

Backside Illuminated Drift Silicon Photomultiplier BID-SiPM

Jelena Ninkovic

on behalf of the **BID-SiPM** group*

*MPI for Physics: J. Ninković, C. Merck, R. Mirzoyan, R. Richter, H.G. Moser, A. Otte, M. Teshima, G. Valceanu

*PNSensor: R. Eckhart, G. Lutz, R. Hartmann, P. Holl, C. Koitsch and H. Soltau.

Outline

- Motivation
- Concept of the BID-SiPM
- First measurements of the test structures
- Future plans

Gamma Ray Astronomy

Gamma Ray induces electromagnetic cascade

↳ relativistic particle shower in atmosphere

↳ Cherenkov light

fast light flash (nearly

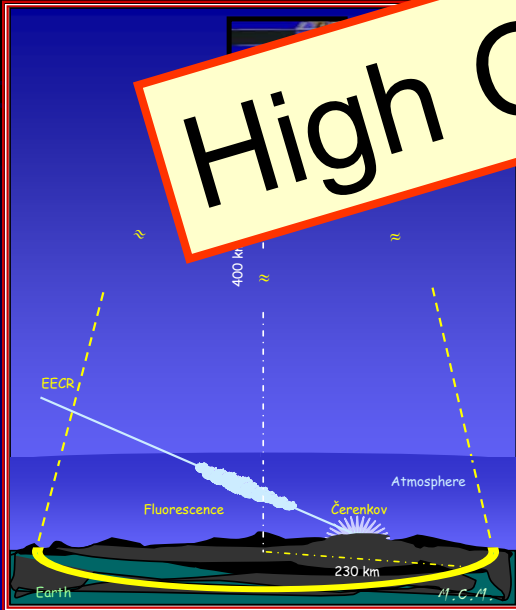
100 photons per meter (per Gamma Ray)

air Cherenkov telescope

High QE photo sensors!!!

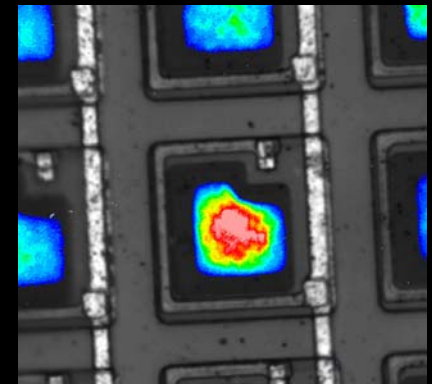
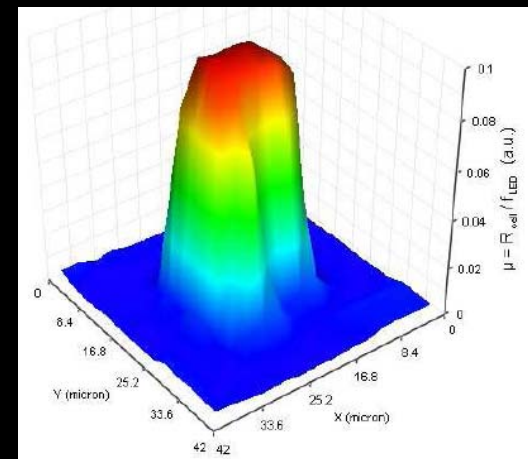
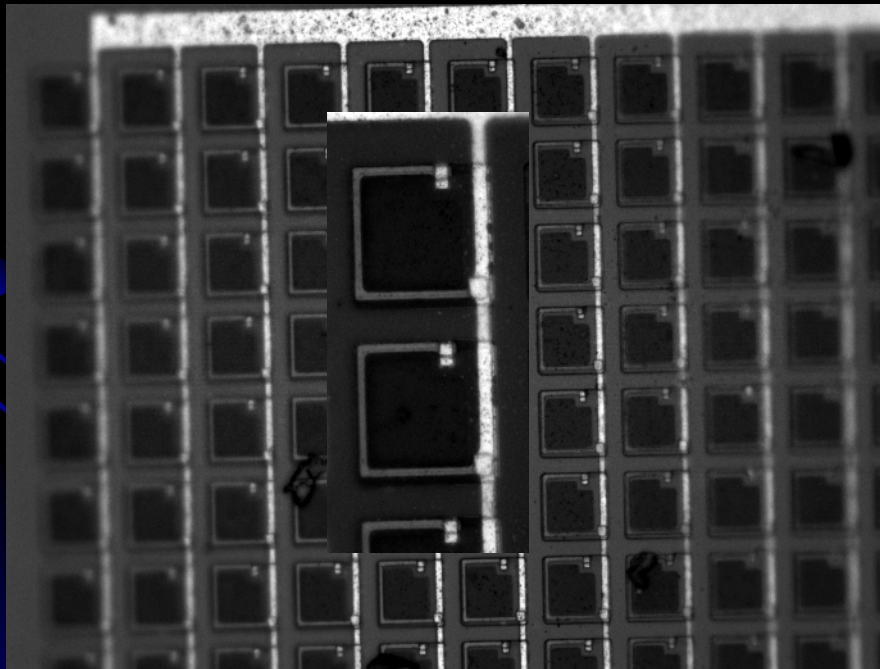
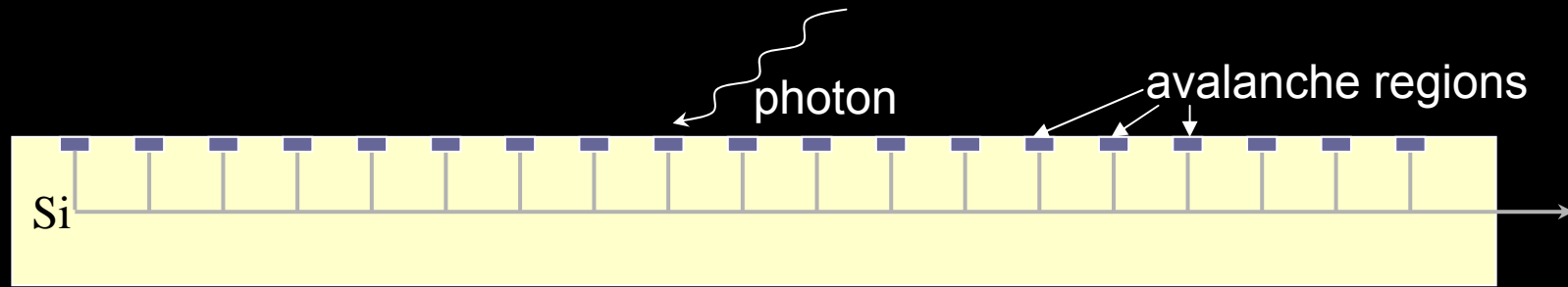
Fluorescence in the atmosphere

