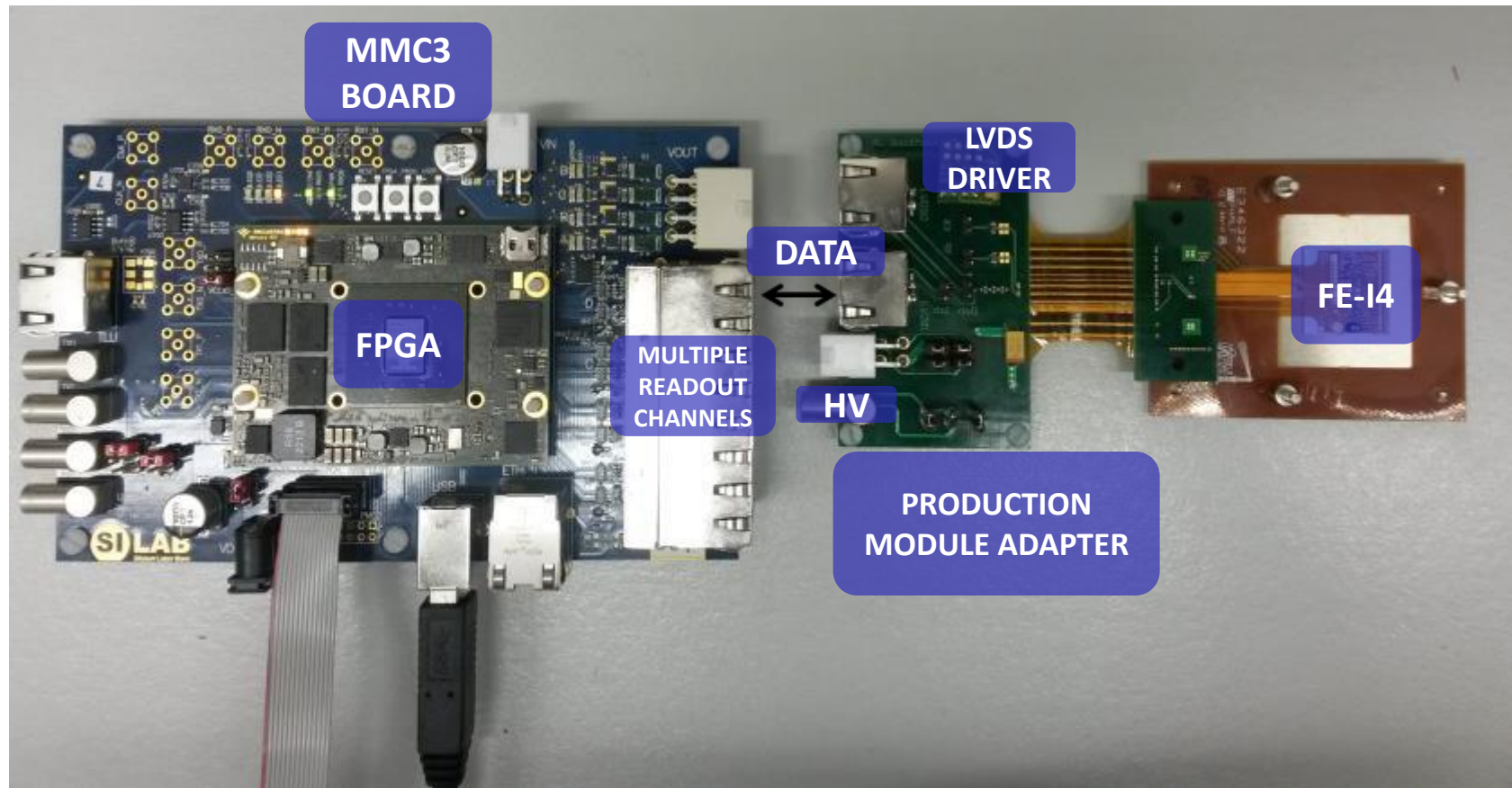
- FE-I4 read out chip:
 - CMOS process: radiation hard
 - Read out for 80x336 pixels (26880 pixels)
 - Thickness : 150 μm
 - Physical size : **21x19 mm²**
- Sensor:
 - n-in-n planar
 - Pitch=**50x250 μm^2**
 - Physical size=19x20 mm²
- **Background radiation measurements in Phase 2:**
 - Sensitive to full range of expected X rays
 - Measure high particle rates



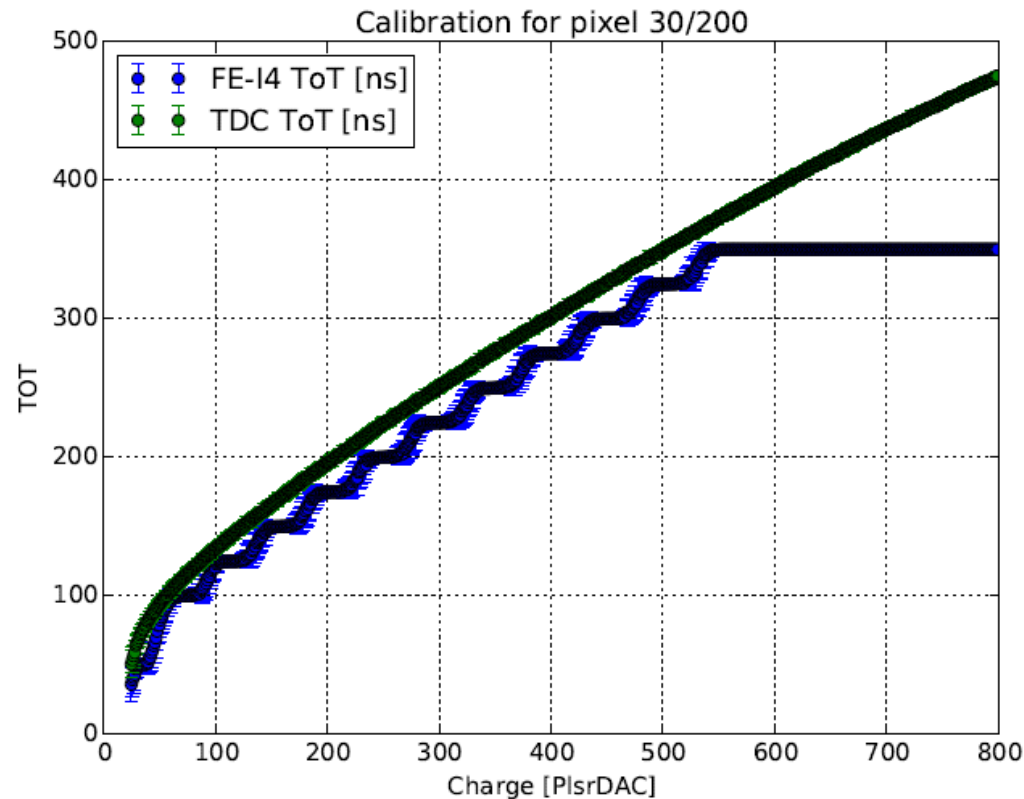


- TOT Method uses 40MHz clock:4 bit
- TDC Method uses FPGA's 640 MHz clock:16 bit

- Improved resolution
- Limited to one pixel per readout
- HitOr signal transmitted separately

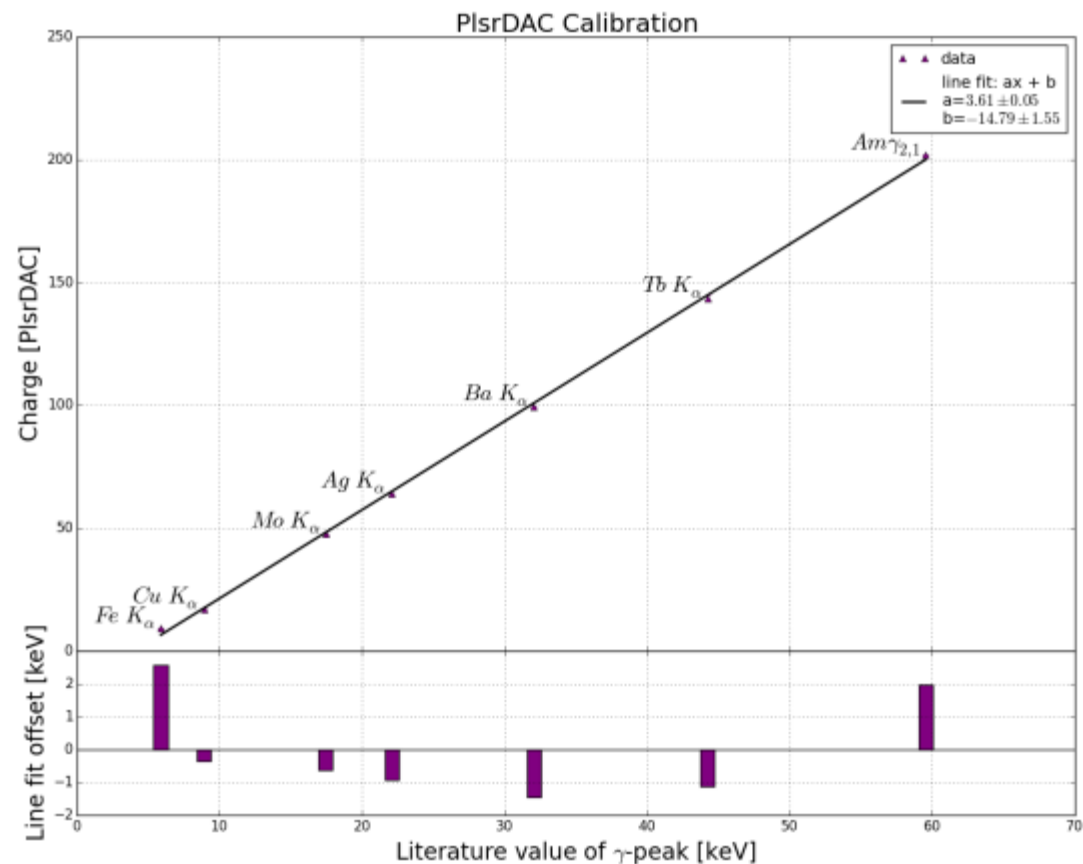
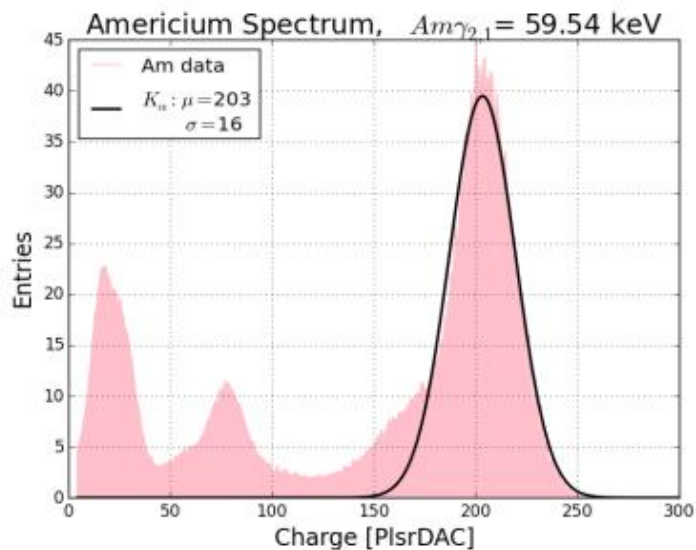
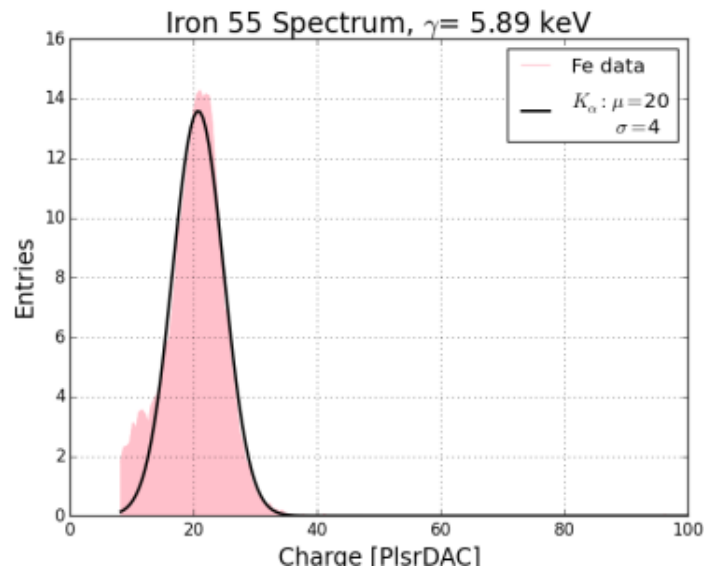


- MMC3: New data acquisition system for the BEAST experiment
 - Multiple FE read out in parallel
 - Faster FPGA; TDC Method may be improved
- Single ended HitOr signal converted to an LVDS signal.

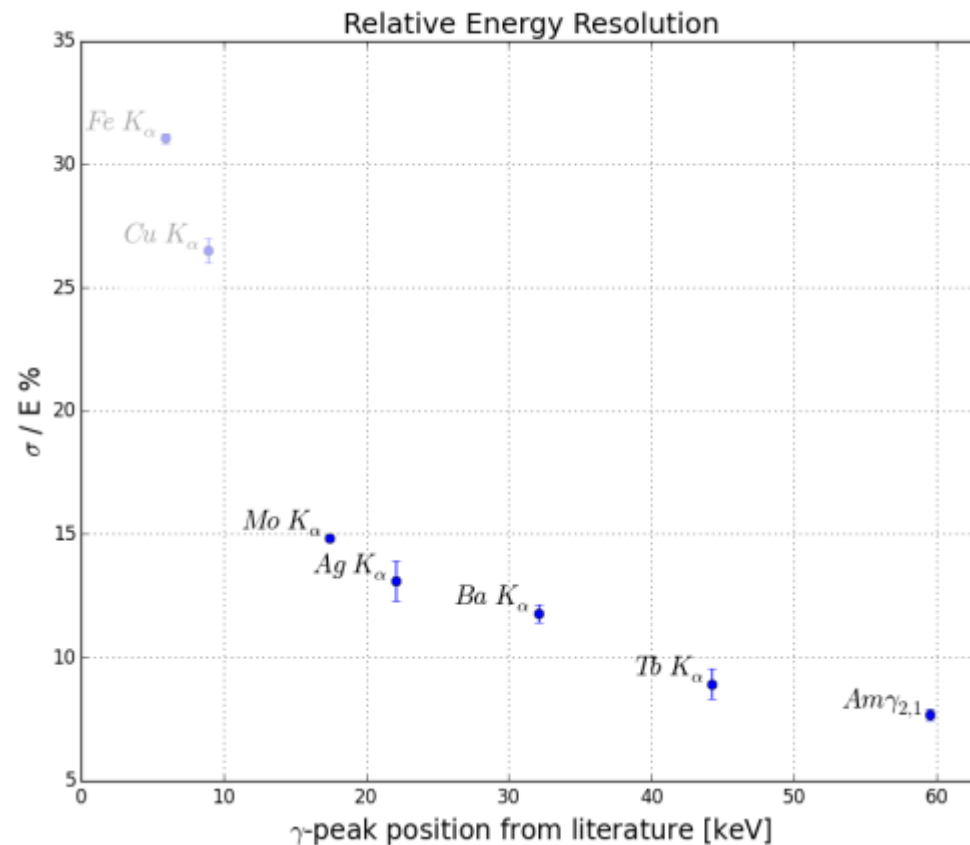
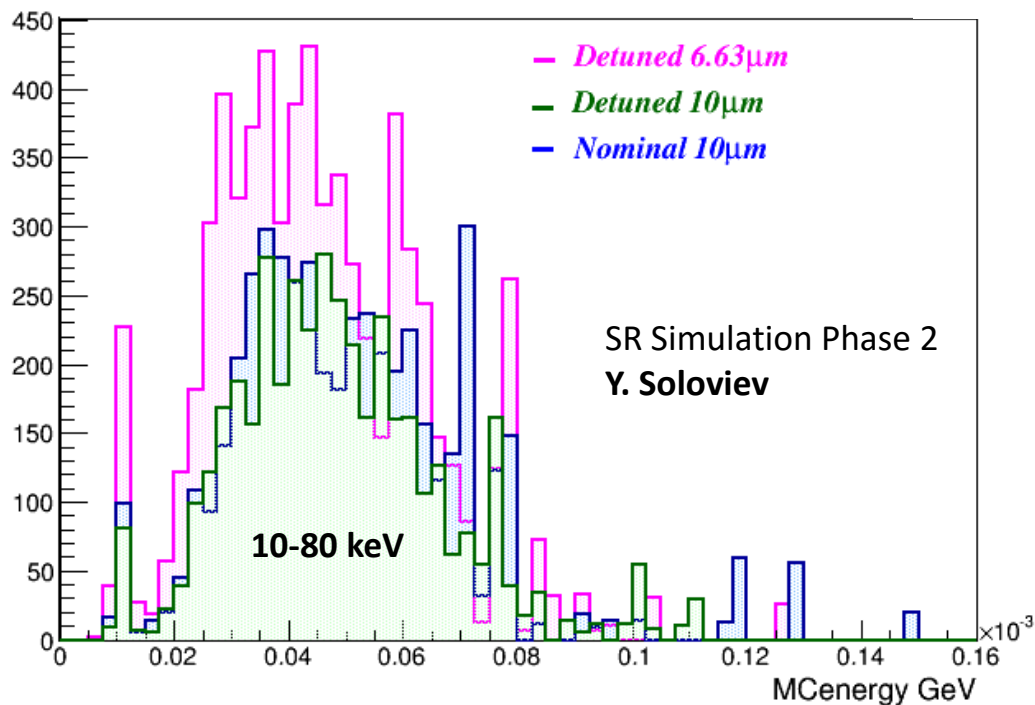


- Precise energy resolution requires pixel per pixel calibration
- Internal charge injection in units of PlsrDAC
- V_{th} and TDC as a function of charge different for each pixel.

