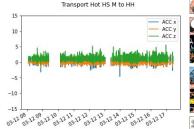
PXD Commissioning at DESY Experience P1

Transport MPP to HH

- A-team by car, kangoo, very slowly
- \bullet no (obvious mechanical) damages for dummy HS2
- still uncomfortable road conditions

 → use better rental next round









Mounting HS on dummy BP at DESY

- \bullet exercised by Reimer, Carsten, A-team following $\underline{checklist} \rightarrow \underline{pictures}$
- procedure went smooth w/ issues

 \circ good to do w/ 4 people $_{\rightarrow}$ might want to train additional expert



Arthur Bolz, DESY

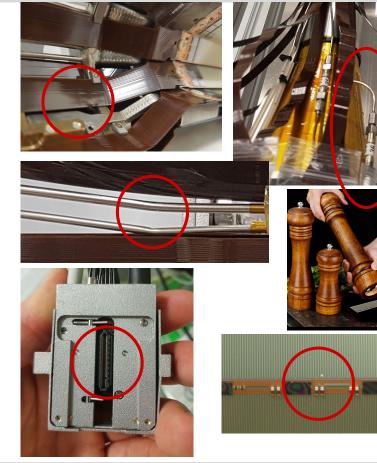
HS Mechanics: Issues (noticed) During Mounting

HS mechanics overall:

- HS looks very good: no brass vs SCBs angle, flat modules, so far no issue w/ opposite brass pieces, …
- mounting procedure went rather smooth
- some (O(2)) ladder screws loose

Issues:

- scratches on L1 Kaptons
 - \circ origin not known, so far no visible impact on module performance
- pipe bending still not perfectly along BP and dents in pipes (interference w/ heavy metal? flow?)
 - $_{\rightarrow}$ to be re-check for second HS
 - \rightarrow re-bending difficult (preserve cross section, ensure no cracks)
- metal specs on matrices
 could remove some at DESY, though not all
- PP connection damage
 - \circ bent pins during plugging, luckily on female side
 - \circ luckily unproblematic channel, still need to be even more careful



PXD Services

PCs:

- HW quite old (still using temporary testbeam setup from 2016?!)
- some limitations, pray "good enough" and survives till October • eg network hiccups, slow pedestal upload, cant run optical switch ioc, ...
 - \circ took some time to get archiver running stably

DHHs commissioning experience:

- configured / maintained with Stefans help (at DESY and remotely)
- some cards needed to be exchanged already (Stefan brough DHC30 replacement, used DHH20)
- needed (too) much time to get all stable links:

 RTM issues, optical switch config, dirty fibers, poorly plugged fibers, unknown, ...
 need to streamline procedure for KEK (prepare configs, define debugging procedures in advance)

PSU commissioning experience

- have 11 PSUs at the moment: 10 for HS, 1 for testsetup
- unfortunately had one PSU break while connected on HS module
 67 had issues in past, seemed to work ok at DESY, now at LMU for debugging
- repaired unit 51 by DESY workshop (exchanged IC and NMOS on DCDC board)
- many HS_2p4 modules run in dcd-avdd current limit
 - \circ implications on performance unknown, have to decide how best move forward w/ proposed fix

MARCO CO2 cooling experience

- \bullet ran smoothly until beginning of last weeks $_{\rightarrow}$ then observed critical CO2 pump error
- setup down since, waiting for experts (holidays, sick) to investigate issue



PXD Commissioning

Config DB:

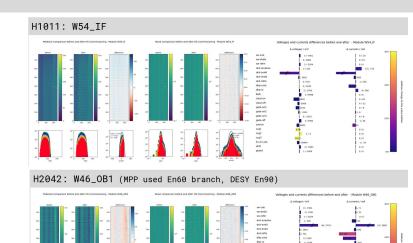
- manually adjusted from DHE \rightarrow DHC setup by hand (including some "homogeneization")
- some errors (multiple source entries per module)

Hot DHP test:

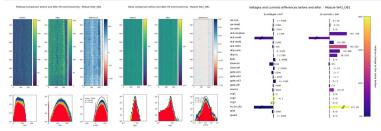
• first powered all modules 1-by-1 w/ cooling \rightarrow caught broken PP

