

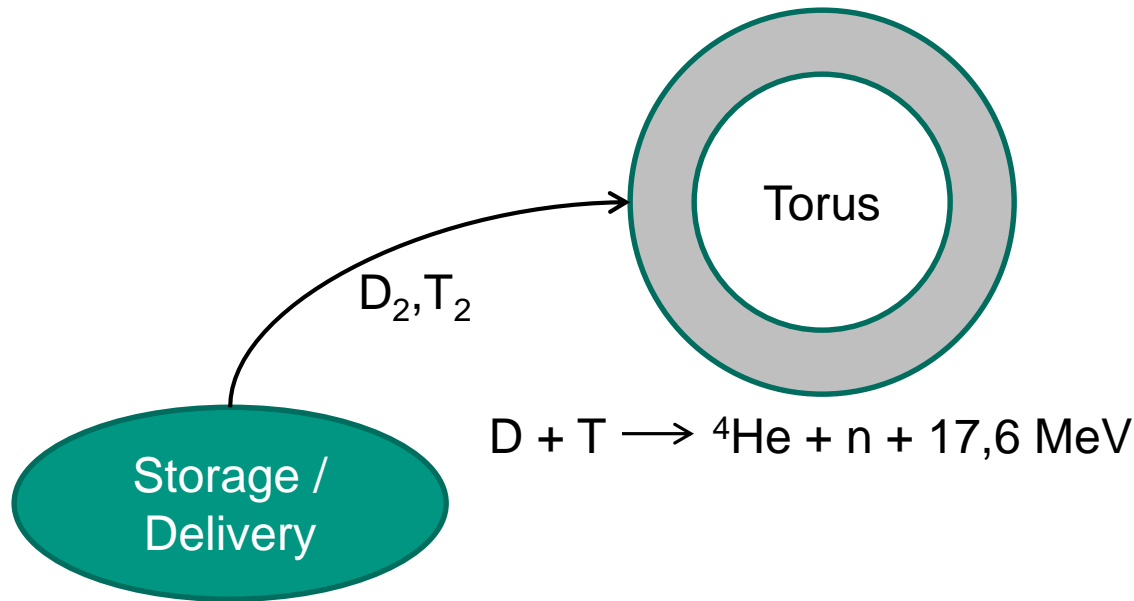
Production and Utilisation of highly concentrated HD for the Validation of the Calibration of Hydrogen Analysis Systems at the Tritium Laboratory Karlsruhe

Presentation of Tim Brunst in the context of his Master's Thesis

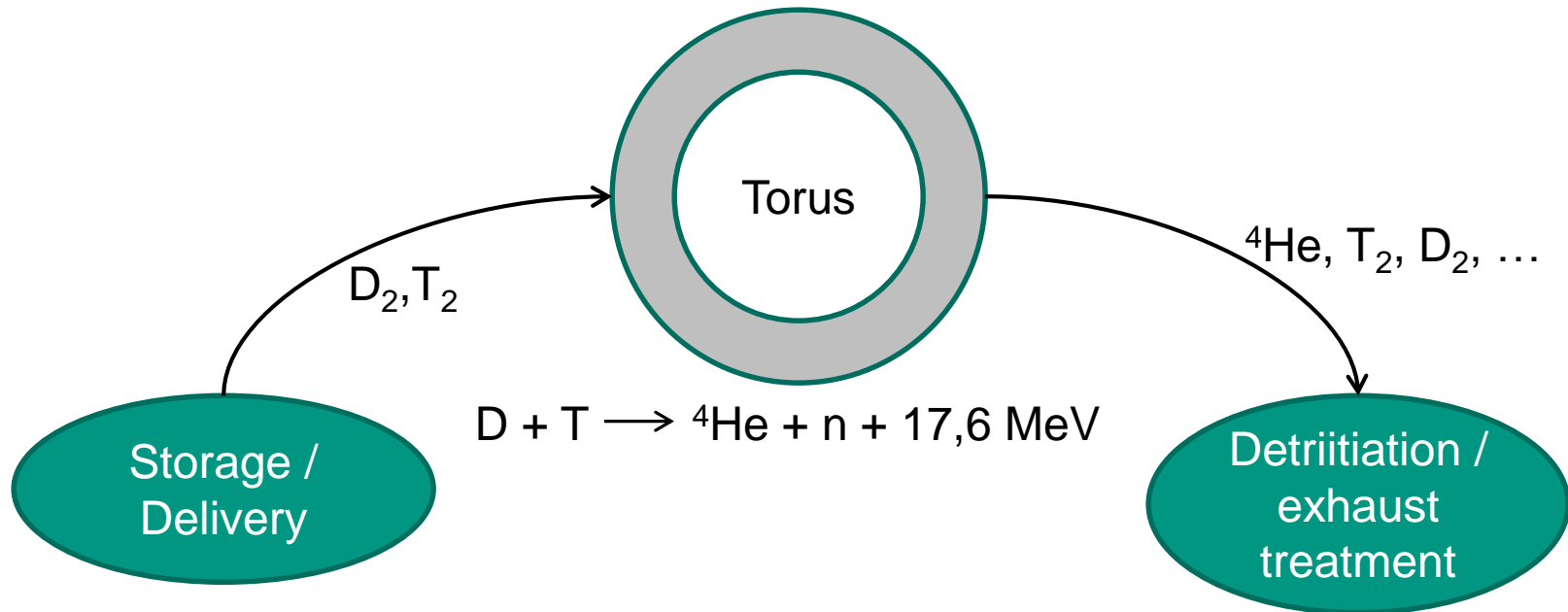
Institute for Technical Physics – Tritium Laboratory Karlsruhe



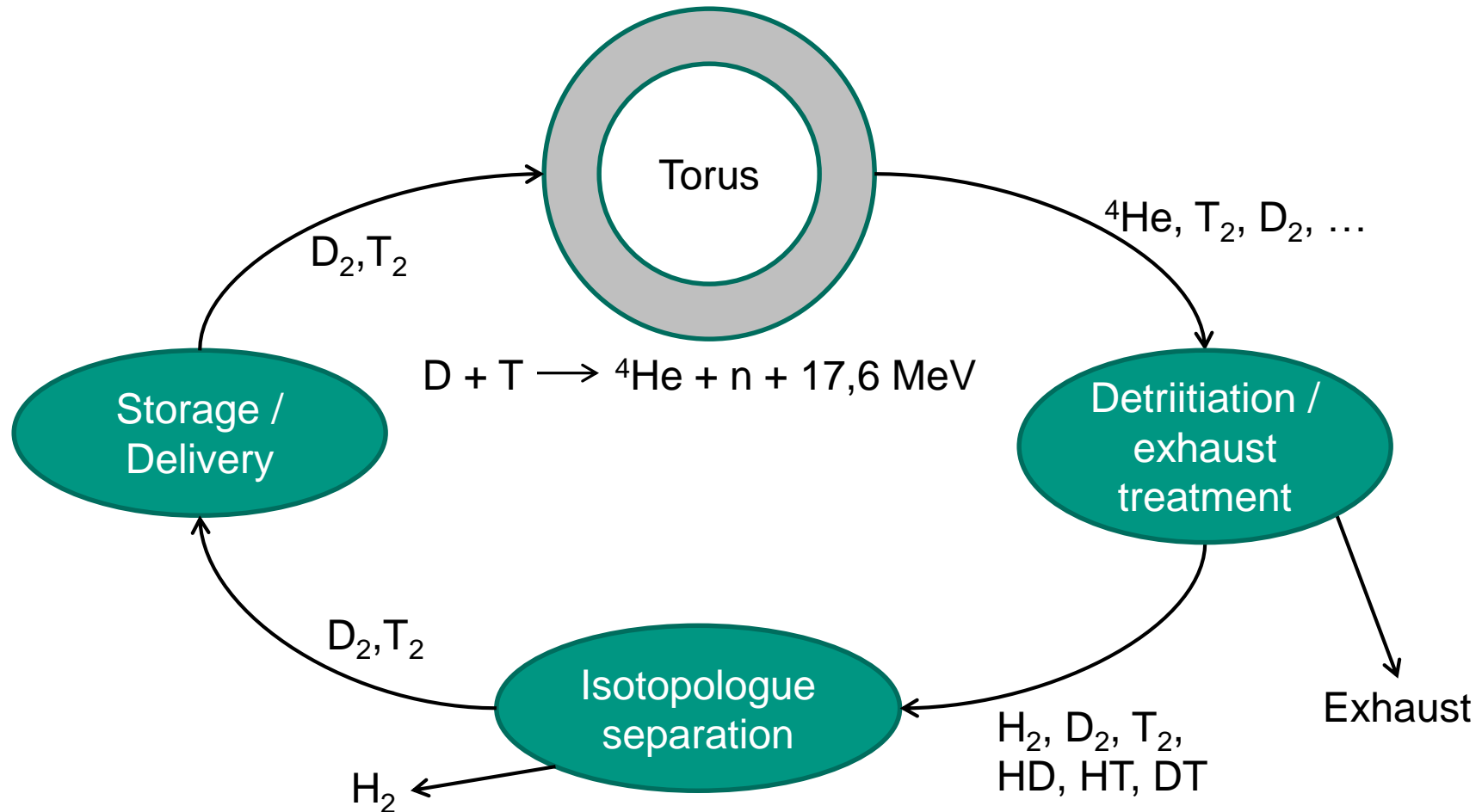
Closed tritium cycle of fusion reactors



Closed tritium cycle of fusion reactors



Closed tritium cycle of fusion reactors



**Large amounts (~kg/h) of hydrogen (H, D, T)
must be recycled continuously.**

How do we separate hydrogen isotopologues?

How do we separate hydrogen isotopologues?

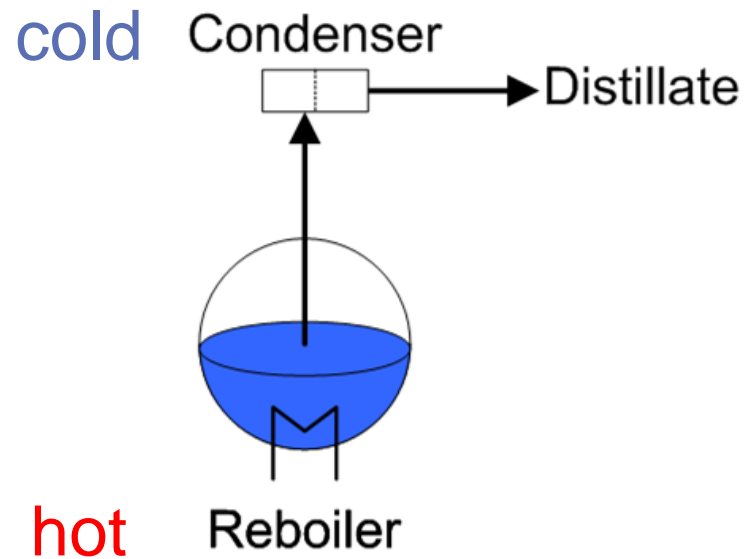
Cryogenic distillation.

**How do we separate
hydrogen isotopologues?**

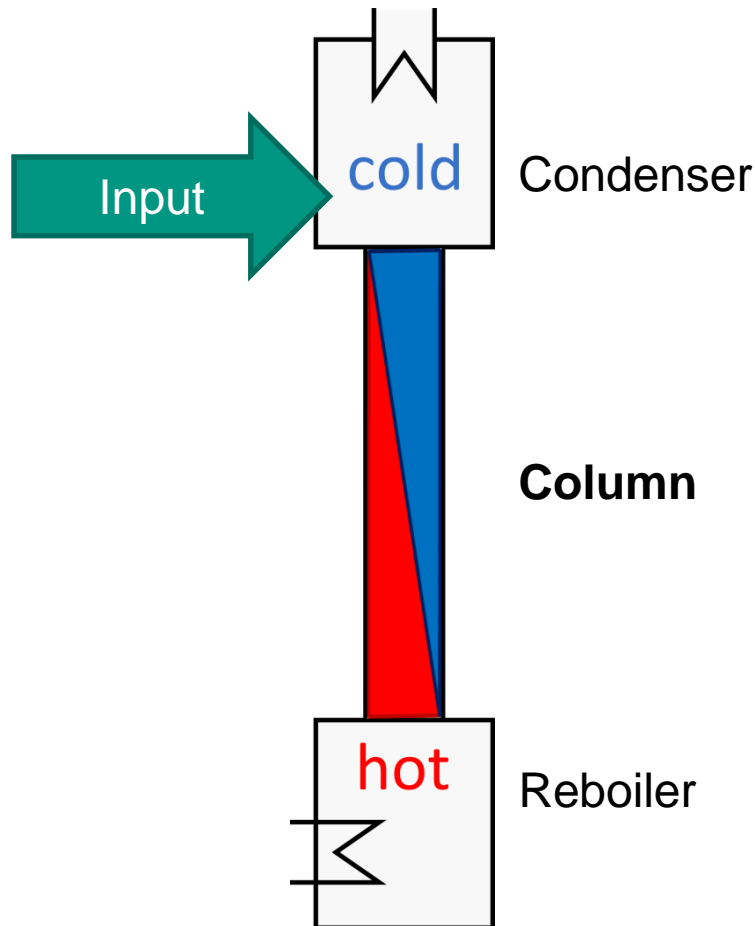
Cryogenic distillation.

**Tritium Enrichment Test
Assembly (TRENTA)**

TRENTA and cryogenic distillation

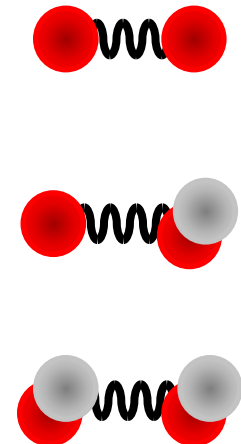
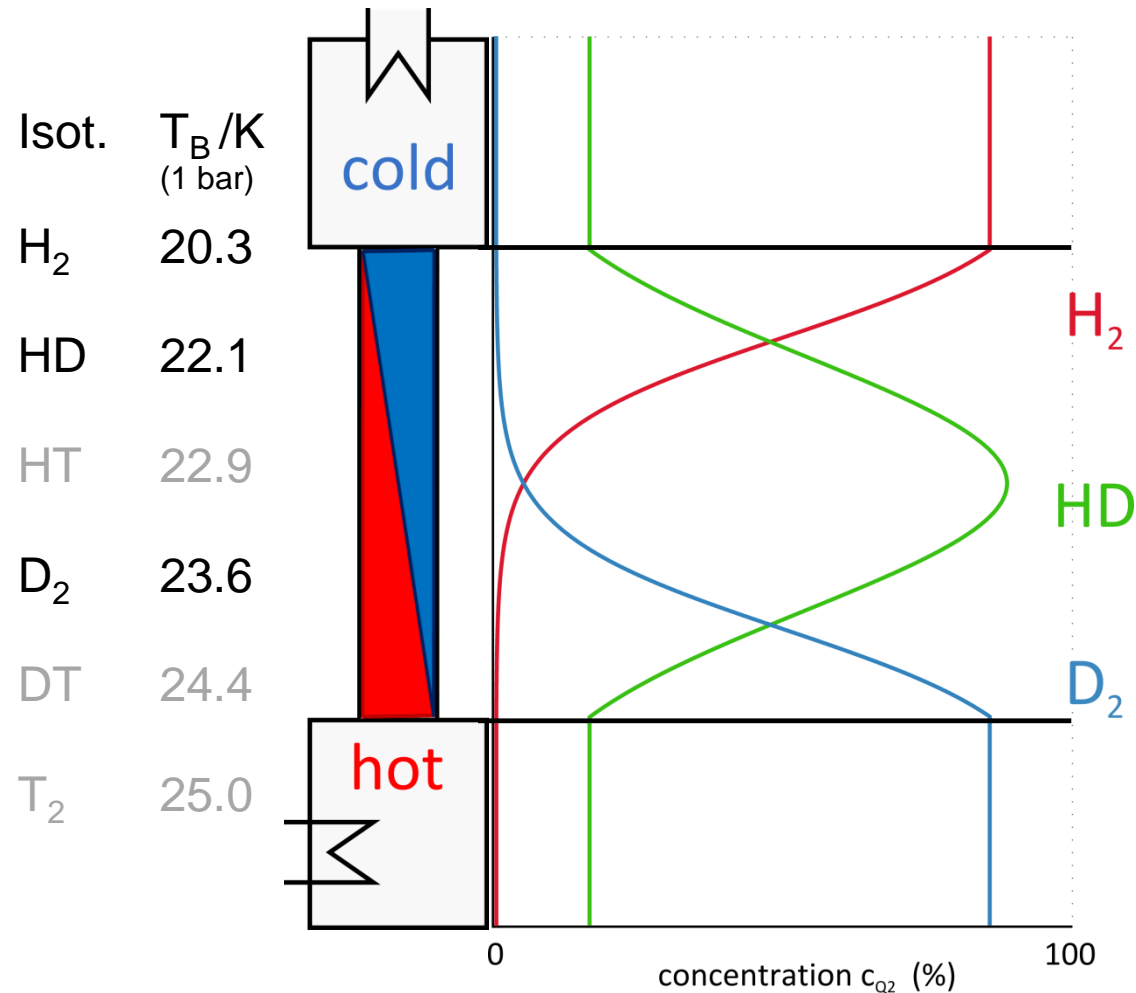