Energy to PlsrDac Calibration



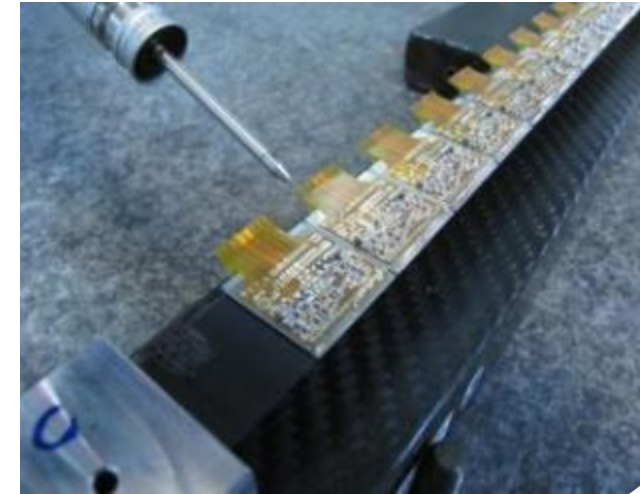
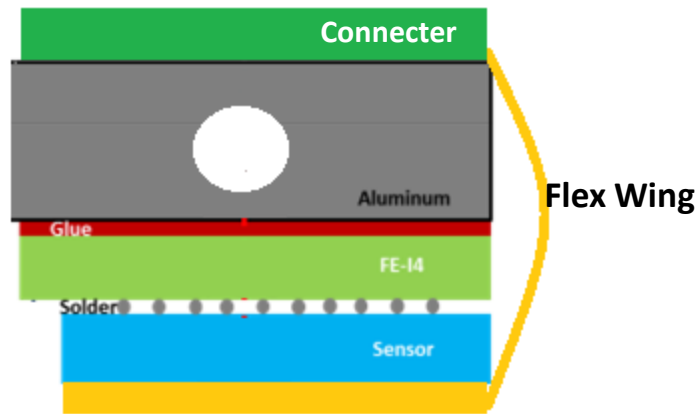
- Dynamic range 6-60 keV (wider possible)
 - Threshold of ~ 1000 electrons feasible



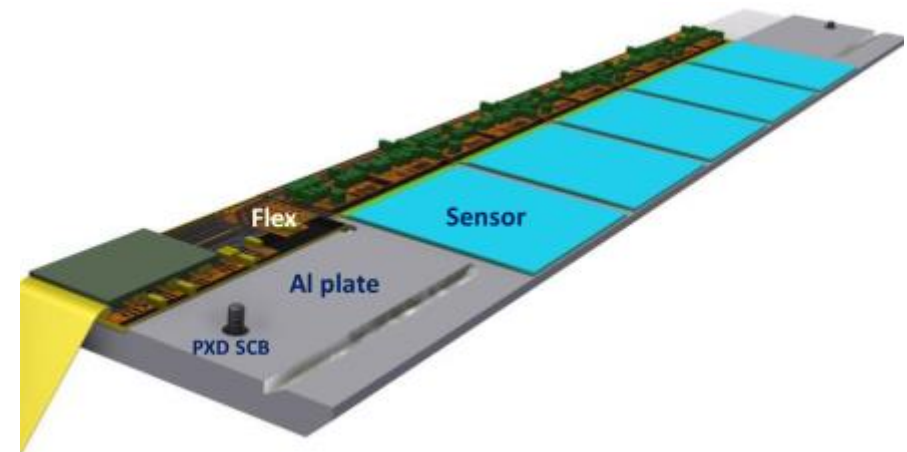
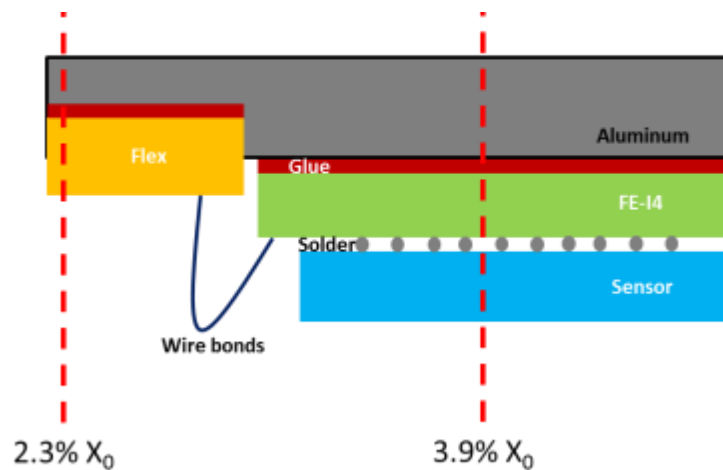
- Expected SR energies in Phase 2
- Adequate energy resolution in the expected range
- Better than 15 % above 10 keV

FANGS Stave Design Concept

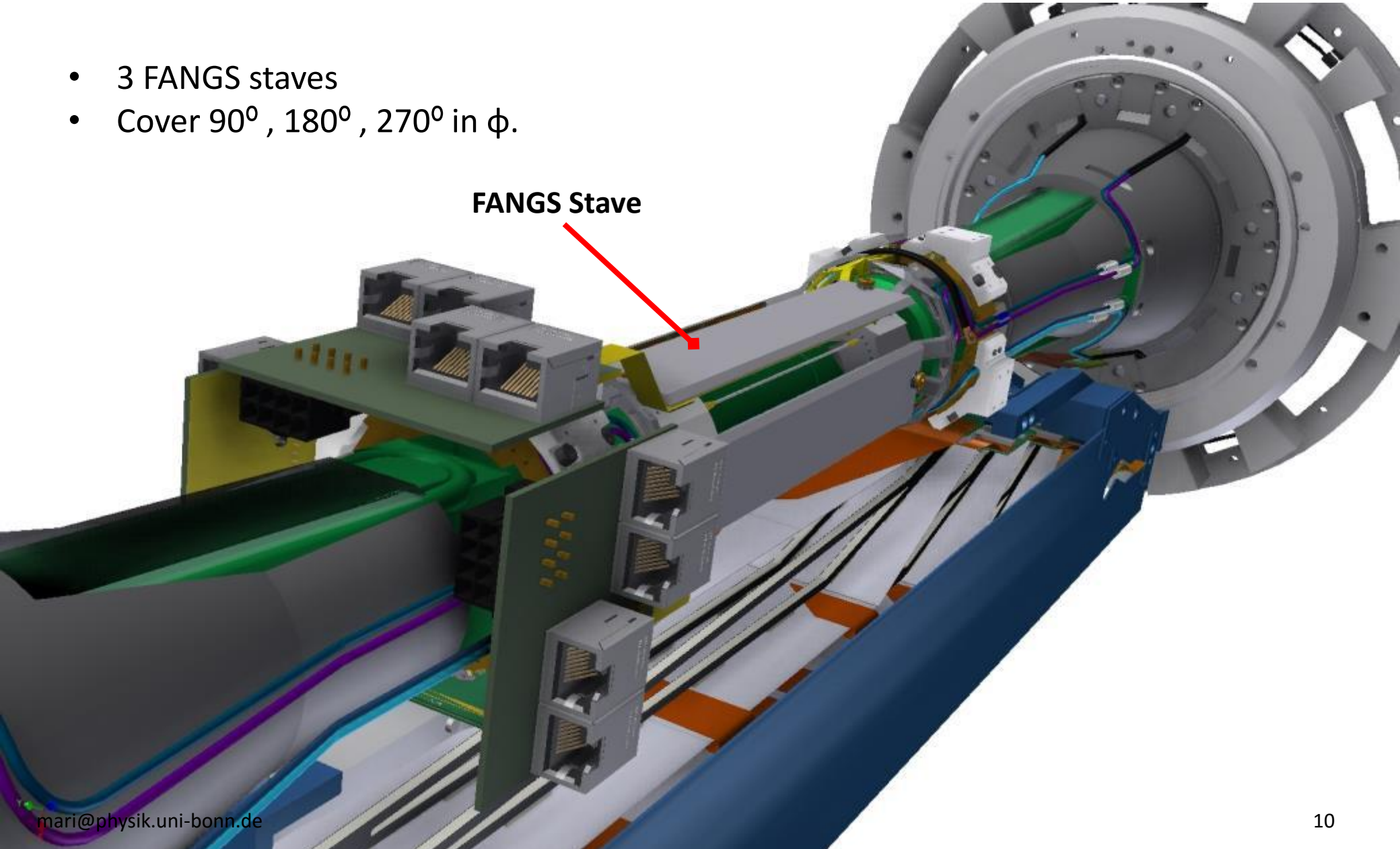
- Initial concept, following IBL stave design

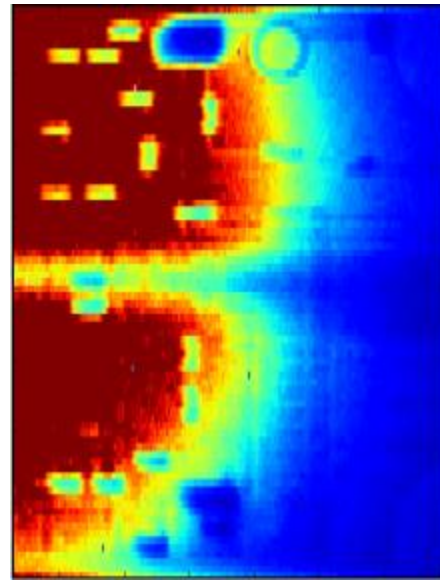
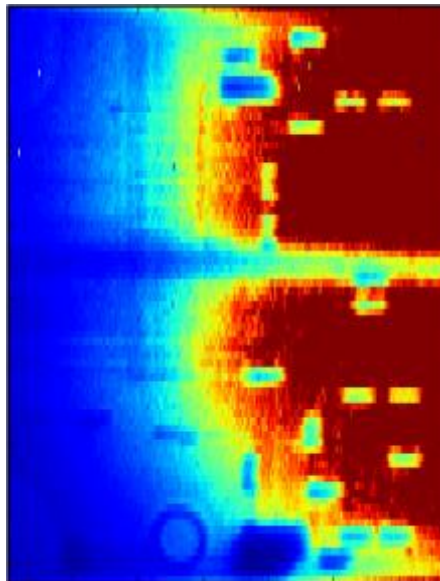
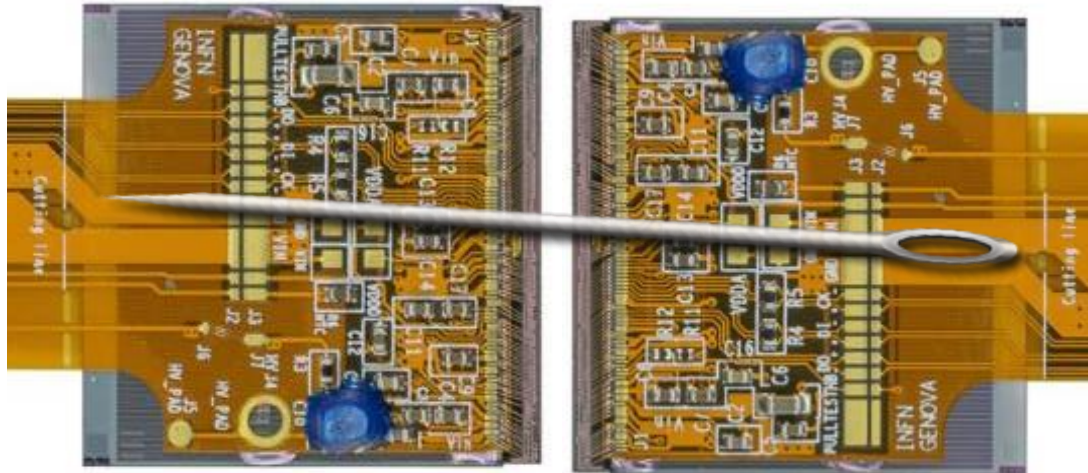


- Revised design, adapted to BEAST needs

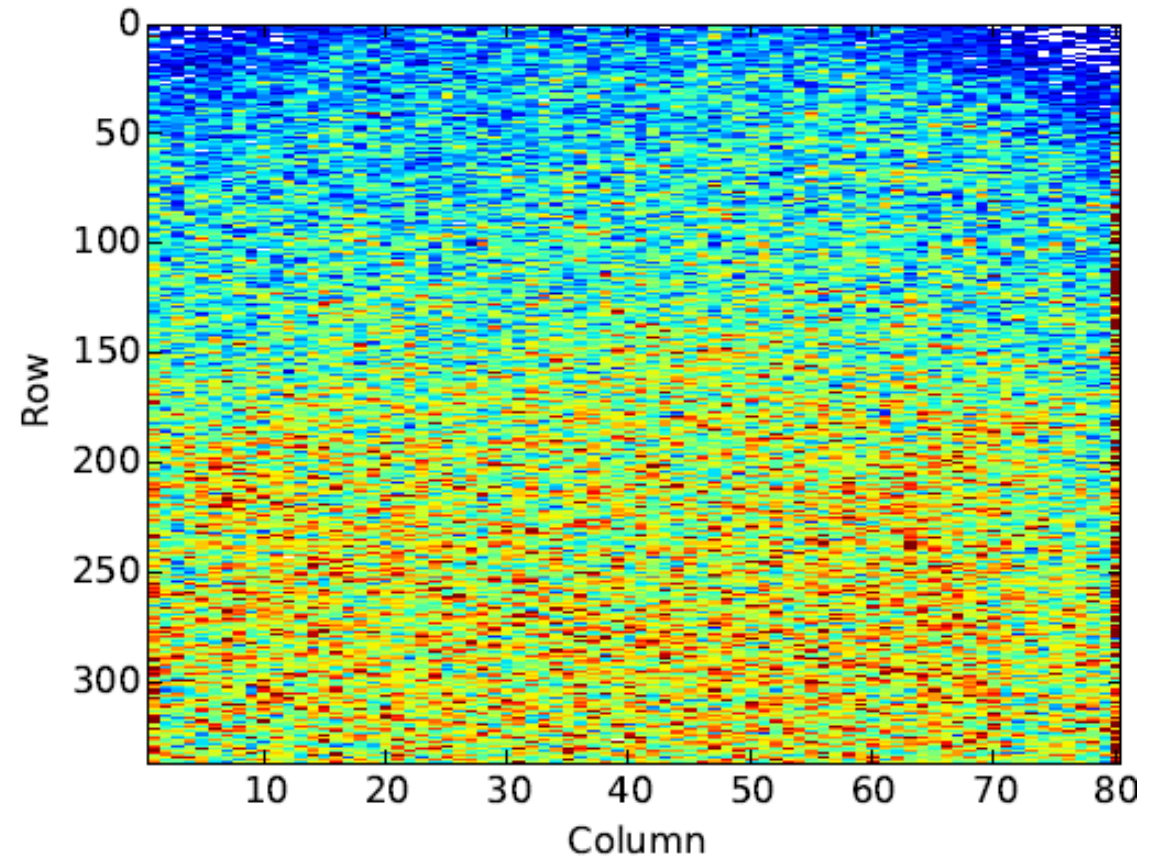
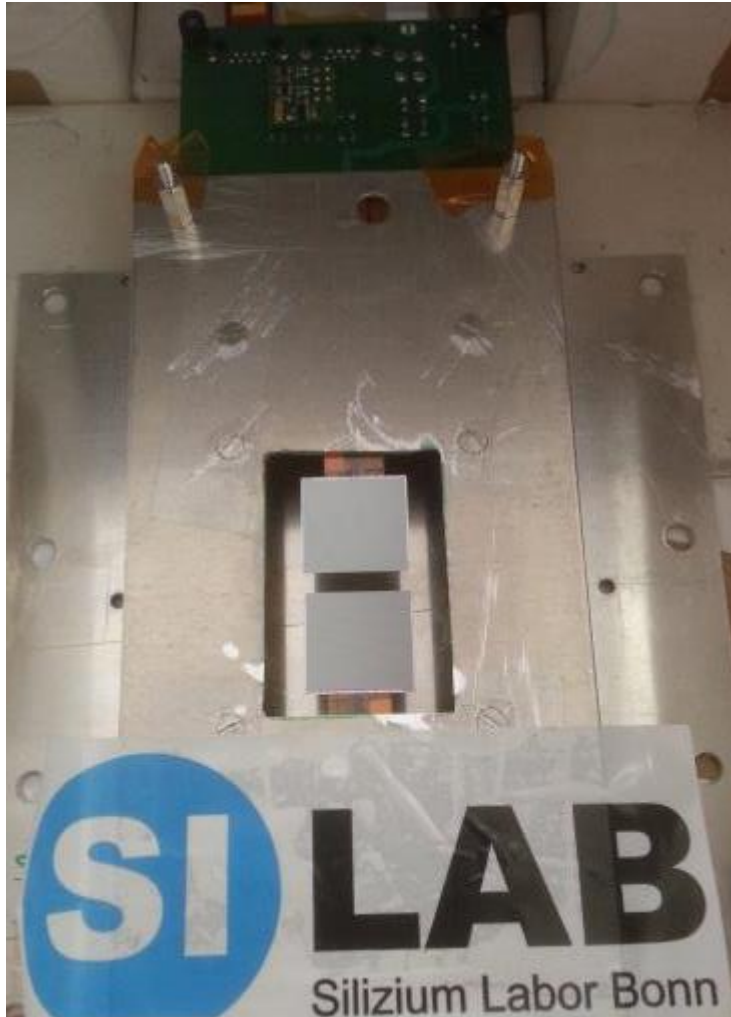


- 3 FANGS staves
- Cover 90° , 180° , 270° in ϕ .

