

#### X-ray HV Currents and Future Plans

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#### **OVERVIEW**

- Investigation and problem tackling of high HV currents at KEK
- Effect reproduction in the lab
- Current understanding of the mechanism
- Future irradiation plans and progress
- Outlook



## **HIGH HV CURRENTS AT KEK**

- High HV currents were observed for the first time at KEK
- Initially HV channel only supplied
  ~1.3 mA current channel limit
  - Reduce HV current by tweaking other matrix voltages, e.g. BULK
- Modify HV channel on LMU PS to supply more current
  - Currently tested up to 28 mA
  - Temperature will be a limitation
- Tests still ongoing

#### March/April 2020

#### April/May/June 2020





## **X-RAY IRRADIATION AT BONN**



- Two irradiation campaigns in Nov 2020 and Jan 2021
- Irradiation of the DUT is done in steps to allow for characterization in between
- Correlated trends → parasitic channel between BULK and backside
- Saturation point around -7 mA
- Currents anneal with irradiation beyond this point
- Origin of the current?



## **HIGH HV CURRENT MECHANISM**



 <u>Current understanding</u>: High electric fields at guard-ring structures, which results in avalanche current multiplication and consequently increased currents

- Different dose rate and radiation damage
- HV currents at KEK should have reached saturation, but they keep increasing!
- Maybe additional HV current due to bulk damage?
  - Electrons can damage the crystal lattice → increase in leakage current
- Further investigation is needed with dedicated test structures





## **MOS CAPS AND MOSFET STRUCTURES**

- Processing similar to DEPFET
  - Backside implantation of the Top Wafer
  - Oxidization of the Top and Handle Wafer
  - SOI bonding of the two Wafers (Shin-Etsu and IceMOS)
  - Passivation
  - Unstractured n-type substrate on the topside of the Top Wafer
  - Etching



d) anisotropic deep etching opens "windows" in handle wafer



#### **NEW TEST STRUCTURES**



- Six (6) wafers in total
  - Three (3) IceMOS bonded SOI
  - Three (3) Shin-Etsu bonded SOI
- Five (5) different structures
  - Four (4) MOSFET
  - One (1) MOS CAP
- Structures have been cut, tested and sent to Bonn



#### **TEST STRUCTURE 1**





#### **PCB DESIGN**



- Four layer passive component PCB
  - Voltage lines (F.Cu)
  - Source layer
  - GND layer
  - Voltage lines (B.Cu)
- Decoupling capacitors at the backside
- Small area (6x6 cm<sup>2</sup>) to account for environment specifications of irradiation sites
- PCB v0, review before submission







#### - X-ray irradiation at Bonn (starting 15.07)

- Electron irradiation at MAMI
- Proton irradiation at HISKP cyclotron in Bonn
- Neutron irradiation at the light water reactor in Ljubljana (?)











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#### **OUTLOOK**

- High HV currents at KEK since April 2020
  - LMU PS modifications to keep supplying the needed current
- Effect was reproduced during X-ray irradiation in Bonn
- Discrepancy between KEK and irradiation campaign observations
  - Dose rate
  - Particle type  $\rightarrow$  different radiation damage
- Test structures to probe the mechanism already received
- First version of PCB to mount the structures already designed
- First irradiation campaign (X-rays) already scheduled for mid-July 2022



### THANK YOU!

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# BACKUP

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# SURFACE RADIATION DAMAGE ON DEPFET

**DEpleted P-channel Field Effect Transistor (DEPFET)** 

- − X-ray irradiation  $\rightarrow$  e-h pairs  $\rightarrow$  Oxide damage
  - 1. Trapped holes at SiO<sub>2</sub> / Si border due to their low mobility
  - 2. Interface traps
    - Moving holes in the lattice release protons
    - Protons drift towards the SiO<sub>2</sub> / Si interface
    - Reaction with hydrogen-passivated defects  $\rightarrow$  H<sub>2</sub> molecules
    - H<sub>2</sub> molecules diffuse out and charge defect is left behind
- Effect on V<sub>th</sub> of a FET
  - Negative threshold shift for p-channel MOSFET
  - DEPFET gate (V<sub>G</sub>) and Common Clear Gate (V<sub>ccg</sub>)