Initial commit comparison to MPP:

- cold DHP \rightarrow STANDBY \rightarrow PEAK power up 1-by-1
- comparison to MPP measurements <u>cf</u>
- some understood differences in pedestals and power consumption
 - \circ different op temperature
 - \circ different power supplies used
 - purposely different config (gain setting → will do differently for 2nd HS)
 - \circ wrong config entry used at DESY
- one not understood difference
 - o probably bad offsets in DESY config db?
 - \circ fixed by offset calibration



H2052: W42_OB1 (difference not understood, consistent configs! Probably offsets issue?!)



Calibration Scans

Goal (ideally):

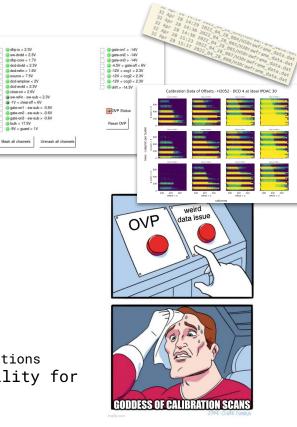
- get high quality reference scans (incl temp dep and cross-talk)
- possibly recalibrate (eg offsets)
 - \circ raw pedestals
 - \circ offset calibration
 - \circ hv-iv currents
 - \circ depfet-iv currents
 - \circ adc-curves

(recalibration necessary for some HS_1p4 modules characterized at DESY)

Not yet reached at DESY

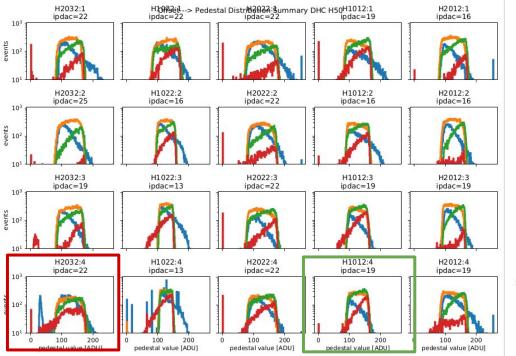
- lack in person power/time and module/scan knowledge • many modules need special treatment
- lack in luck / measurement script robustness

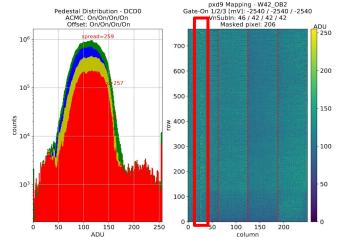
 many modules ⇒ higher chance of error (OVP, corrupt data)
 complicated cooling & interlock ⇒ higher chance of errors
- may have impact on commissioning at KEK
- \circ less time but still may want reference measurements at final operation conditions
- IMO worth spending time also to gain/retain recalibration flexibility for irradiated modules (ADC scan, offsets, ...)



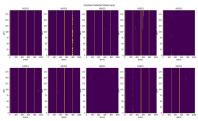
Offset (Re-)calibration

- aim to get good offsets (in particular for "old" modules)
- results mostly good but some bad
 - $_{\rightarrow}$ algorithm still not handling dead drainlines & problematic offset lines well
 - $_{\rightarrow}$ something strange w/ disconnected drainlines