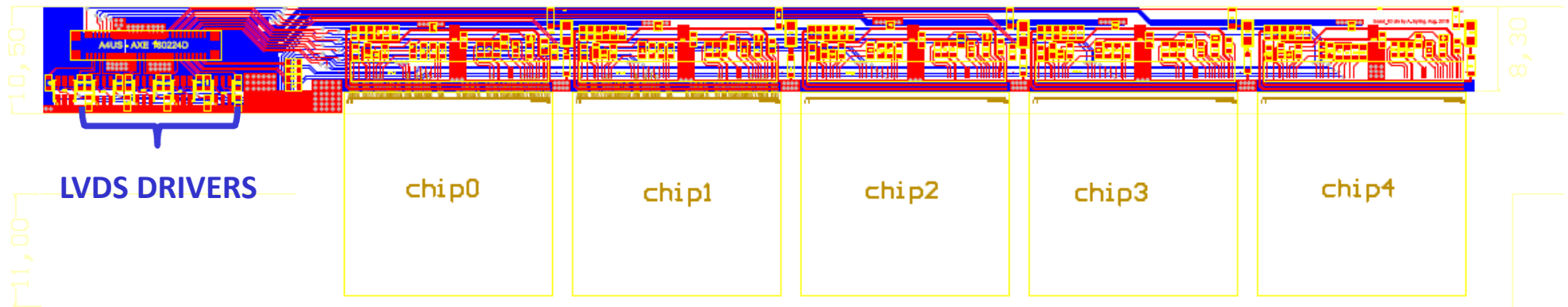




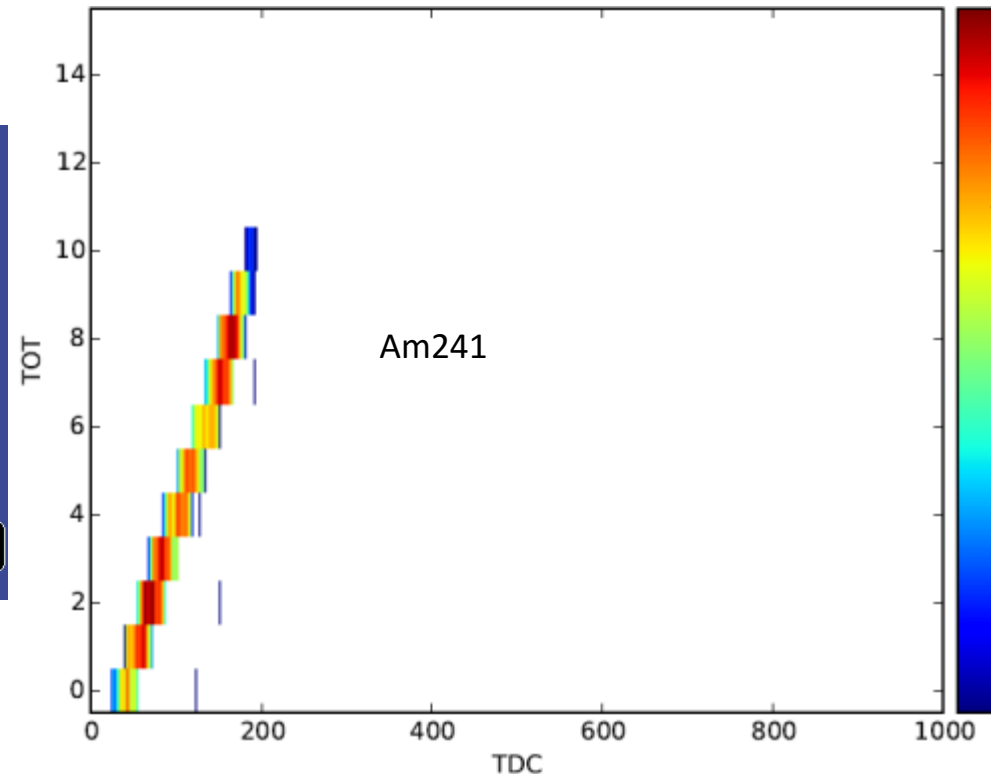
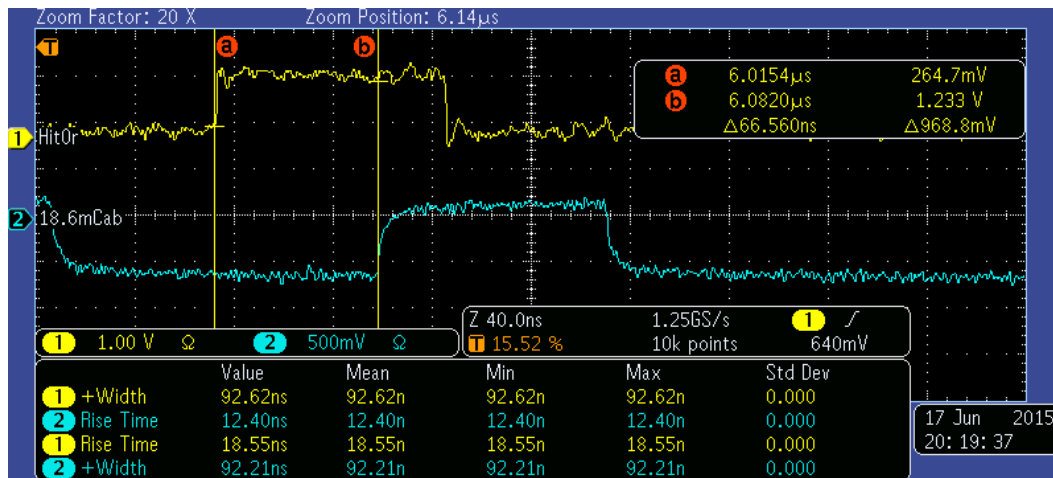
- Hit map two FE under Sr90 illumination
- Multiple module parallel readout with MMC3
- Current stave design prompted by absorption of flex components



- Effect of components is eliminated by taking a source scan via backside (FE) illumination
- For BEAST, no material in front of the sensor; kapton running parallel to the modules

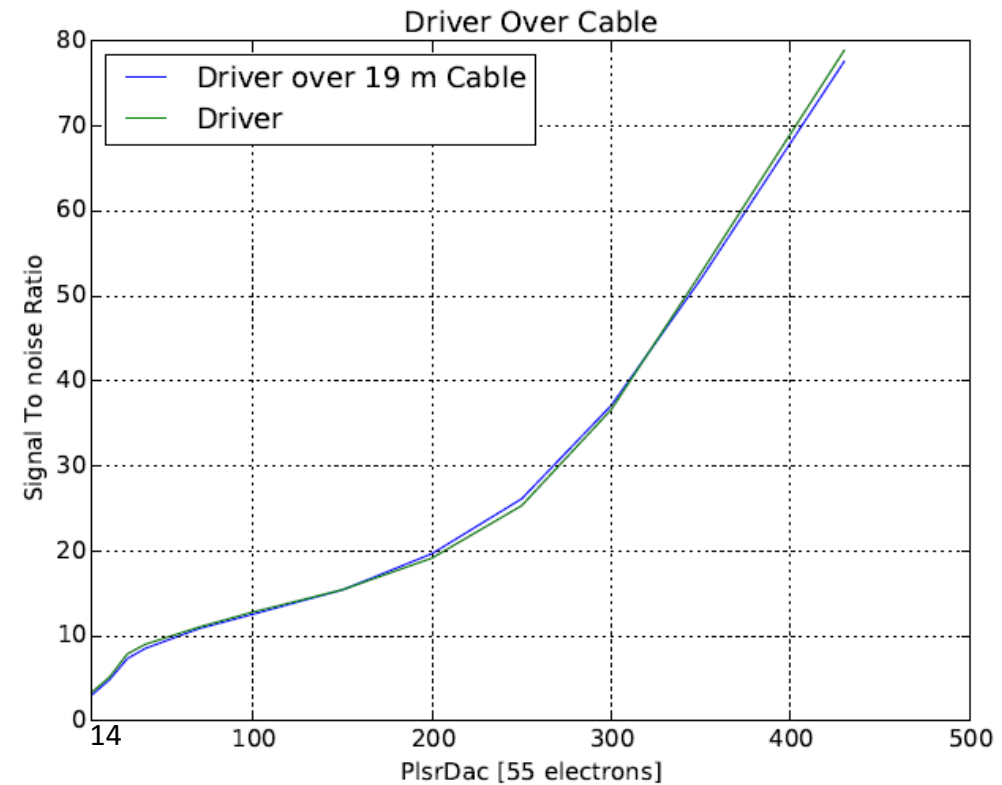
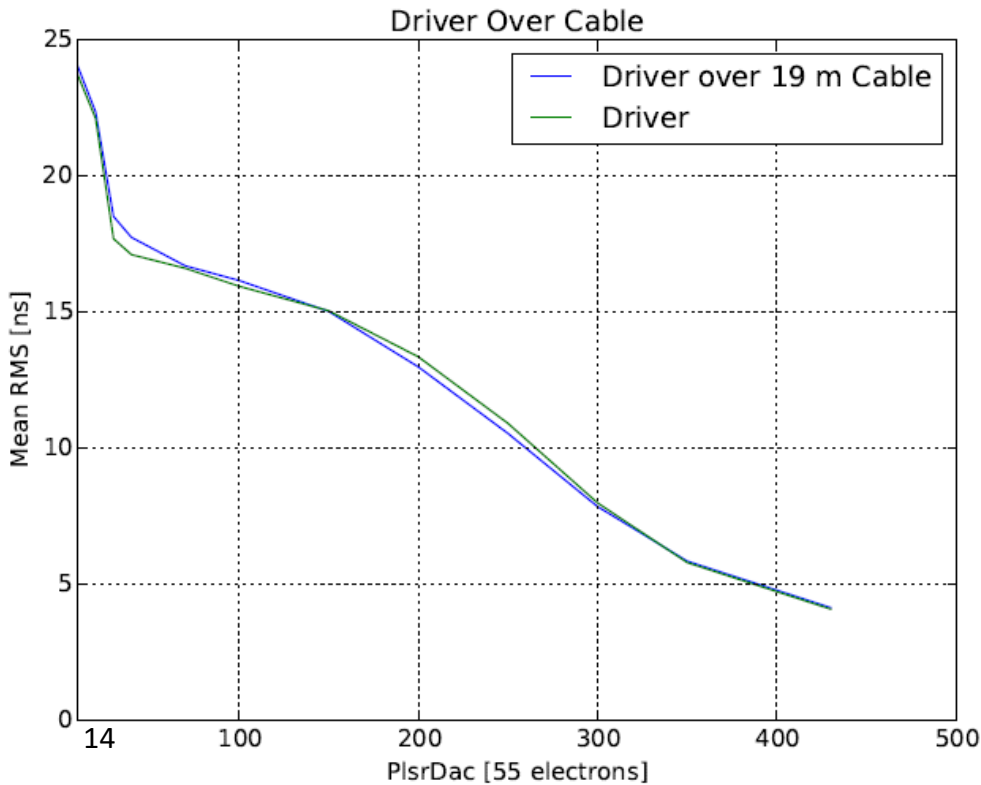


- Flex design for a single stave of 5 FE-I4 chips
- LVDS drivers converting single ended HitOr signal to differential signal for propagation over long cables
- Drivers positioned in backward direction shielded from radiation behind the PXD cooling block
- Radiation hardness to be investigated



- Propagation delay of HitOr over a 19 m CAT 7
- Signal integrity maintained with delay of \sim 60 ns
- Improvement pulse shape under investigation

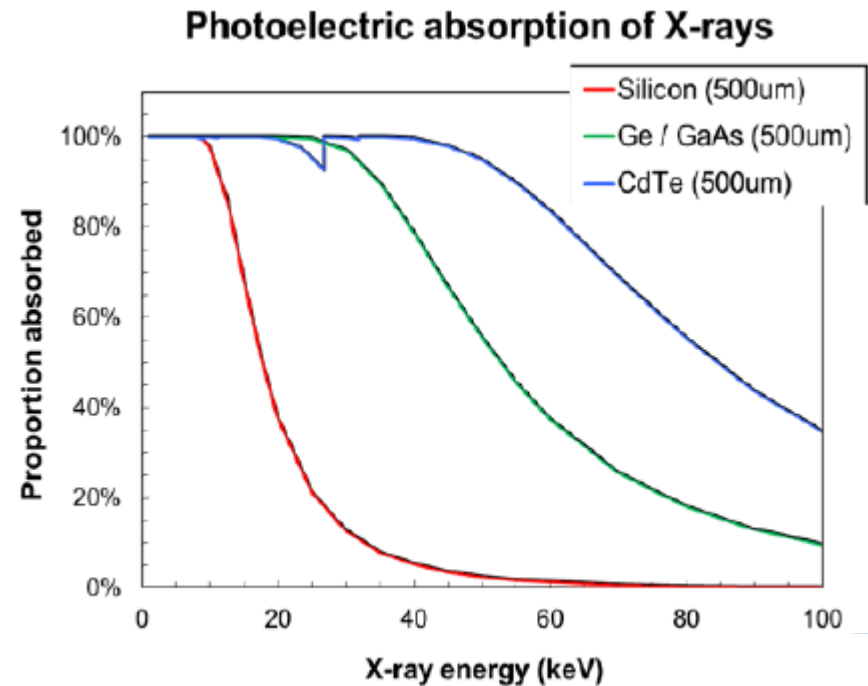
- TOT-TDC correlation with gamma source
- TDC values less than 45 (\sim 10 PIsrDac) are not registered
- Experiment threshold is above device constraint



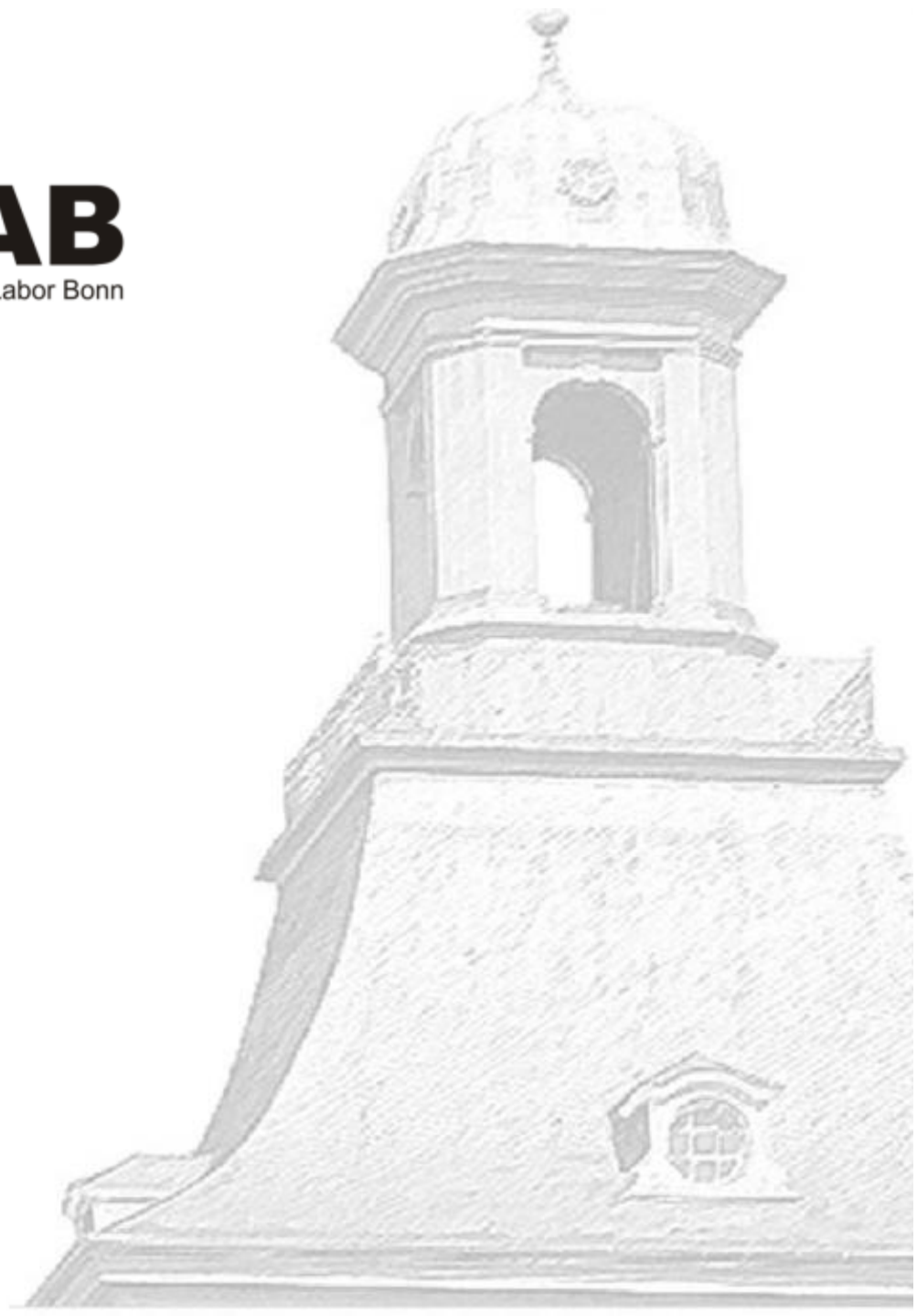
- Obtained during HitOr calibration; From n internal injections; 500 pixels
- Proper resolution at the expected experiment signals
- Signal integrity maintained over 19 m cable