TRENTA and cryogenic distillation

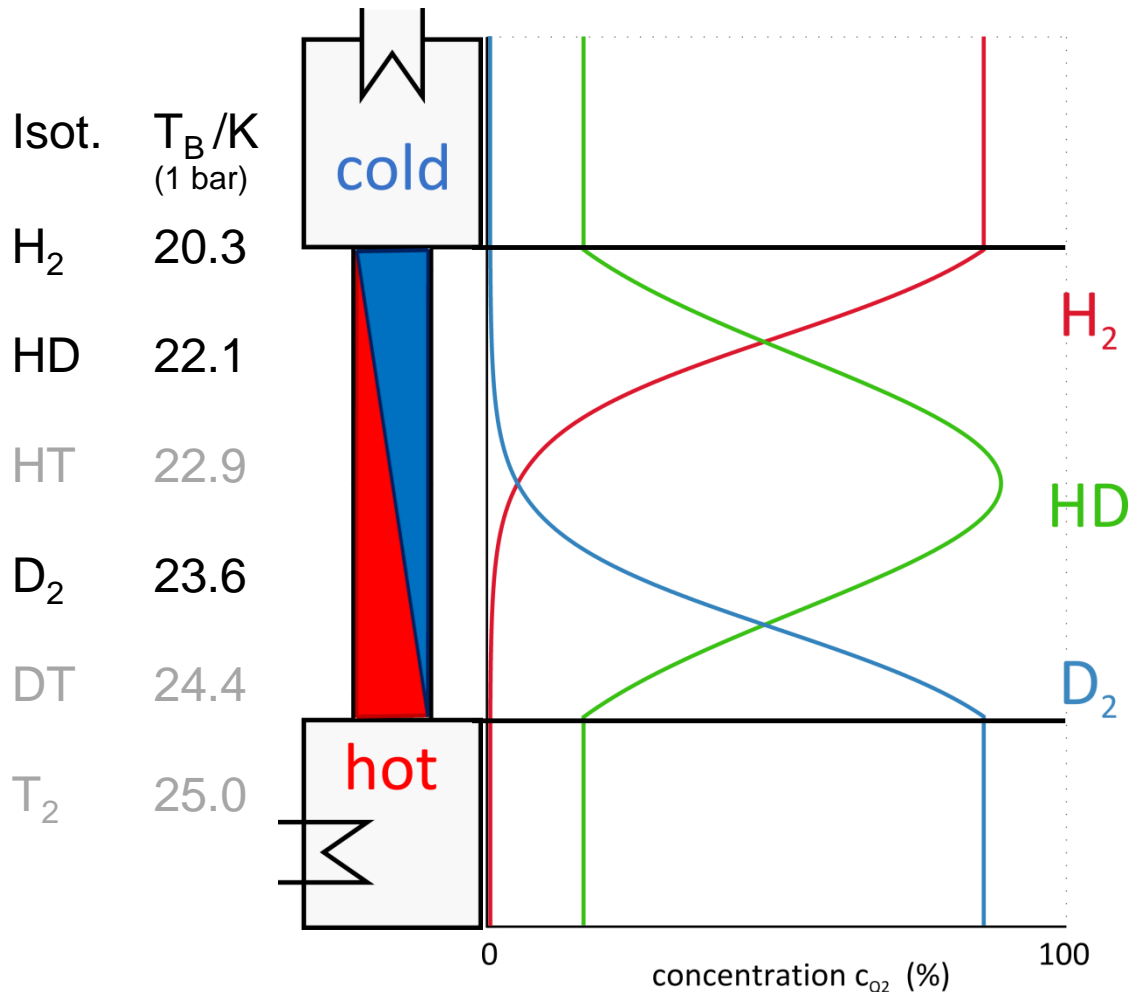


Improved separation through several distillation steps

TRENTA and cryogenic distillation



TRENTA and cryogenic distillation



Every isotopologue can occur highly concentrated

Continuous, real-time monitoring of column content necessary

How do we monitor the column content?

How do we monitor the column content?

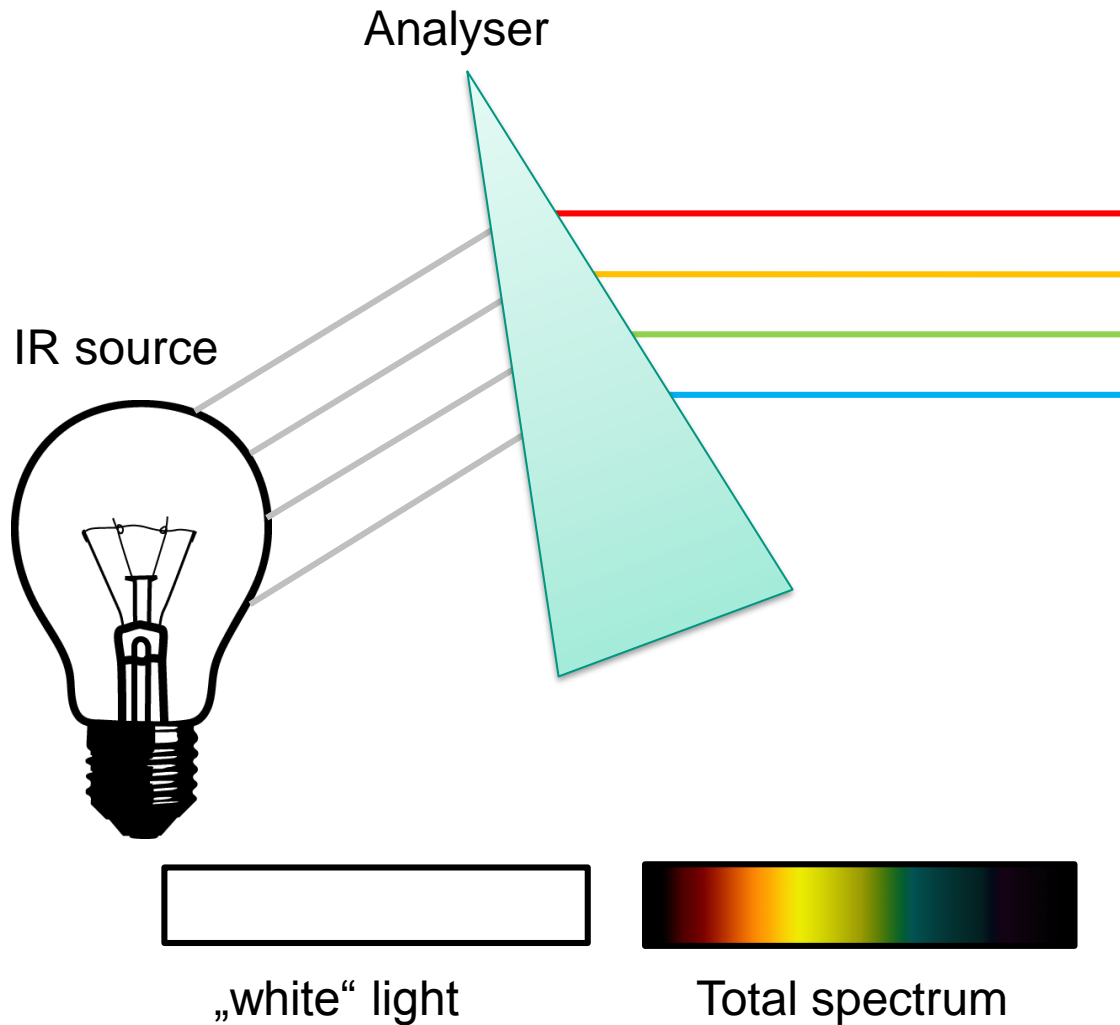
Infrared spectroscopy.

**How do we monitor
the column content?**

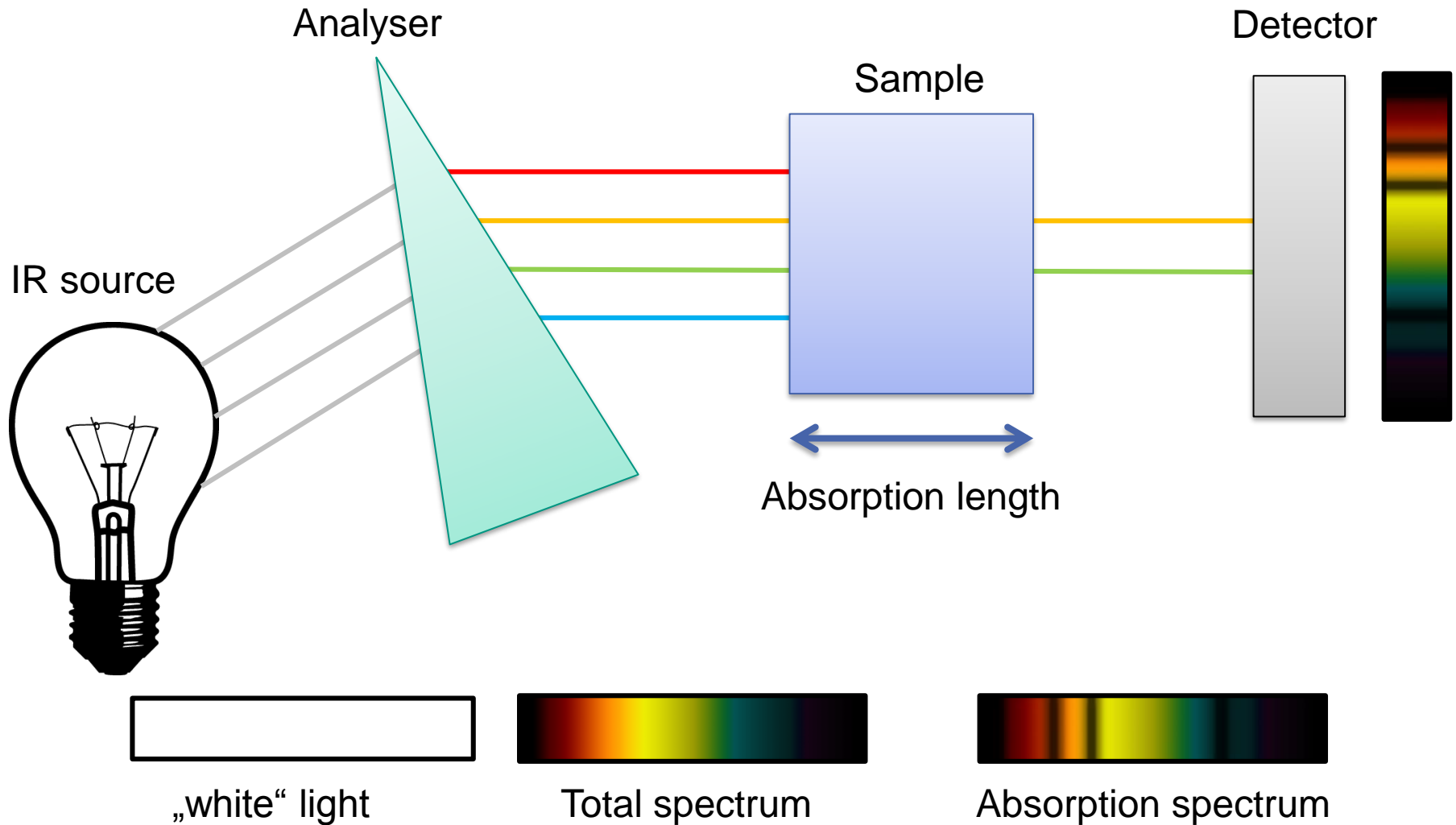
Infrared spectroscopy.

**Tritium Absorption Infrared
Experiment (TApIR)**

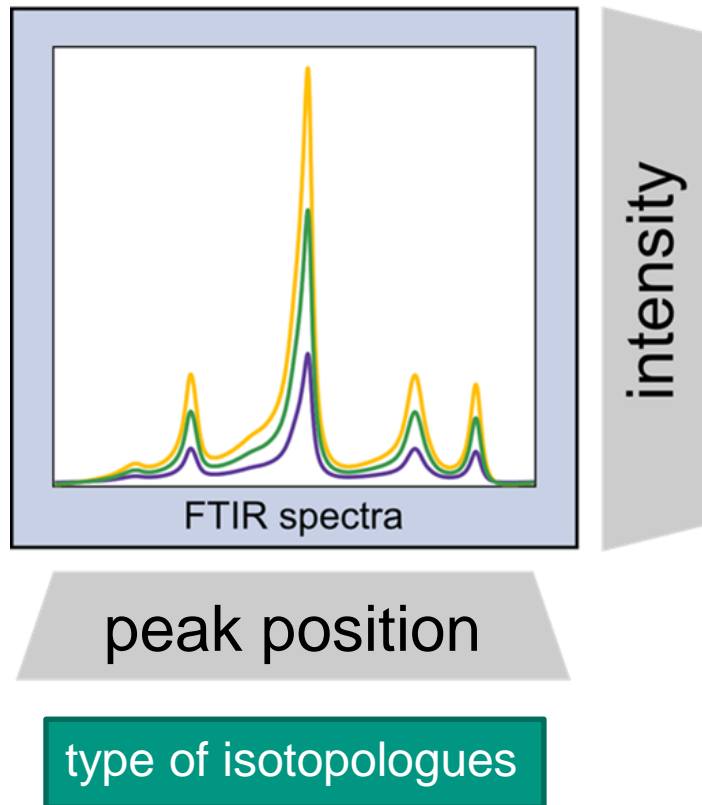
Monitoring with TApIR



Monitoring with TApIR

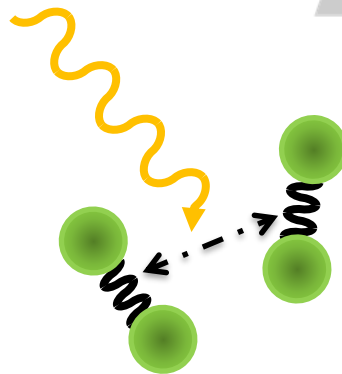
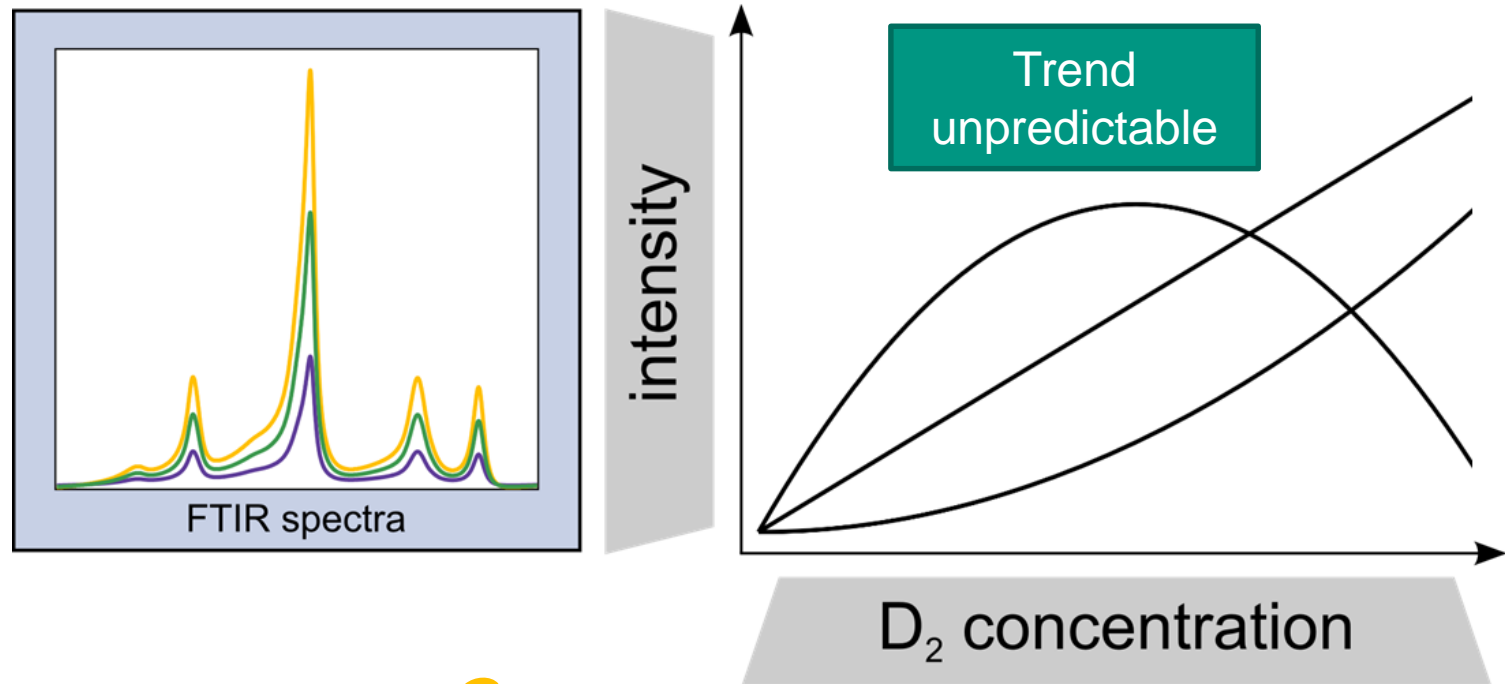