JEM - EUSO



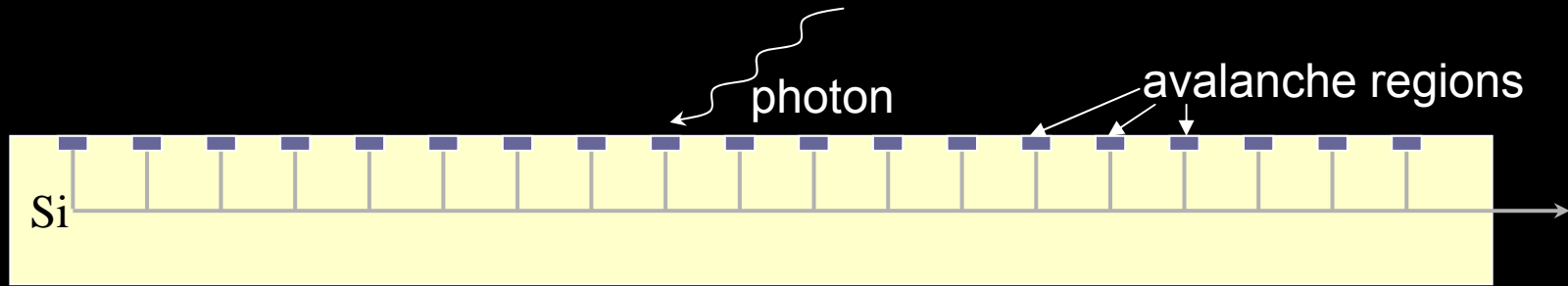
SiPM

Conventional SiPM - an array of avalanche photo diodes operated in Geiger mode

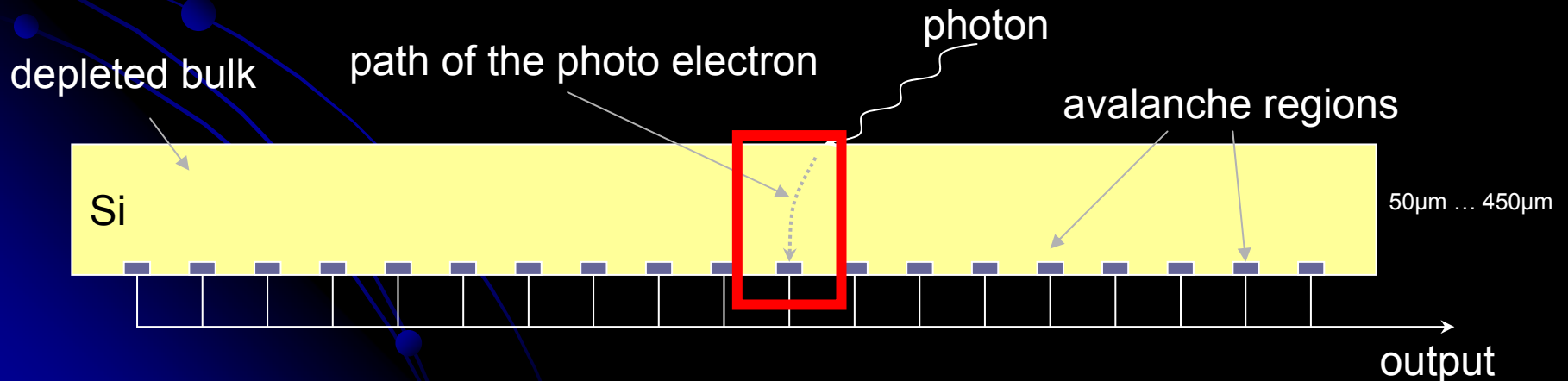


BID-SiPM

Conventional SiPM - an array of avalanche photo diodes operated in Geiger mode

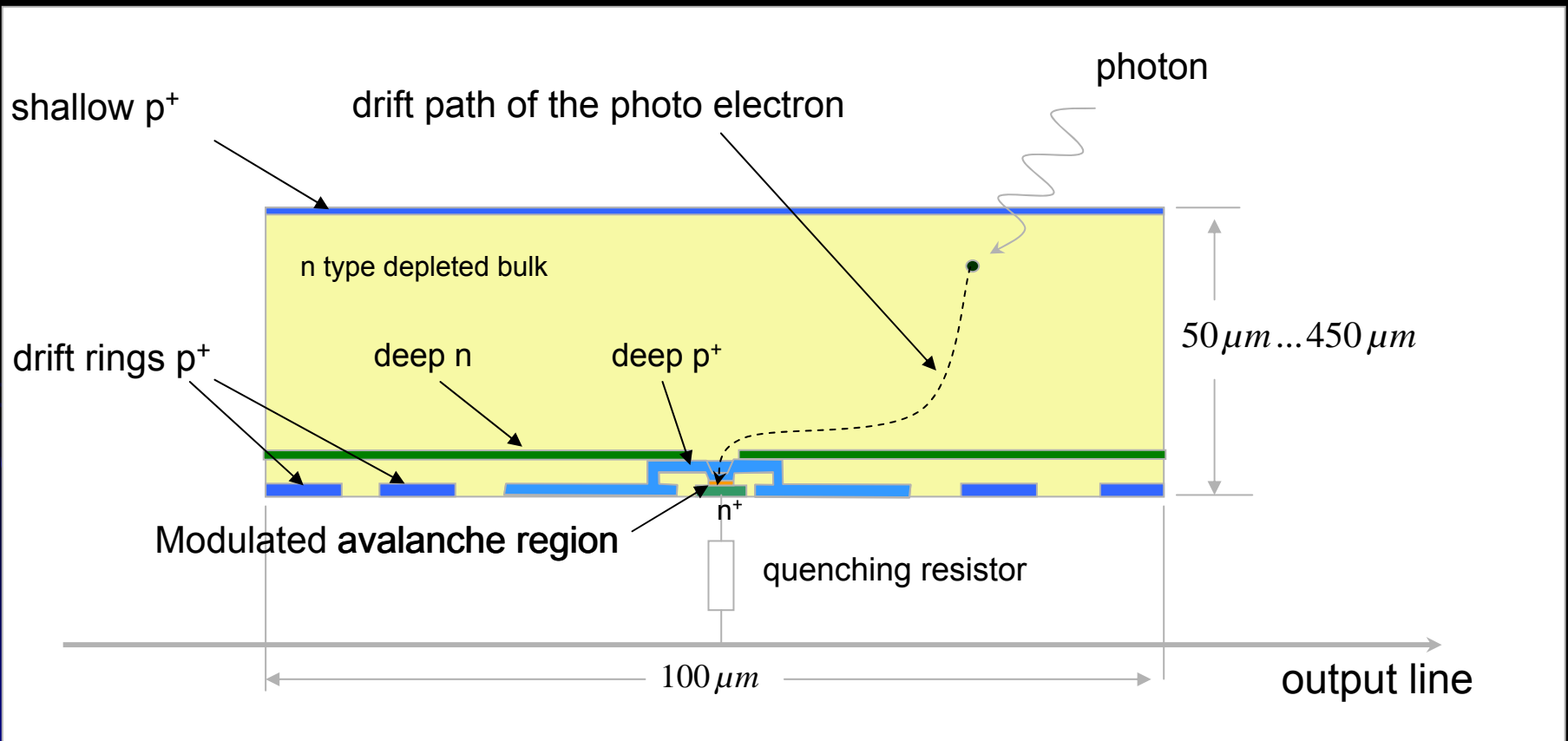


BID SiPM – combined principle of avalanche photodiode and drift diode



BID-SiPM

Zoom to a single cell



G. Lutz et al., IEEE Trans.Nuc. Sci., 52, (2005) 1156-1159.

G. Lutz et al., Proc.Int. Con. New Dev. Photodet., Beaune 2005, to be published in NIM A.

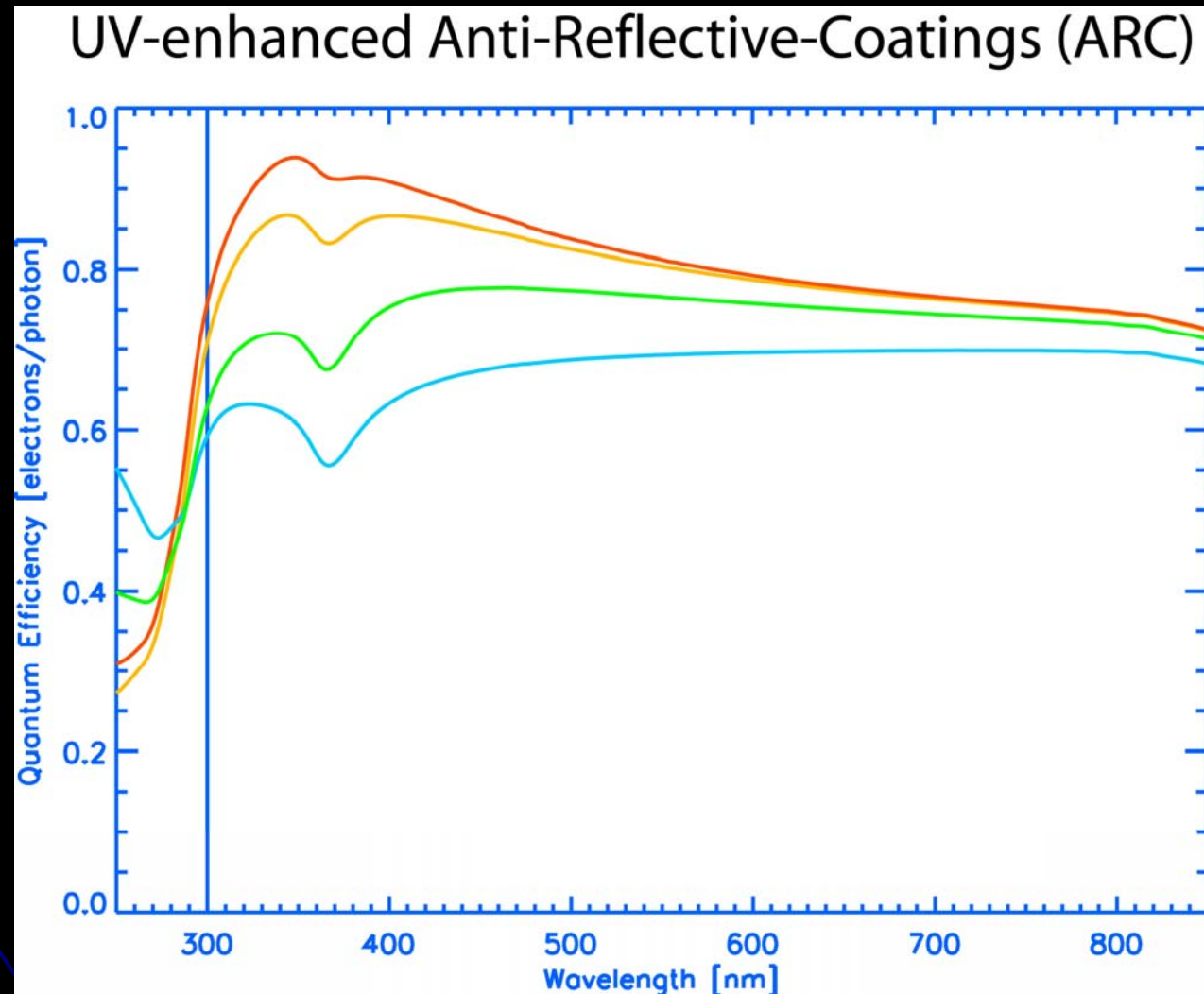
Pro & Con

Advantages:

- Unstructured thin entrance window
- 100% fill factor
- High conversion efficiency (especially at short wavelength)
- Lateral drift field focuses electrons into high field region
- High Geiger efficiency (always electrons trigger breakdown)
- Small diode capacitance (short recovery, reduced x-talk)