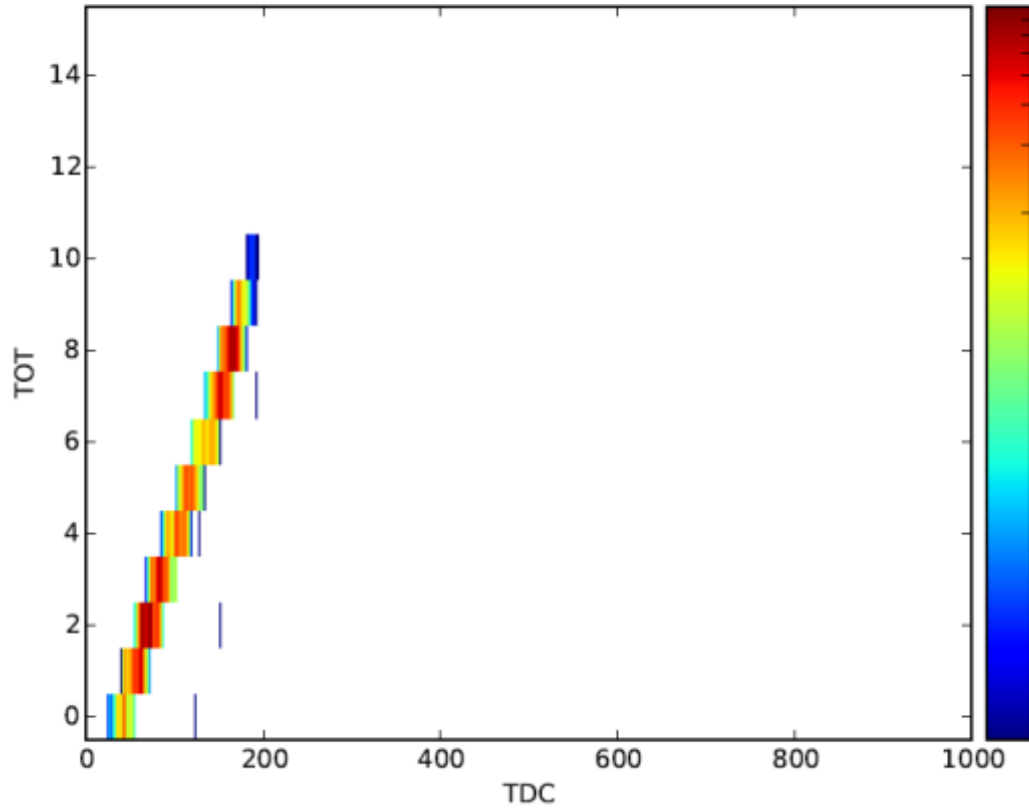
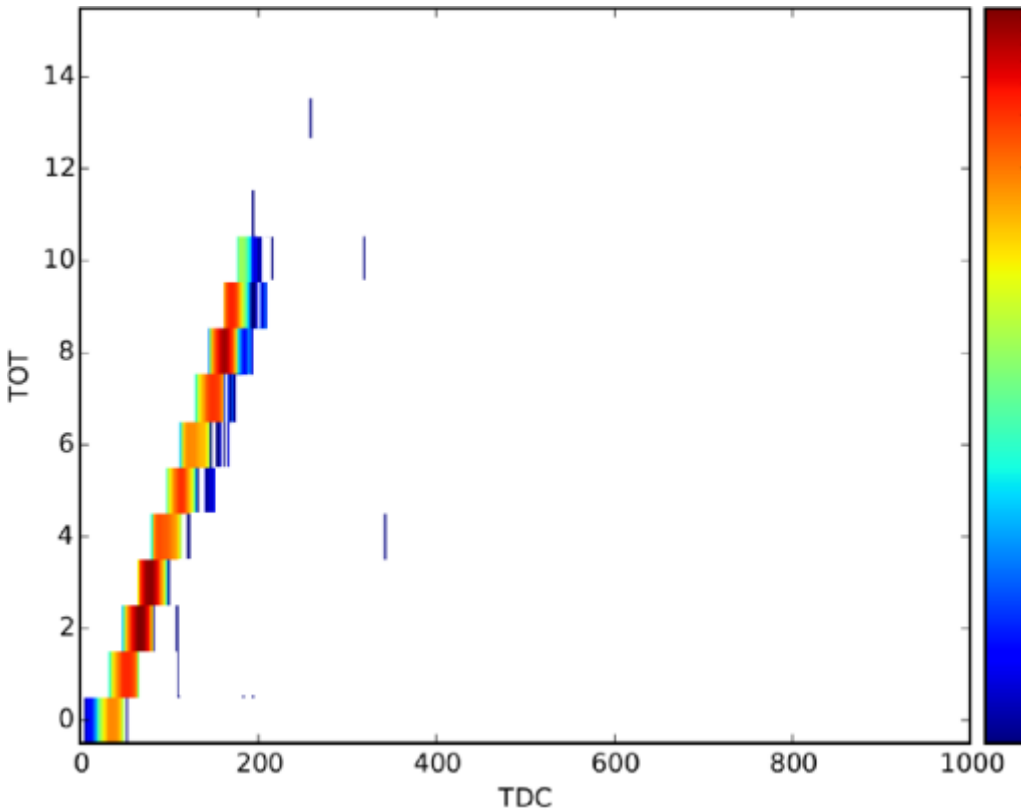
- Front end has been tuned to cover the expected energy range with sufficient **resolution** for Beast Phase 2
- **Multiple-FE DAQ** demonstrated
- **19 m long cables** tested
- Design of Kapton flex and intermediate boards is underway
- **Mechanical** concept and **cooling** management are finalized
- 30 hybrids (FE-I4 and planar sensor) have been prepared

- Absorption coefficient (rate measurements)
- External trigger. Multiple module readout with TDC
- Temperature dependence of calibration, noise and energy resolution
- Radiation hardness flex electrical components
- More realistic environment: Spectrum with combined sources and continuum (X-ray machine at different voltages and filters)



Thank you



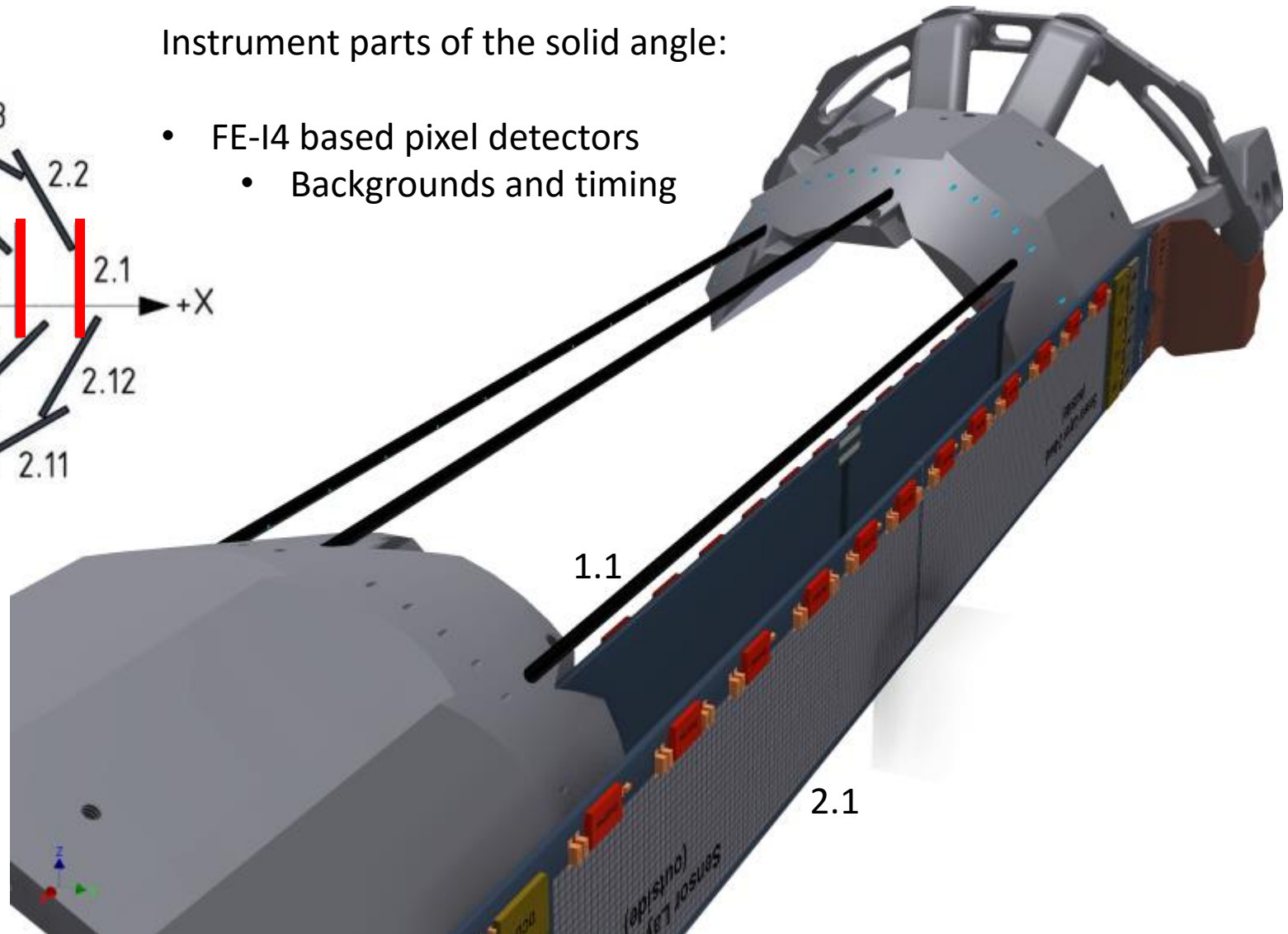
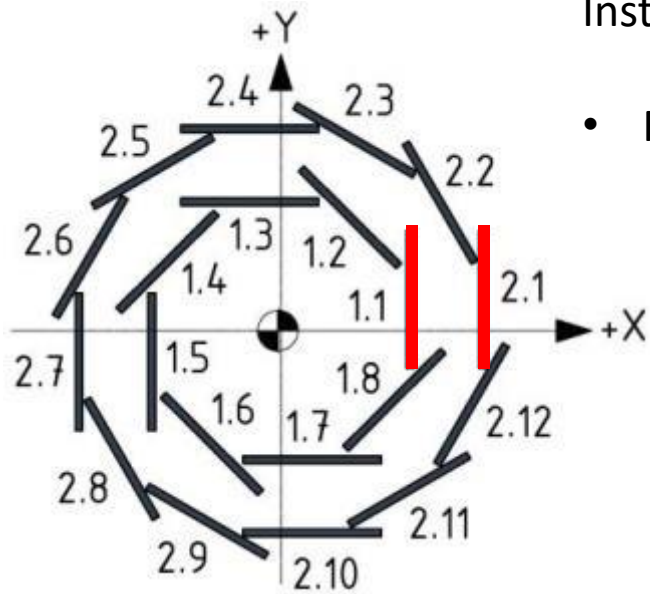


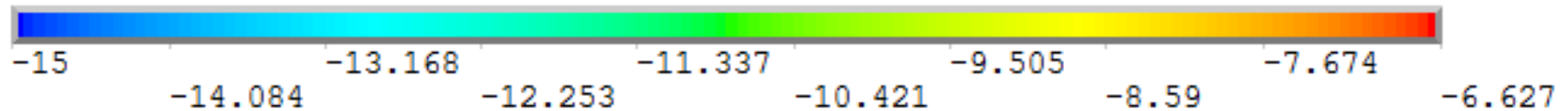
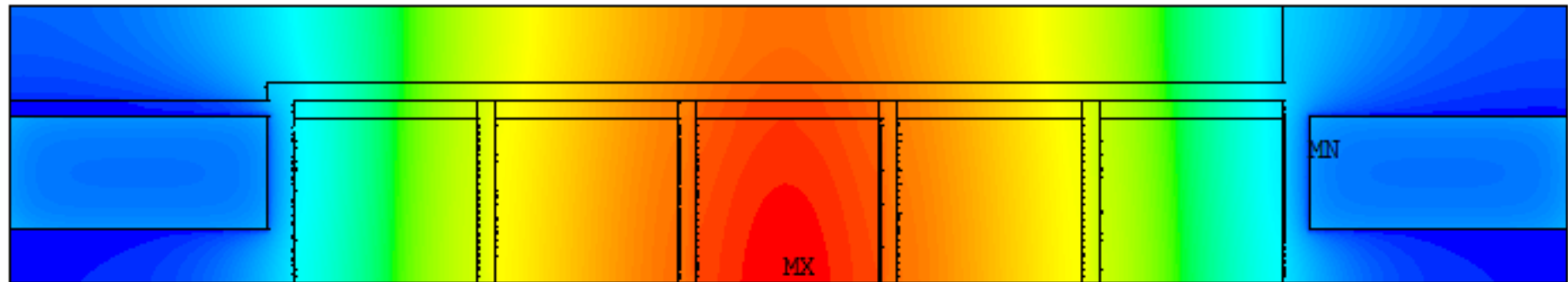
- Expected correlation with source scan

- Obtained correlation with HitOr passed over LVDS driver
- TDC values less than 45 (~ 10 Plsrdac) not registered.
- Lower limit set to ~ 550 electrons

Instrument parts of the solid angle:

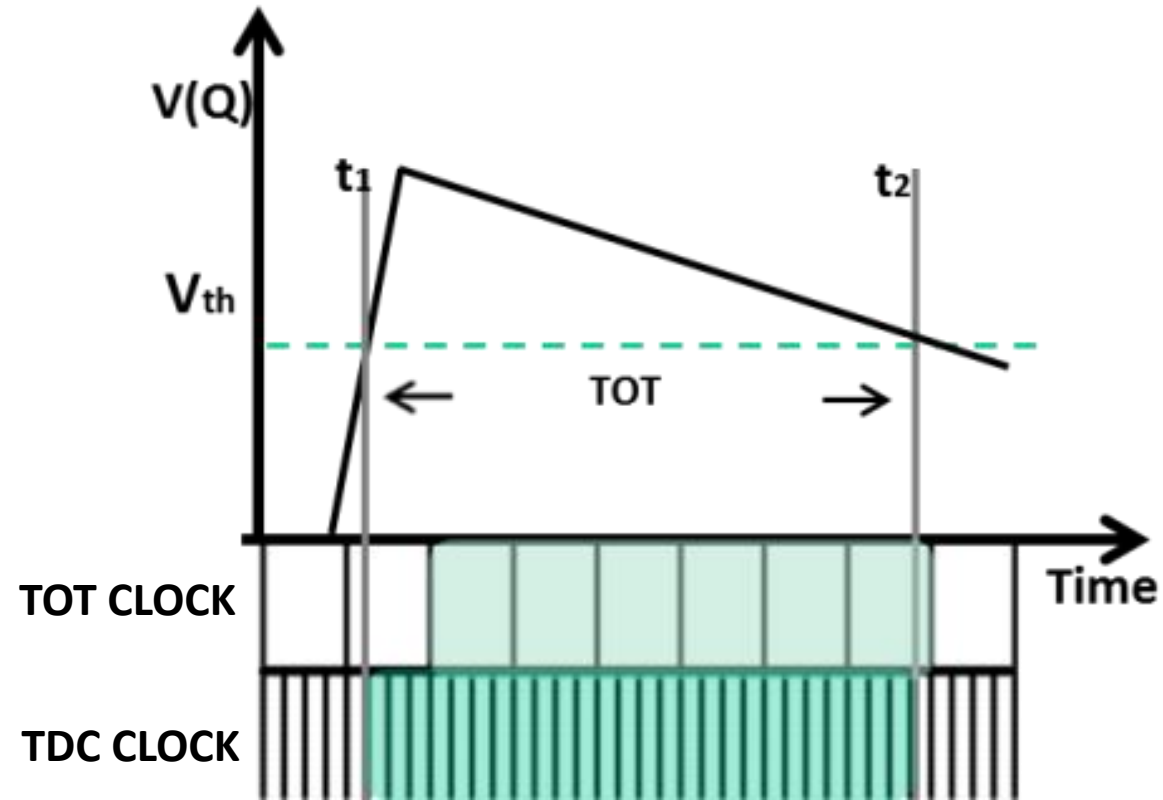
- FE-I4 based pixel detectors
 - Backgrounds and timing