Monitoring with TApIR

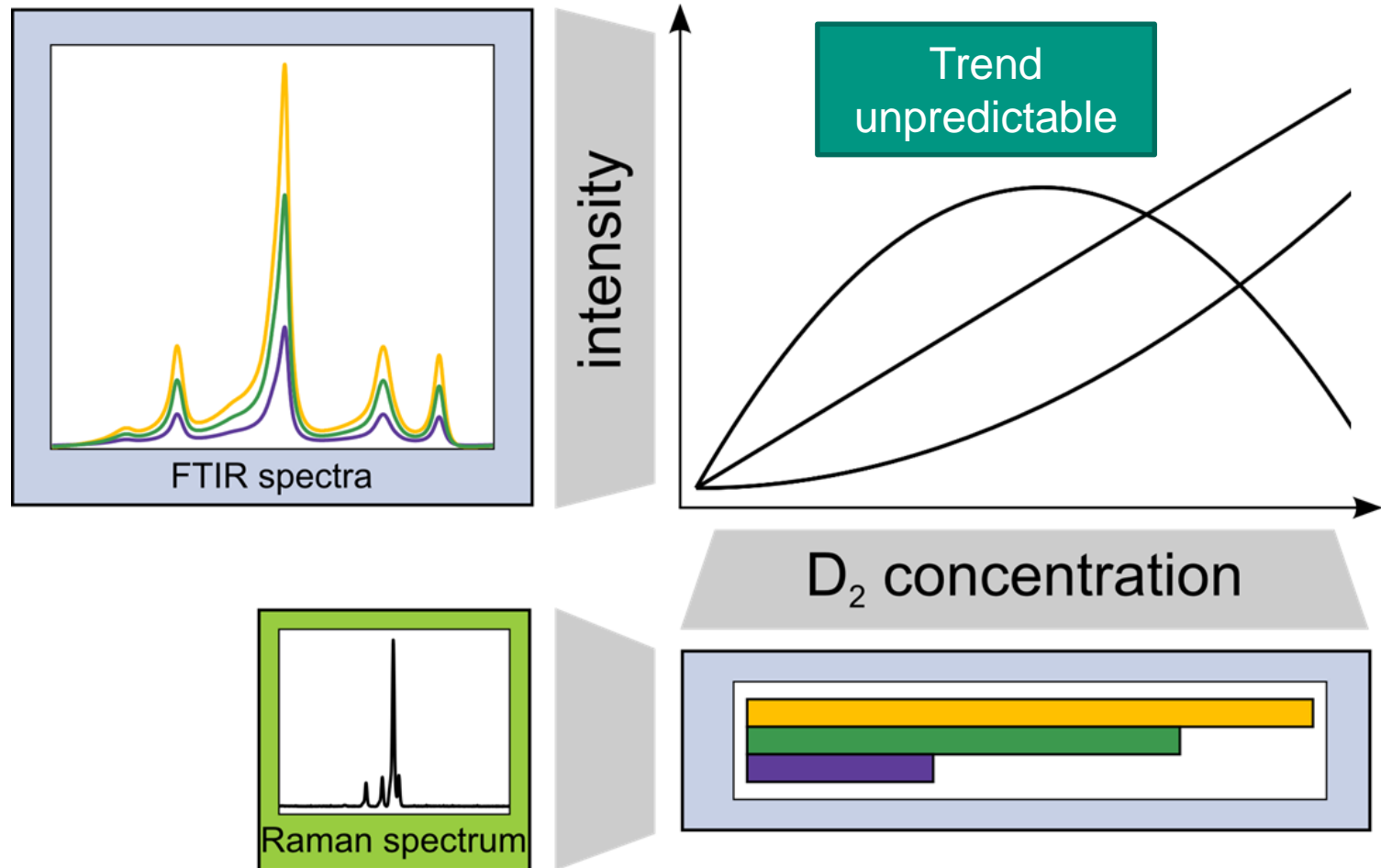


concentration of isotopologues

Non-linear calibration functions

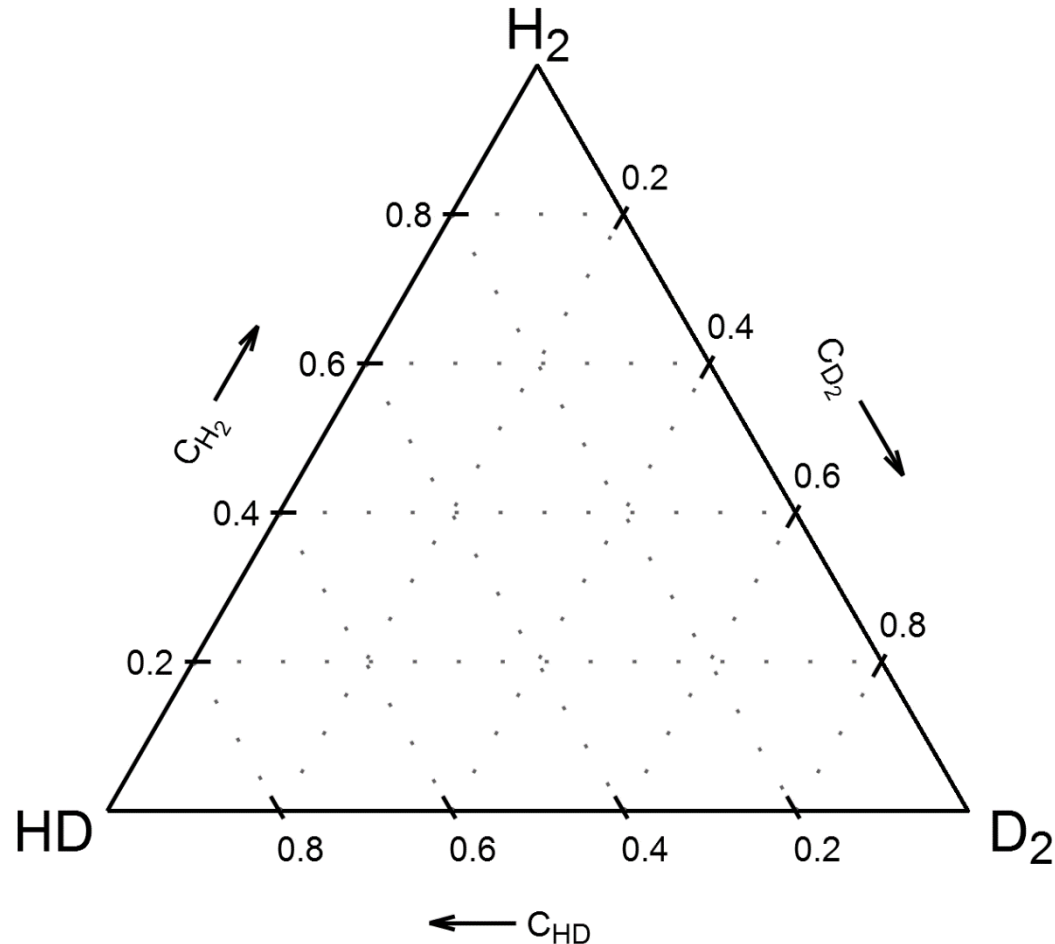


Non-linear calibration functions

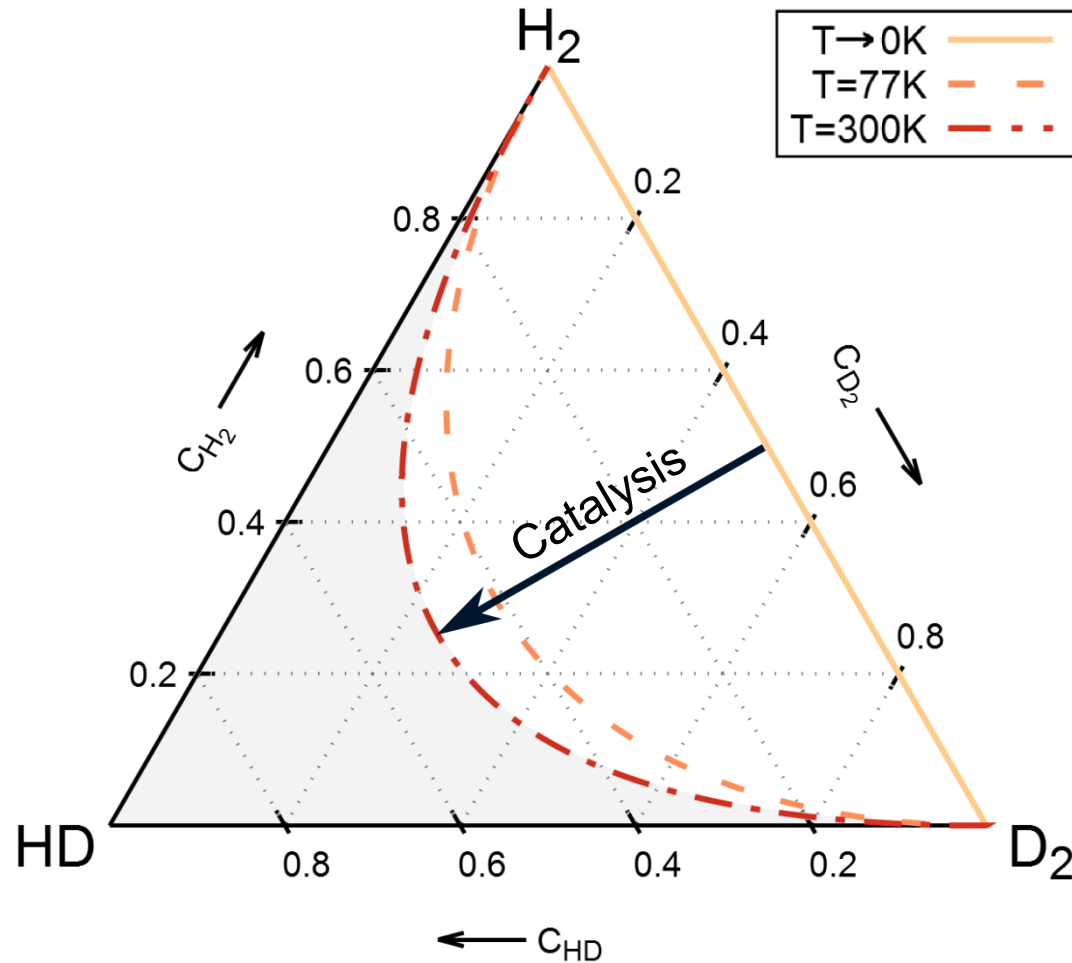


Calibration spectra of the entire phase space of concentrations

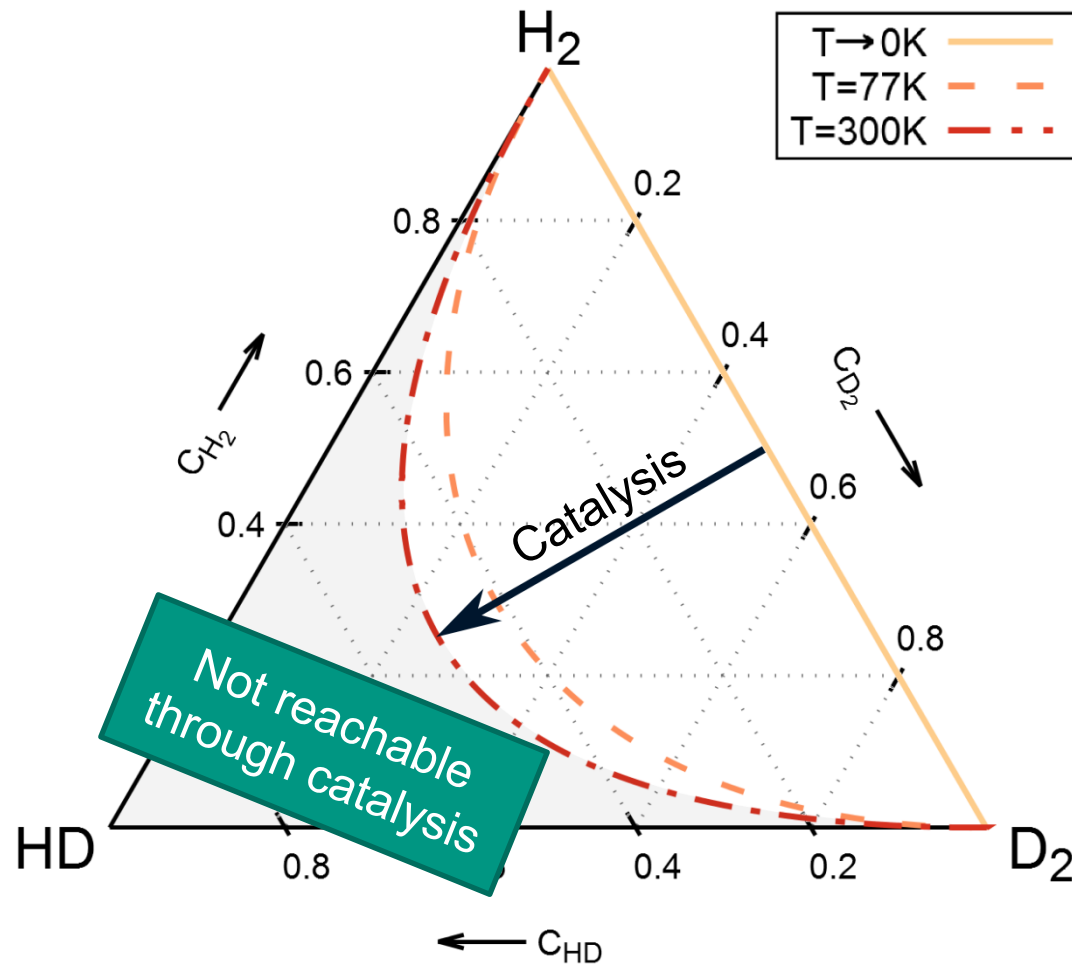
Calibration with reference samples



Calibration with reference samples



Calibration with reference samples



Calibration through extrapolation to highly concentrated HD

Objectives

- Production of highly concentrated HD (>50%)
 - ➔ Cryogenic distillation with TRENTA