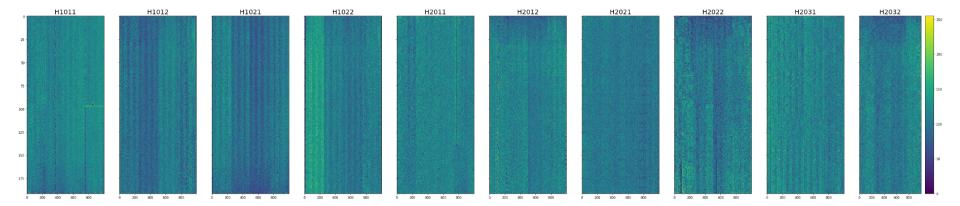


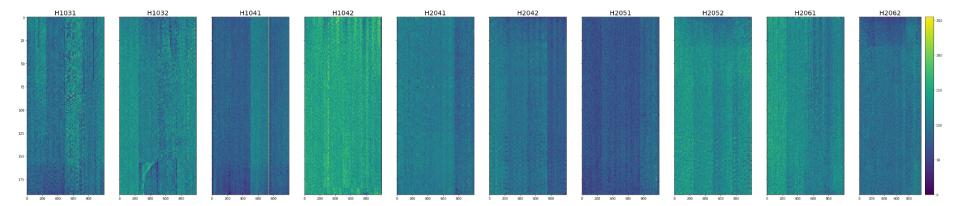


weird constant ADC values

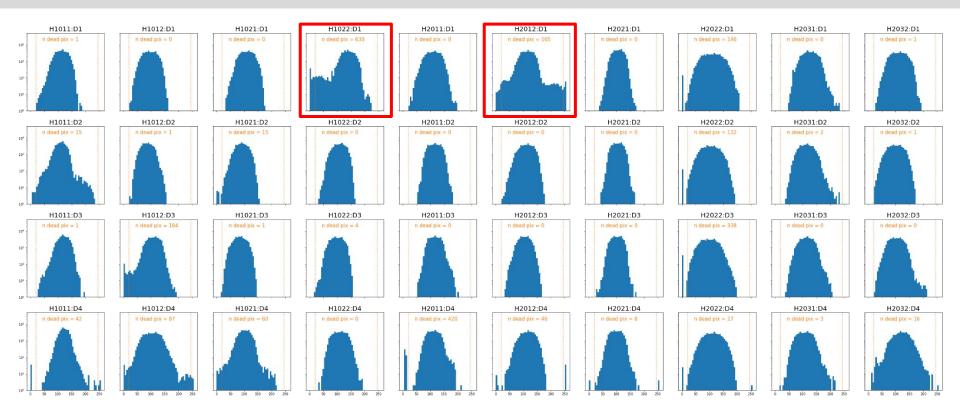


Pedestal Maps

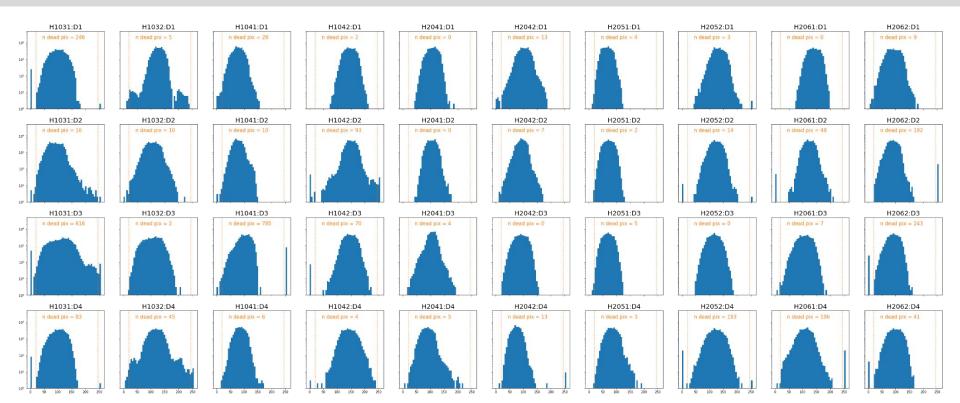




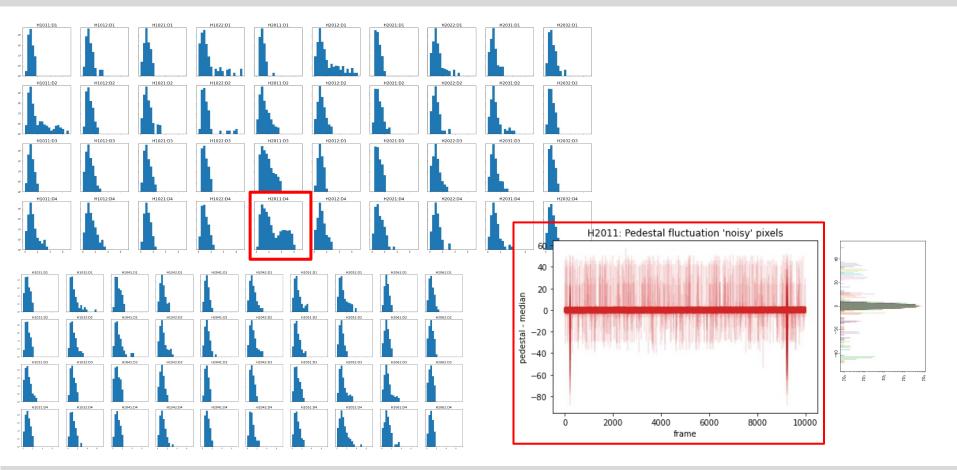
Pedestals Distributions HSa



Pedestal Distributions HSb

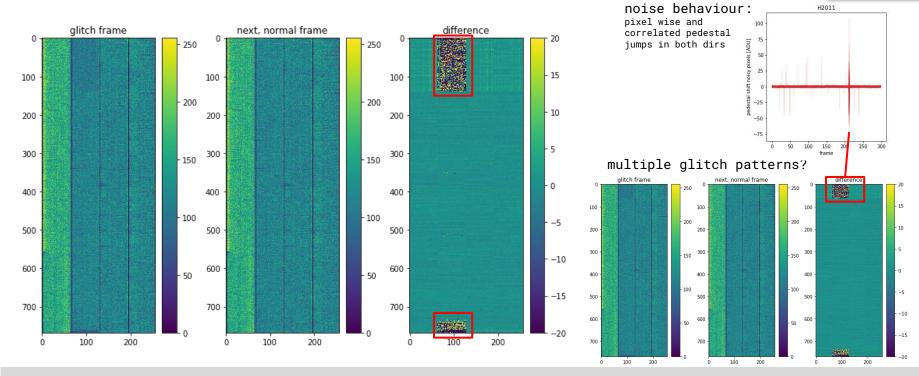


Pedestal Noise



Special Needs Module H2011 / W45_OF1

- Shows weird "glitchy" behaviour were pedestals of ASIC-pair 2 shift in some regions for individual gate
- \bullet issue not understood, dcd-avdd was particularly low for this module
- issue significantly mitigated by exchange of DHE/DHI & PSU o module mostly operational, further investigations pending



Advanced Calibrations

adc calibration

• might want to repeat as some DESY modules were not correctly characterized!

- \circ possibly also study cross-talk or temperature dependence
- \circ test scripts for KEK to study ageing behaviour
- \circ despite further improvements to code, remains challenging:
 - module preconfiguration, good scan range for all modules
 - data issues (?!) and OVPs!
- \circ so far: only working point measurement for <u>HSa successful</u> :(
 - in principle scripts work for multiple DHCs!

gradeA: 7231 / 10000 gradeB: 2740 / 10000 dead: 29 / 10000

further calibrations

- \bullet depfet iv \rightarrow not yet attempted
- \bullet source calibration \rightarrow Anselm's talk



ageing benaviour to code, remains challenging: od scan range for all modules asurement for <u>HSa successful</u> :(or multiple DHCs!

Summary

We're muddling through...

HS Mechanics:

• transport and mounting rather smooth w/ some headroom for 2nd HS

Commissioning:

- Would've wished for fewer problems and a bit more systematic approach • hopefully have learned for 2. HS and commissioning at KEK
 - \circ will continue w/ hopefully more person power
 - \circ could hide a bit behind delayed schedule
- Overall HS_2p4 modules seem as healthy as during characterization
 - sole exception H2011 / W45_OF1 which remains a mystery (still, as long as 2nd HS not ready, contemplating exchange futile)
- Will continue w/ some basic calibration scans and mostly source measurements • hope best starting state of HS and good knowledge of it will pay out in the long run

Source Setup Operation:

- mostly smooth from PXD and cooling perspective
- unfortunately still some misoperations that should be avoided (eg power on w/ light in setup → source current limit)
- unfortunately: recent MARCO issue remains to be investigated and fixed
 - \rightarrow issue could not be reproduced w/ engineers today
 - $_{\rightarrow}$ will try continue testing asap