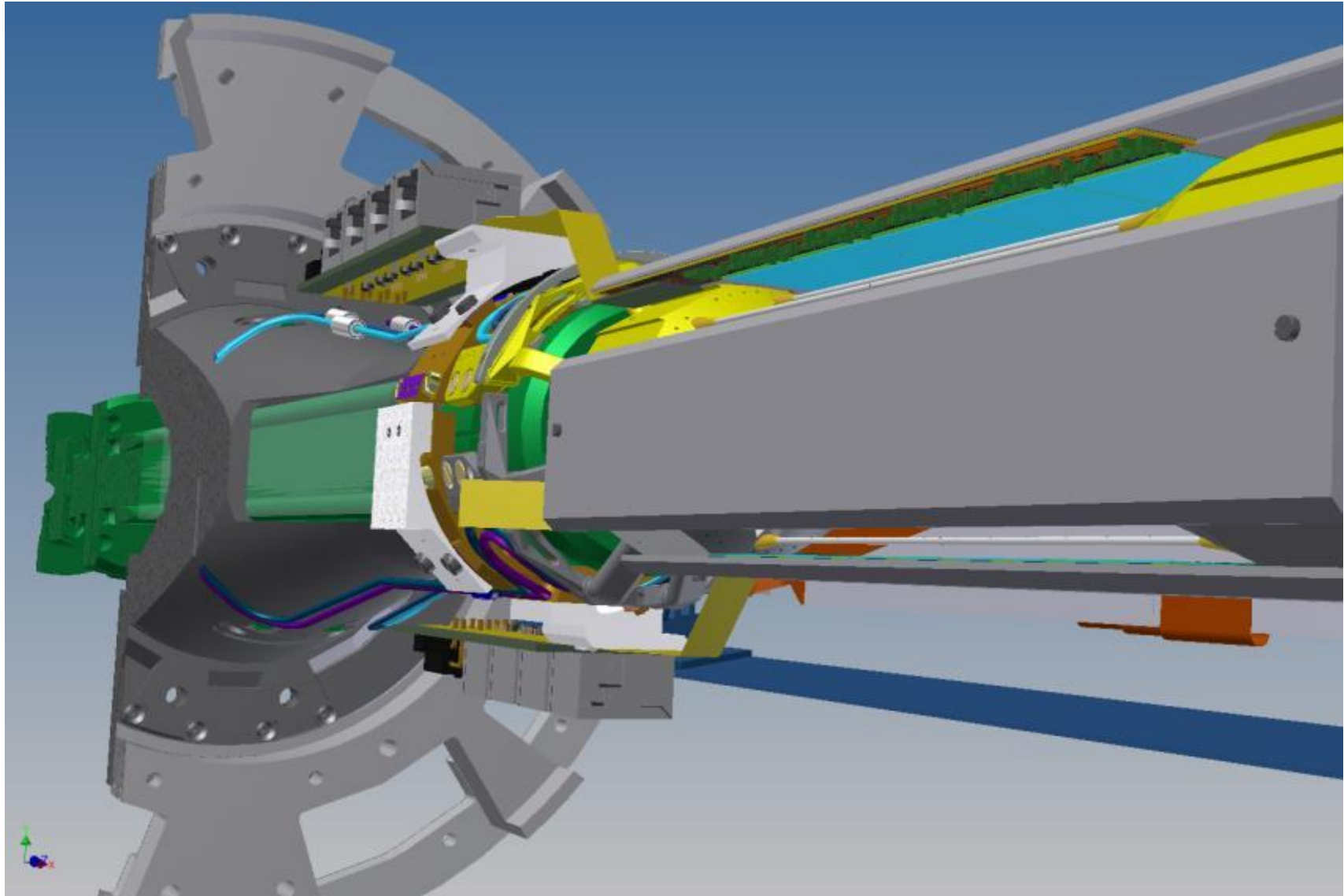




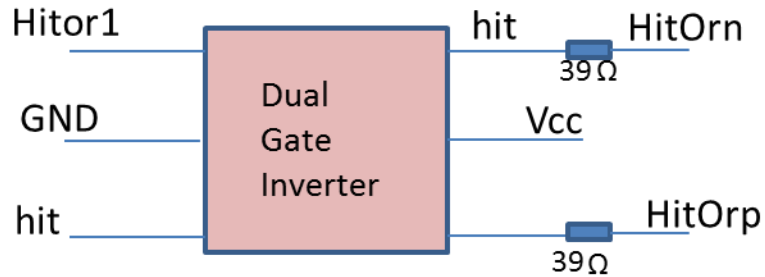
FANGS for BEAST, C. Marinas (University of Bonn)

- Maximum temperature = $-4\text{ }^{\circ}\text{C}$
- Maximum ΔT within one sensor = $4\text{ }^{\circ}\text{C}$
- Power = 1.2 W each FE
- Cooling block = $-15\text{ }^{\circ}\text{C}$
- Environment = $20\text{ }^{\circ}\text{C}$ at 2 m/s
- Proper heat handling
- Low and flat temperature profile

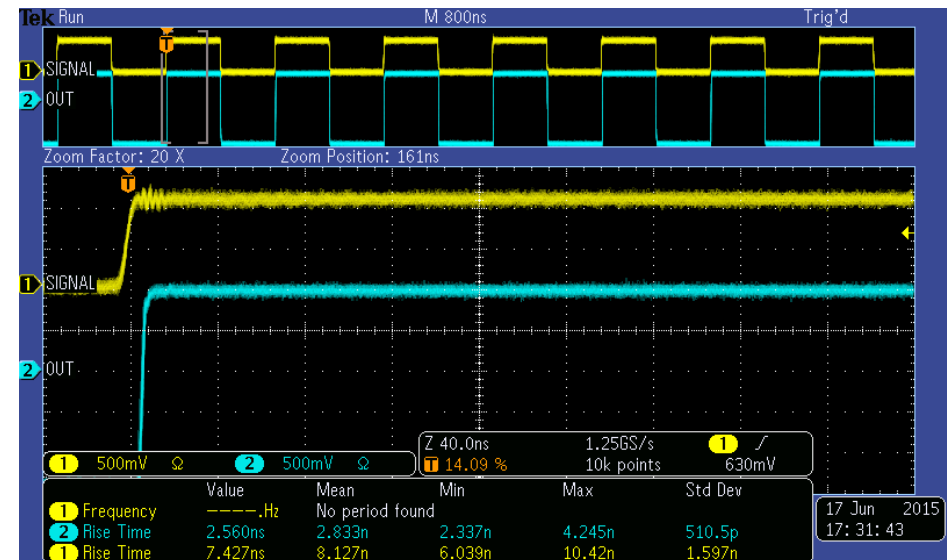
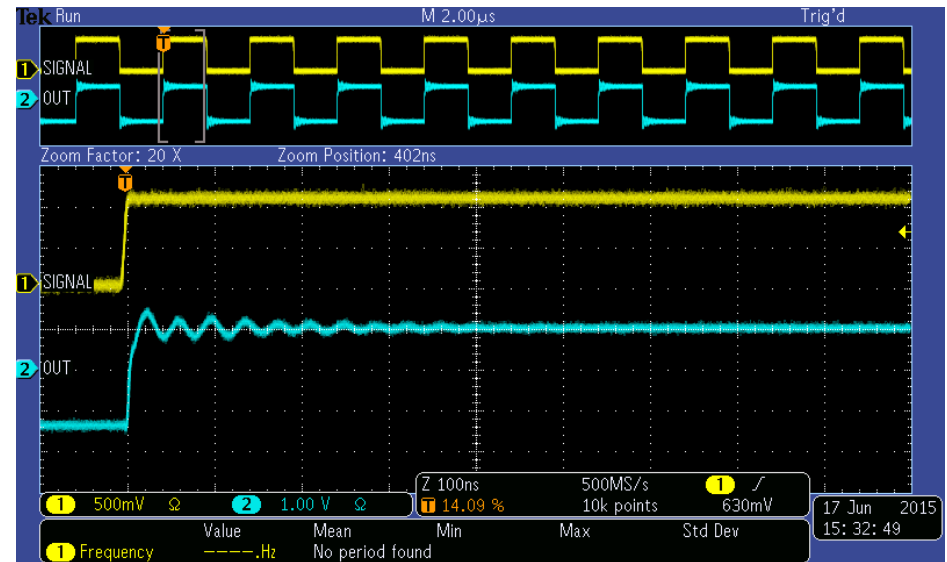
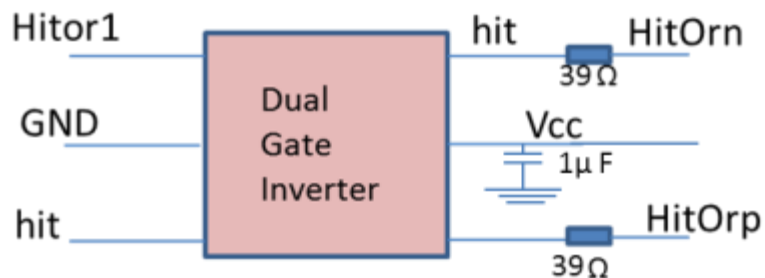




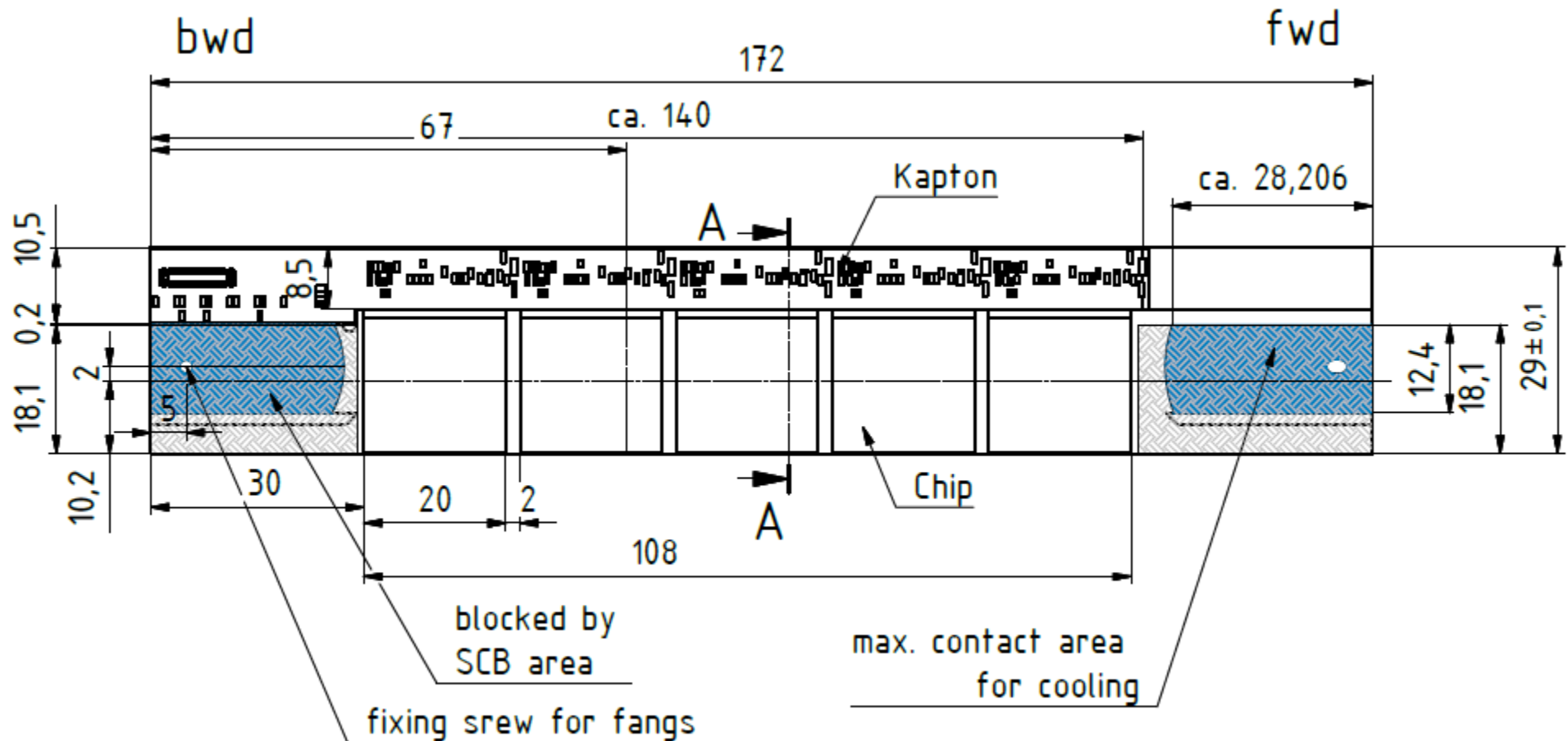
Test Kapton Flex Concept

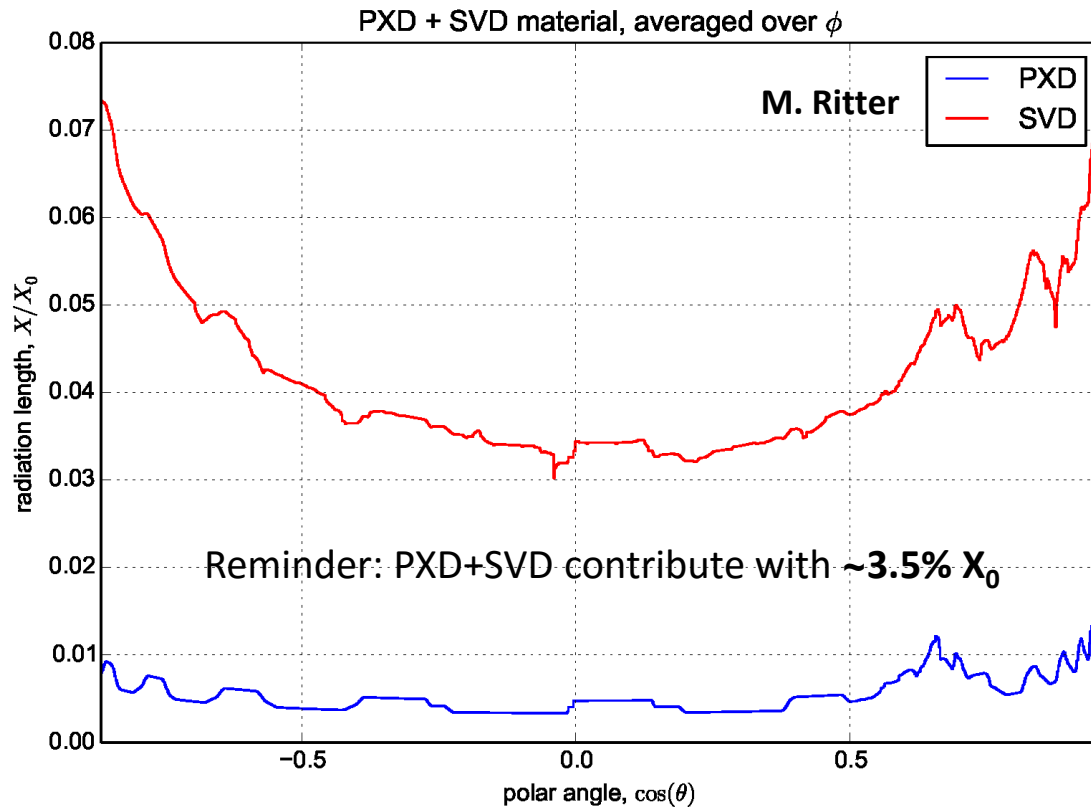


- Distortion observed at 1 MHz with final configuration
- Fixed after addition of one additional 1 μ F (0402) capacitor