BID-SiPM radiation entrance window

Non-structured
backside allows
engineering of the
radiation entrance
window



Geiger Efficiency of electrons and holes

Electrons have a higher probability to trigger an avalanche breakdown than holes

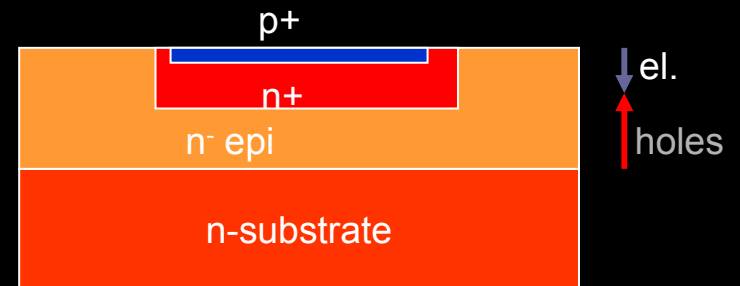
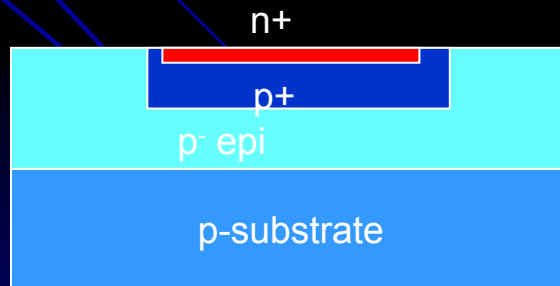
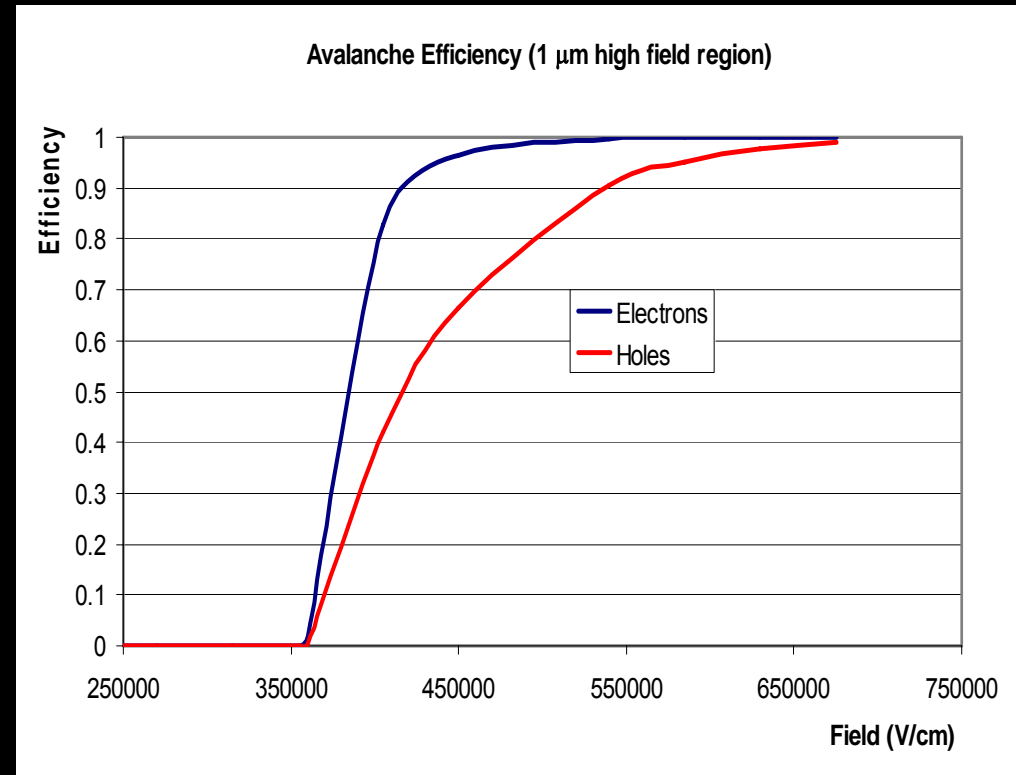
Efficiency depends on depth of photon conversion and hence on the wavelength

Solutions:

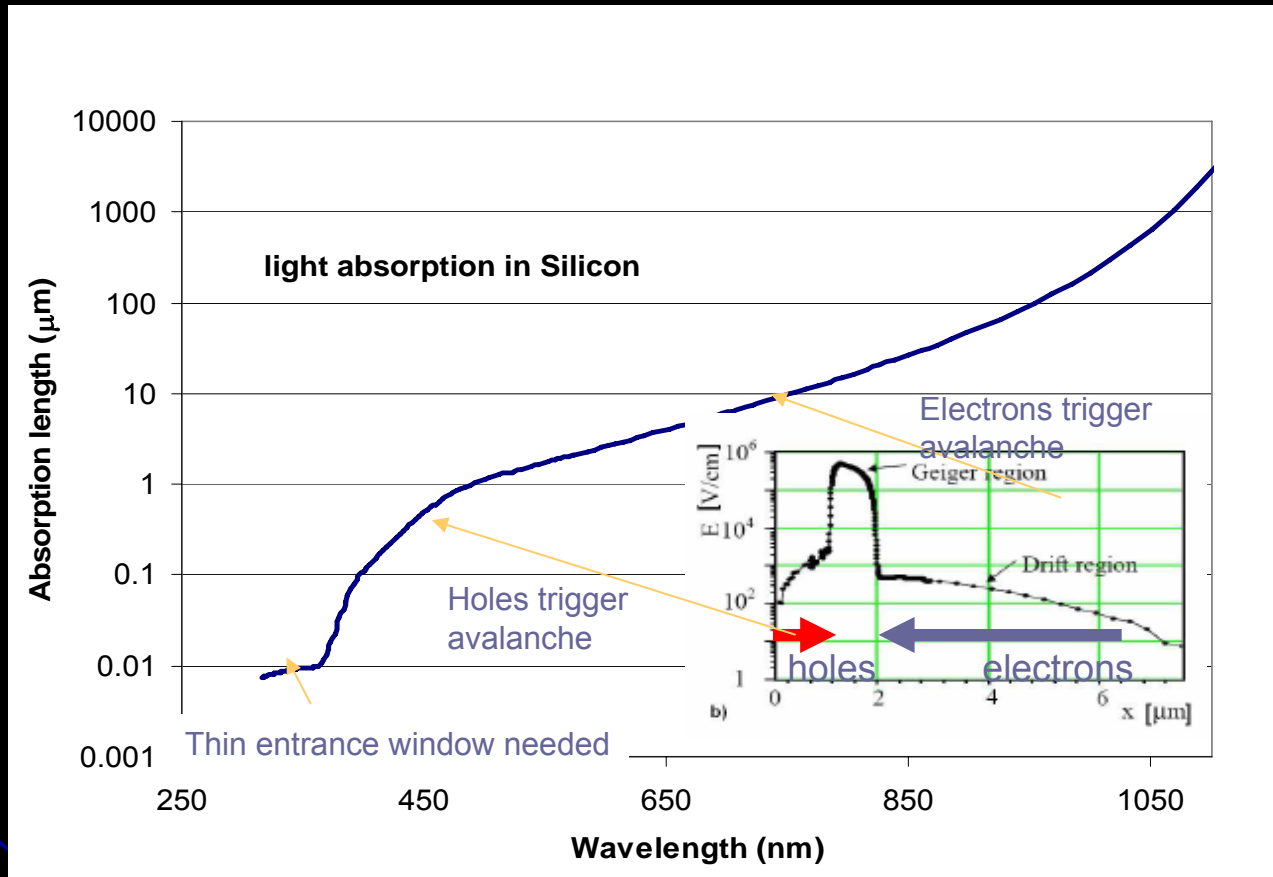
-Increase overvoltage

Or:

- Ensure that only electrons trigger an avalanche



Sensitivity at different wavelengths



Example:
p-substrate

p-substrate:

photons < 450 nm: only holes contribute
photons > 700 nm: lost in insensitive bulk

n-substrate:

ok for short wavelengths,
hole efficiency dominates for $\lambda > 500$ nm

Back illumination: whole thick (> 50 μm) bulk absorbs photons
design for electron collection

Pro & Con

Advantages:

- Unstructured thin entrance window
- 100% fill factor
- High conversion efficiency (especially at short wavelength)
- Lateral drift field focuses electrons into high field region
- High Geiger efficiency (always electrons trigger breakdown)
- Small diode capacitance (short recovery, reduced x-talk)

Disadvantages:

- Large volume for thermal generated currents (→increased dark rate)
 - Maintain low leakage currents
 - Cooling
 - Thinning (< 50 μm instead of 450 μm)
- Large volume for internal photon conversion (→increases x-talk)
 - Lower gain (small diode capacitance helps)
 - Thinning (< 50 μm instead of 450 μm)

Possible show stopper!

- Electron drift increases time jitter
 - Small pixels,
 - Increased mobility at low temperature <2 ns possible

Design of Devices

Hexagonal Cells

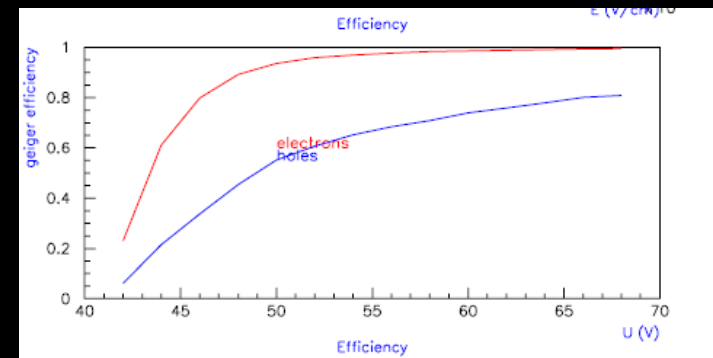
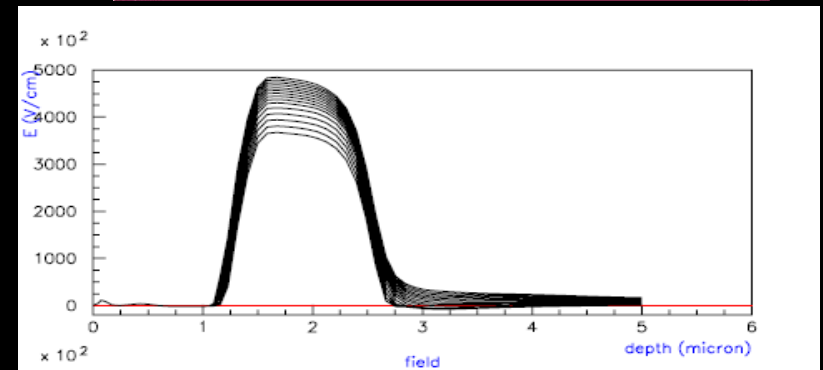
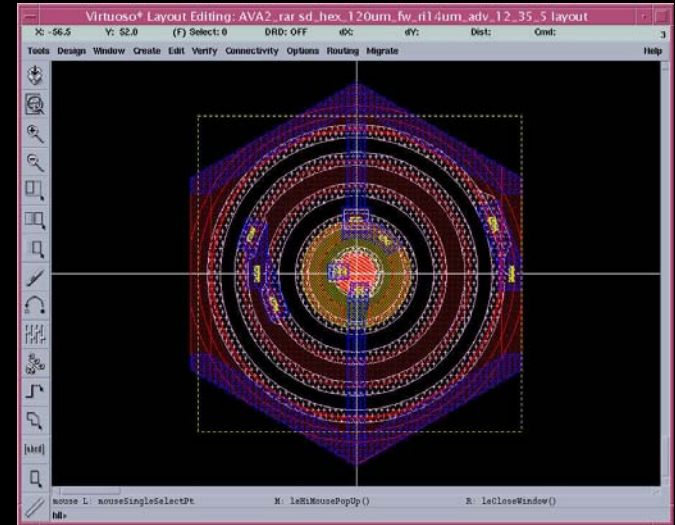
100-200 μm diameter
3 drift rings

Central HF region with 8 μm diameter

Capacitance ~ 12 fF
Gain: $O(10^5)$
 ~ 1 μm depth

95% Geiger efficiency
@ 8V overvoltage (electrons)

Drift field extends into bulk



Test structure production in 2005/06

- > fix parameters of avalanche cell (radius, depth, resistor values...)
- > no backside illumination yet

