

# Construction of New Small-diameter Muon Drift Tube (sMDT) Chambers for the HL-LHC Upgrade of the ATLAS Muon Spectrometer

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**FSP ATLAS**

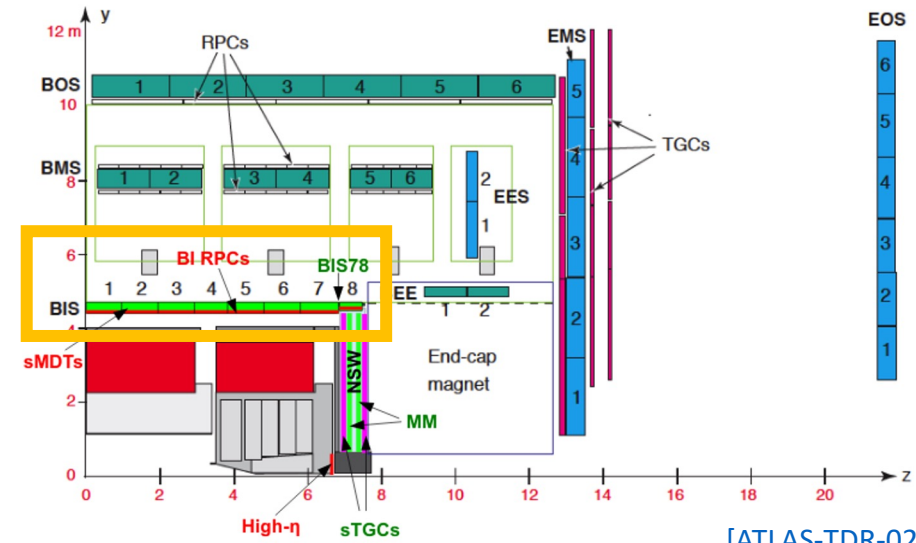
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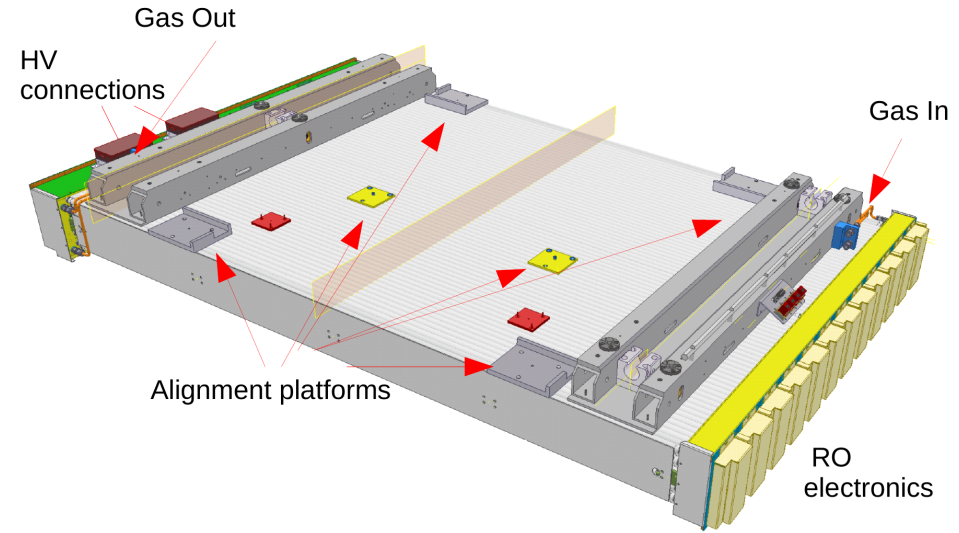
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FOR PHYSICS

- The High-Luminosity LHC (HL-LHC), aims to deliver integrated luminosities at least 5x the current LHC nominal
- The ATLAS muon spectrometer will undergo major upgrades to cope with the increased background counting rate including:
  - New trigger and readout electronics
  - New thin-gap resistive plate chambers (RPCs) in the barrel inner layer
  - Replacing the current muon drift tube chambers (MDT) in the small sectors of the inner layer with small-diameter muon drift tube chambers (sMDT)
- Aim of these upgrades: increase the trigger acceptance, efficiency and selectivity