FANGS Stave Dimensions



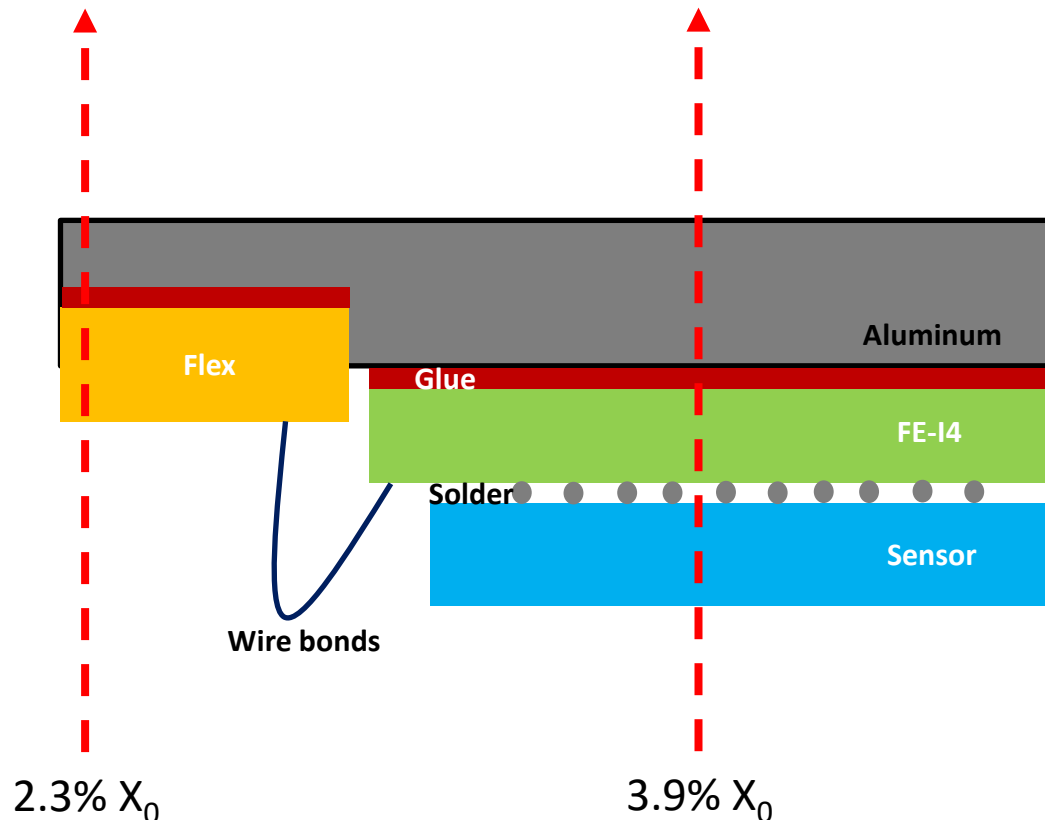


- Low and flat material budget distribution
- No impact in outer detectors

- Support:
3 mm thick Aluminum $\rightarrow 3.4\%X_0$
- Glue:
50 μm thick Epoxy $\rightarrow 0.014\%X_0$
- FE-I4
150 μm thick Silicon $\rightarrow 0.16\%X_0$
- Sensor:
200 μm thick Silicon $\rightarrow 0.21\%X_0$
- Solder balls
25 μm thick SnAg $\rightarrow 0.17\%X_0$ (3.3% of the area)
- Flex
66 μm thick polyimide $\rightarrow 0.023\%X_0$
24 μm Cu (2 layers) $\rightarrow 0.17\%X_0$

Total_{Max}: 3.9% X_0

Aluminum Stave Material Budget

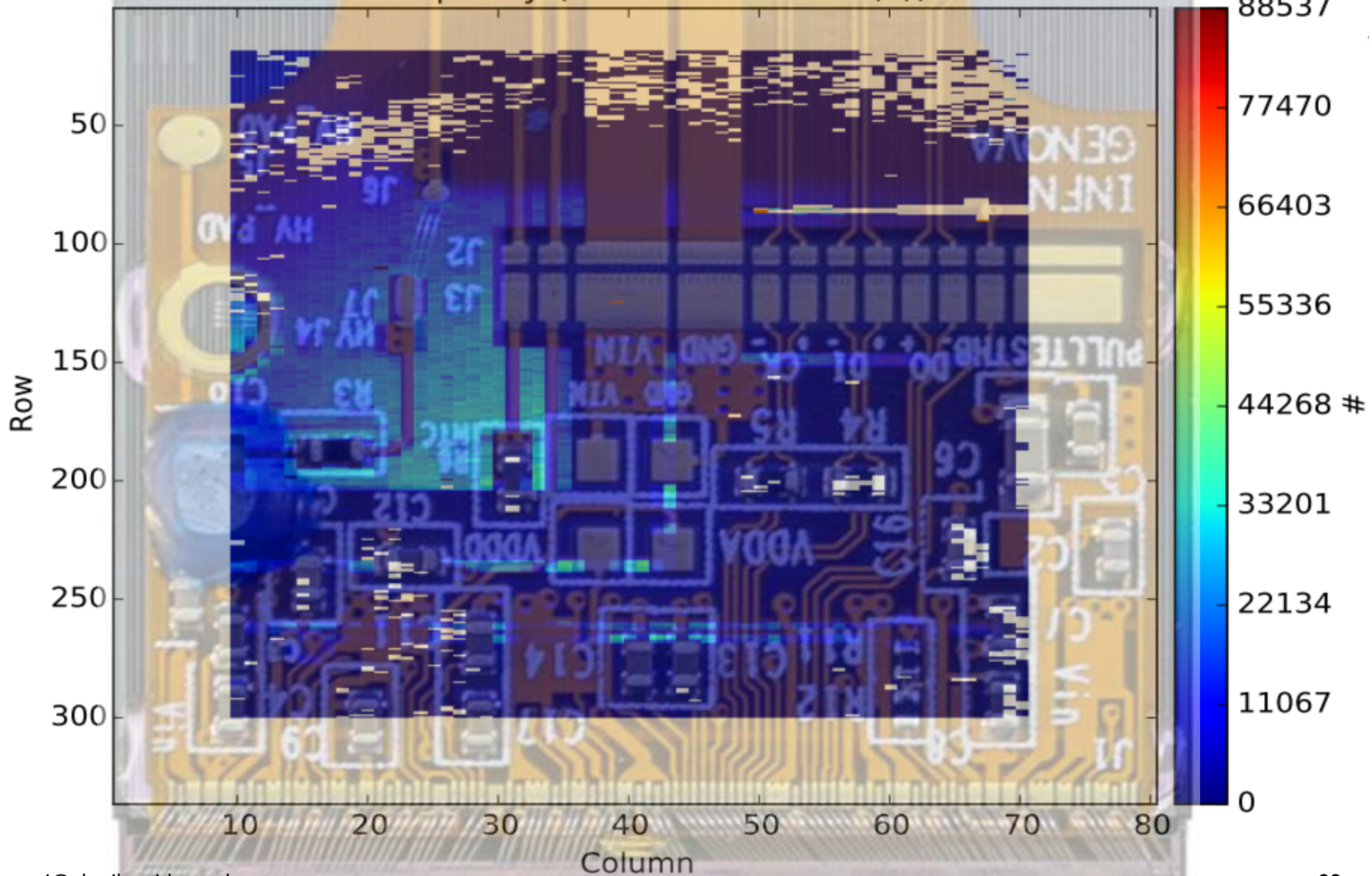


- Low and flat material budget distribution
- No impact in outer detectors

- Support:
3 mm thick Aluminum $\rightarrow 3.4\%X_0$
- Glue:
50 μm thick Epoxy $\rightarrow 0.014\%X_0$
- FE-I4
150 μm thick Silicon $\rightarrow 0.16\%X_0$
- Sensor:
200 μm thick Silicon $\rightarrow 0.21\%X_0$
- Solder balls
25 μm thick SnAg $\rightarrow 0.17\%X_0$ (3.3% of the area)
- Flex
100 μm thick polyimide $\rightarrow 0.035\%X_0$
70 μm Cu (2 layers) $\rightarrow 0.50\%X_0$
50 μm thick Epoxy $\rightarrow 0.014\%X_0$

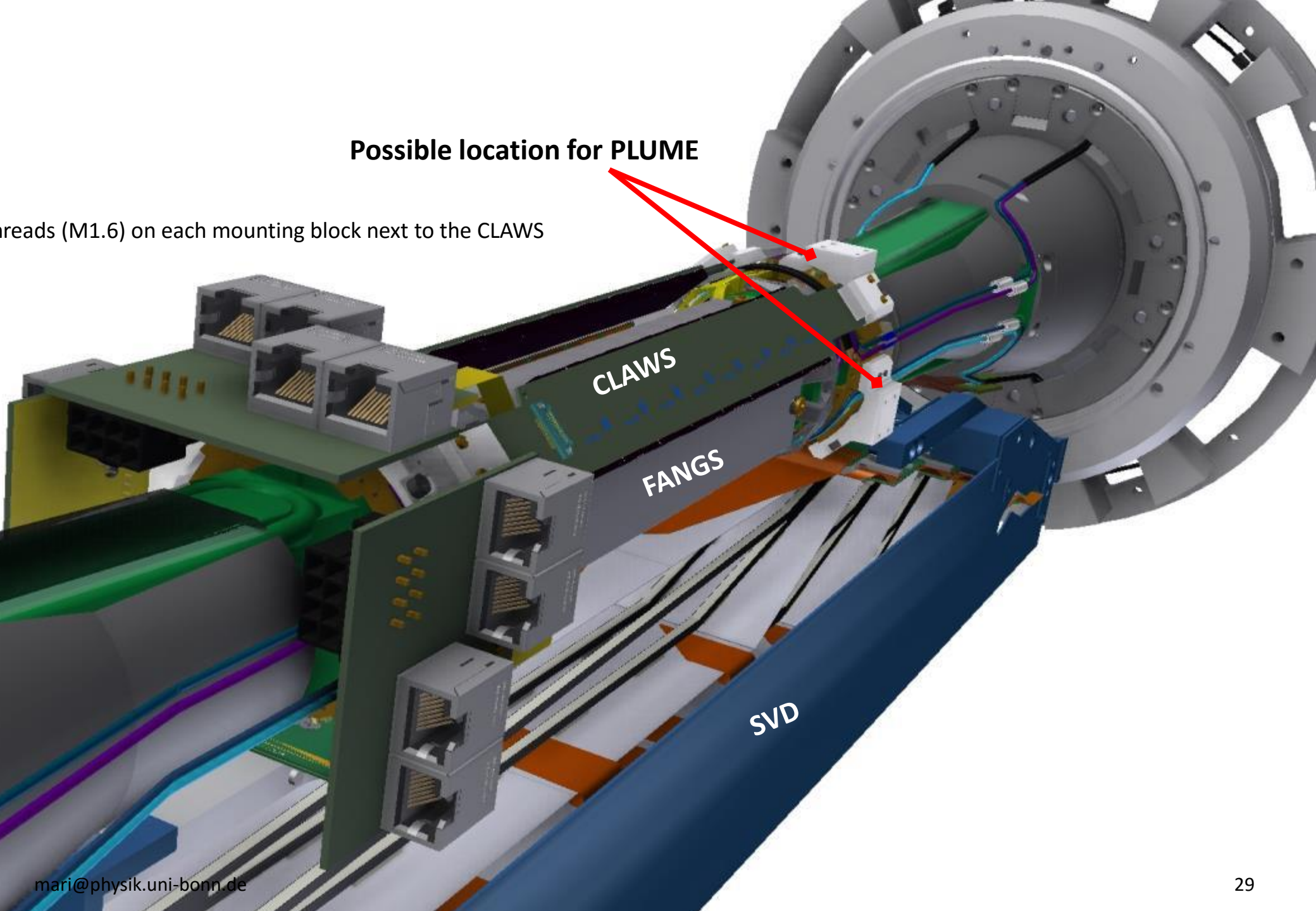
Total_{Max}: $3.9\% X_0$

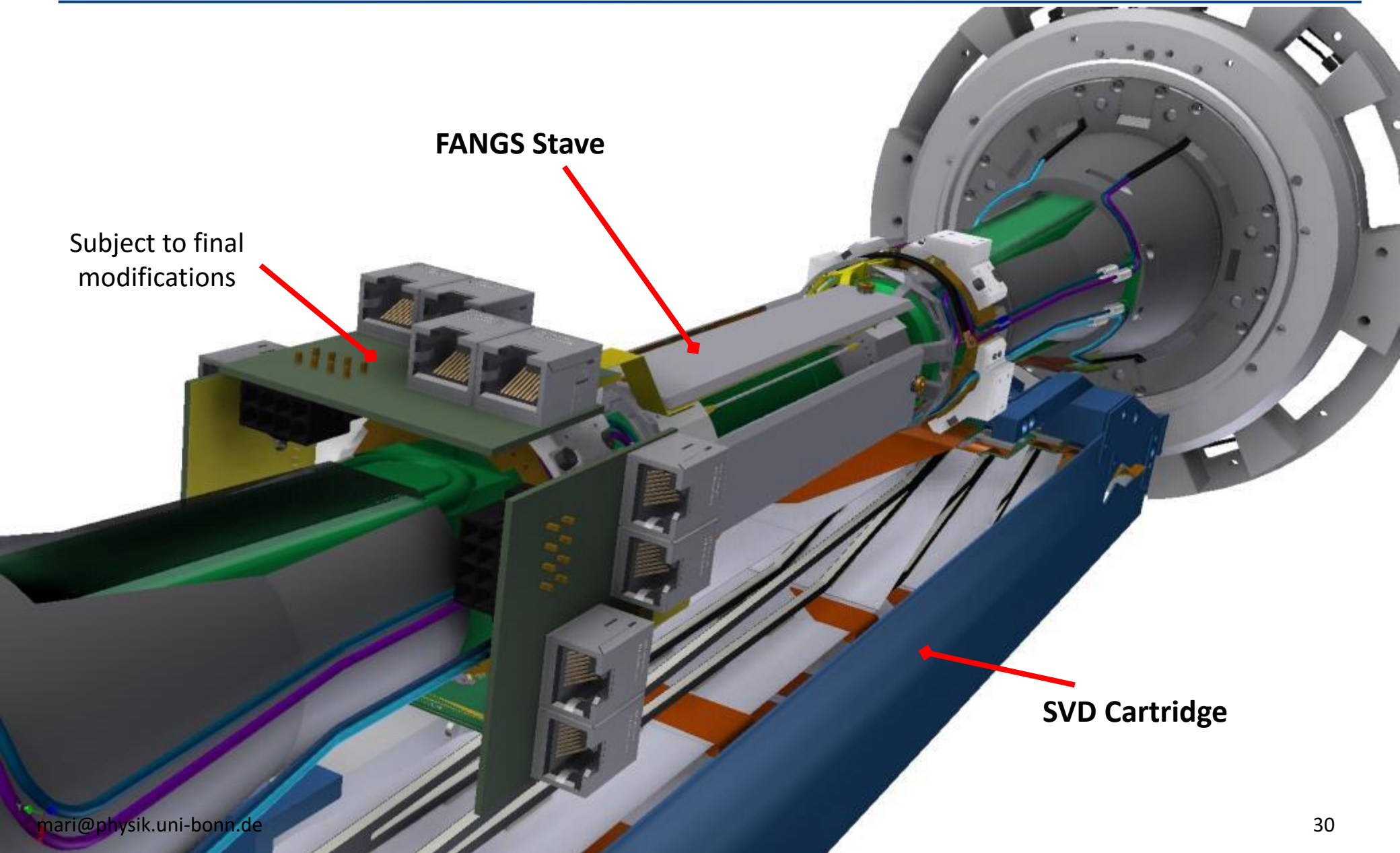
Occupancy (74507234 entrie(s))