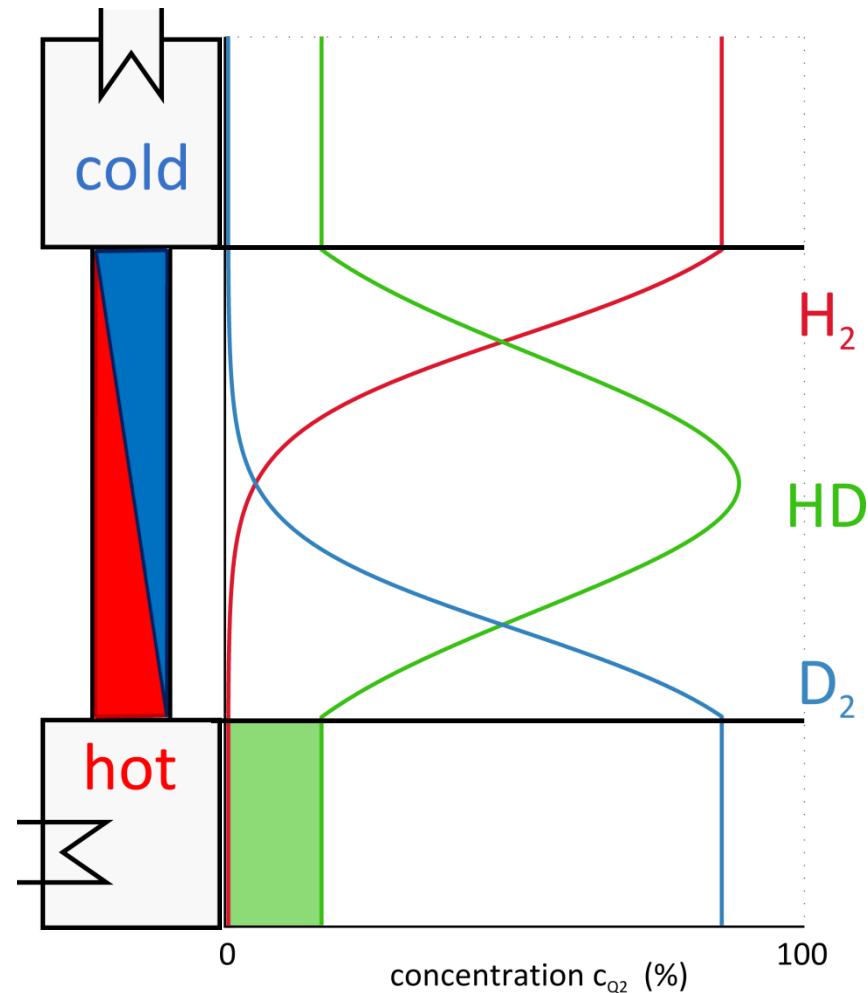
Objectives

- Production of highly concentrated HD (>50%)
 - ➔ Cryogenic distillation with TRENTA
- Verification of extrapolated calibration of TApIR
 - ➔ Comparison with other spectroscopic systems

Objectives

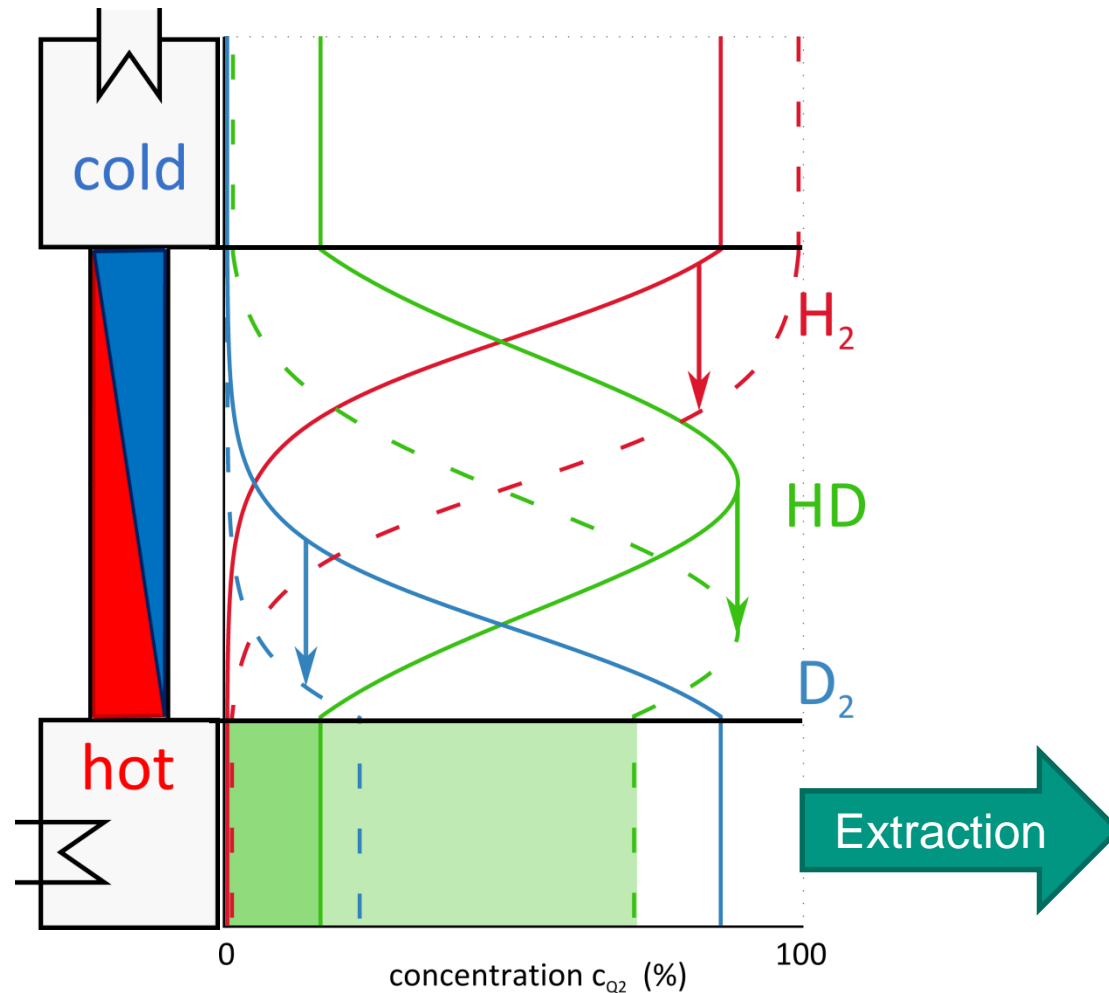
- Production of highly concentrated HD (>50%)
 - ➔ Cryogenic distillation with TRENTA
- Verification of extrapolated calibration of TApIR
 - ➔ Comparison with other spectroscopic systems
- Stability analysis of highly concentrated HD
 - ➔ Long-term measurements in gaseous and liquid phase

Production of highly concentrated HD





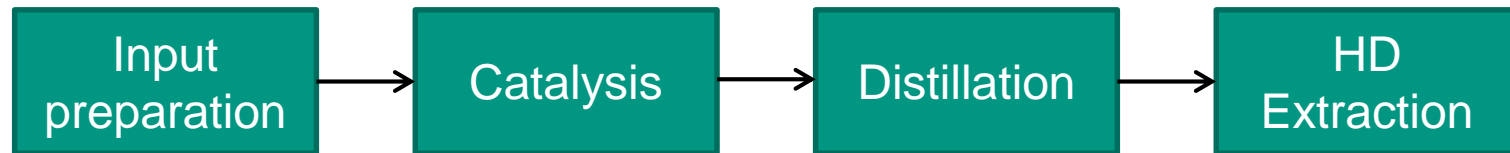
Production of highly concentrated HD



Simulation to determine operating parameters

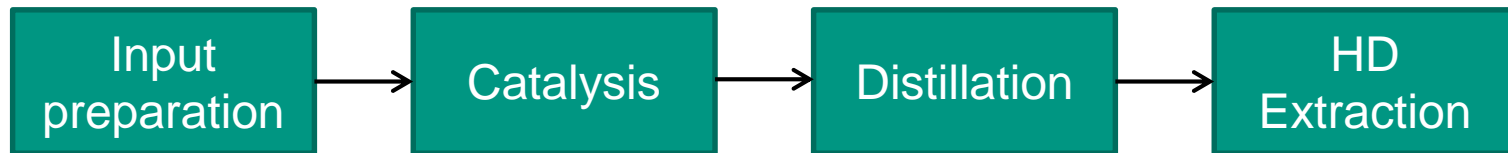
Production of highly concentrated HD

RUN A



Production of highly concentrated HD


RUN A



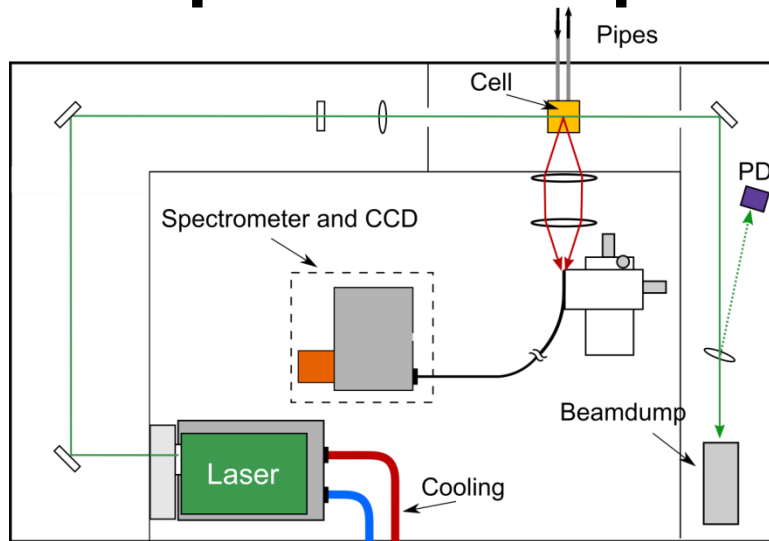
RUN	Amount (I_s)	HD concentration (%)
A	138	80.1
B	150	85.8

Goal achieved: HD concentration >50%

Objectives

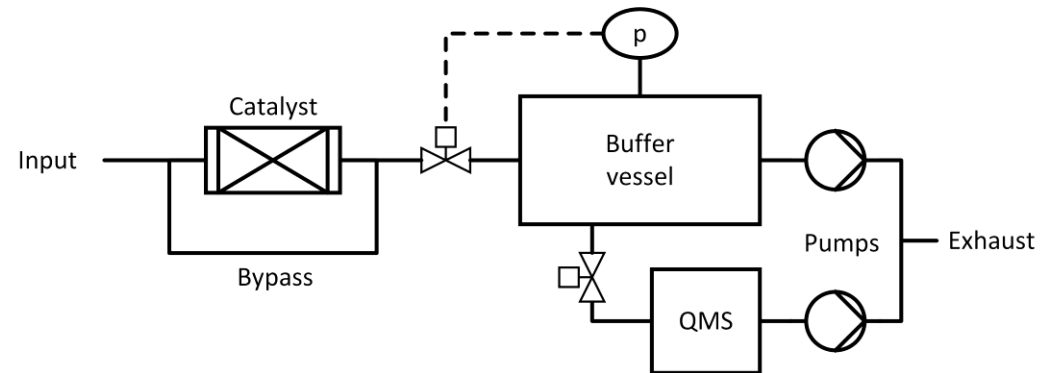
- Production of highly concentrated HD (>50%)
 - ➔ Cryogenic distillation with TRENTA 
- Verification of extrapolated calibration of TApIR
 - ➔ Comparison with other spectroscopic systems
- Stability analysis of highly concentrated HD
 - ➔ Long-term measurements in gaseous and liquid phase

Comparison of spectroscopic methods



Raman System

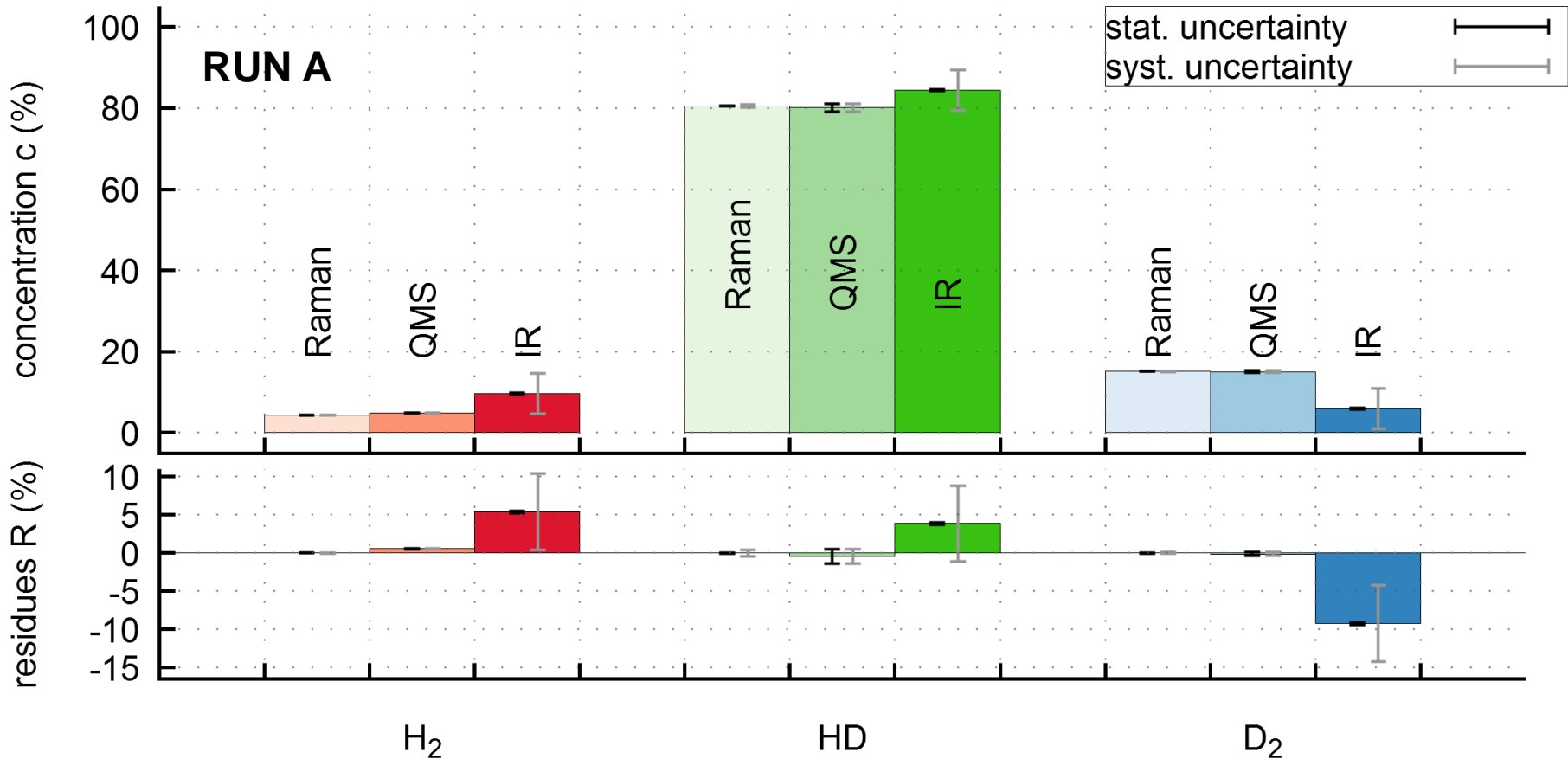
- Gaseous sample in Raman cell
- Raman scattering of the laser photons
- Spectroscopic investigation of scattered light