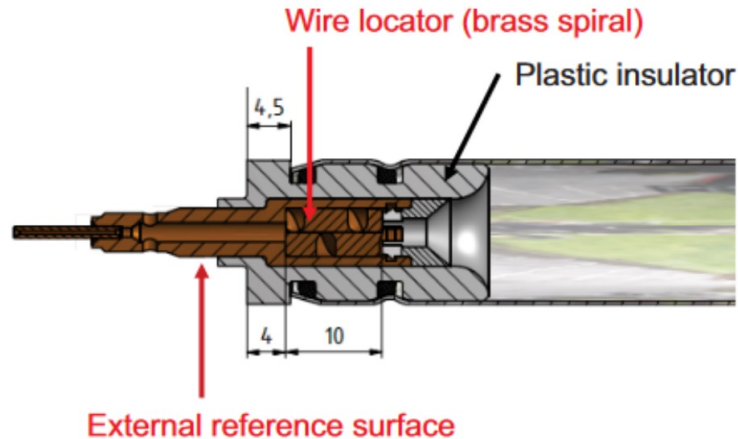
[ATLAS-TDR-026]

- sMMDT chambers consist of 464 (BIS2-6) or 576 (BIS1) small-diameter muon drift tubes
- Drift tubes arranged in 2 multilayers of 4 layers (8 layers total)
- High voltage side contains the HV electronics connections and the tubes are read out on the RO side



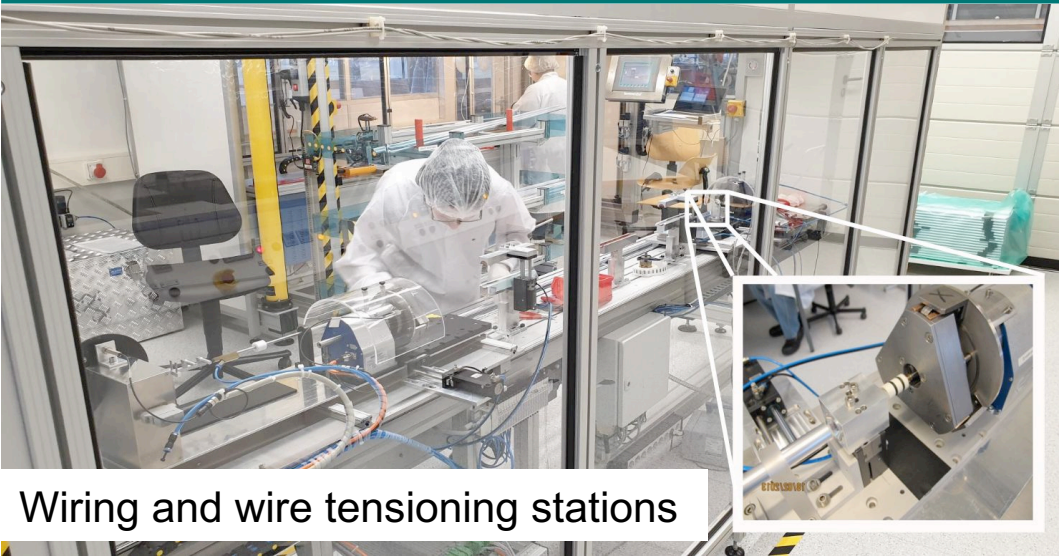
- Operated with Ar:CO<sub>2</sub> (93:7) gas mixture at 3 bar absolute pressure and 2735 V to provide a single tube resolution of 100 $\mu$ m
- 48 (+2 spare) chambers built at MPI Munich, 48 (+2 spare) chambers built at University of Michigan and Michigan State University
- Drift tube endplugs, chamber supports and transportation frames provided by Protvino for all MPI and Michigan chambers

- sMDT chambers consist of drift tubes with a diameter of 15 mm, half the diameter of the drift tubes of the MDTs
- Background reduced by a factor of 2
- Maximum drift time reduced by a factor of 4  
→ Occupancy reduced by a factor of 8



- Drift tube endplugs contain a brass insert (surrounded by an insulator) containing a spiral wire locator
- This spiral locator ensures the wire position is known relative to the external reference surface with a precision of  $1\mu\text{m}$