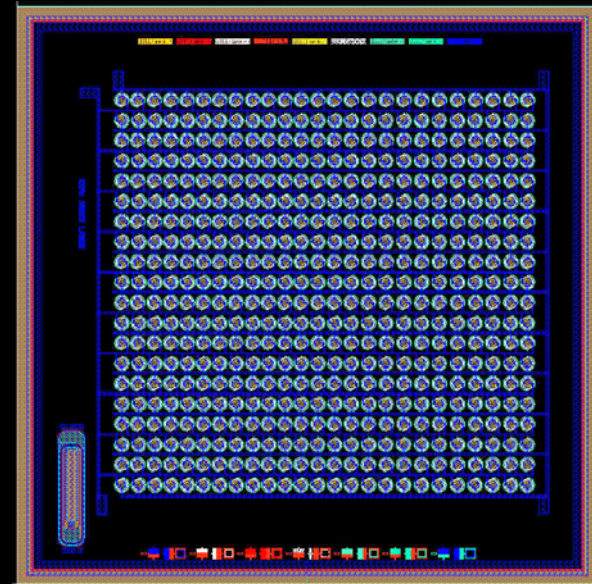
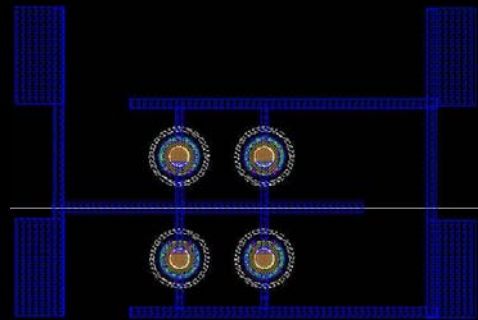
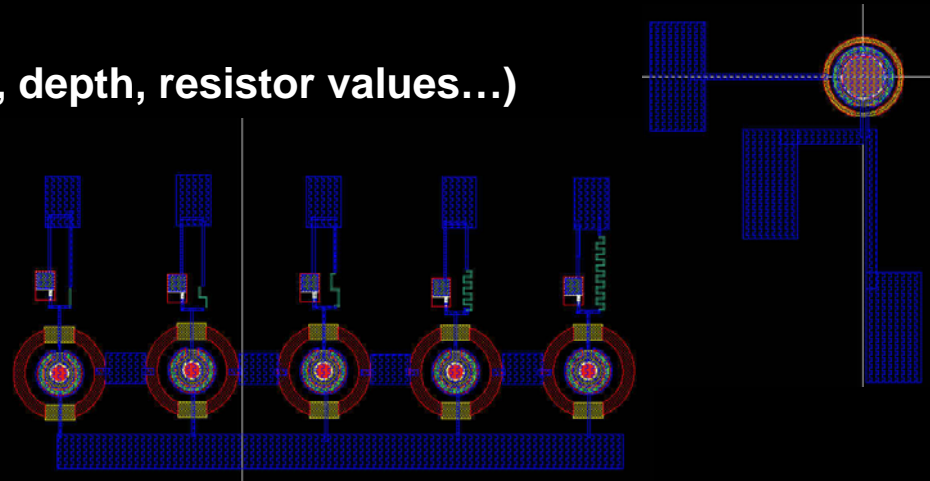
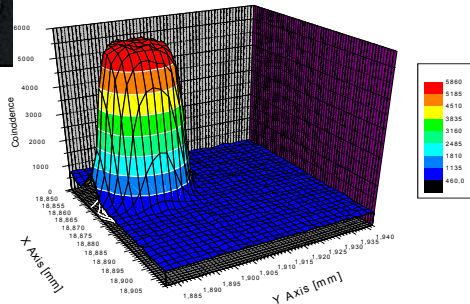
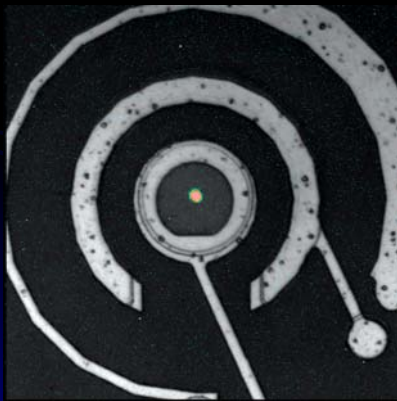
Single pixel structures

Small arrays

Large arrays (20 x 25 pixel 180 μm pitch)