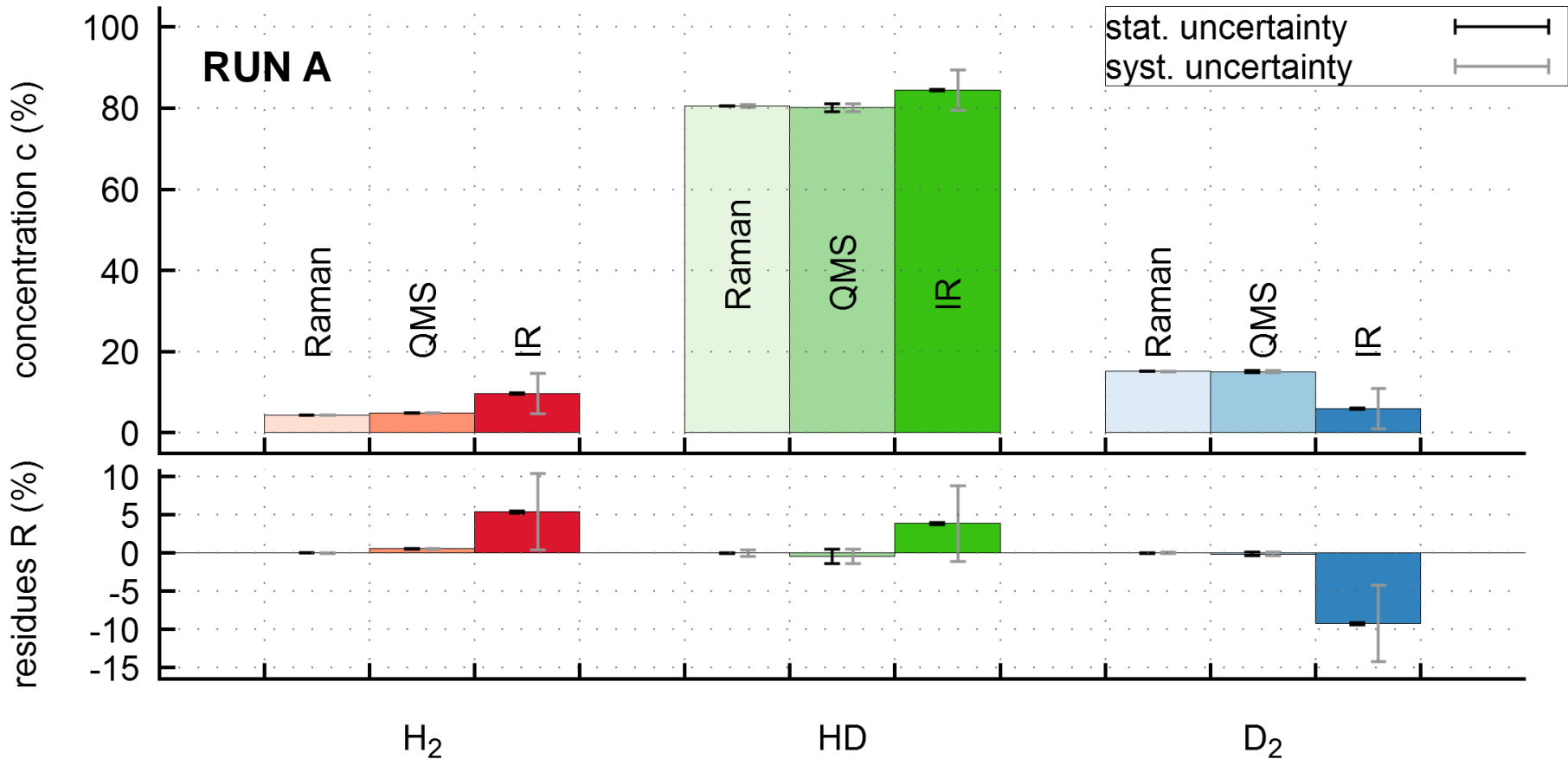
Quadrupole Mass Spectrometer

- Extraction of 3 l/h from the sample
- Ionisation of isotopologues
- Mass-to-charge ratio selection in an electrical field

Comparison of spectroscopic methods



Comparison of spectroscopic methods



**Usage of extrapolated calibration leads to deviations.
IR calibration has to be expanded for highly concentrated HD.**

Summary

- Simulation of TRENDA cryogenic distillation performance with non-radioactive isotopologues developed

Summary

- Simulation of TRENTA cryogenic distillation performance with non-radioactive isotopologues developed
- Method for the production of large amounts of highly concentrated HD with TRENTA developed

Summary

- Simulation of TRENDA cryogenic distillation performance with non-radioactive isotopologues developed
- Method for the production of large amounts of highly concentrated HD with TRENDA developed
- Three relevant spectroscopic methods at TLK compared and necessity for expansion of IR calibration identified

Summary

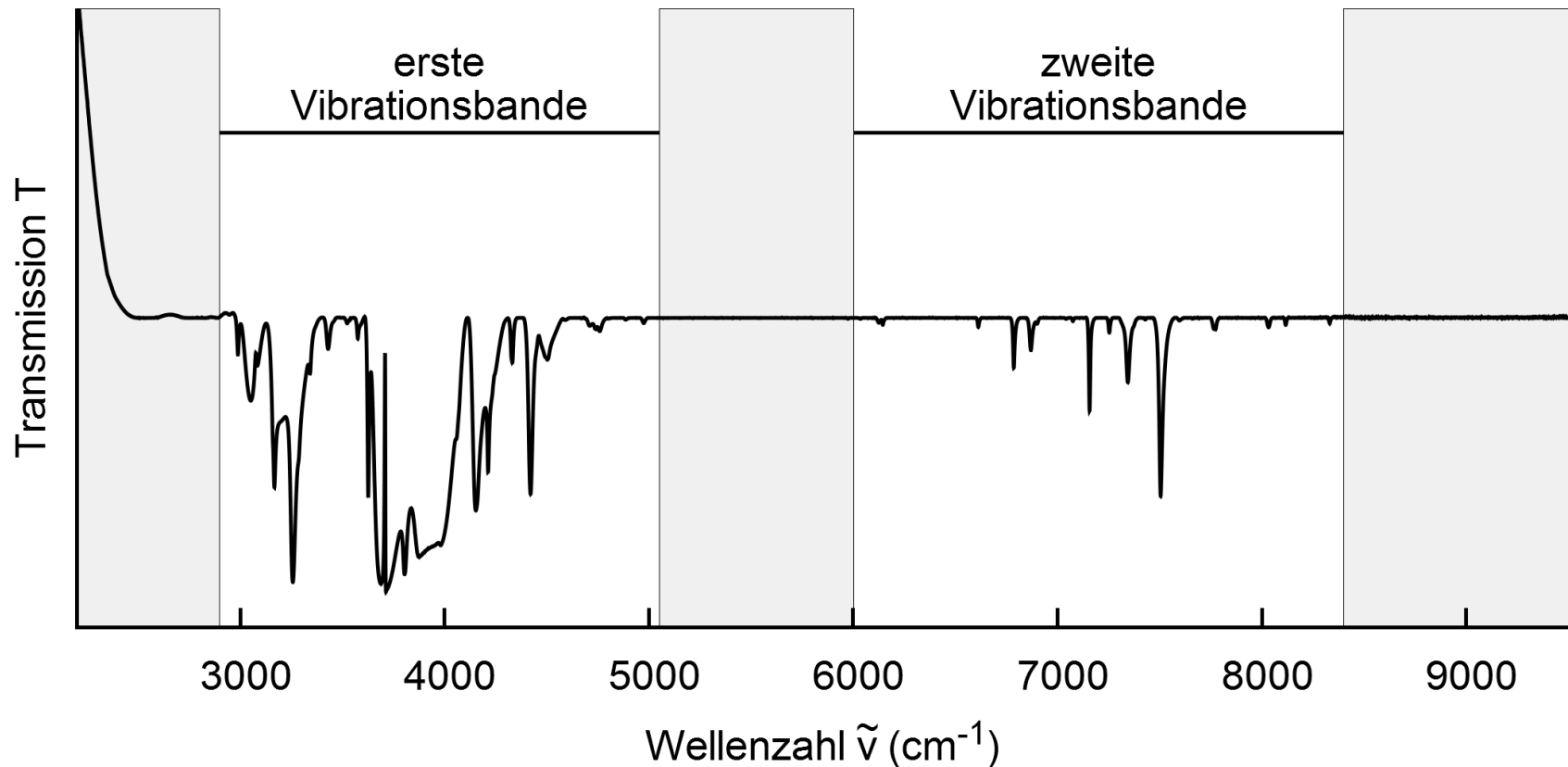
- Simulation of TRENDA cryogenic distillation performance with non-radioactive isotopologues developed
- Method for the production of large amounts of highly concentrated HD with TRENDA developed
- Three relevant spectroscopic methods at TLK compared and necessity for expansion of IR calibration identified
- Worldwide first two data points of highly concentrated HD in liquid phase for IR calibration measured

Thank you for your attention.

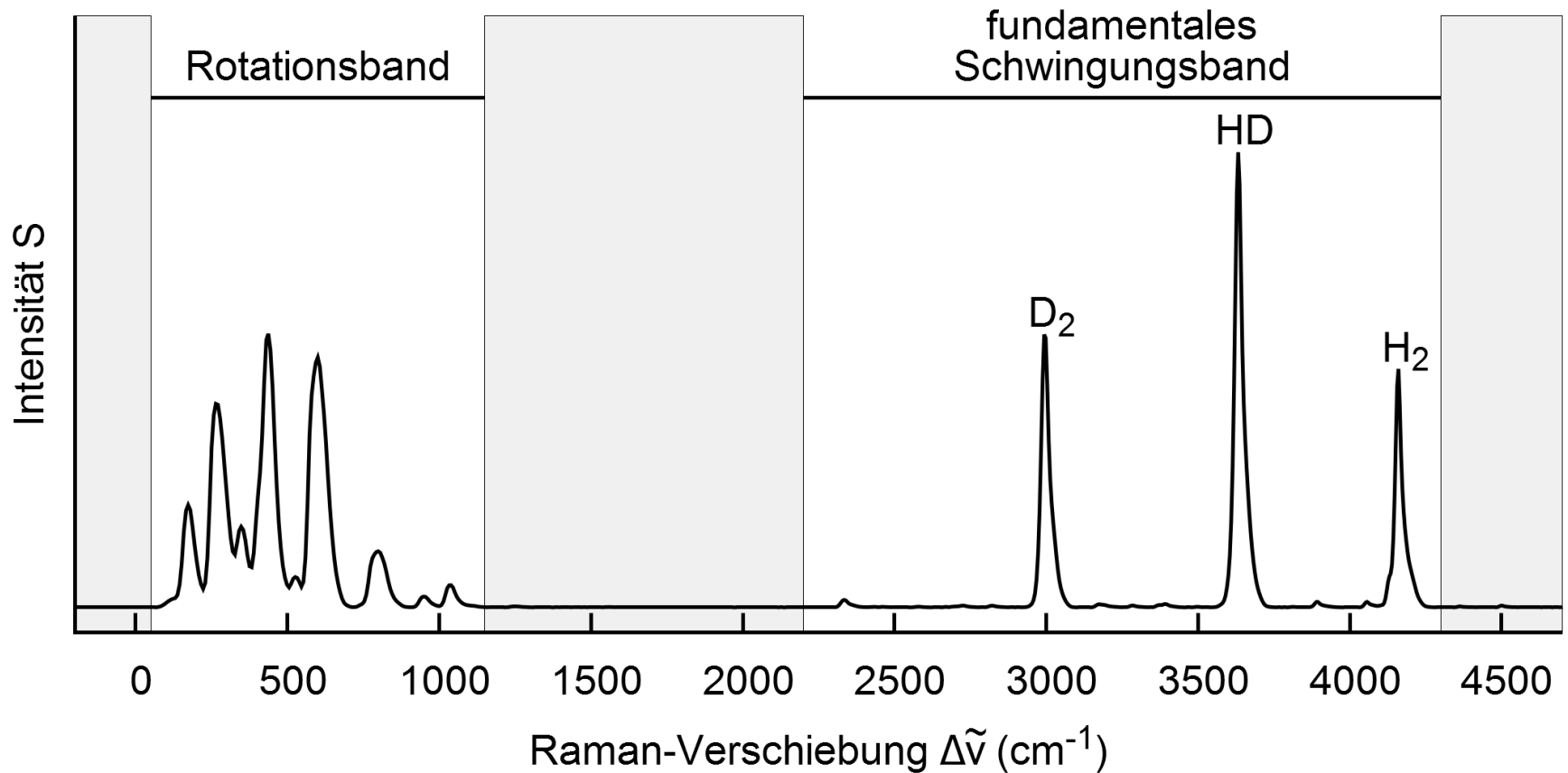
Questions?

Appendix

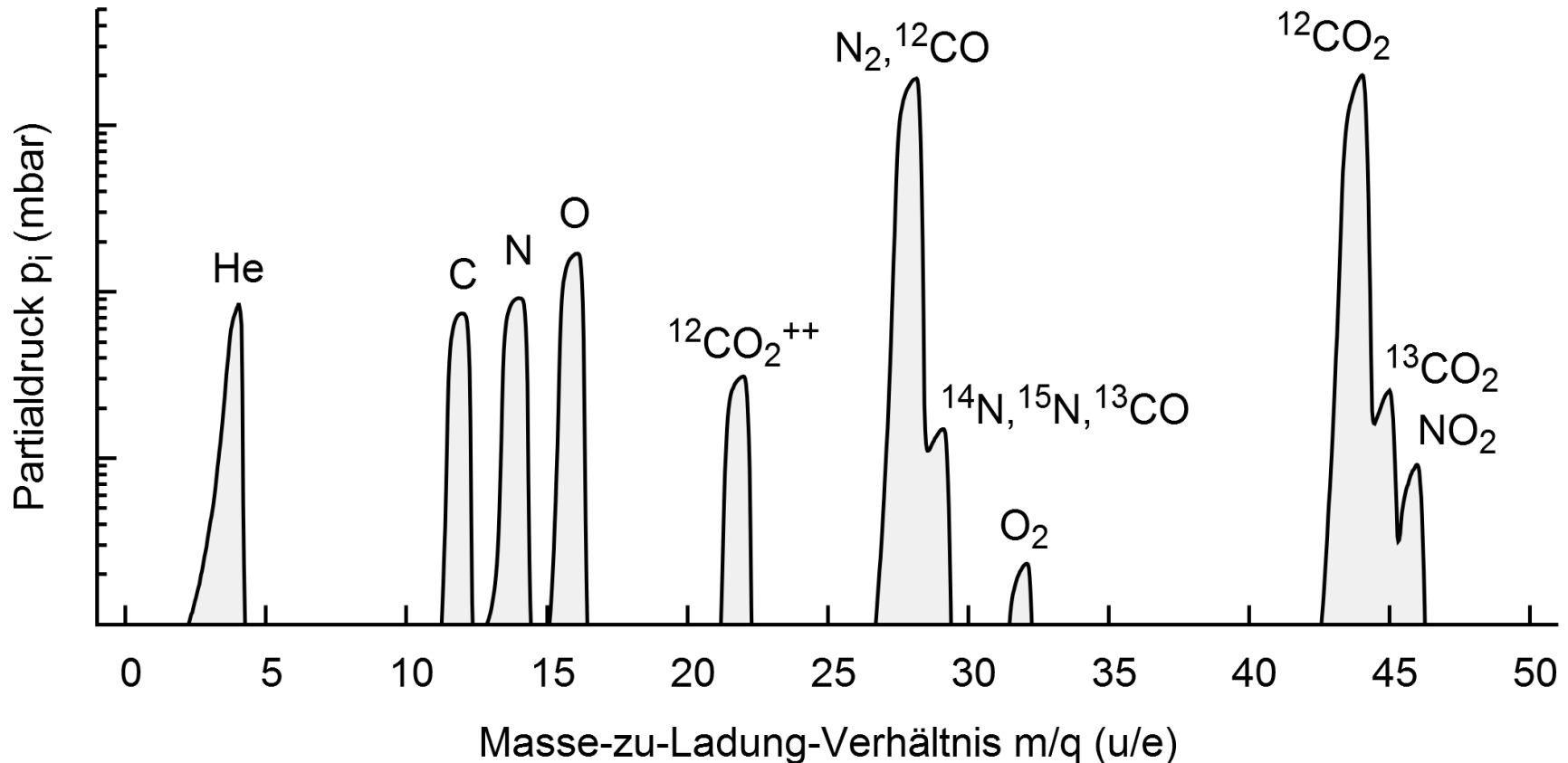
Exemplary IR spectrum



Exemplary Raman spectrum



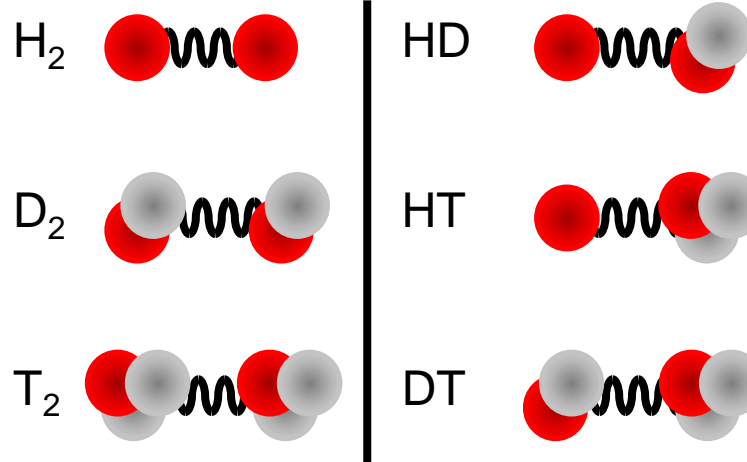
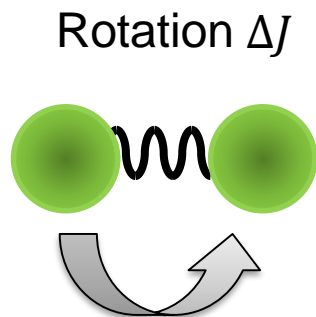
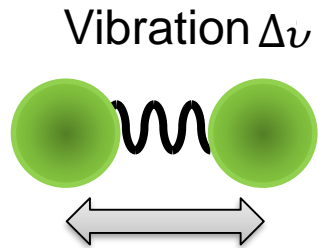
Exemplary QMS spectrum