Figures: [\[ATLAS-TDR-026\]](#)



Wiring and wire tensioning stations



Gas tightness and dark current tests

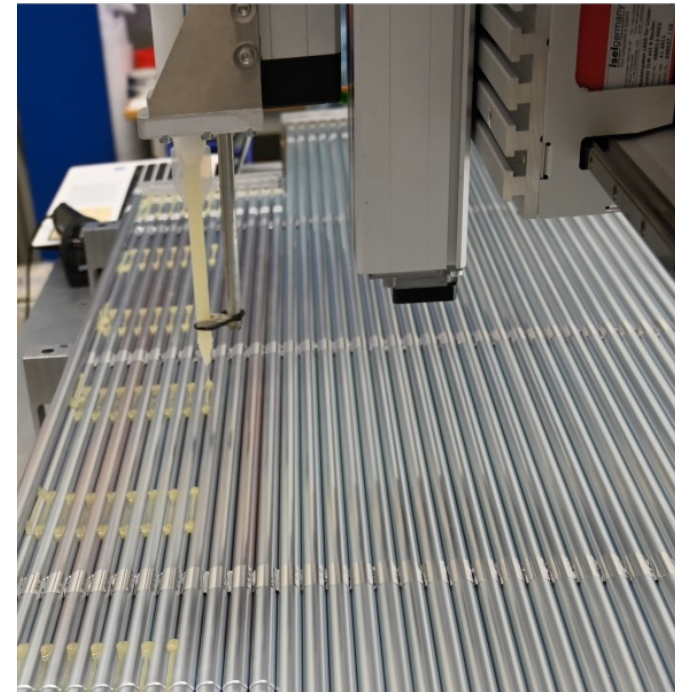
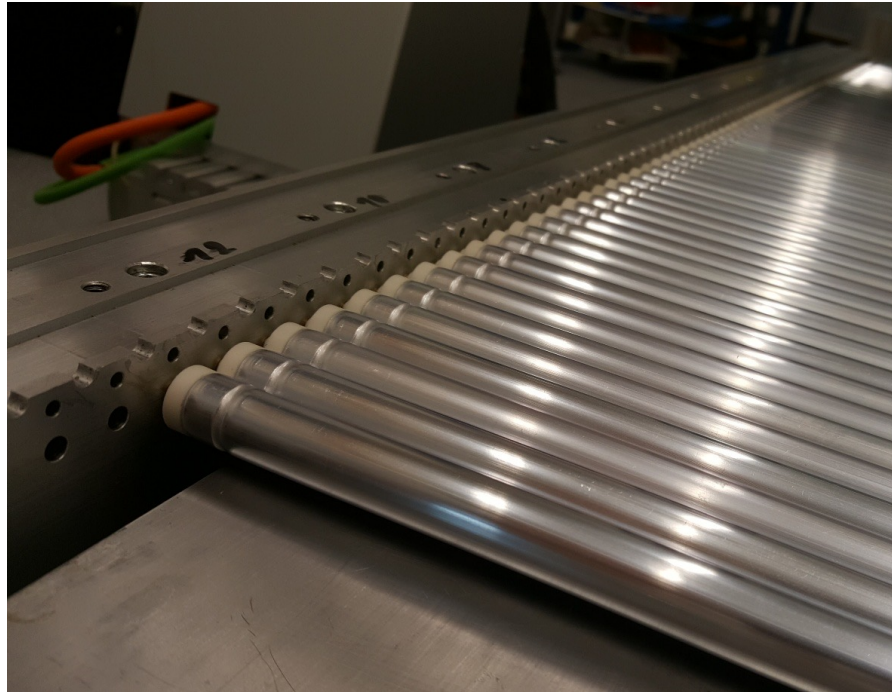
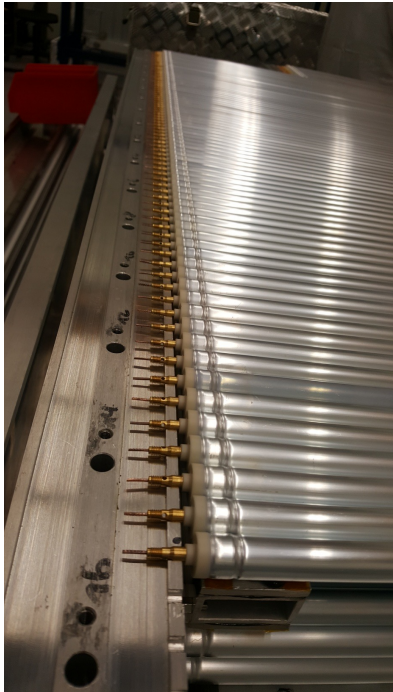
- Drift tube production under class 10000 clean room conditions to avoid any contamination
- 50 $\mu$ m sense wire passed through the raw Al tube using an air flow through the tube
- Sense wire is tensioned and endcaps fixed in place to maintain desired tension
- Semi-automated assembly to avoid direct contact with wire by hand
- Wire tension, dark current and gas leakage of each tube is measured during production
- More information on tube testing and certification can be found in [Daniel's talk T23.4](#)