#### **SURFACE RADIATION DAMAGE ON DEPFET**

**DEpleted P-channel Field Effect Transistor (DEPFET)** 

- X-ray irradiation  $\rightarrow$  e-h pairs  $\rightarrow$  Oxide damage gate 1. Trapped holes at  $SiO_{2}$  / Si border due to their low mobility (+)2. Interface traps p-channe gate . p⁺ drain p<sup>+</sup> source Effect on  $V_{th}$  of a FET — **Trapped holes** Negative threshold shift for p-channel MOSFET \_ Interface traps internal gate n<sup>-</sup> bulk **DEPFET gate (V**<sub>c</sub>) and **Common Clear Gate (V**<sub>ccc</sub>) p<sup>+</sup> backside



#### **X-RAY IRRADIATION SETUP**







- X-ray setup in Bonn
- X-ray tube settings:
  - $-V_{tube} = 40 \text{ kV}$
  - I<sub>anode</sub> = 50 mA
- Characteristics:
  - Tungsten target
  - Al filter (150 μm)
- Water-cooled
- Two irradiation campaigns
  - November 2020: 3 DUTs (prototypes)
  - January 2021: 2 DUTs (full-scale, **1 prev. unirradiated**)

### **X-RAY IRRADIATION SETUP**





#### DOSIMETRY

- Beam profile measured with a pre-calibrated diode
  - Anode heel effect  $\rightarrow$  Inhomogeneous beam profile
    - Different dose for different module area  $\rightarrow$  Different  $\Delta V_{th}$
  - Independent  $V_{g}$  and  $V_{ccg}$  steering in three regions
  - Total Ionizing Dose (TID) up to **18.6 Mrad** in the DEPFET  $SiO_2$ 
    - Expected lifetime (10 years) exposure of the PXD is ~20 Mrad





16.05.2022

THE DEPFET STRUCTURE AND WORKING PRINCIPLE

#### **DEpleted P-channel Field Effect Transistor (DEPFET)**



UNIVERSITÄT BONN



## **DEPFET I-V CURVE**

- Drain Current I<sub>D</sub> [ADU] 300 200 100 0 -100-10000-8000-6000-4000-20002000 0 Gate Voltage V<sub>G</sub> [mV] 0.0 kGy • 0.14 kGy 0.9 kGy 6.34 kGy 23.56 kGy 66.16 kGy 129.62 kGy • • • • • 34.44 kGy 0.05 kGy 0.23 kGy • 1.81 kGy • 9.96 kGy • 90.64 kGy 181.28 kGy • • • 0.09 kGy 0.45 kGy 3.62 kGy 15.4 kGy 48.94 kGy •
- I-V curve per pixel
- Drain Current vs Gate Voltage
- First measurement as reference (0 kGy)
- Only relative threshold shift calculated
  - Curves binned along I<sub>D</sub> axis
  - $\Delta V_{th}$  = mean difference over all bins wrt the reference



### **DEPFET GATE THRESHOLD SHIFT**



#### January 2021 campaign

#### January 2019 campaign



[Harrison Schreeck, Botho Paschen, et al (2020). *Effects of gamma irradiation on DEPFET pixel sensors for the Belle II experiment*]

- Boxes contain measurements from different pixels and irradiation steps
- Jumps due to large irradiation steps

- Full-scale DEPFET modules in both cases
- Similar threshold evolution



#### **COMMON CLEAR GATE THRESHOLD SHIFT**

#### January 2021 campaign

#### January 2019 campaign



[Harrison Schreeck, Botho Paschen, et al (2020). *Effects of gamma irradiation on DEPFET pixel sensors for the Belle II experiment*]

- Not per pixel, but per region (1, 2, 3)
- Taking into account inhomogeneous irradiation → 3x more data points

- Full-scale DEPFET modules in both cases
- Similar threshold evolution