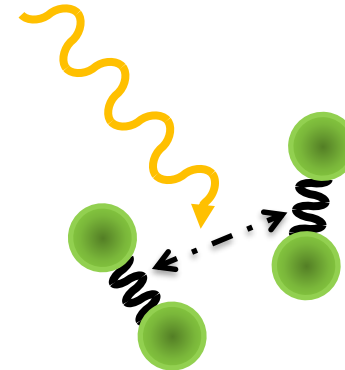
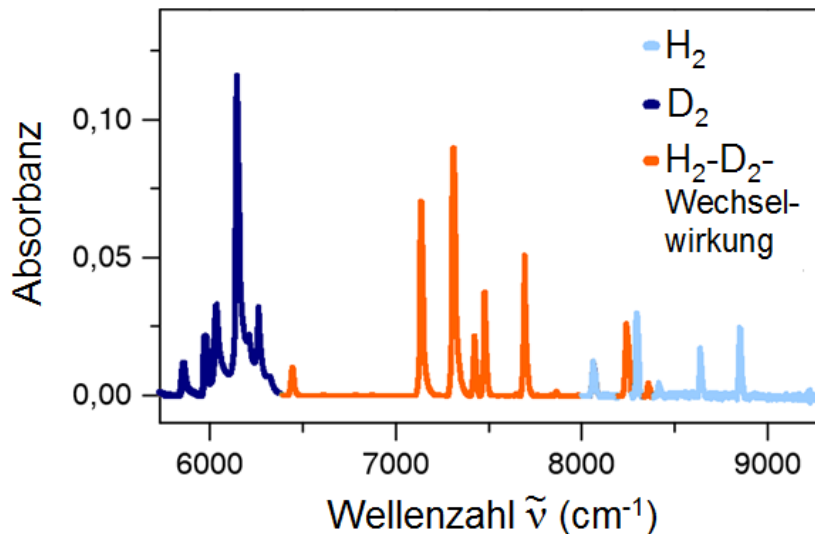
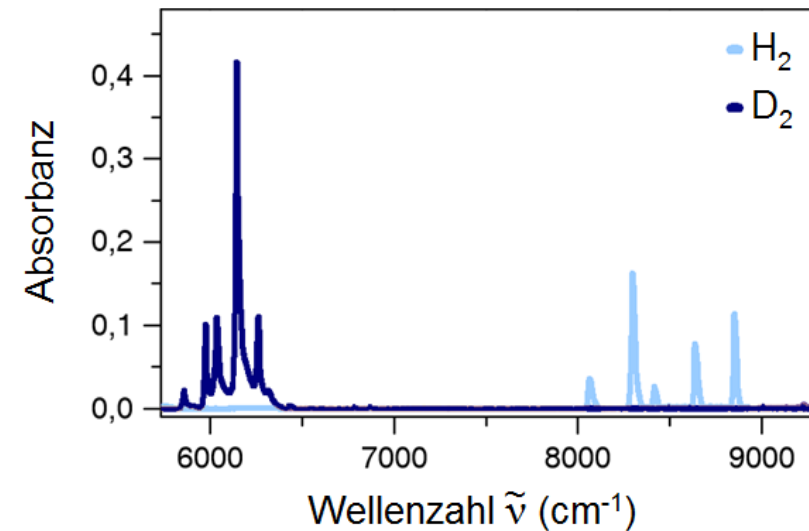
Rein, A. 2015.

*Abschätzung und Analyse von Verunreinigungen in Kalibriergasmischungen
für das Tritium-Hydrogen-Deuterium-Experiment (TRIHYDE),
Masterarbeit, Karlsruher Institut für Technologie*

IR absorption measurements

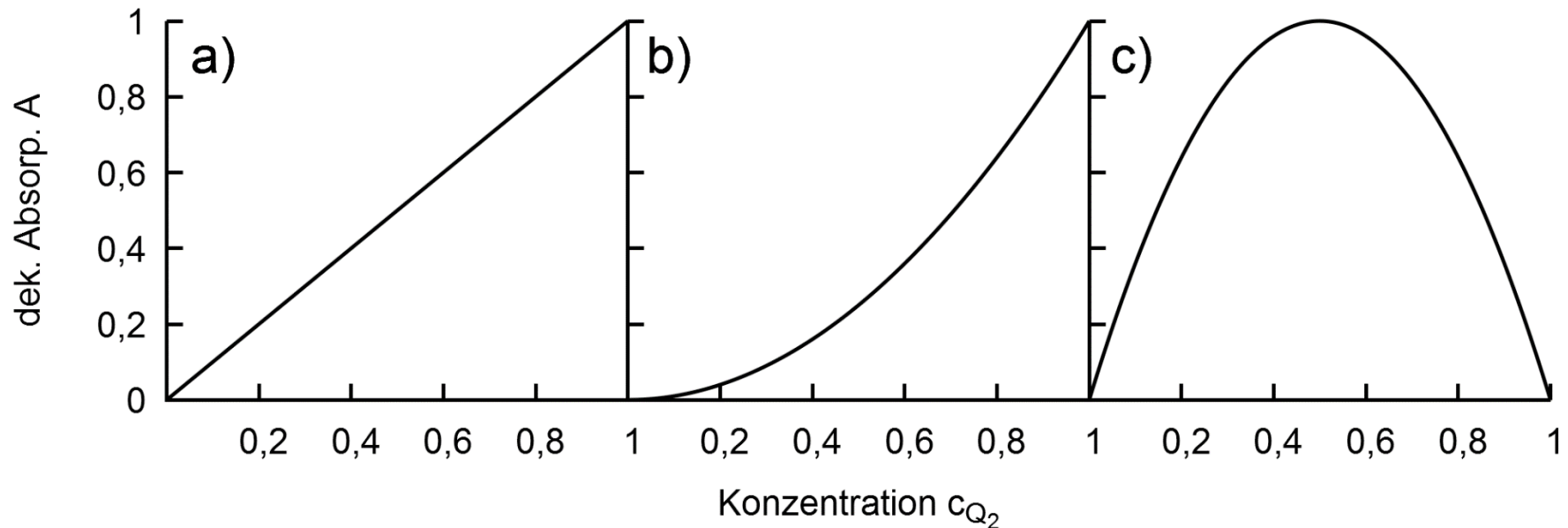


Dimers – double transitions



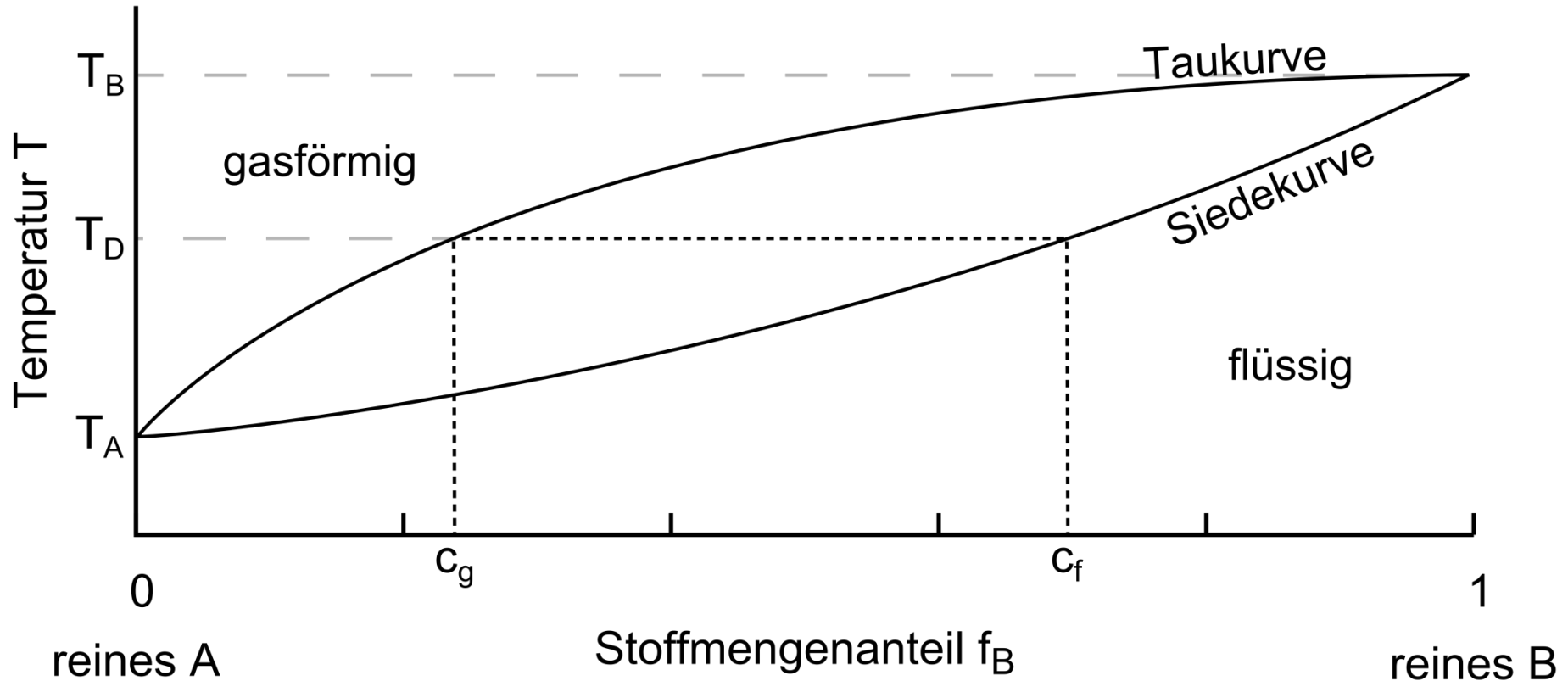
Wozniowski, S. 2014.
*Relative Kalibrierung der IR-Absorptionsspektren
gegen die H_2 -, HD - und D_2 -Konzentrationen,*
Bachelorarbeit, Karlsruher Institut für Technologie.

Exemplary Raman spectrum

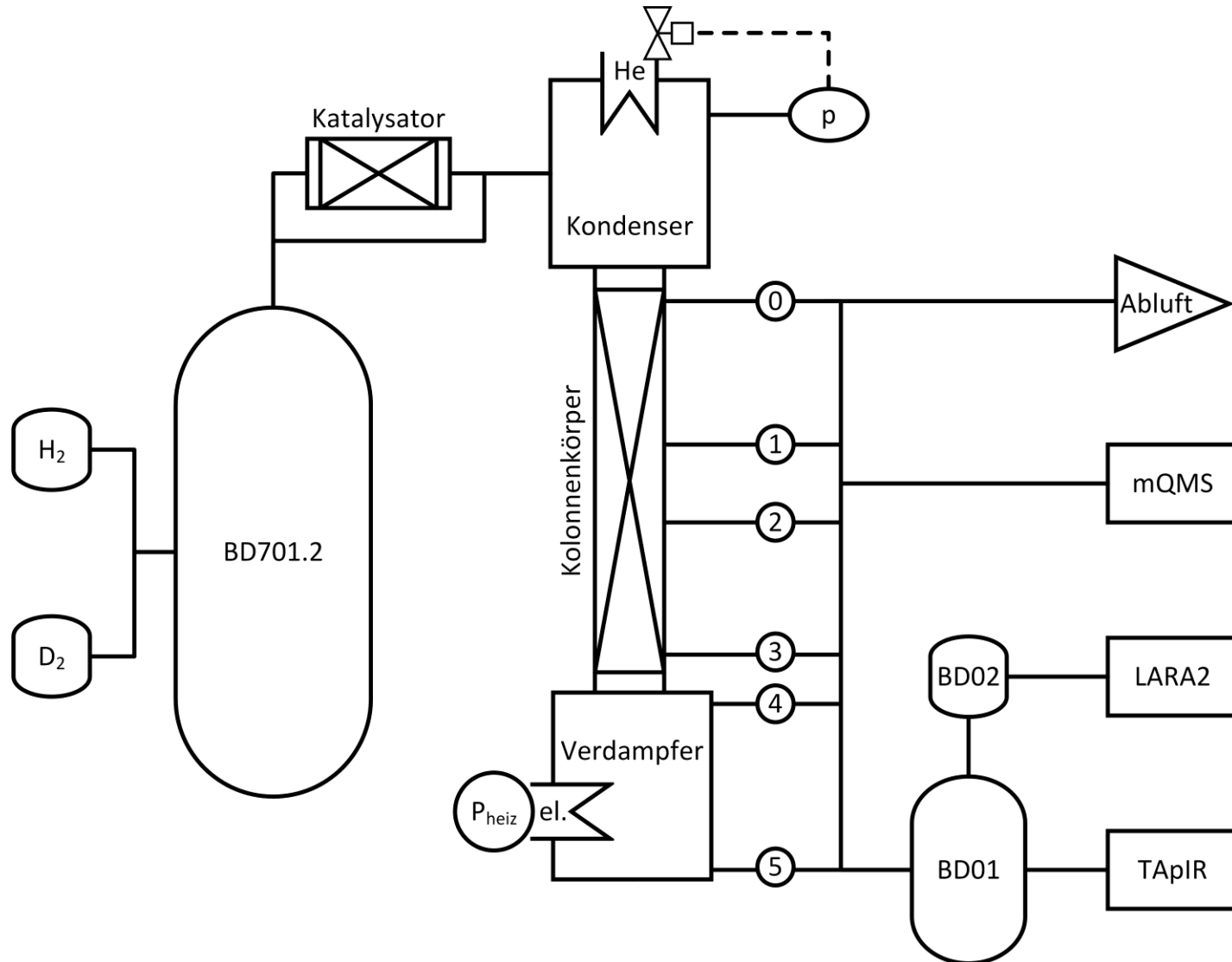


$$A \propto c_X \cdot c_Y = c_X \cdot (1 - c_X - c_Z) = \underbrace{c_X}_{a)} - \underbrace{c_X^2}_{b)} - \underbrace{c_X \cdot c_Z}_{c)}$$

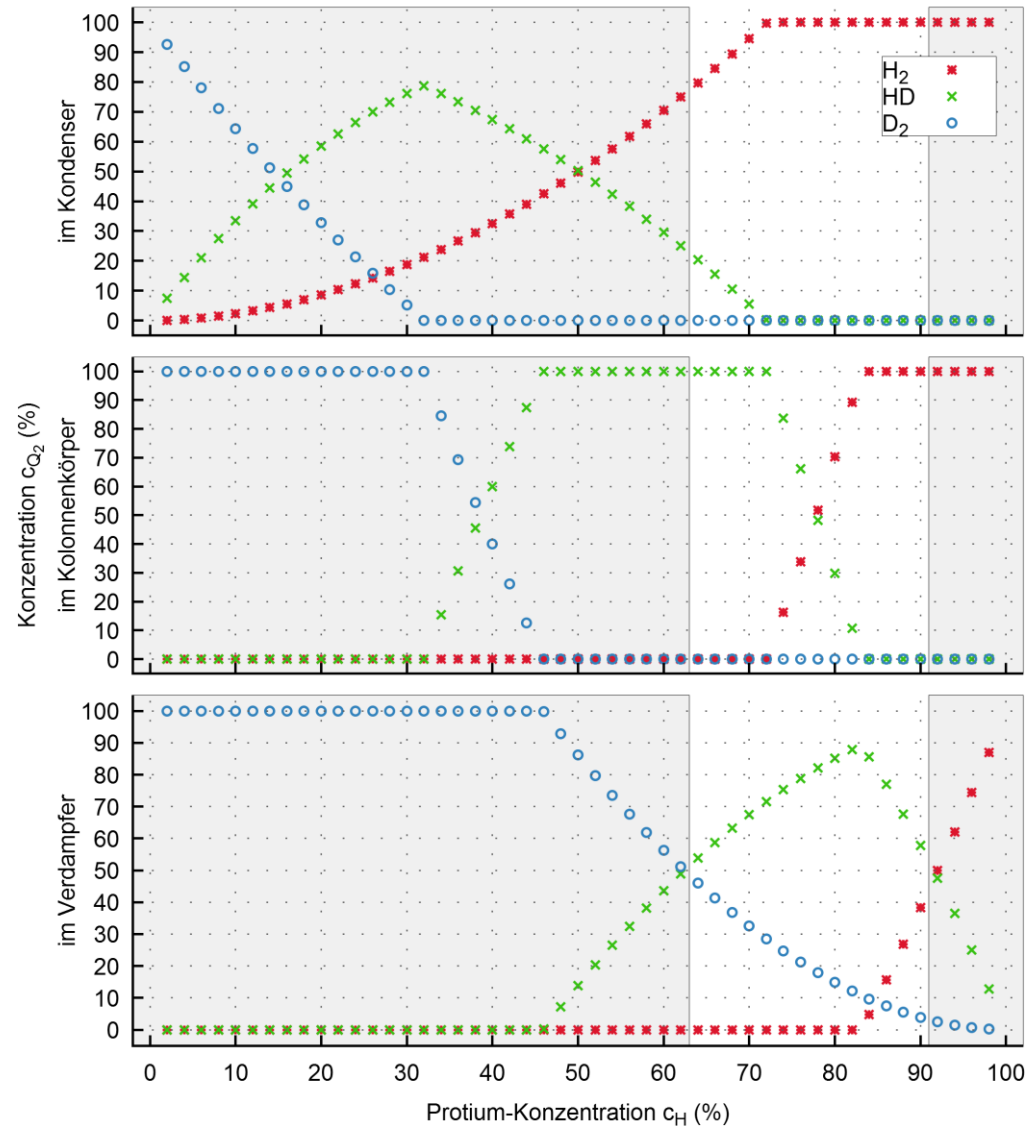
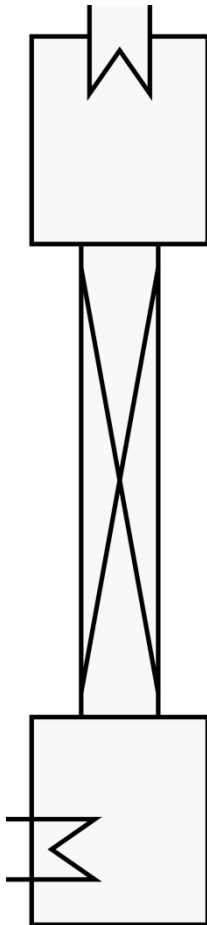
Boiling-point diagram