# Chamber Assembly



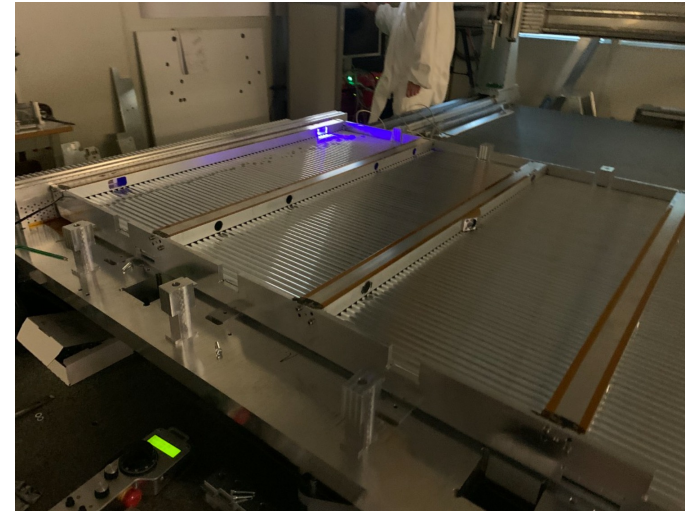
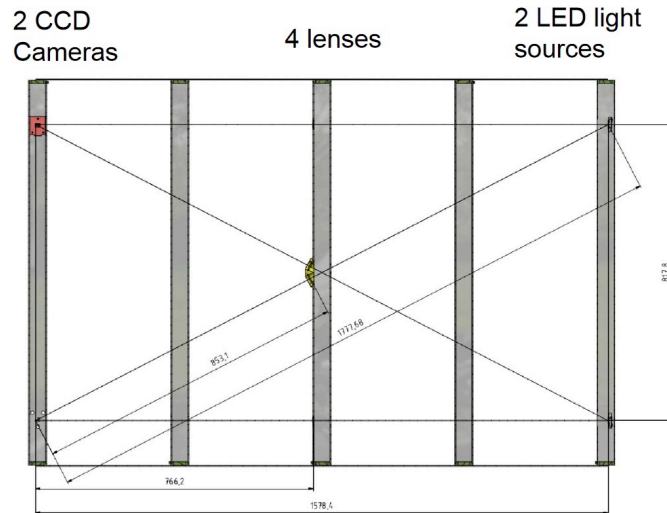
- 8 layers of drift tubes are glued into place on a granite table in a temperature controlled clean room in 2 multilayers (4 layers in each multilayer)
- Tubes positioned by placing the endplugs in combs during gluing



# In-Plane Alignment System



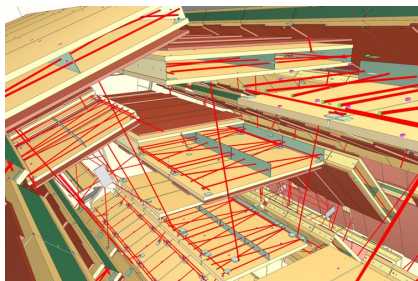
- In-Plane Alignment System (IPA), situated in the spacer, is glued between the 2 multilayers
- IPA consists of 2 LEDs and 2 CCDs – changes in the optical path length corresponds to torsion in the chamber
- Space for chambers is restricted so support between multilayers must be <5cm high
- Chamber torsion can occur and needs to be monitored after chamber installation