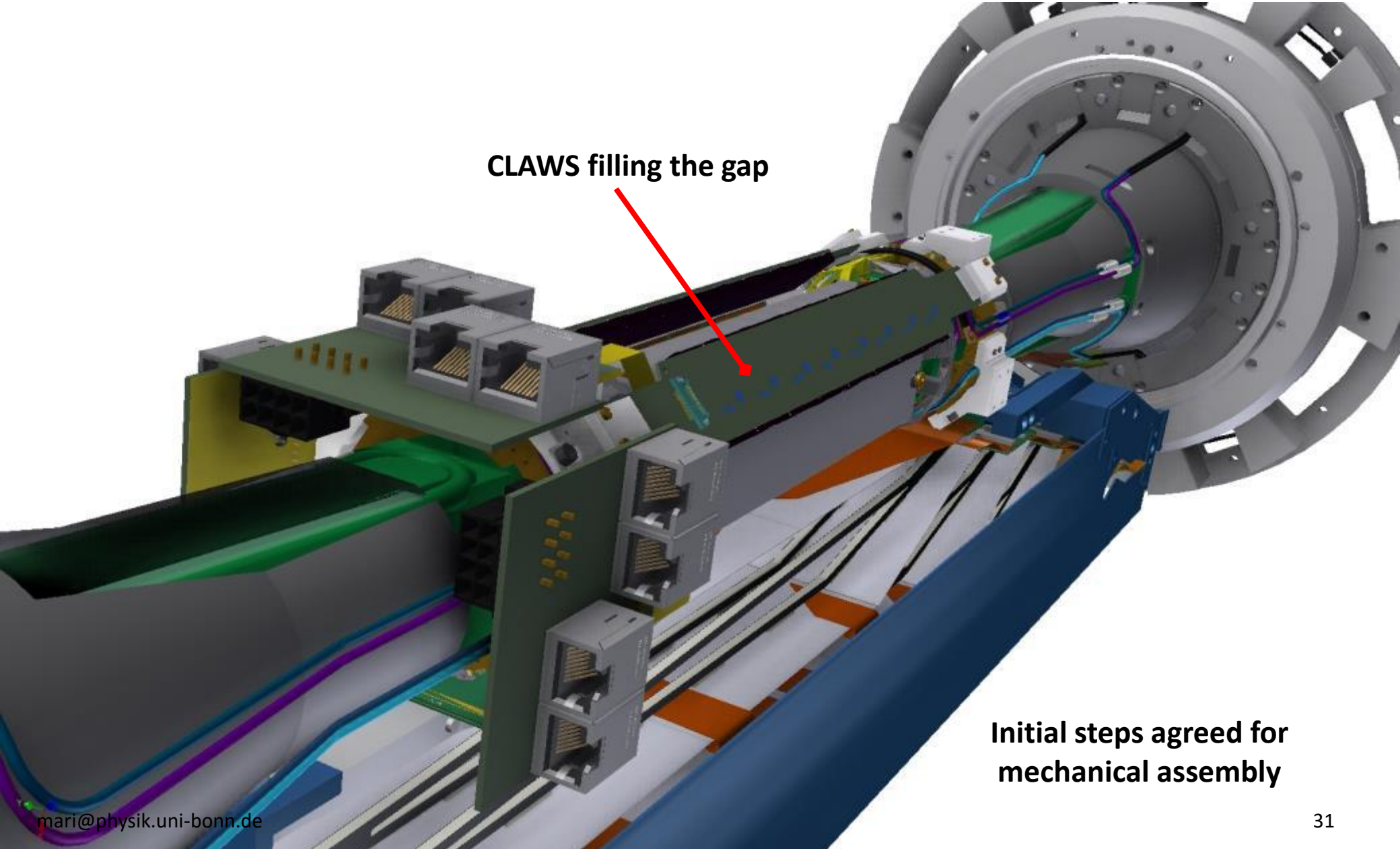


Possible location for PLUME

reads (M1.6) on each mounting block next to the CLAWS

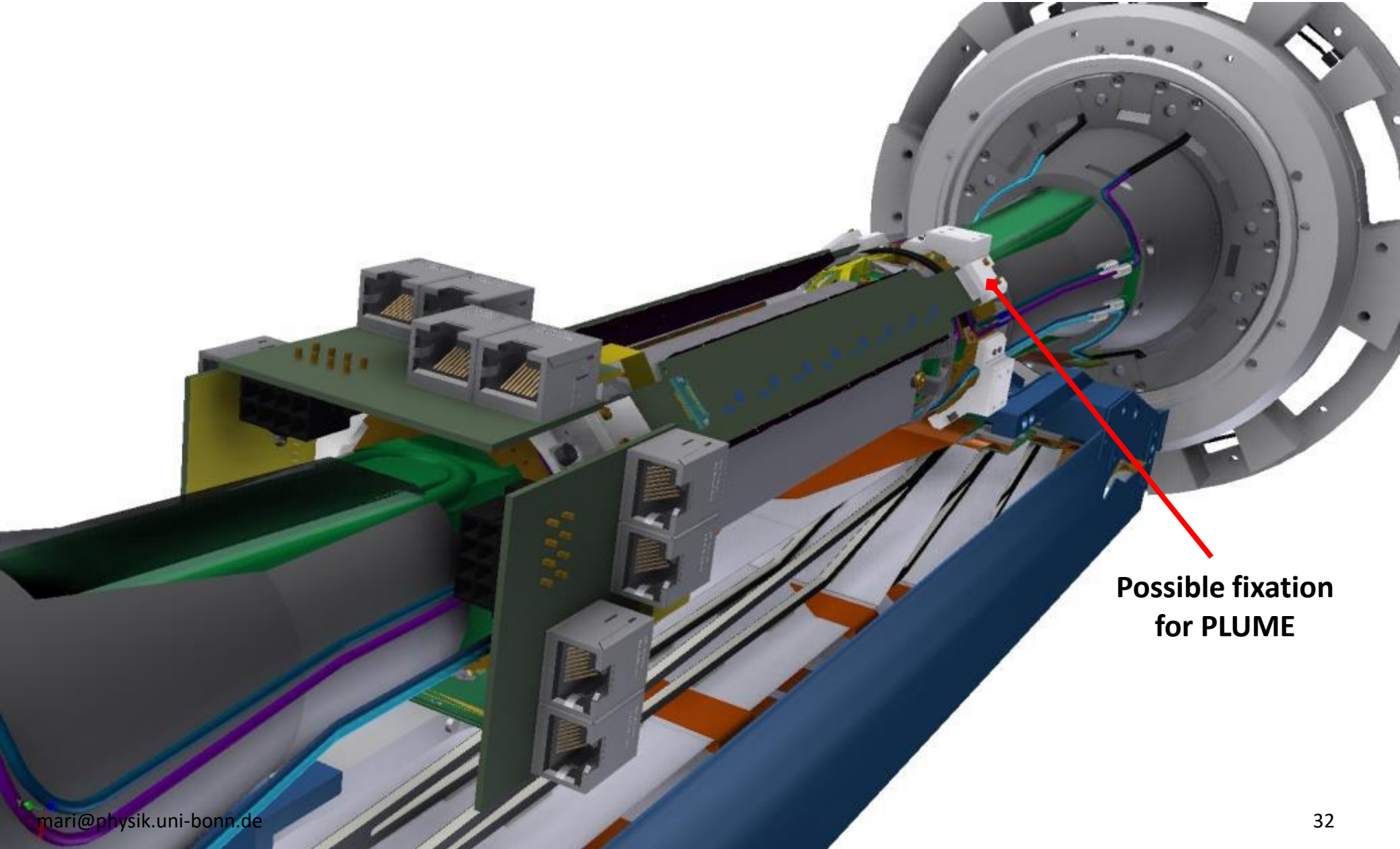






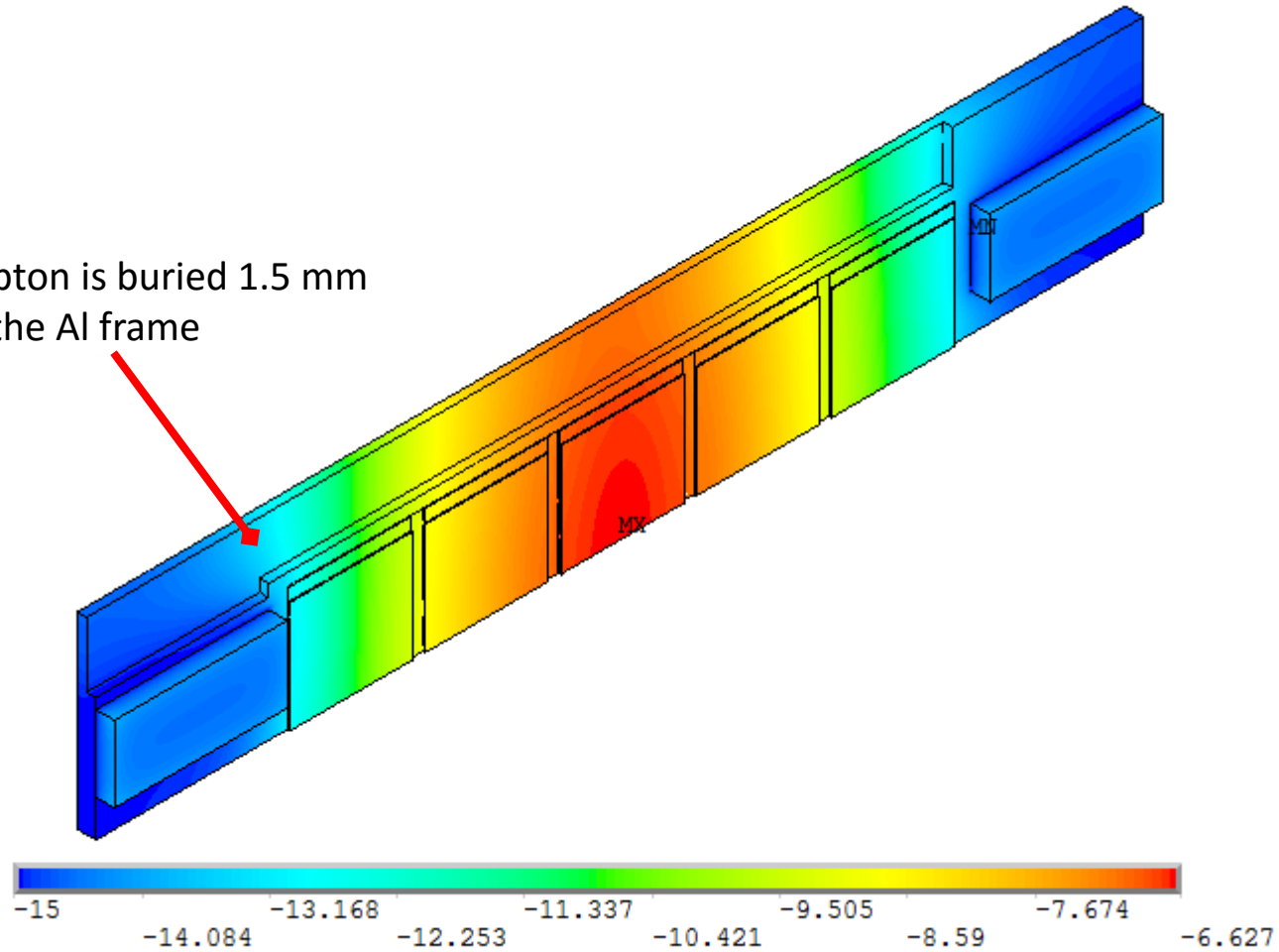
CLAWS filling the gap

**Initial steps agreed for
mechanical assembly**

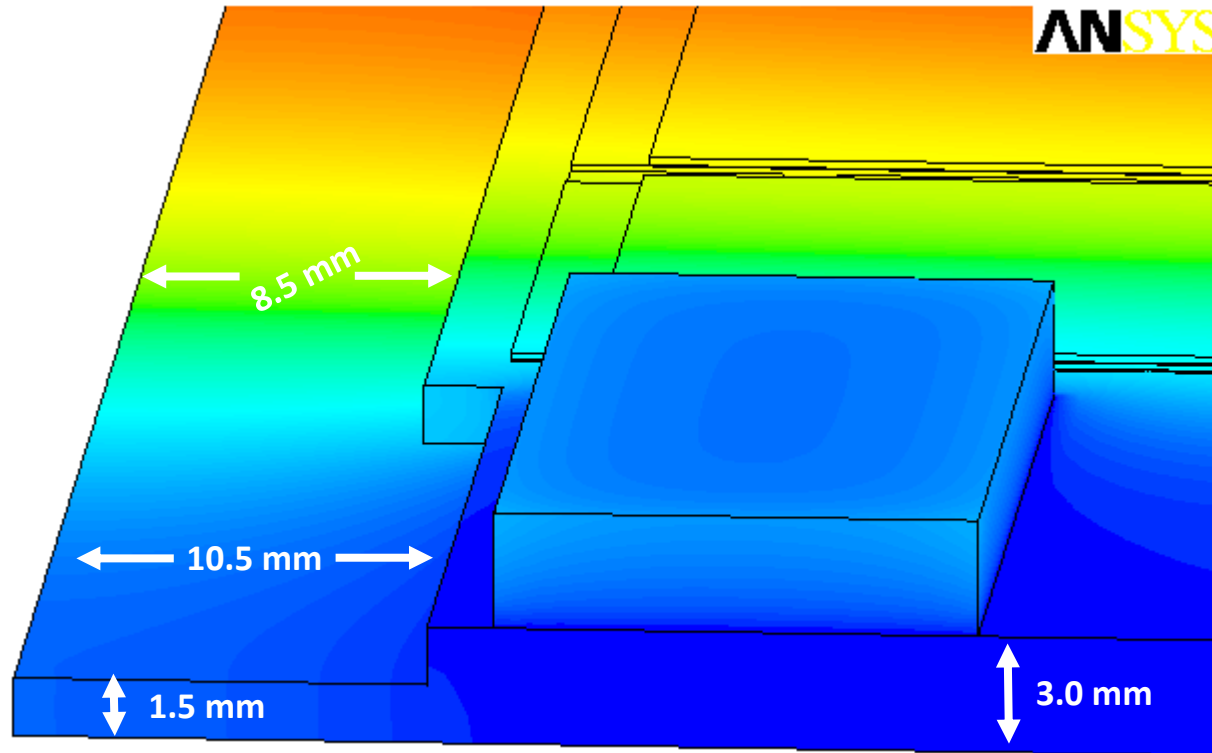


**Possible fixation
for PLUME**

The stave kapton is buried 1.5 mm
in the Al frame



FANGS for BEAST, C. Marinas (University of Bonn)



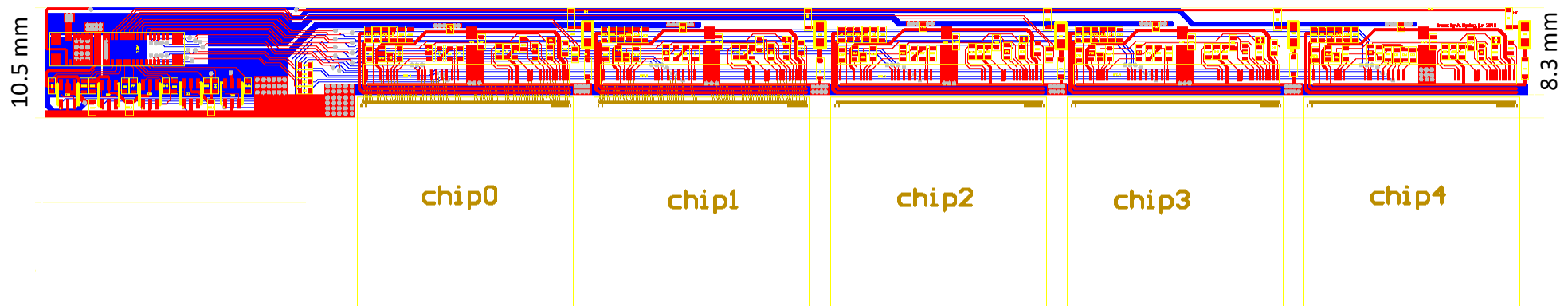
Stave Dimensions: Connector Side



60 pin connector size: 13.8 mm (L) x 2.2 mm (W) x 1.5 mm (T)

LVDS inverter size: 2.15 mm (L) x 1.4 mm (W) x 1.1 mm (T)

0402 2.2 uF capacitor size: 1 mm (L) x 0.5 mm (W) x 0.56 mm (T)



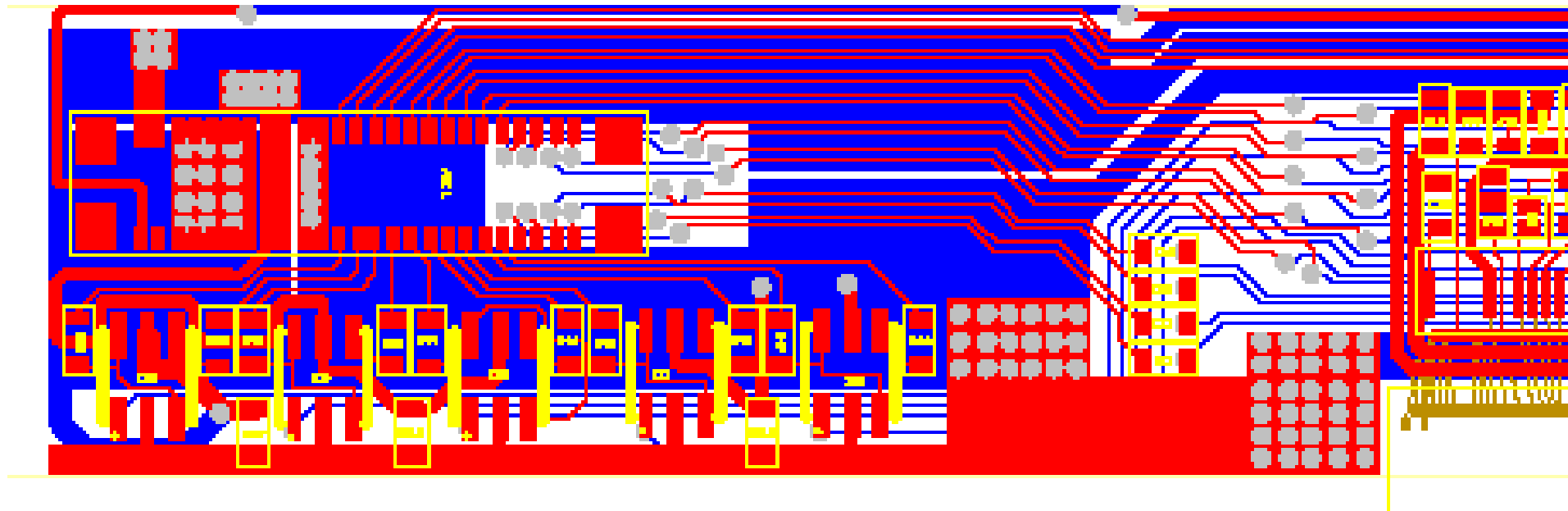
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60 pin connector size: 13.8 mm (L) x 2.2 mm (W) x 1.5 mm (T)