Distillation set-up

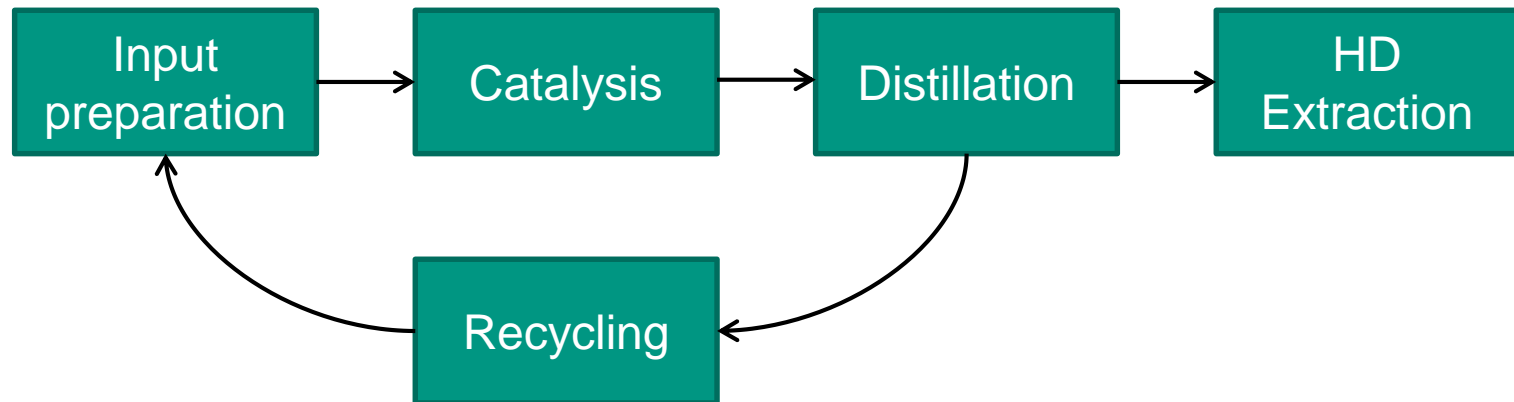


Simulated column content

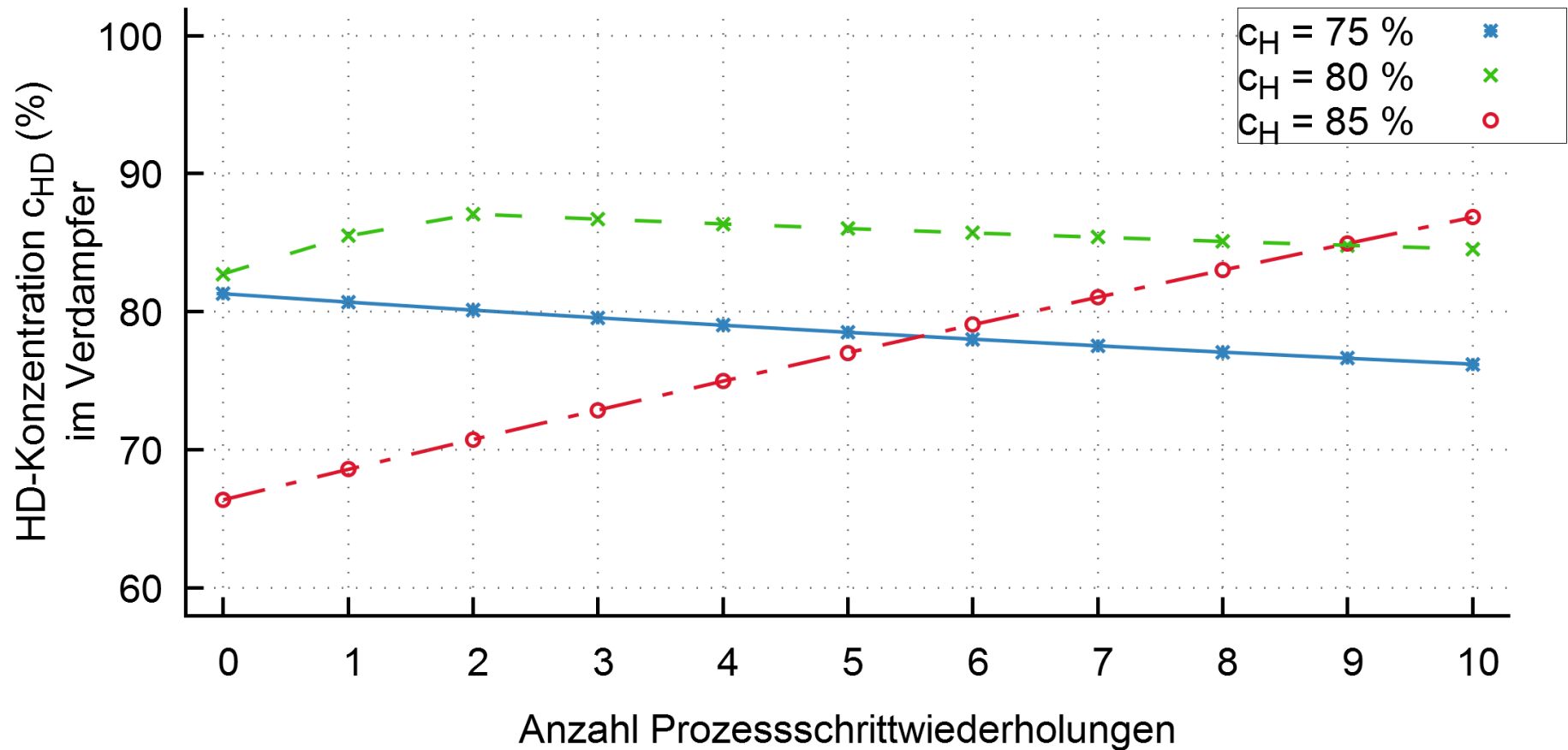


Production of highly concentrated HD

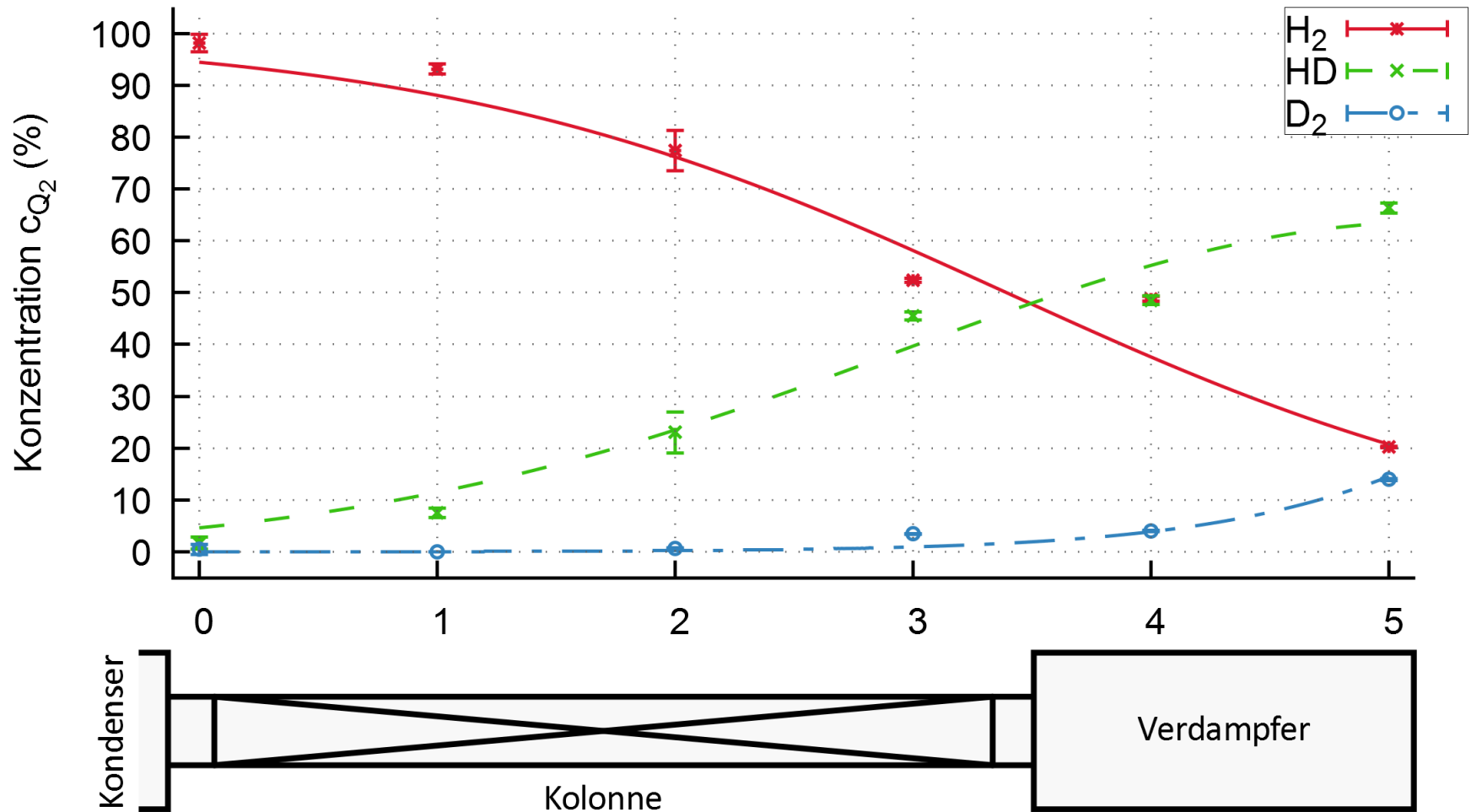
RUN B



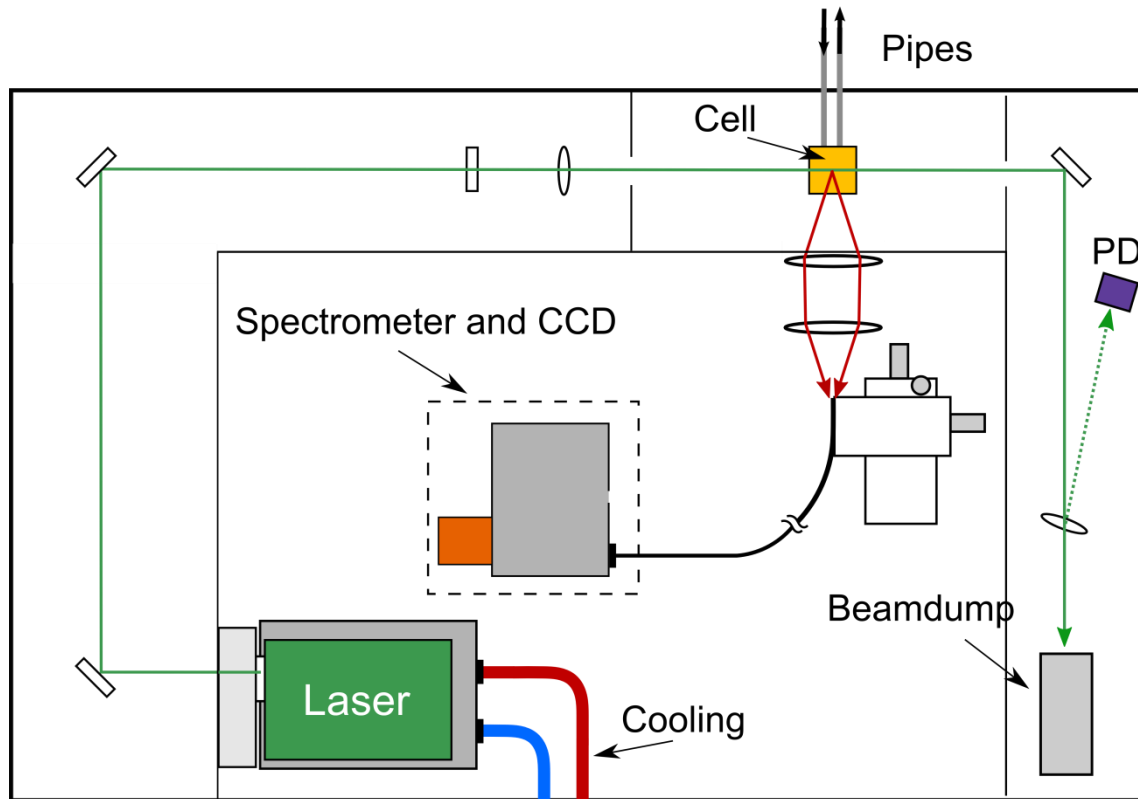
Distillation cycles



Column profile

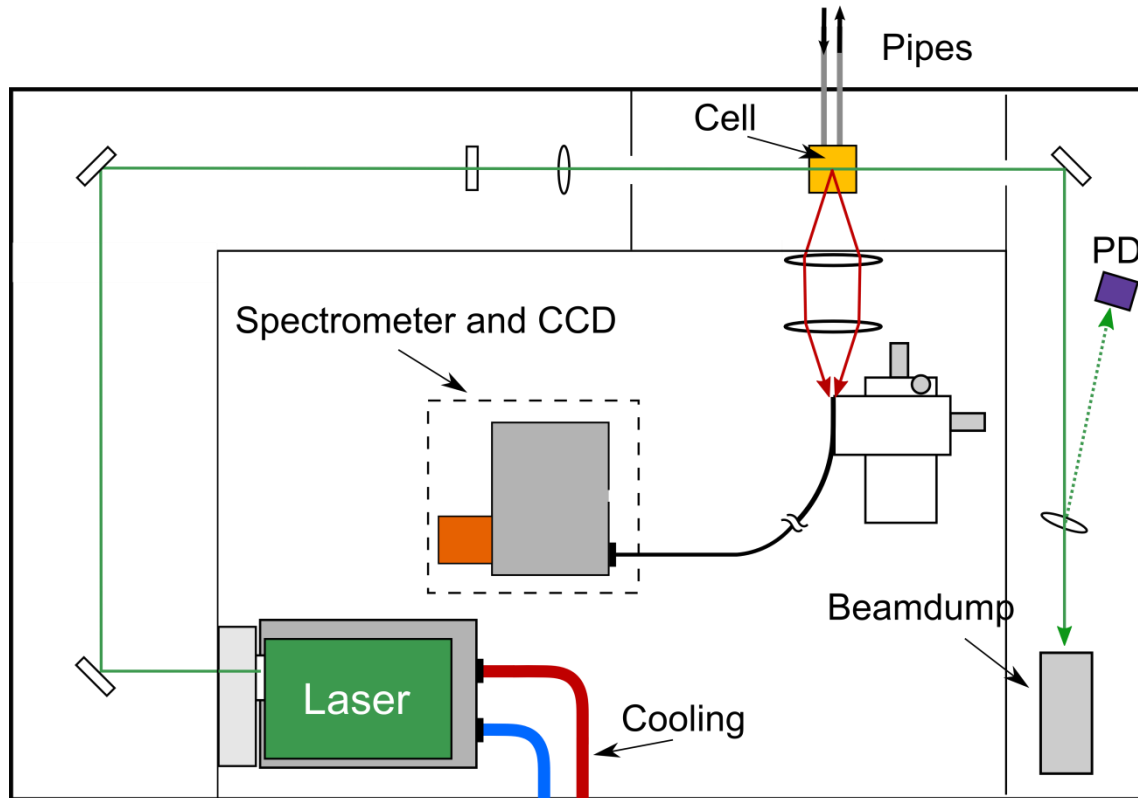


LARA (Laser Raman System)