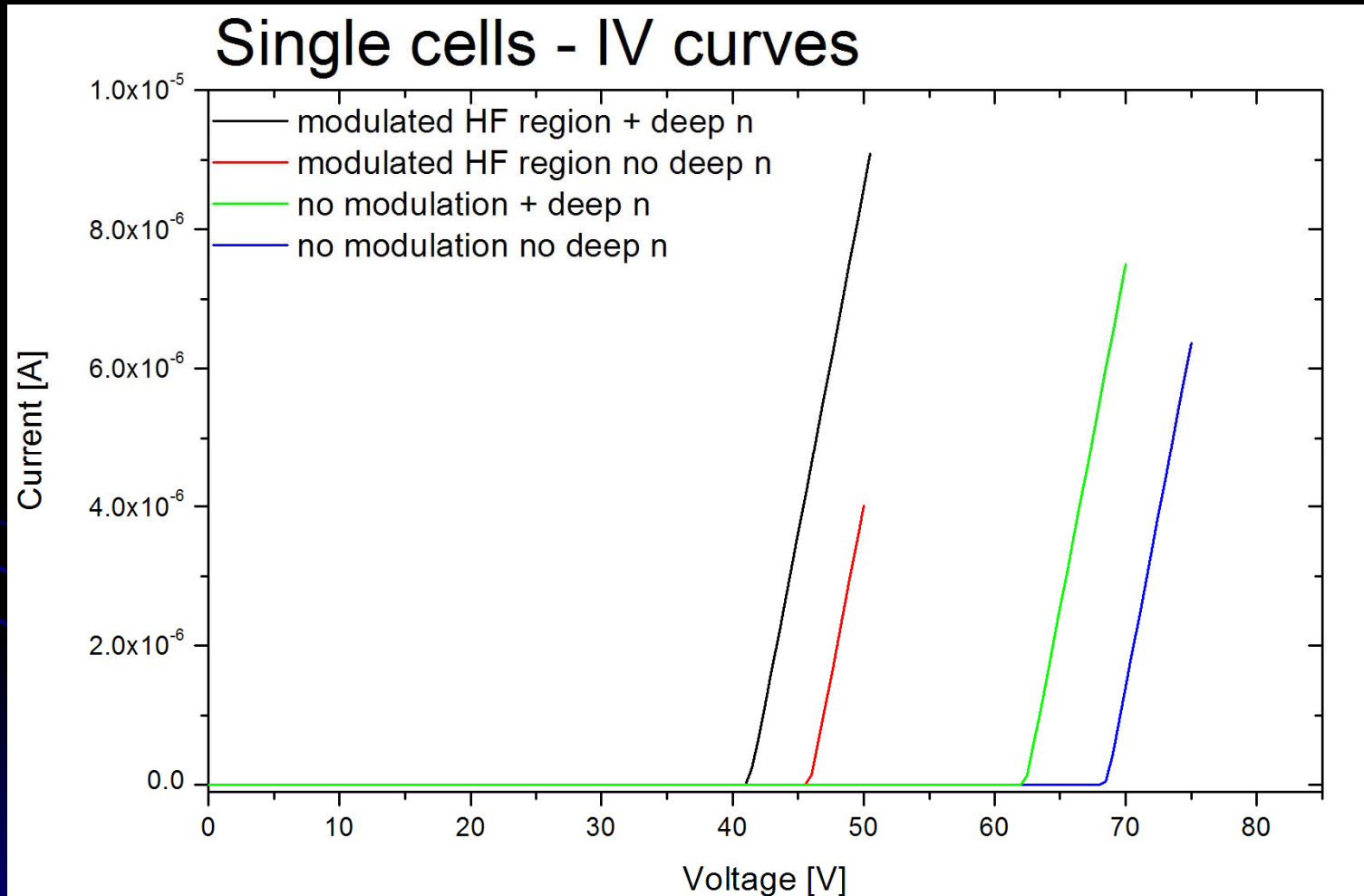
HF diameter: 5-25 μm

Successfully tested



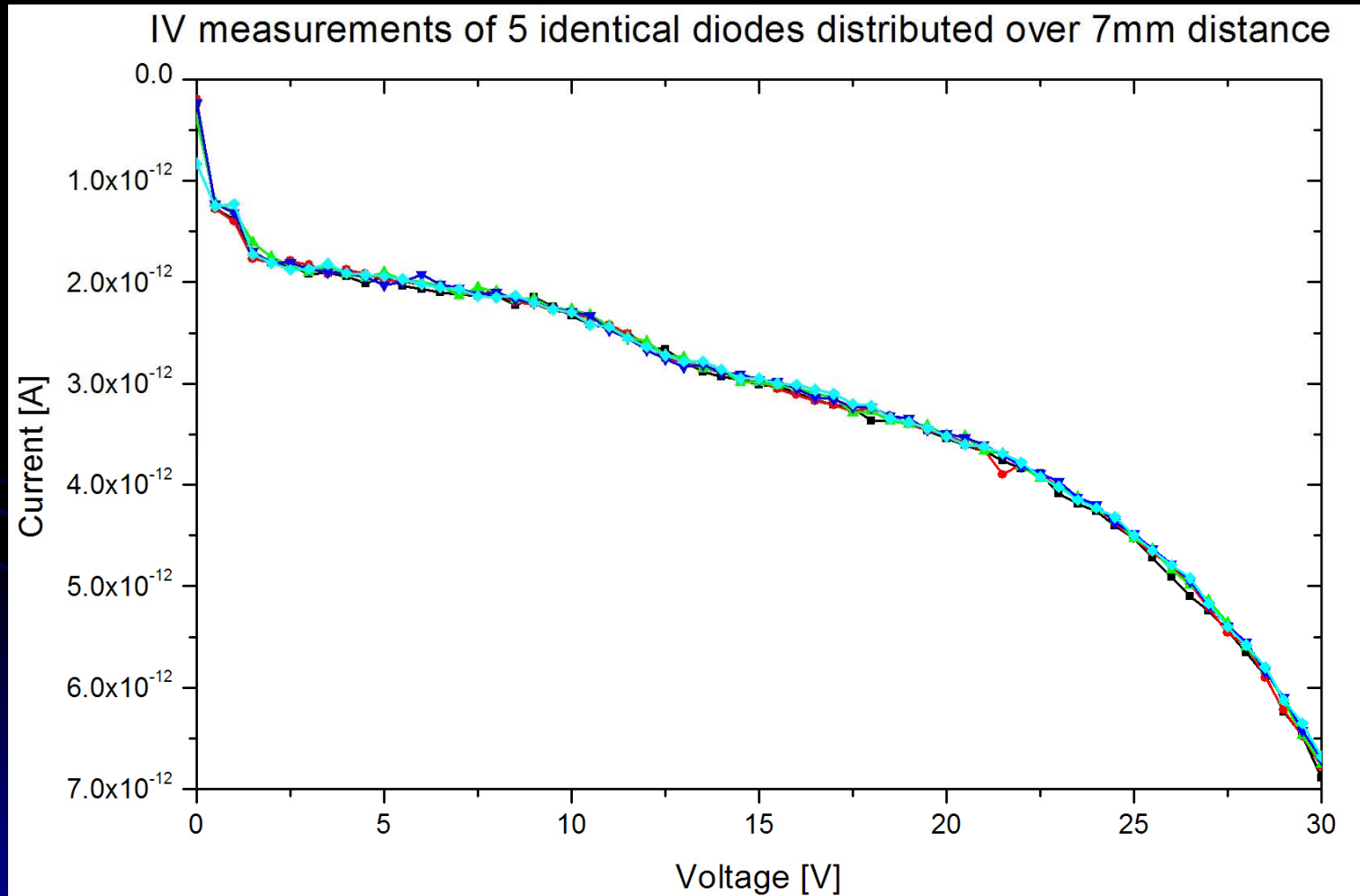
Test structures

Breakdown voltage were expected from simulations



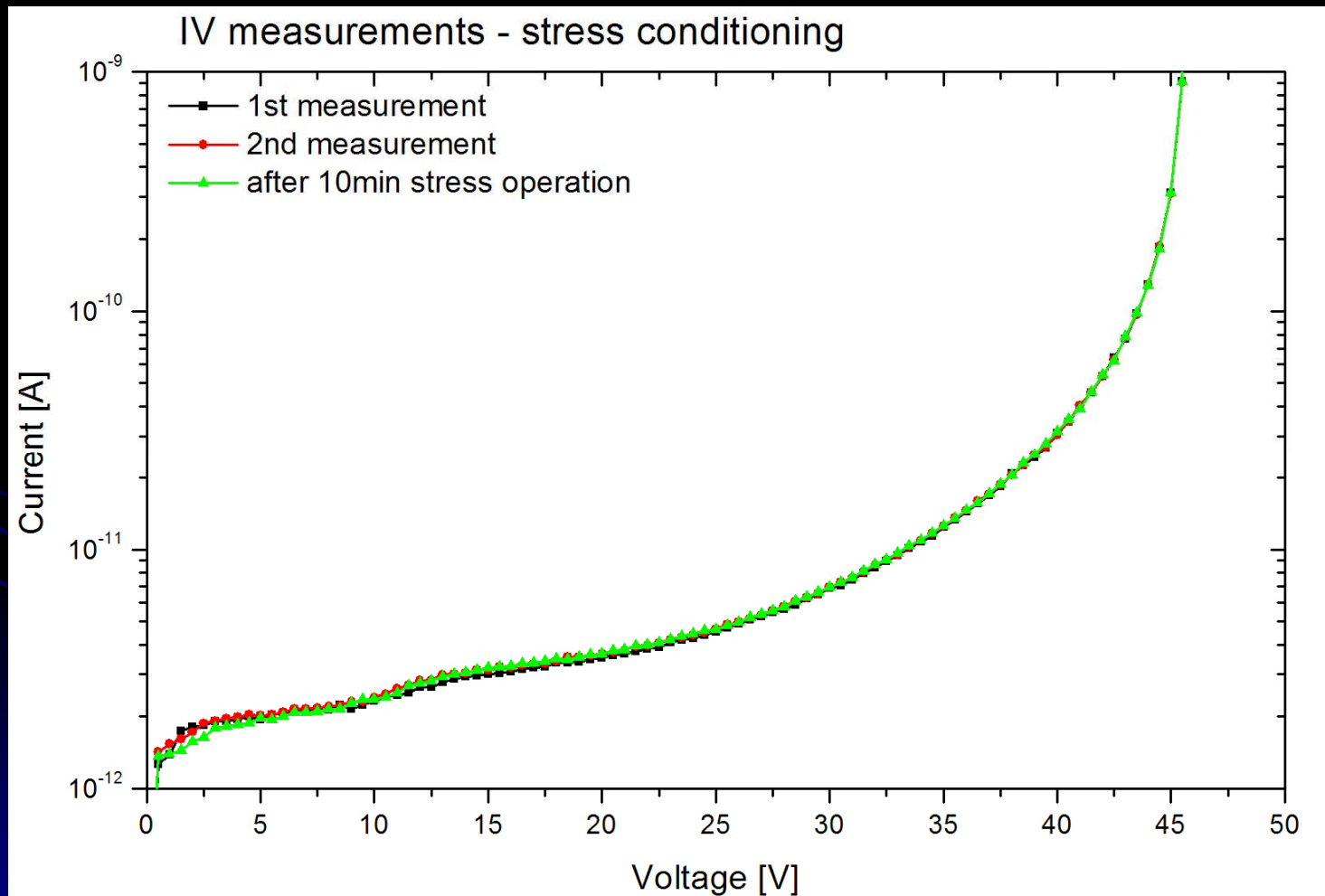
Test structures

- Homogeneity



Test structures

- Stress conditioning

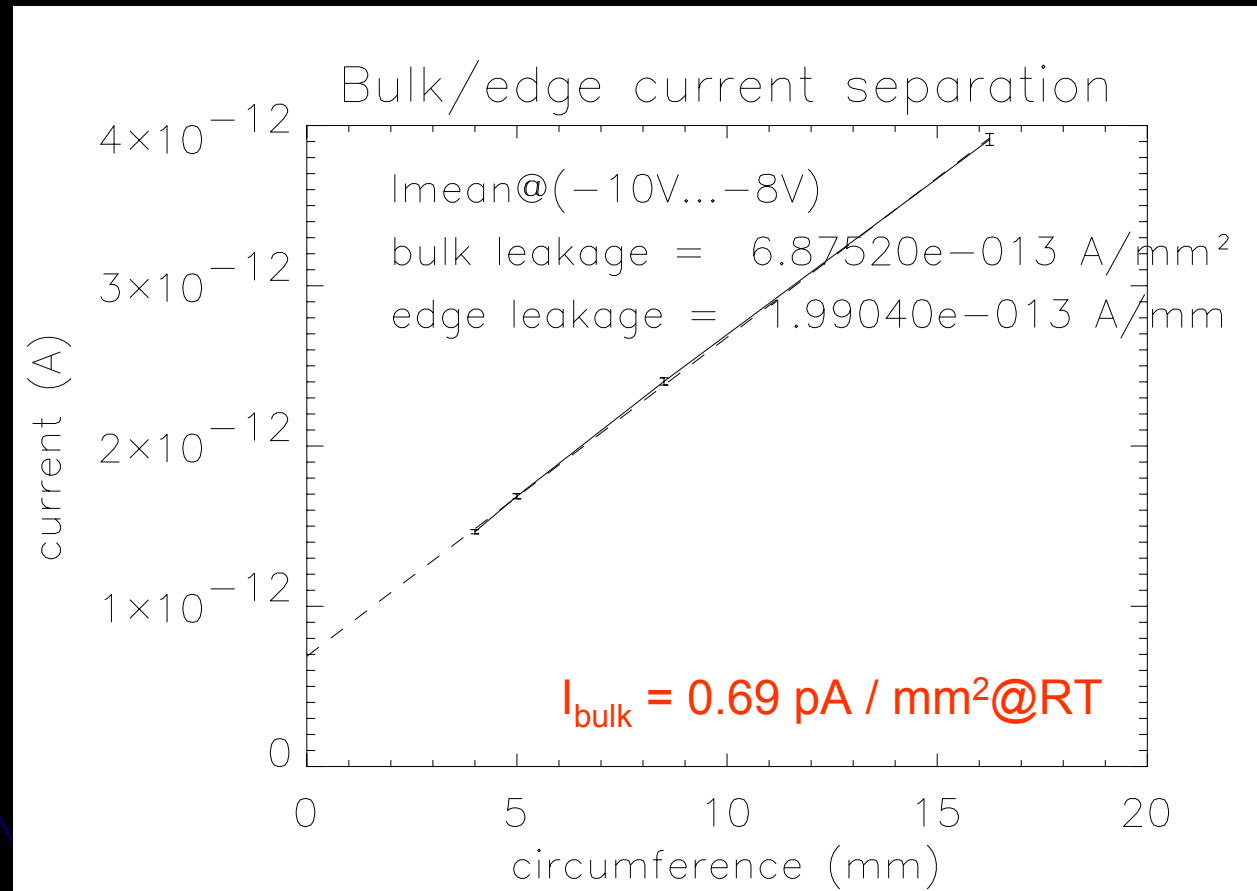


Test structures

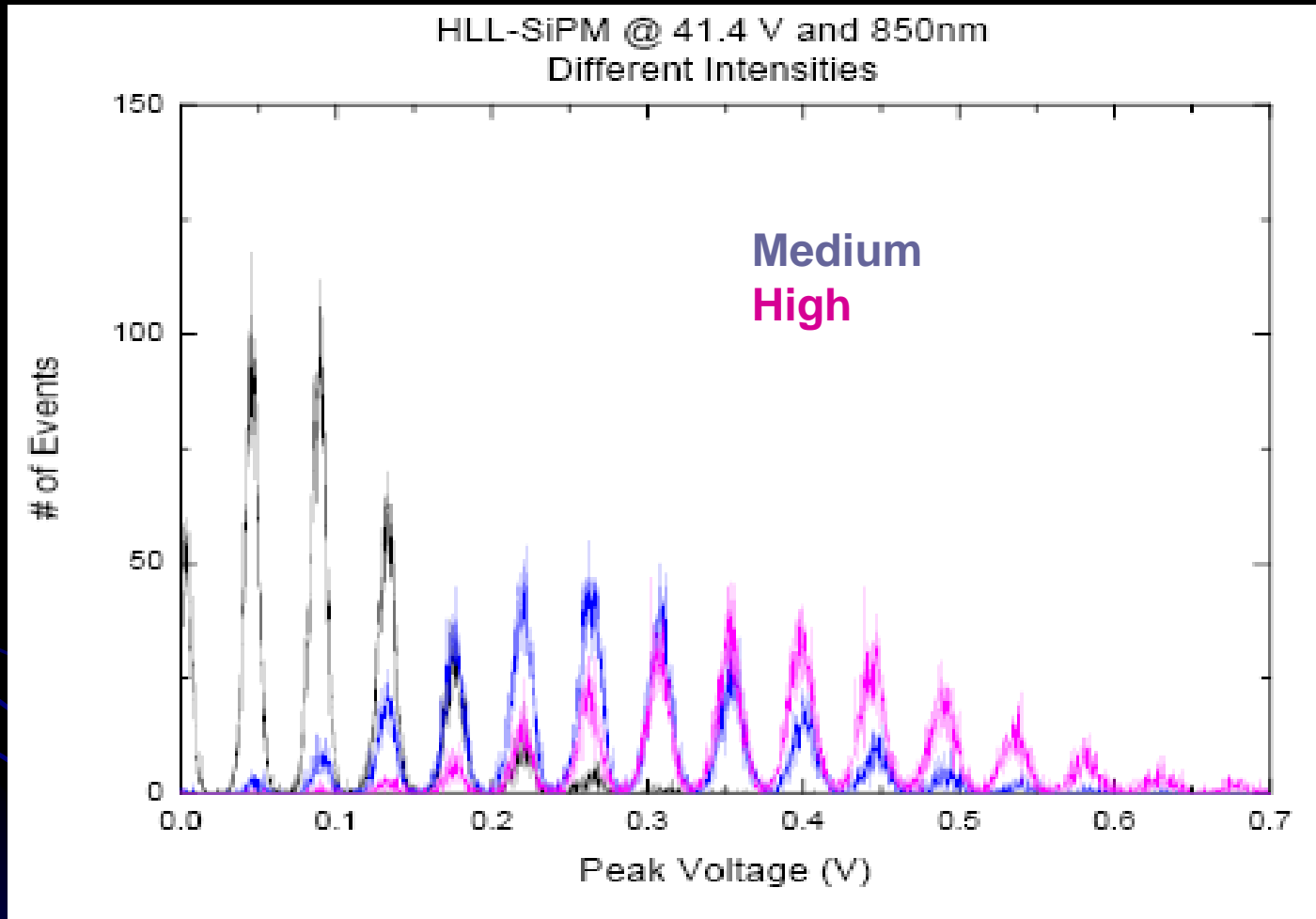
Separation of centre and edge currents