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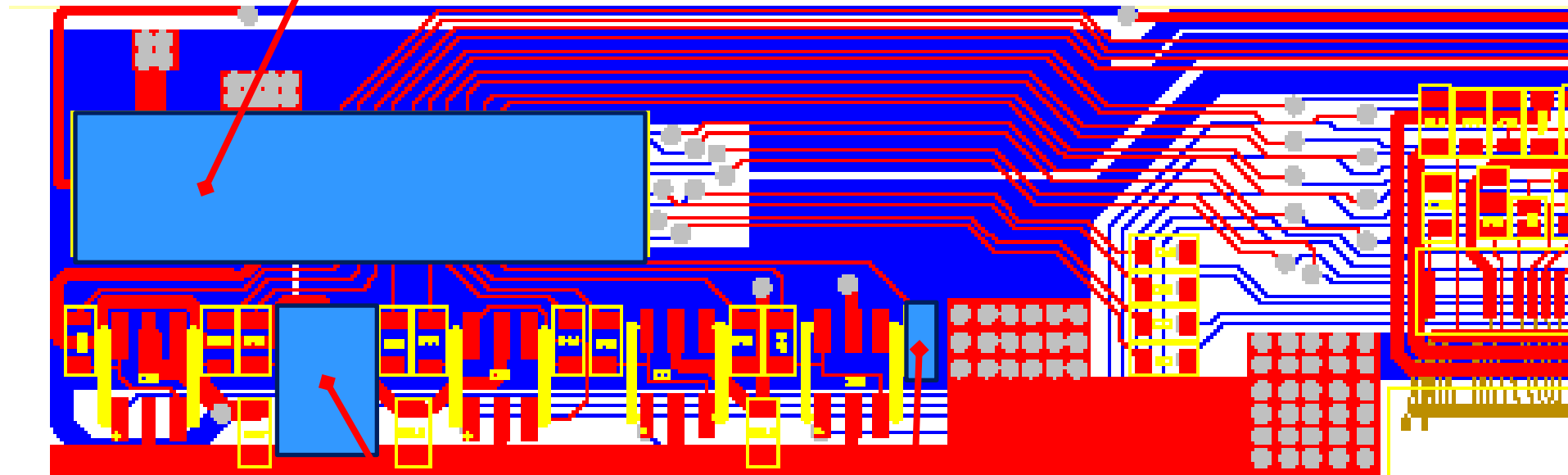
0402 2.2 uF capacitor size: 1 mm (L) x 0.5 mm (W) x 0.56 mm (T)



Stave Dimensions: Connector Side



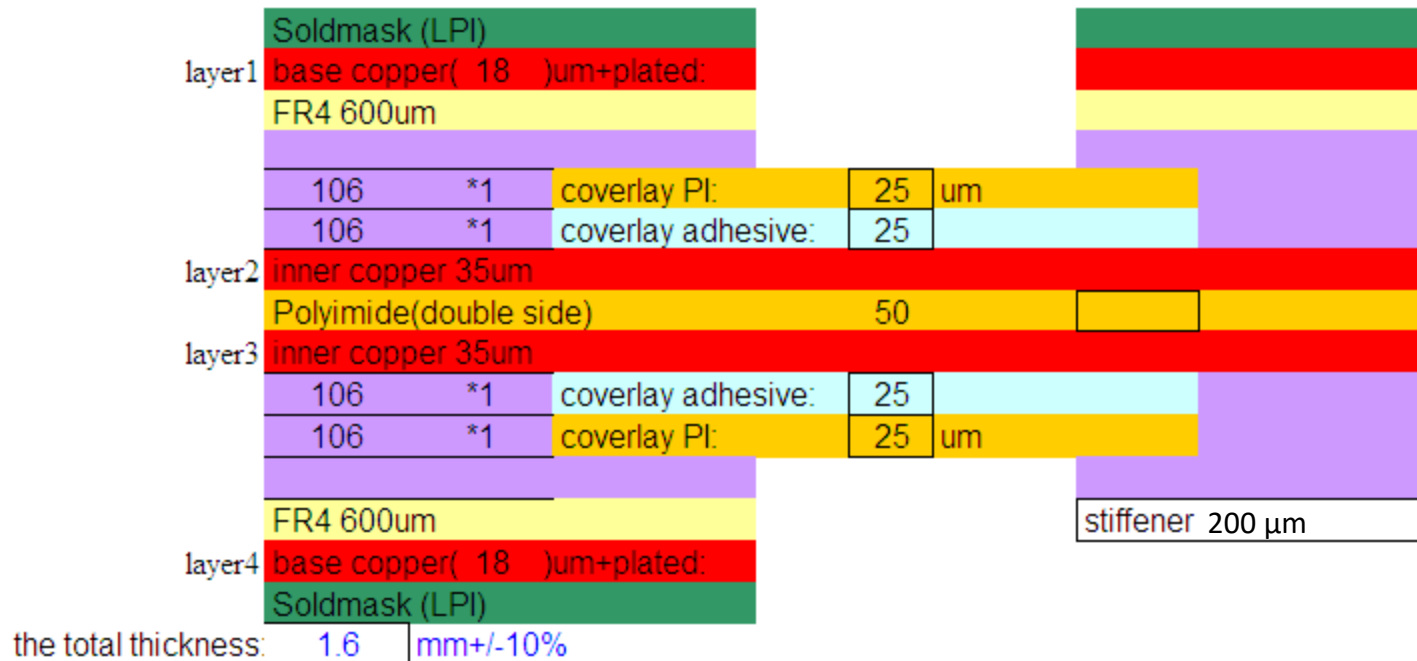
13.8 mm (L) x 2.2 mm (W) x 1.5 mm (T)

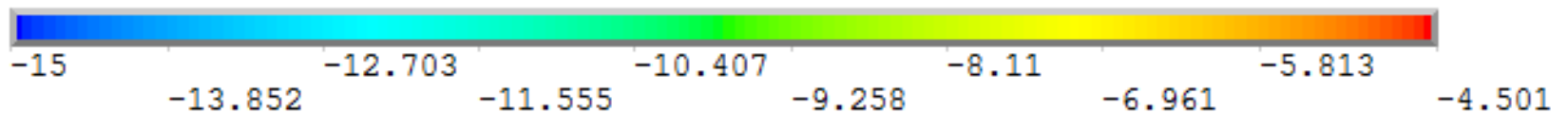
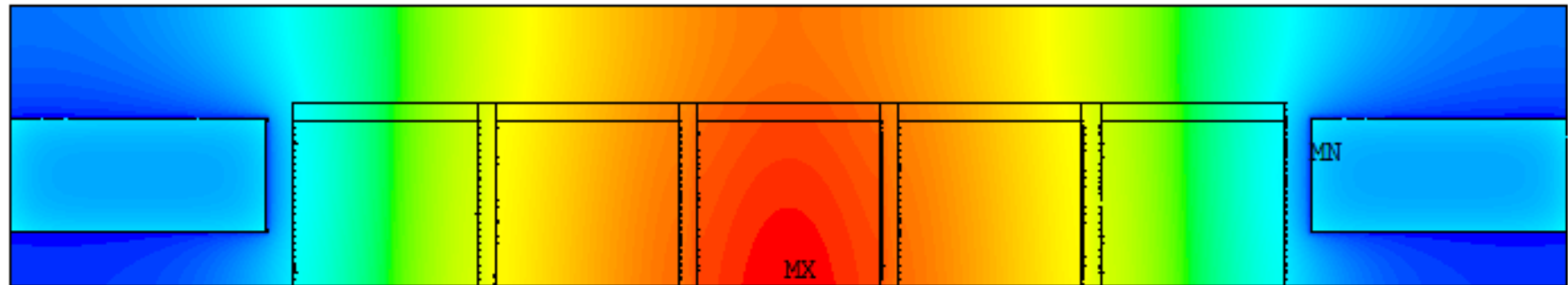


2.15 mm (L) x 1.4 mm (W) x 1.1 mm (T)

1 mm (L) x 0.5 mm (W) x 0.56 mm (T)

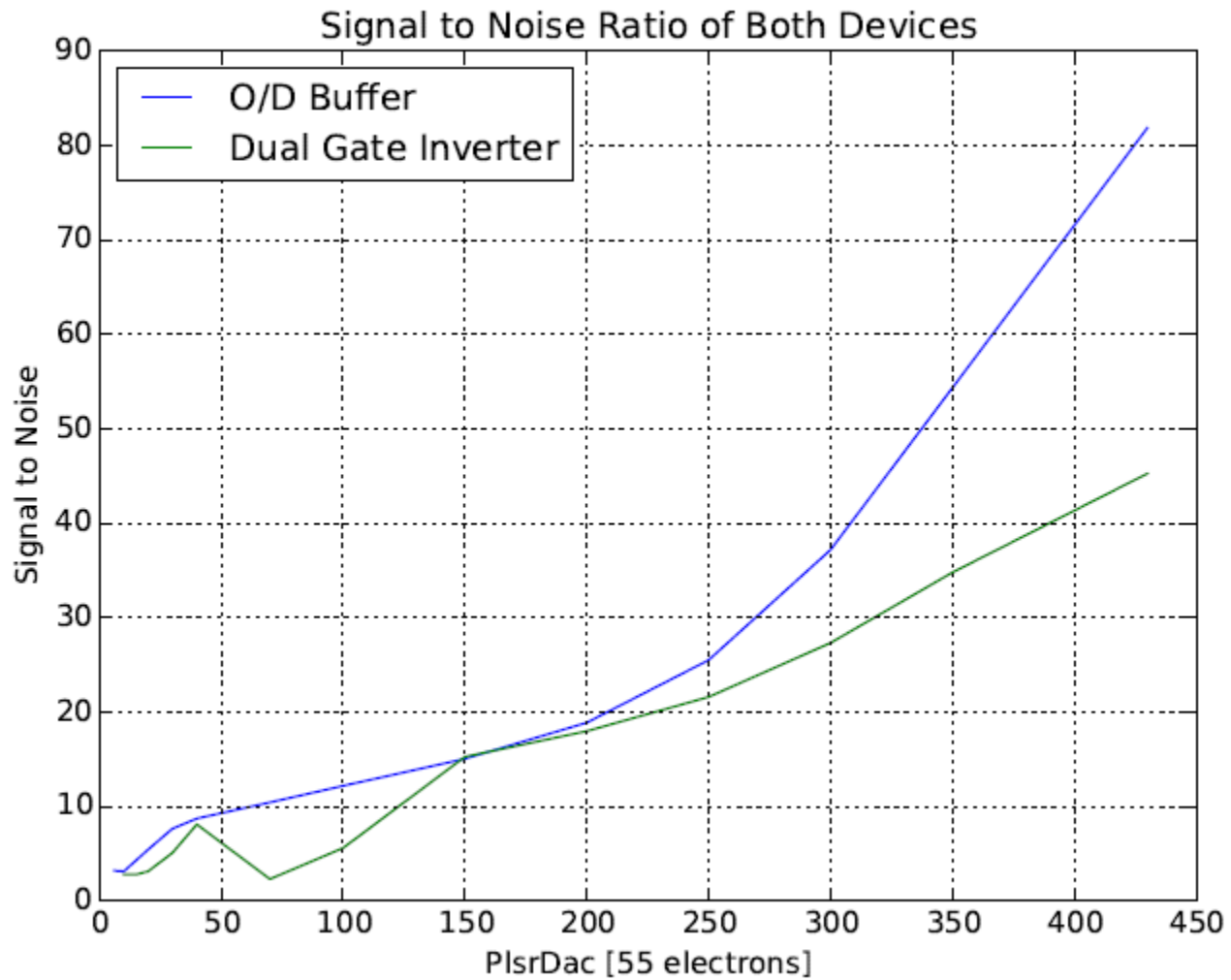
Intermediate Kapton Thickness



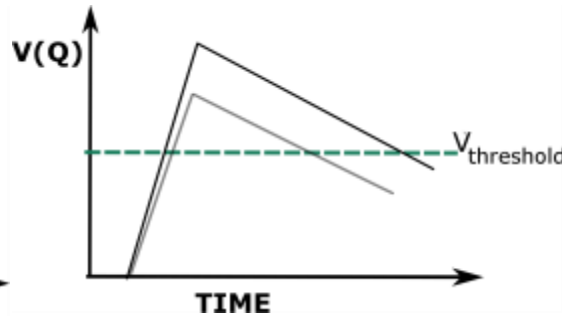
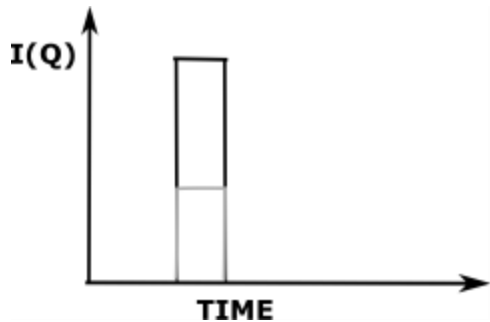
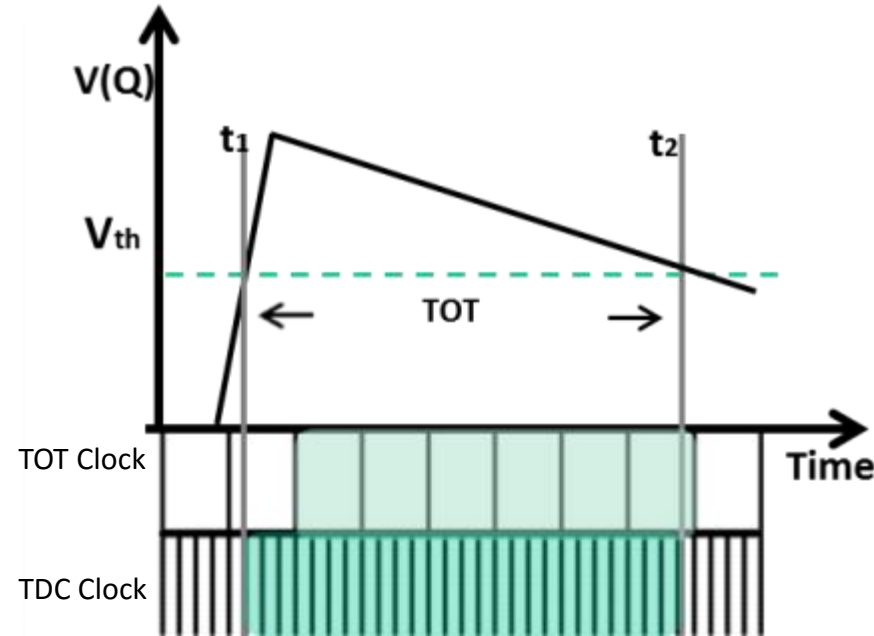
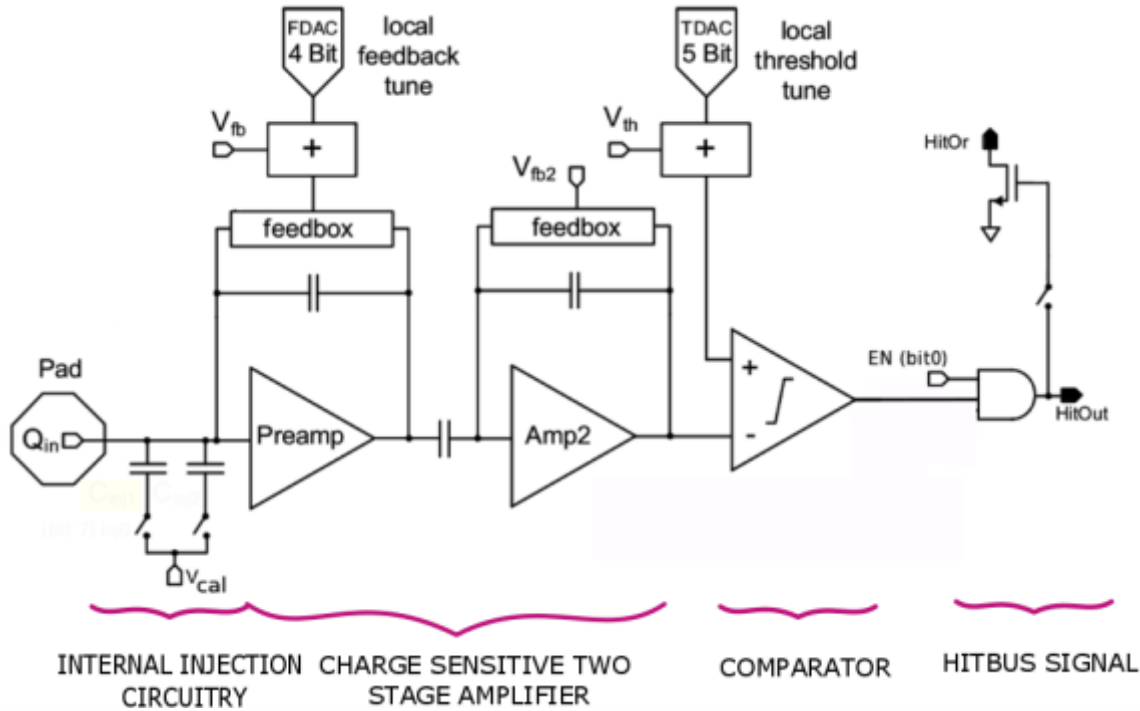


FANGS for BEAST, C. Marinas (University of Bonn)

- Maximum temperature = $-4\text{ }^{\circ}\text{C}$
- Maximum ΔT within one sensor = $4\text{ }^{\circ}\text{C}$
- Power = 1.2 W each FE
- Cooling block = $-15\text{ }^{\circ}\text{C}$
- Environment = $20\text{ }^{\circ}\text{C}$ at 2 m/s
- Proper heat handling
- Low and flat temperature profile



- Upper limit of Yuri Soloviev simulation: 120 KHz
- $(6 \times 2) \text{ cm}^2 = 12$
- $5 \text{ fe-i4: } (0.202 * 0.188) \text{ cm}^2 = 0.1898 \text{ cm}^2$
- Rate per unit area: 10 KHz/cm² : 400 MHz hits/cm²/s
- But for TDC method, reduced to: one pixel per read out:
- $80 \times 336 = 26880$ pixels/chip
- Assuming:



TOT method previously used with 40 MHz clock
 TDC method uses a 640 MHz clock from external FPGA
 → Finer sampling and better energy resolution