- Gaseous sample in Raman cell
- Raman scattering of the laser photons
- Spectroscopic investigation of scattered light

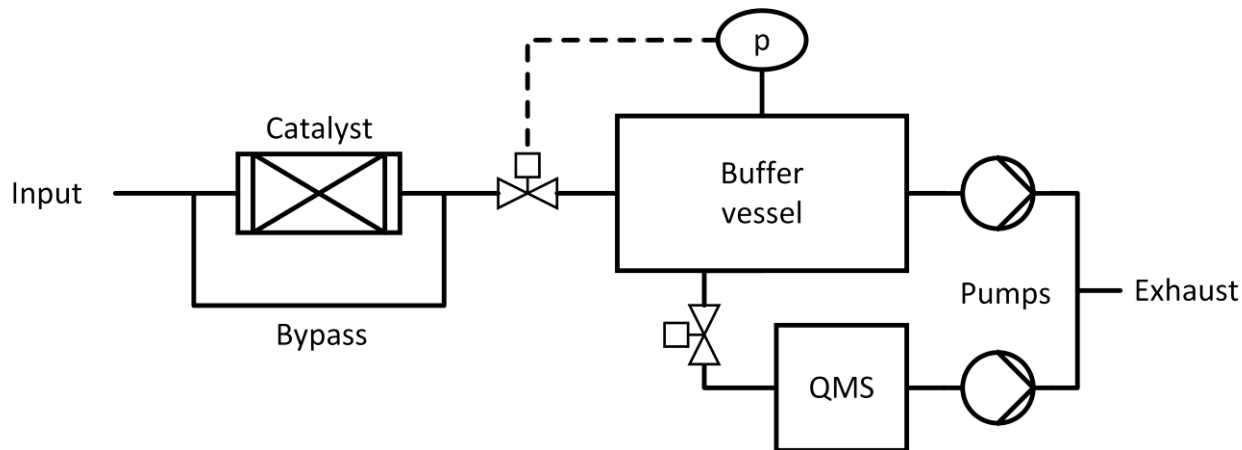
LARA (Laser Raman System)



- Gaseous sample in Raman cell
- Raman scattering of the laser photons
- Spectroscopic investigation of scattered light

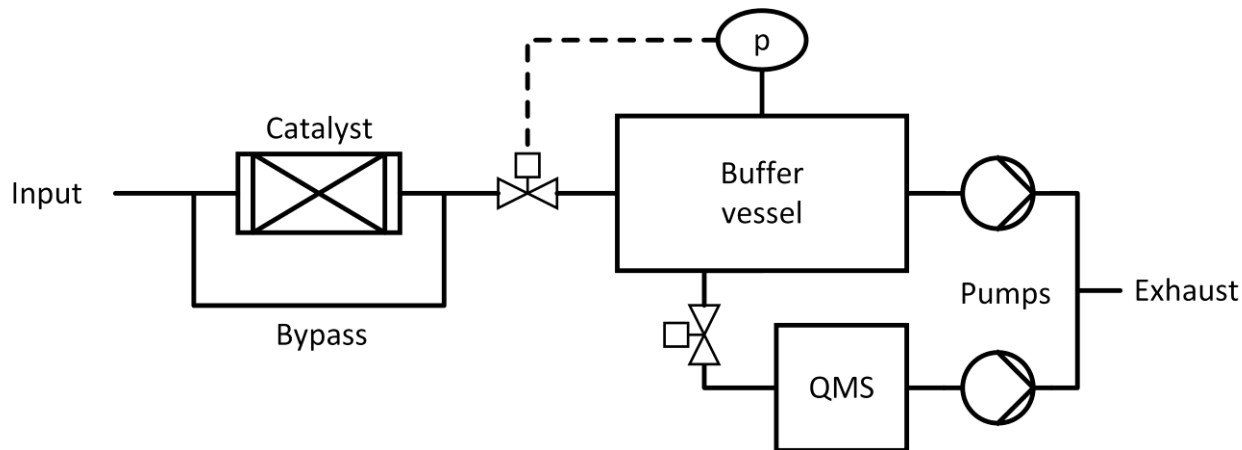
Linear calibration functions for all isotopologues

mQMS (mobile Quadrupole Mass Spectrometer)



- Extraction of 3 l/h from the sample
- Ionisation of isotopologues
- Mass-to-charge ratio selection in an electrical field

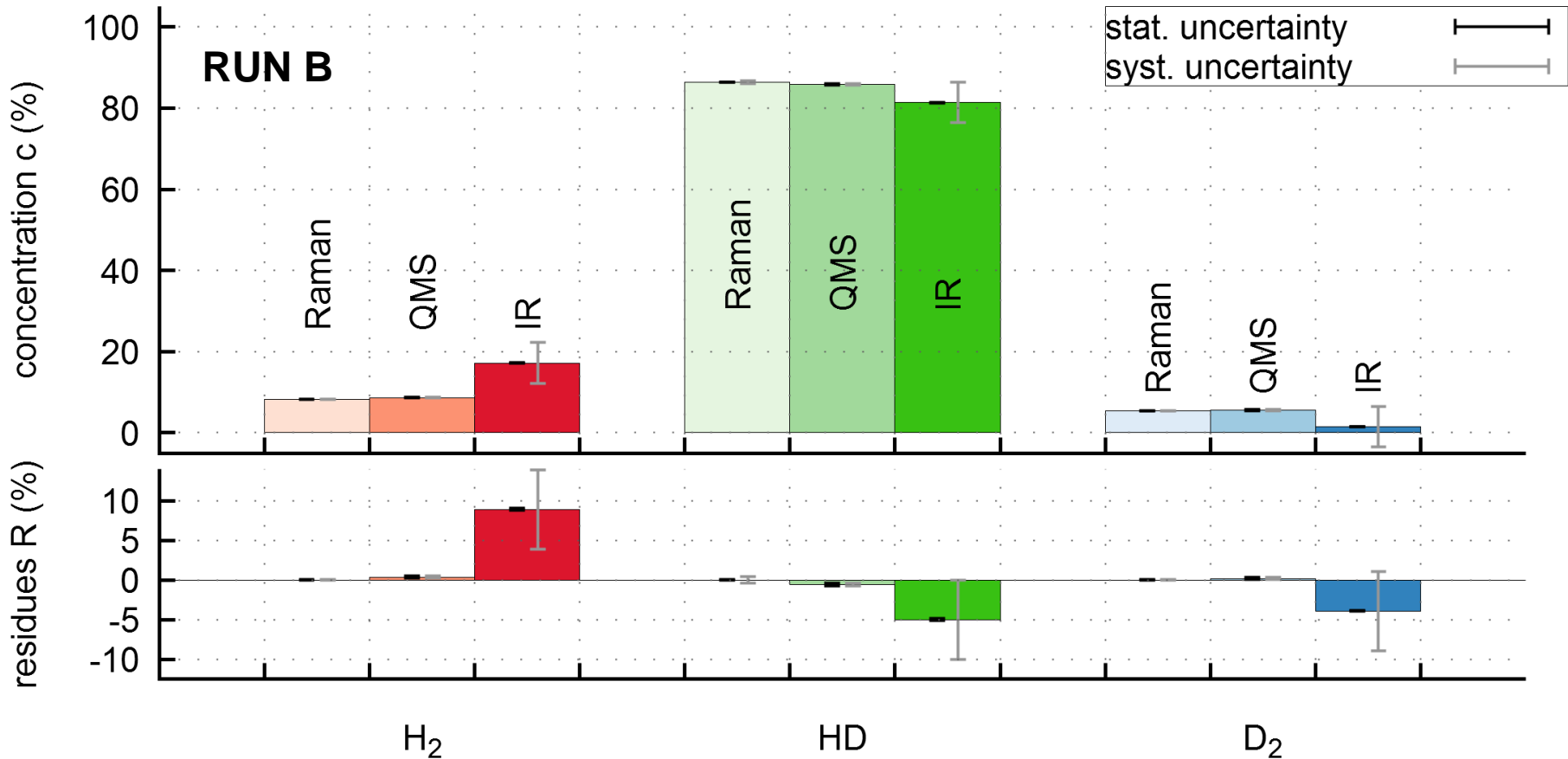
mQMS (mobile Quadrupole Mass Spectrometer)



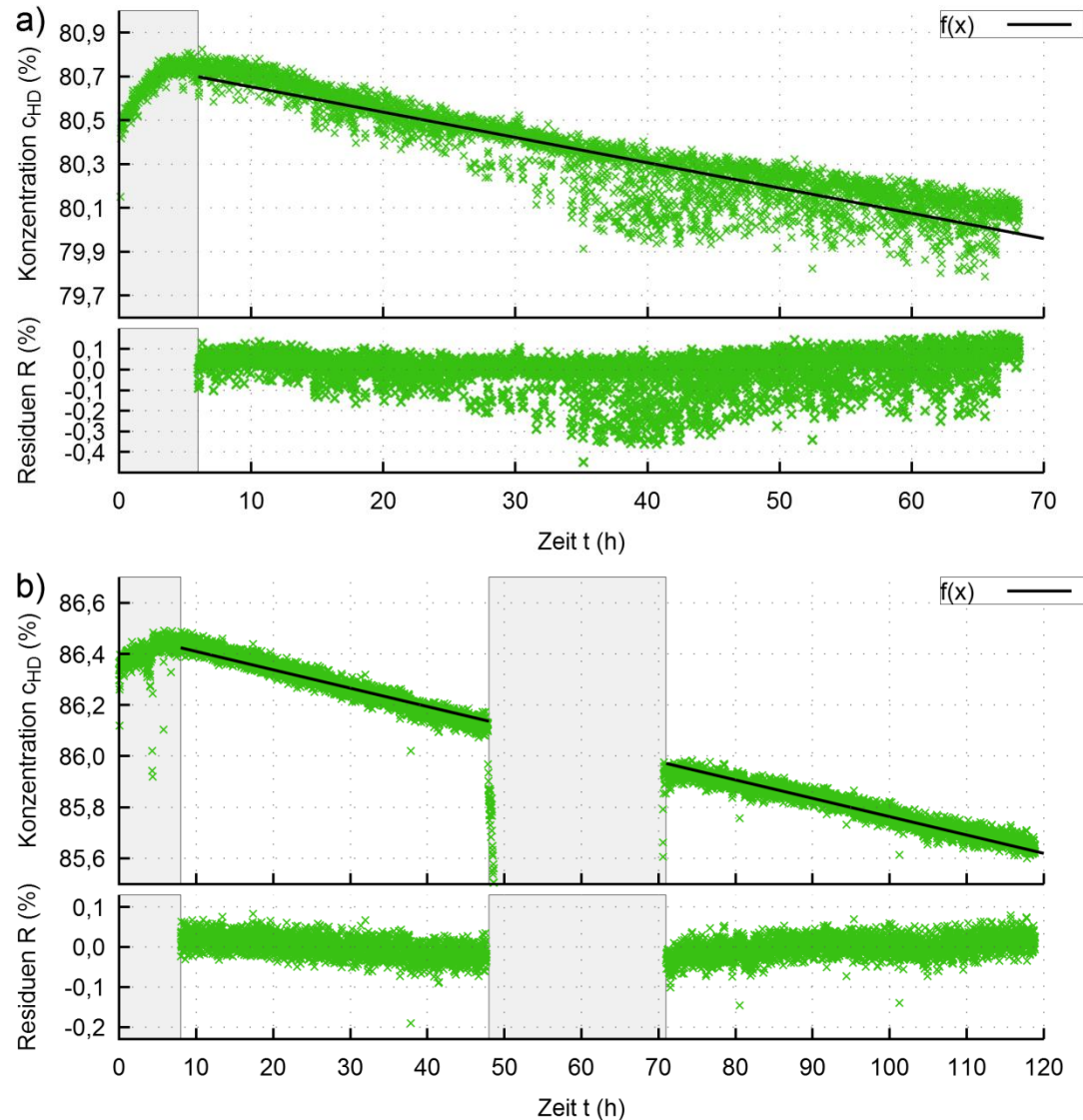
- Extraction of 3 l/h from the sample
- Ionisation of isotopologues
- Mass-to-charge ratio selection in an electrical field

calibration functions
H₂, HD: linear
D₂: second order

Comparison of spectroscopic methods

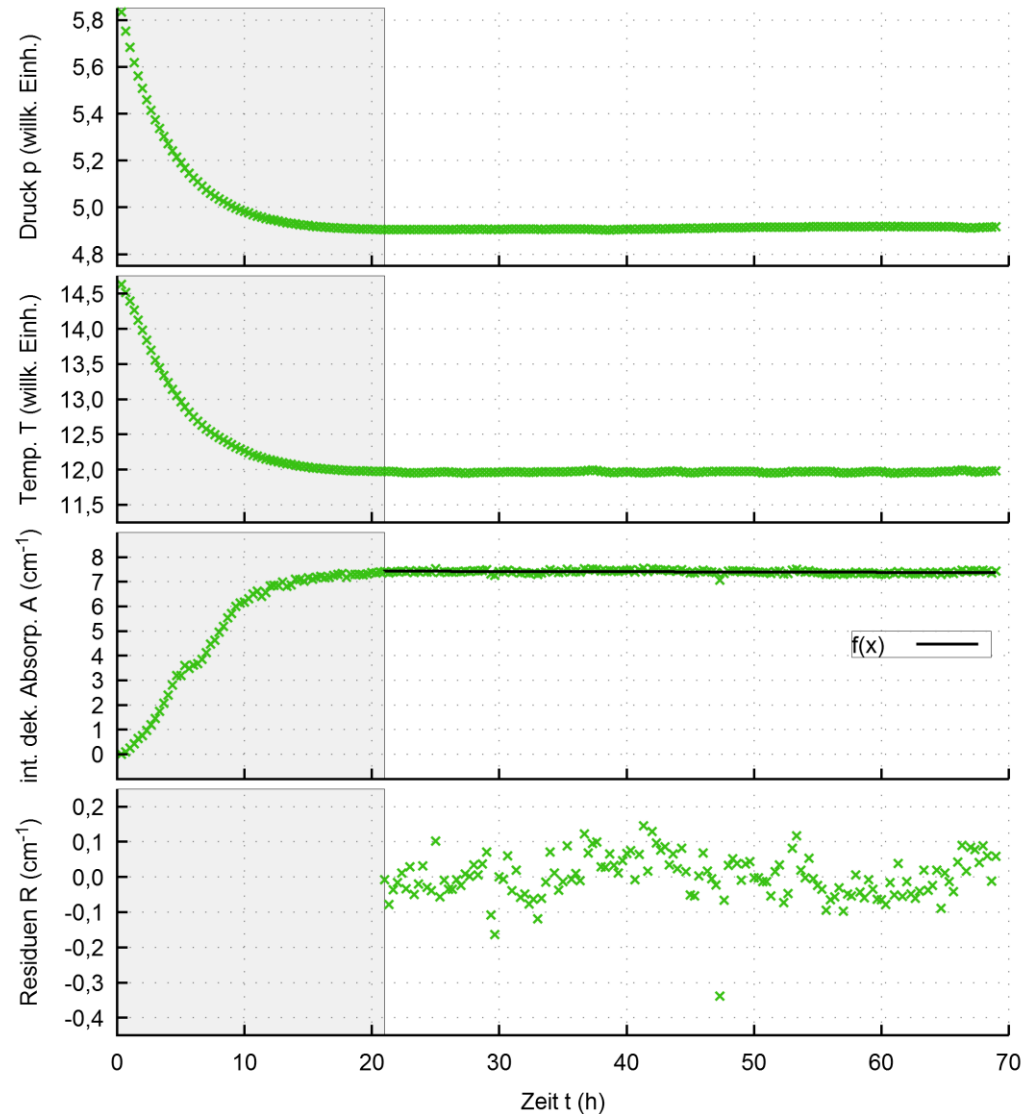


Stability analysis



Stability analysis

RUN A



Stability analysis

RUN B