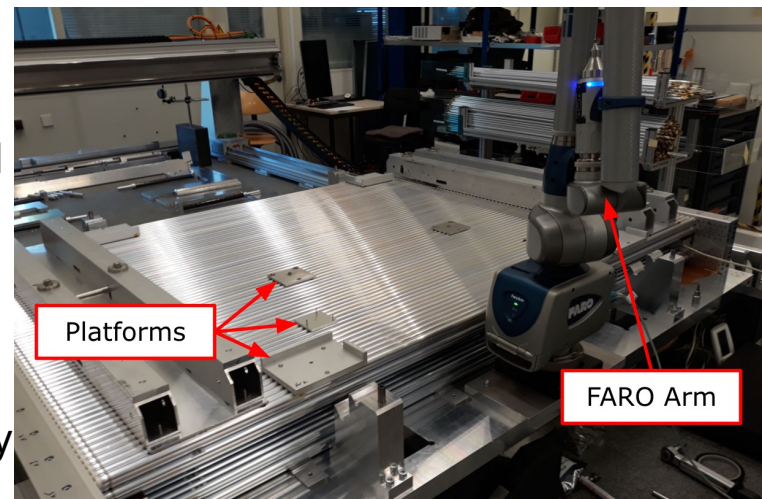
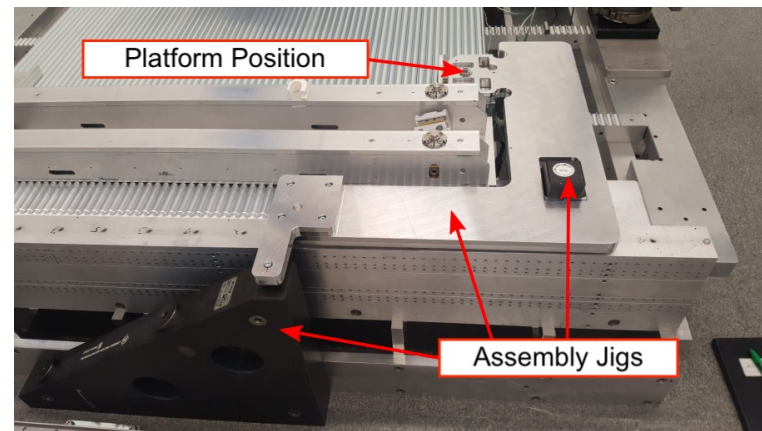
# Alignment Platform Gluing



- Position of the chambers within the detector after installation is monitored by the global optical alignment system:

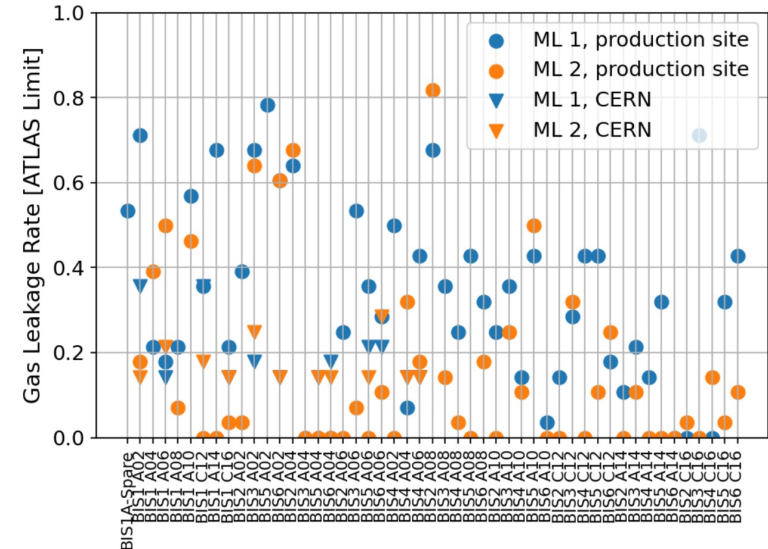
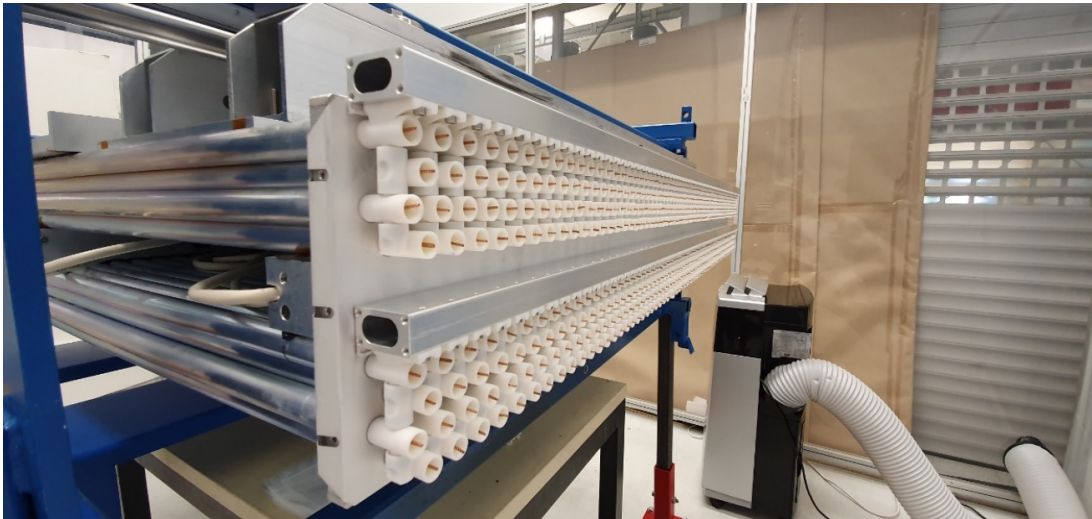


- Platforms for the optical sensors are glued in position on top of the chamber layer 8 using assembly jigs
- Platform positions then measured using a 3D electromechanical feeler arm (FARO arm)
- Position of platforms relative to the sense wire grid must be known with a precision of  $< 30 \mu\text{m}$
- More information on platform position measurements and quality control can be found in [Daniel's talk T23.4](#)

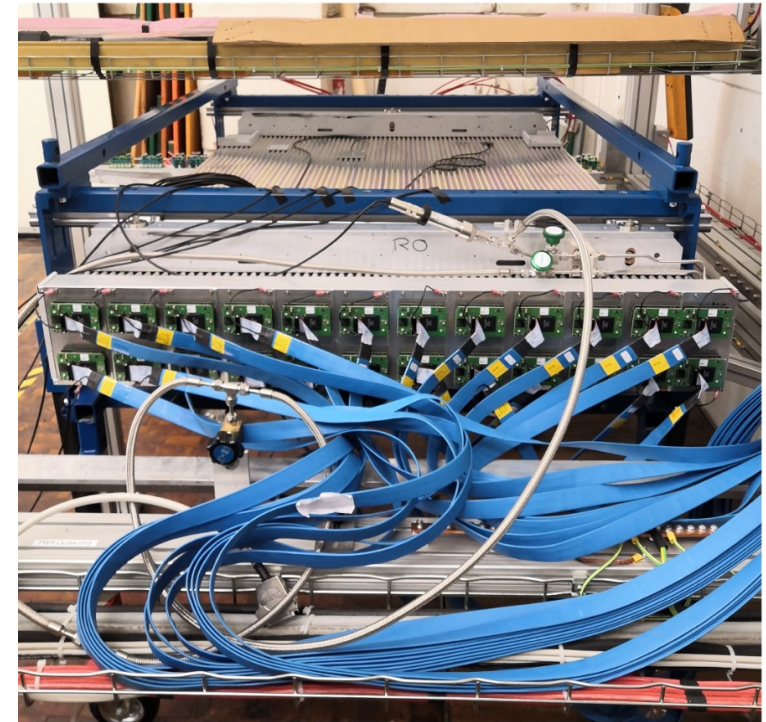
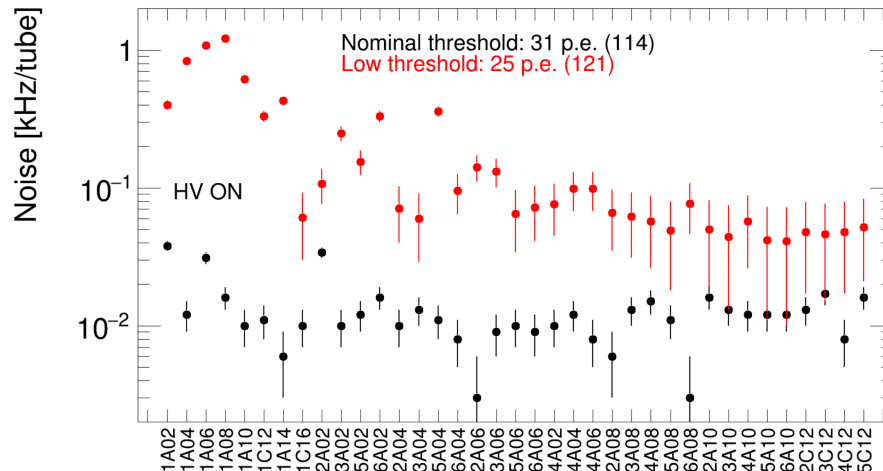