Measurement of many diodes with same area but different circumference allows separation of the bulk leakage current $I_{@0\text{mm}} \rightarrow I_{\text{bulk}}$

Constant area: 1mm^2
Different circumferences:
4mm (6x)
5mm (3x)
8.5mm (3x)
16.25mm (2x)

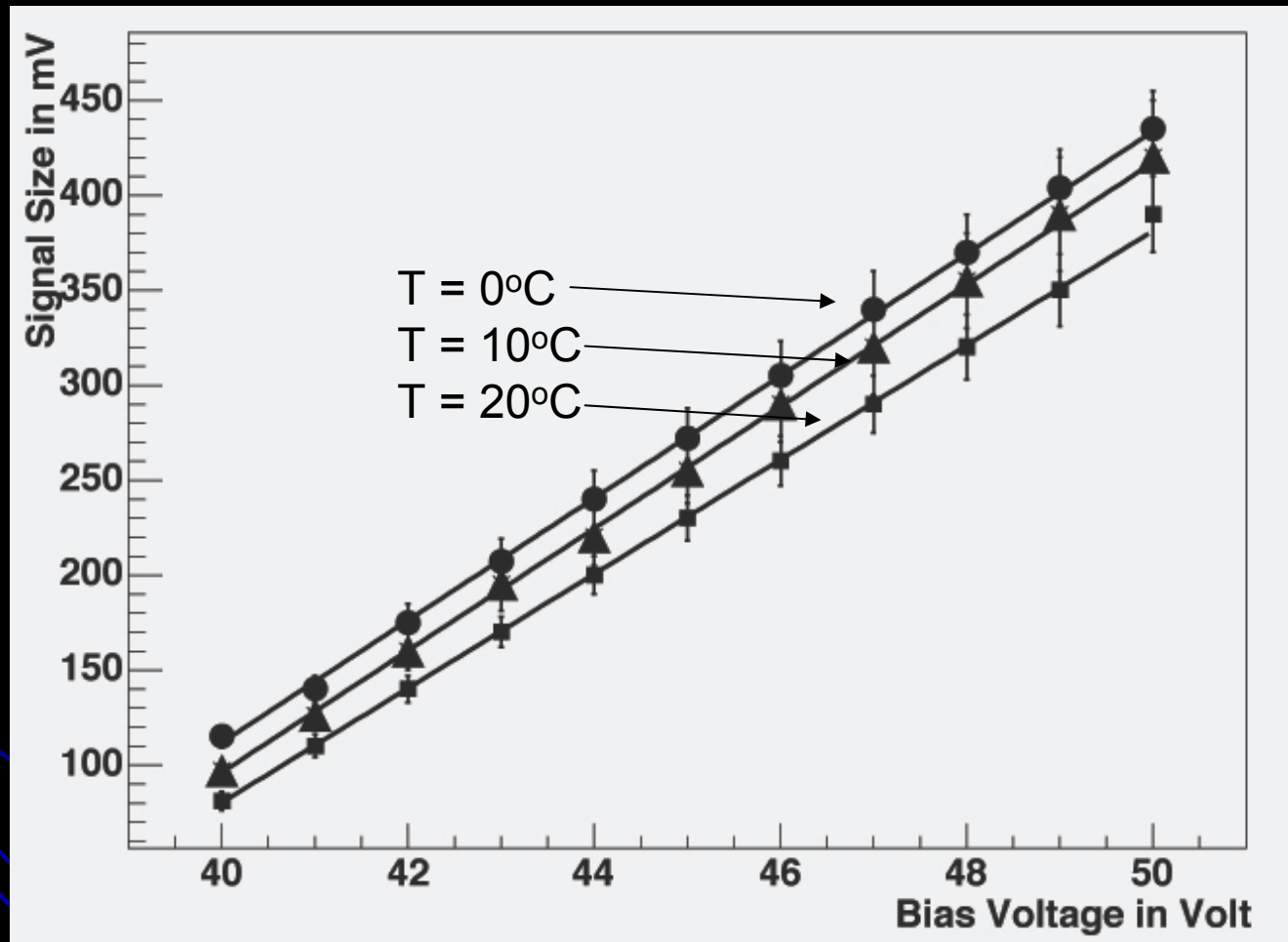


Results: Test Structures



Results with light pulses from a laser (< 1 ns):
Photoelectron peaks clearly resolved up to large n (photon)
RMS of single photoelectron signal $\sim 5\%$

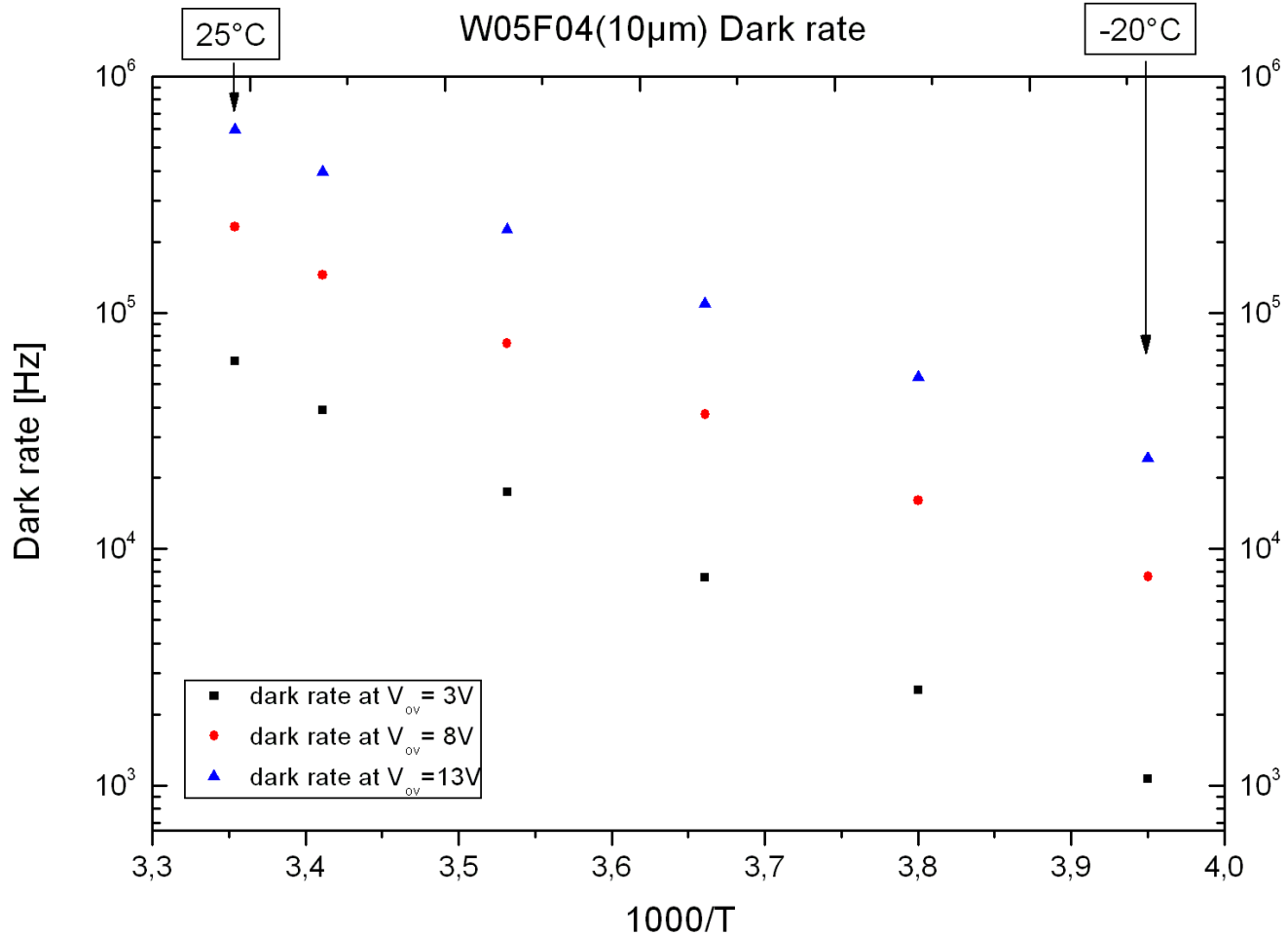
Results: Test Structures



Gain proportional to overvoltage

Breakdown voltage in good agreement with device simulations

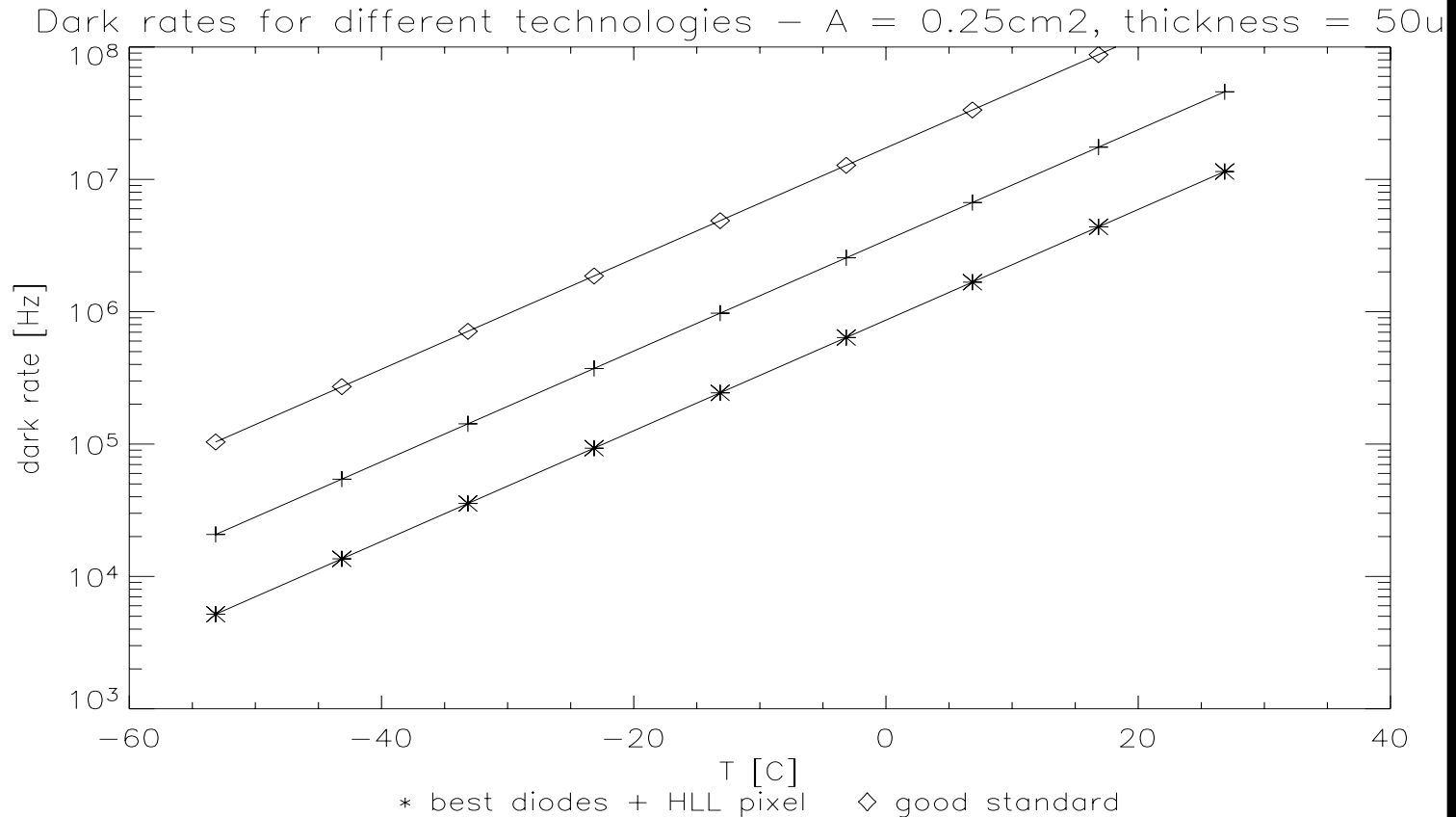
Test Structures



**Dark rate mainly from highly doped HF region:
For a 5 x 5 mm² matrix with 500 pixels: ~0.2 MHz @ 20°C (8V)**

Leakage Currents and Dark Rates

Back side illuminated: bulk leakage current dominates:



For devices thinned to $50\mu\text{m}$:

Cooling needed:

$\sim 10\text{MHz}$ @ 20°C

$\sim 1\text{MHz}$ @ 0°C

Cross Talk Studies

Dark spectrum of 25 μm arrays

x-talk heavily suppressed due to small HF region and large pitch

Background due to pile up (suppressed by cooling to -20 C)

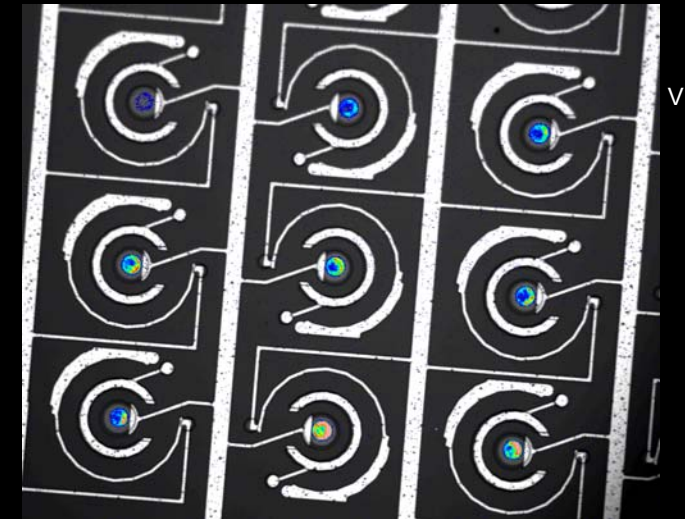
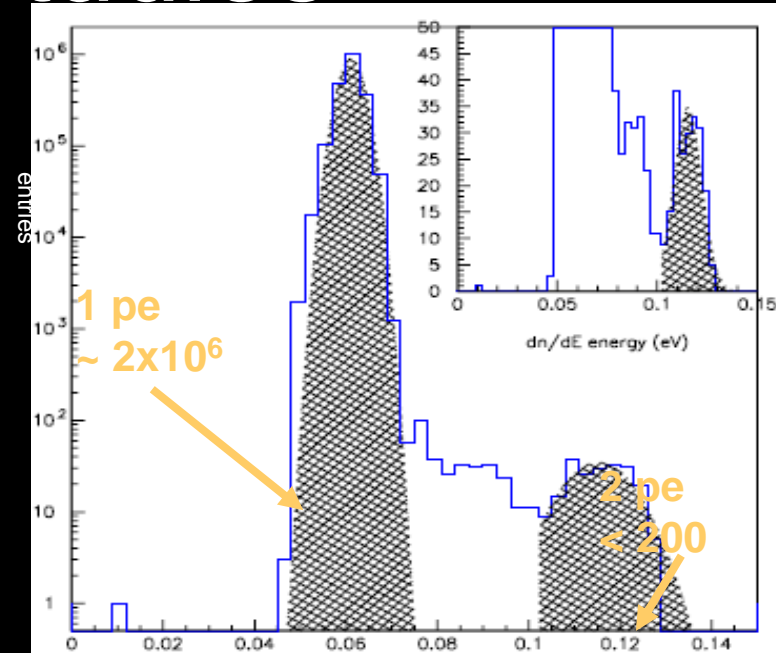
2pe signal clearly visible:

Probability for x-talk $\sim 10^{-4}$ (@*V ΔU)

For backside illumination:

Bulk is sensitive to cross-talk photons

Use MC to extrapolated to full structure



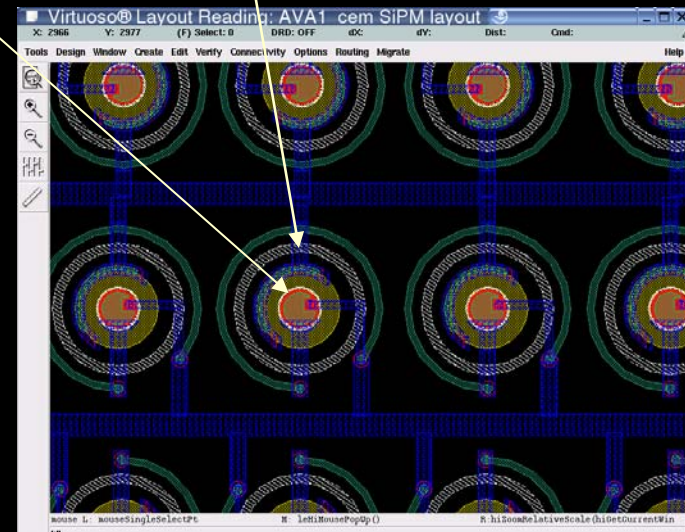
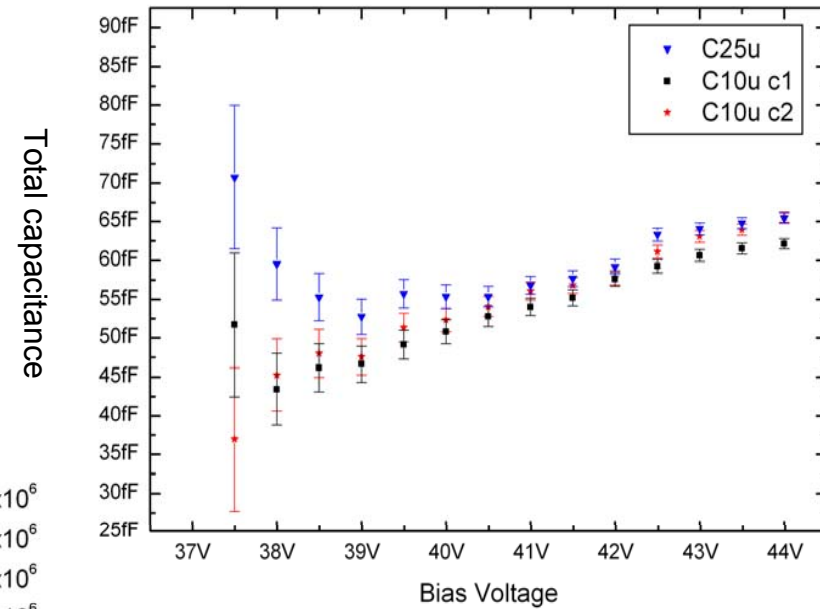
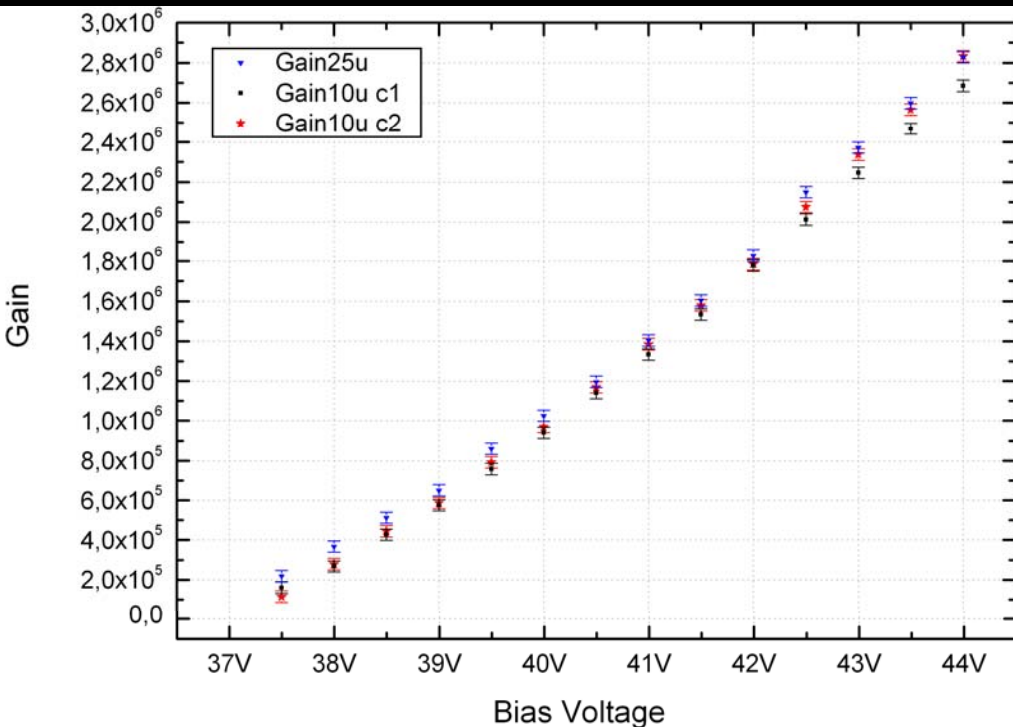
Results

Cross talk measured with test structures implies

~54 photons ($E > 1.14$ eV) per avalanche

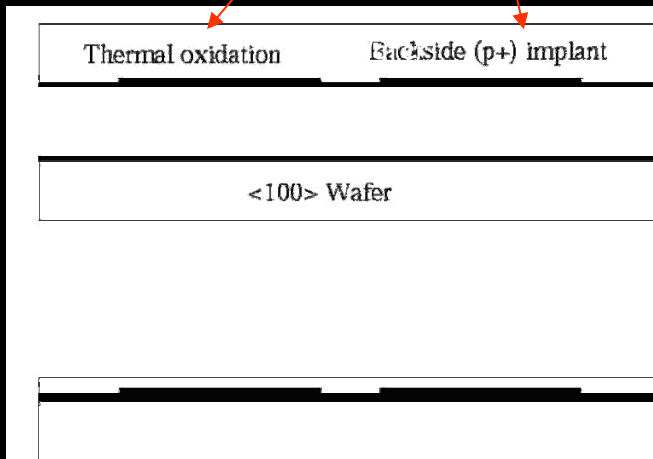
For a backside illuminated device with $100 \mu\text{m}$ p

cross-talk probability: 99.99%

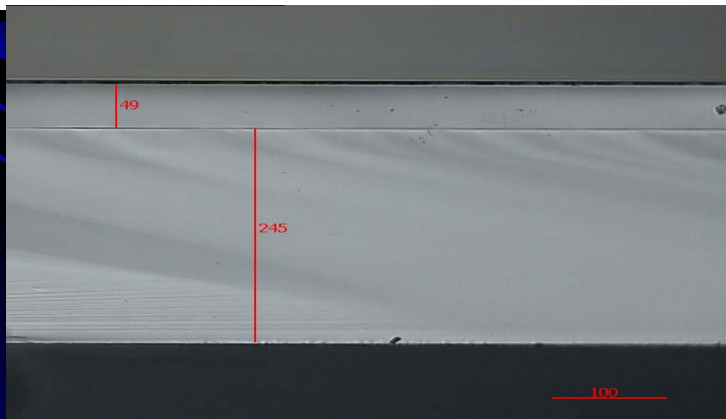


Processing of thin detectors (50 μm)

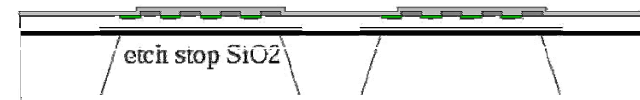
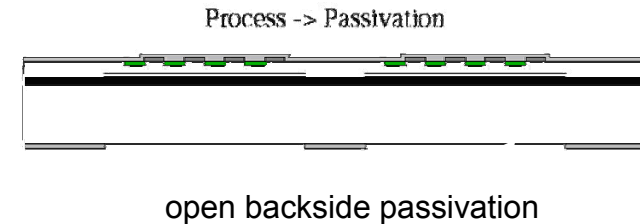
a) oxidation and back side implant of top wafer



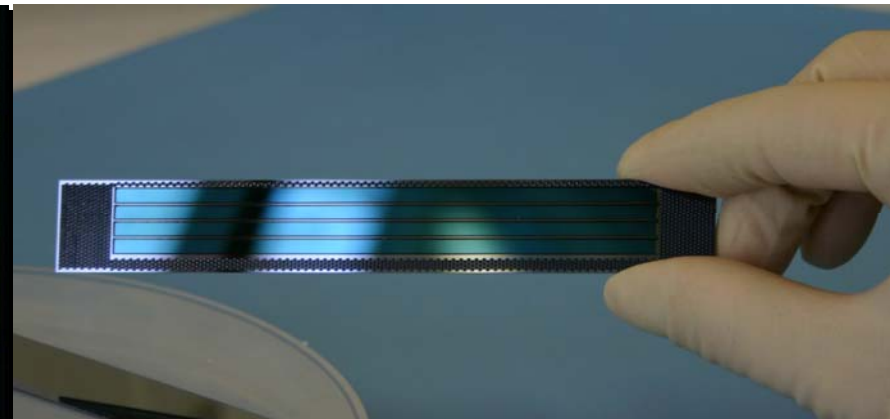
b) wafer bonding and grinding/polishing of top wafer



c) process \rightarrow passivation



d) deep etching opens "windows" in handle wafer



Successfully tested with MOS diodes (keep low leakage current $\sim 100 \text{ pA/cm}^2$)

Next steps ...

production of fully functional backside illuminated drift SiPMs:

- > including drift rings
- > double sided processing, deplete bulk

Finished: End 2007

Various test structures
(single pixels, small arrays)

Arrays:

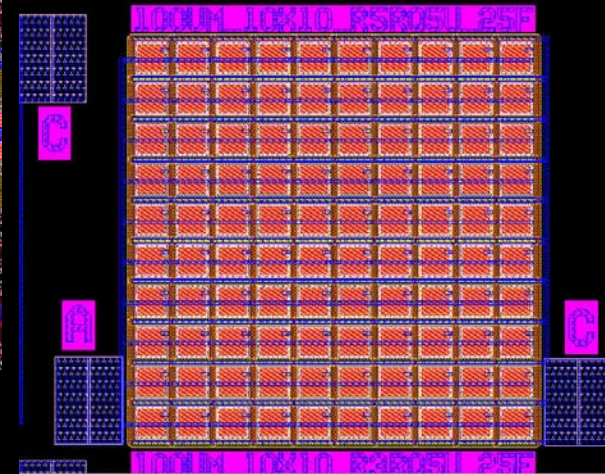
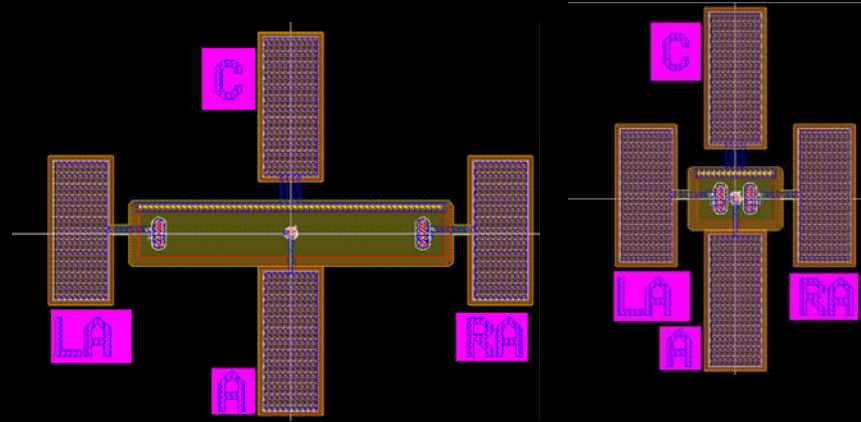
30 x 31 pixel

Diameter HF region: $< 8 \mu\text{m}$

Pitch: 100, 120, 150, 200 μm

Area: $3 \times 3 \text{ mm}^2 - 6 \times 6 \text{ mm}^2$

In addition: some front illuminated arrays



Thanks