- Before a chamber can be certified, the gas system and electronics are installed and tested
- Gas system is mounted in a temperature controlled clean room
- Gas leak rates are measured after the gas system mounting, after the electronics are installed and again once the chambers have arrived at CERN
- Leak rates well below ATLAS limit (6.7 mbar in 24 h) for all chambers



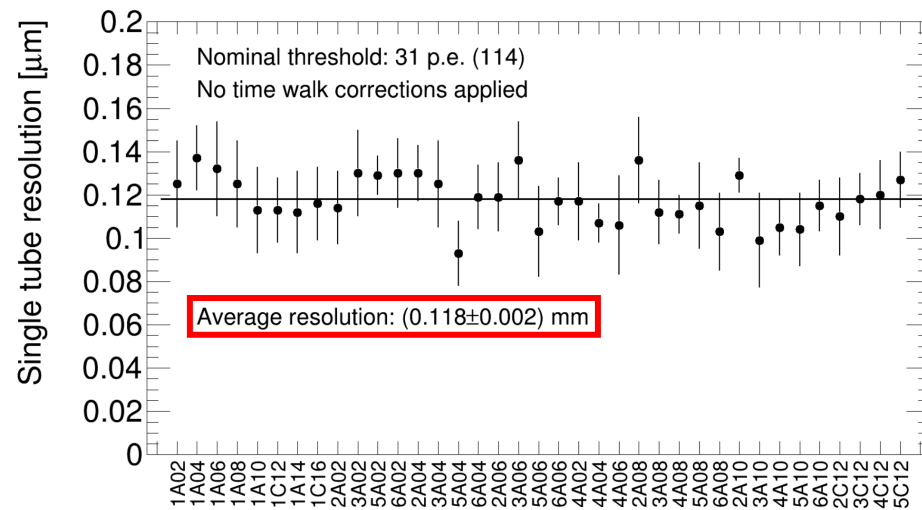
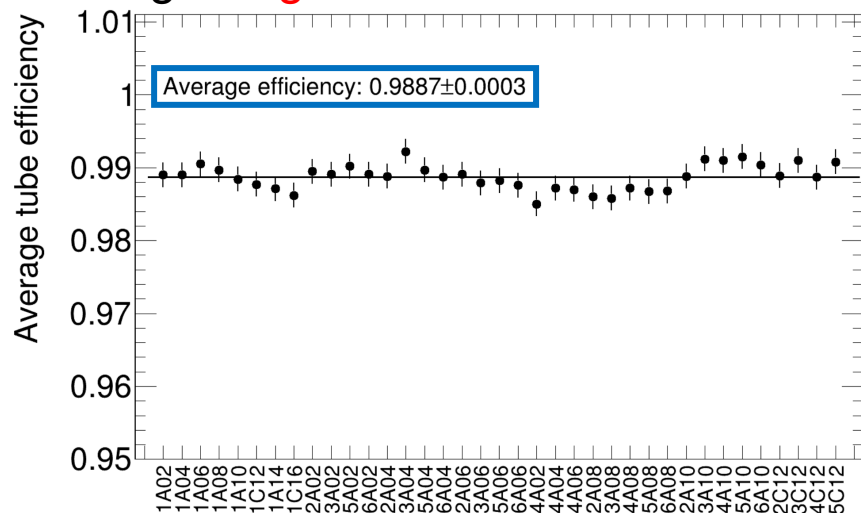
- Read-out electronics are installed and tested in a cosmic-ray test stand (43 chambers tested)
- Tube noise rates are measured with and without applied operating voltage (all tubes required to have noise  $< 1$  kHz at nominal threshold)
- Chambers also tested at a low threshold to test performance in case of grounding
- Recent chambers have average noise  $< 100$  Hz, even at the low threshold:



# Chamber Performance and Testing



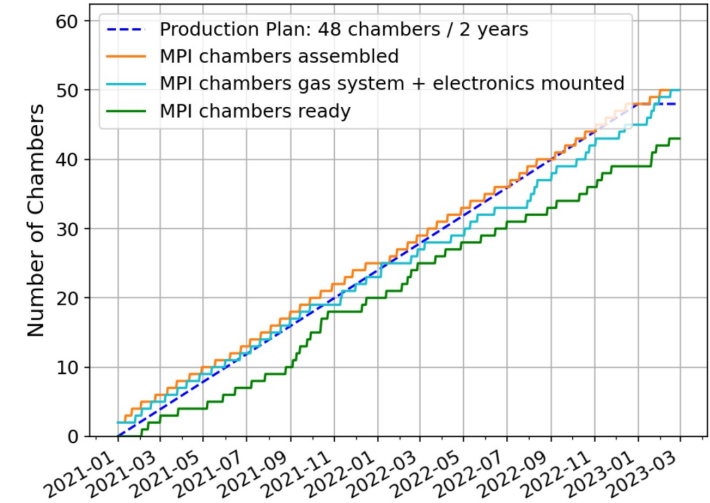
- Muon detection efficiencies and tube resolution measured for each tube during chamber performance testing in the cosmic ray stand
- **Average tube efficiency** ~ 99% consistently across all chambers
- Single tube resolution consistent across all chambers
- After time walk corrections are applied, average resolution improves by ~ 20  $\mu\text{m}$  giving an average **single tube resolution** of < 100  $\mu\text{m}$



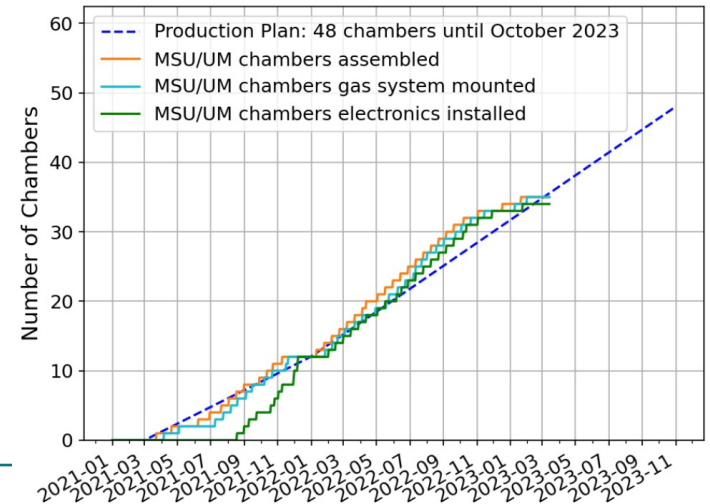
# Chamber Production Status



- Series production at MPI began in December 2020
- 48 (+2 spare) chambers assembled
- 48 chambers with electronics and gas systems mounted
  - 🎉 MPI construction complete! 🎉
- 43 chambers tested in the cosmic-ray stand



- Series production in Michigan began in March 2021
- Chamber production proceeding well and on schedule to finish production this year:
  - 35 chambers assembled and have gas system mounted
  - 34 chambers with electronics installed





- As part of the ATLAS HL-LHC upgrade, the current MDT chambers in the small sectors of the inner layer will be replaced with sMDT chambers
- Production of 48 (+2 spare) sMDT chambers at MPI Munich complete! 🥳
- Completion of a chamber every two weeks allowed for production to remain on schedule
- 32 chambers have already been delivered to CERN
- Chamber performance and gas leak rates well within the ATLAS requirements for all chambers

